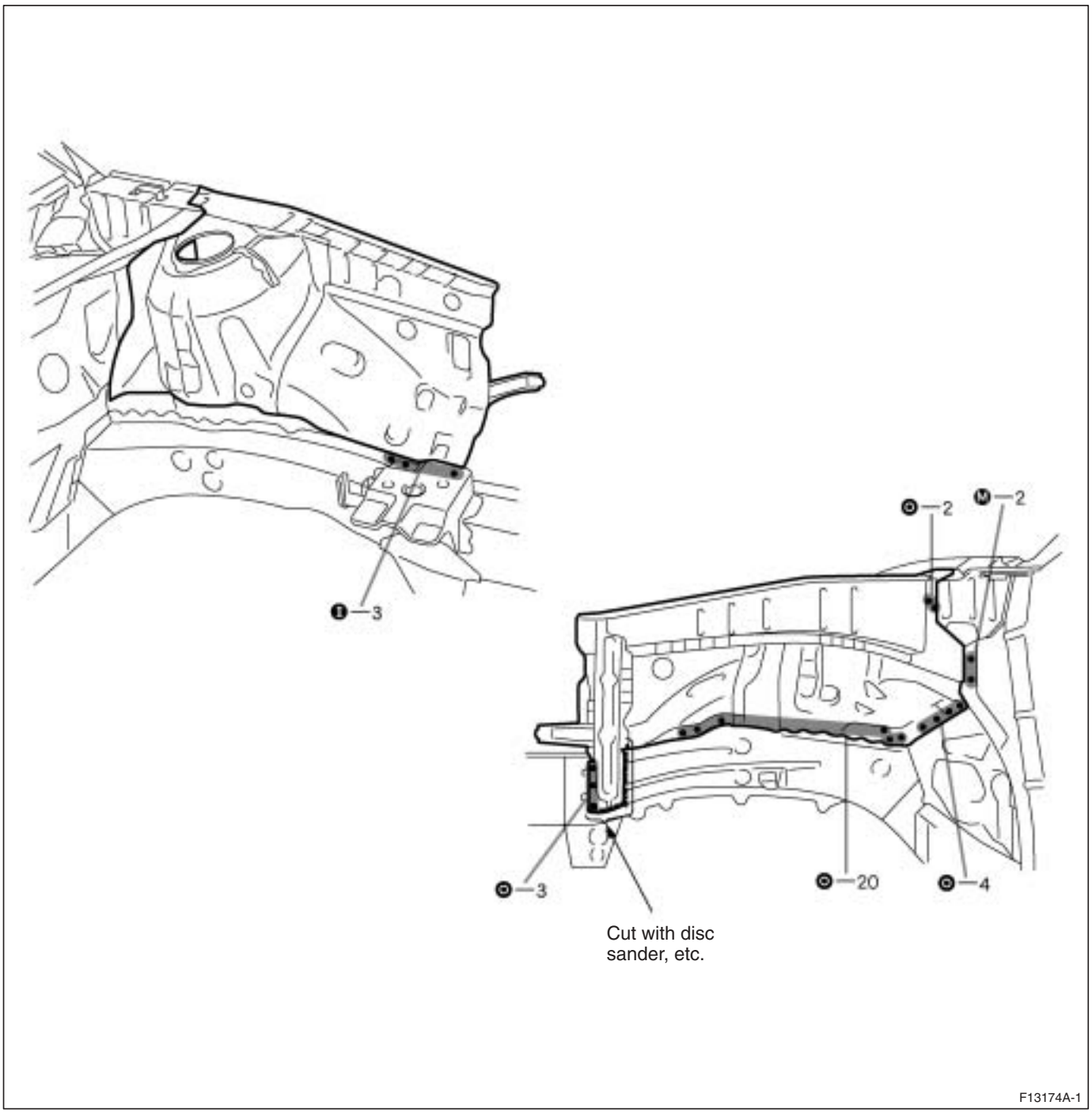
# FRONT FENDER APRON (ASSY)

