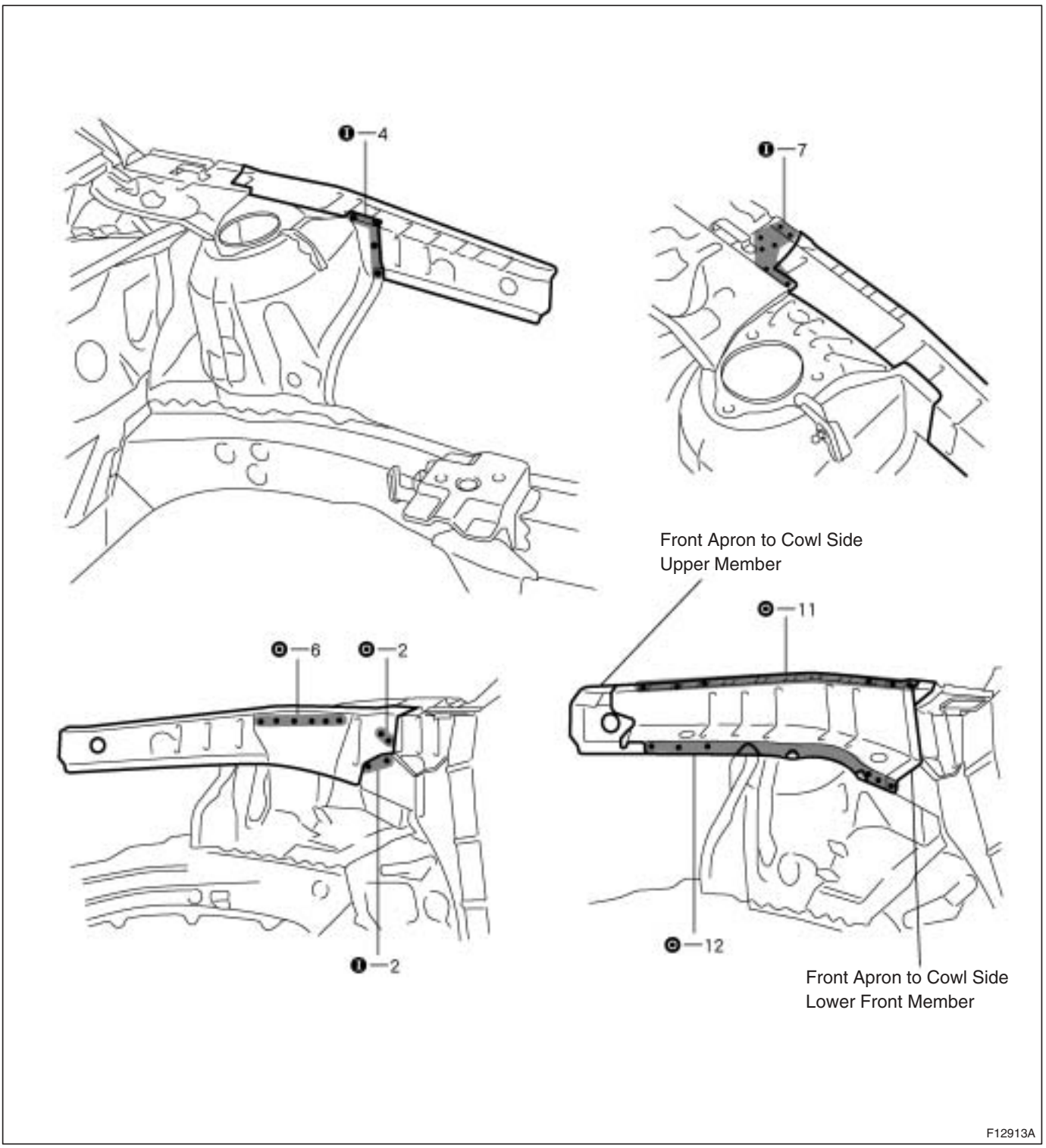
FRONT APRON TO COWL SIDE UPPER MEMBER (ASSY)

REPLACEMENT

1. REMOVE RADIATOR UPPER SUPPORT (See page BP-1)
2. REMOVE FRONT FENDER FRONT APRON (See page BP-14)
3. REMOVE FRONT BODY PILLAR LOWER GUSSET (See page BP-41)
4. REMOVE FRONT APRON TO COWL SIDE UPPER MEMBER