## REPLACEMENT

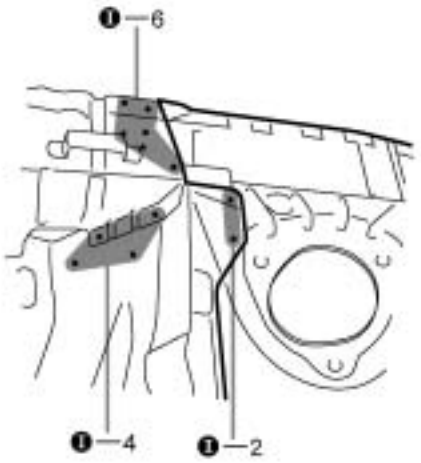
1. **REMOVE RADIATOR UPPER SUPPORT (See page BP-1)**
2. **REMOVE COWL TOP SIDE REINFORCEMENT (See page BP-39)**

   NOTICE:
   Only when removing the cowl top side reinforcement.
3. **REMOVE FRONT BODY PILLAR LOWER GUSSET (See page BP-41)**
4. **REMOVE FRONT FENDER APRON**

   HINT:
   Two ways of working procedures; when removing and when not removing the cowl top side reinforcement, are described.



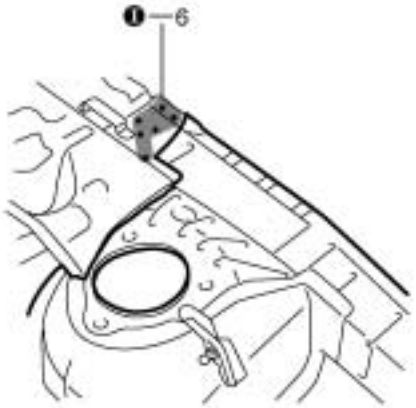
[When removing the cowl top side reinforcement]

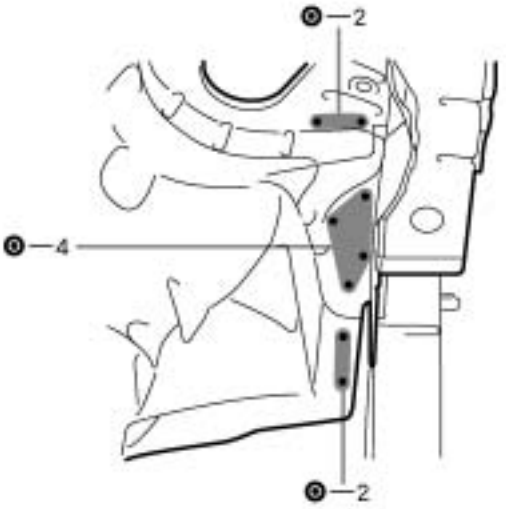






[When not removing the cowl top side reinforcement]



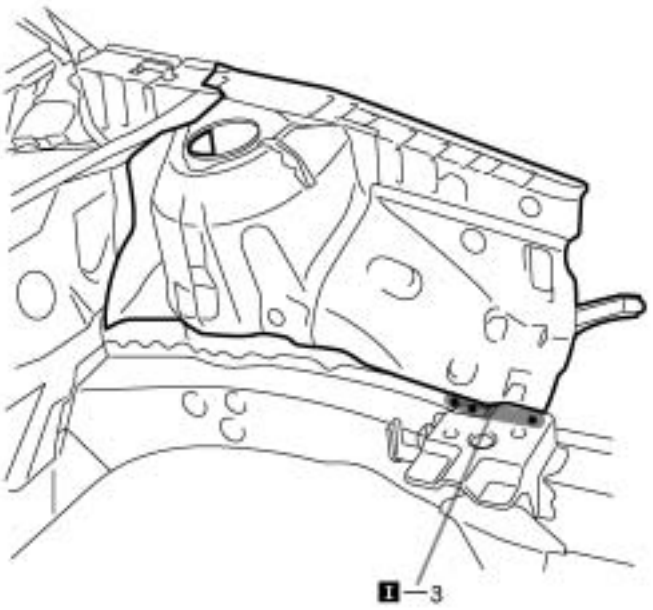

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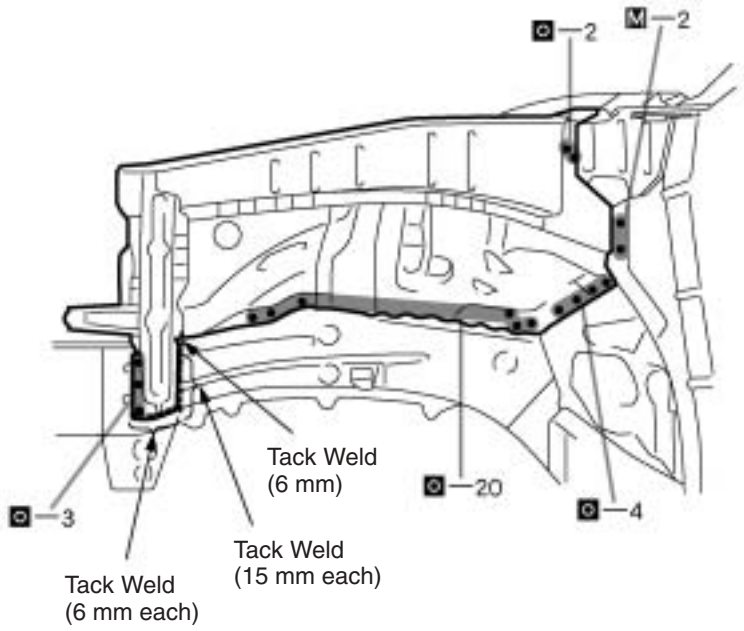
**5. INSTALL FRONT FENDER APRON**

HINT:
Inspect the fitting of the front fender and hood, etc. before welding, since this affects the appearance of the finish.

(a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:
Make sure each measurement is correct, as this parts affects the front wheel alignment.

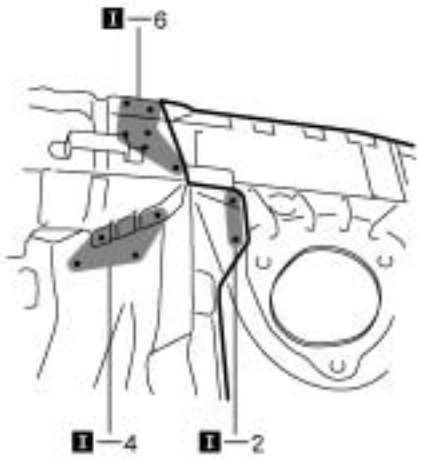



| mm | in. |
|---|---|
| 6 | 0.24 |
| 15 | 0.59 |

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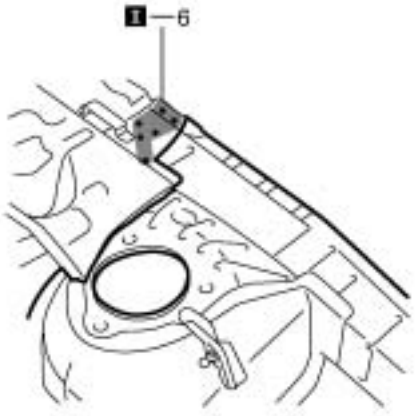
[When removing the cowl top side reinforcement]

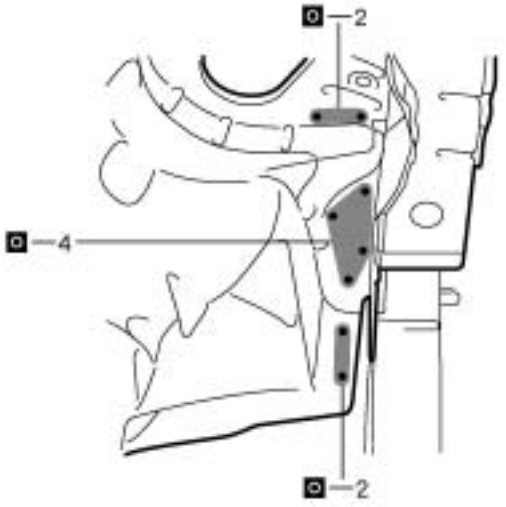






[When not removing the cowl top side reinforcement]




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6. **MEASURING THE ENGINE COMPARTMENT DIMENSIONS (See page BP-100)**
7. **MEASURING THE UNDER BODY DIMENSIONS (See page BP-100)**
8. **INSTALL FRONT BODY PILLAR LOWER GUSSET (See page BP-41)**
9. **INSTALL COWL TOP SIDE REINFORCEMENT (See page BP-39)**
10. **INSTALL RADIATOR UPPER SUPPORT (See page BP-1)**
11. **APPLYING SEALER TO THE ENGINE COMPARTMENT (See page PC-1)**
12. **APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)**
13. **APPLYING UNDER COATING (See page PC-6)**
14. **APPLYING ANTI-RUST AGENT**

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.