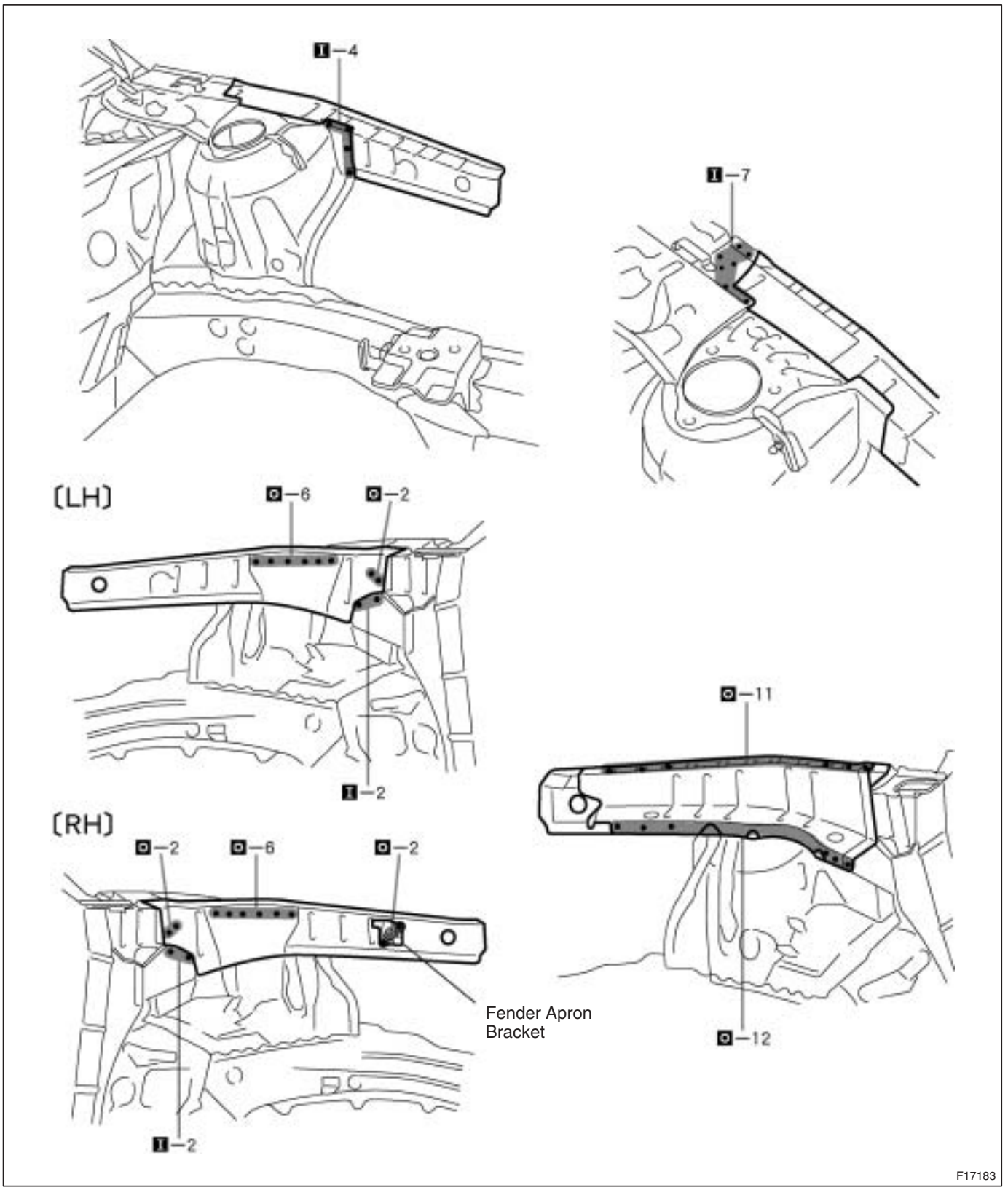
(a) After removing the front apron to cowl side lower front member, remove the front apron to cowl side upper member.



5. INSTALL FRONT APRON TO COWL SIDE UPPER MEMBER

HINT:
Inspect the fitting of the front fender and hood, etc. before welding, since this affects the appearance of the finish.

(a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



6. **MEASURING THE ENGINE COMPARTMENT DIMENSIONS (See page BP-100)**
7. **INSTALL FRONT BODY PILLAR LOWER GUSSET (See page BP-41)**
8. **INSTALL FRONT FENDER FRONT APRON (See page BP-14)**
9. **INSTALL RADIATOR UPPER SUPPORT (See page BP-1)**
10. **APPLYING SESALER TO THE ENGINE COMPARTMENT (See apge PC-1)**
11. **APPLYING ANTI-RUST AGENT**

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.