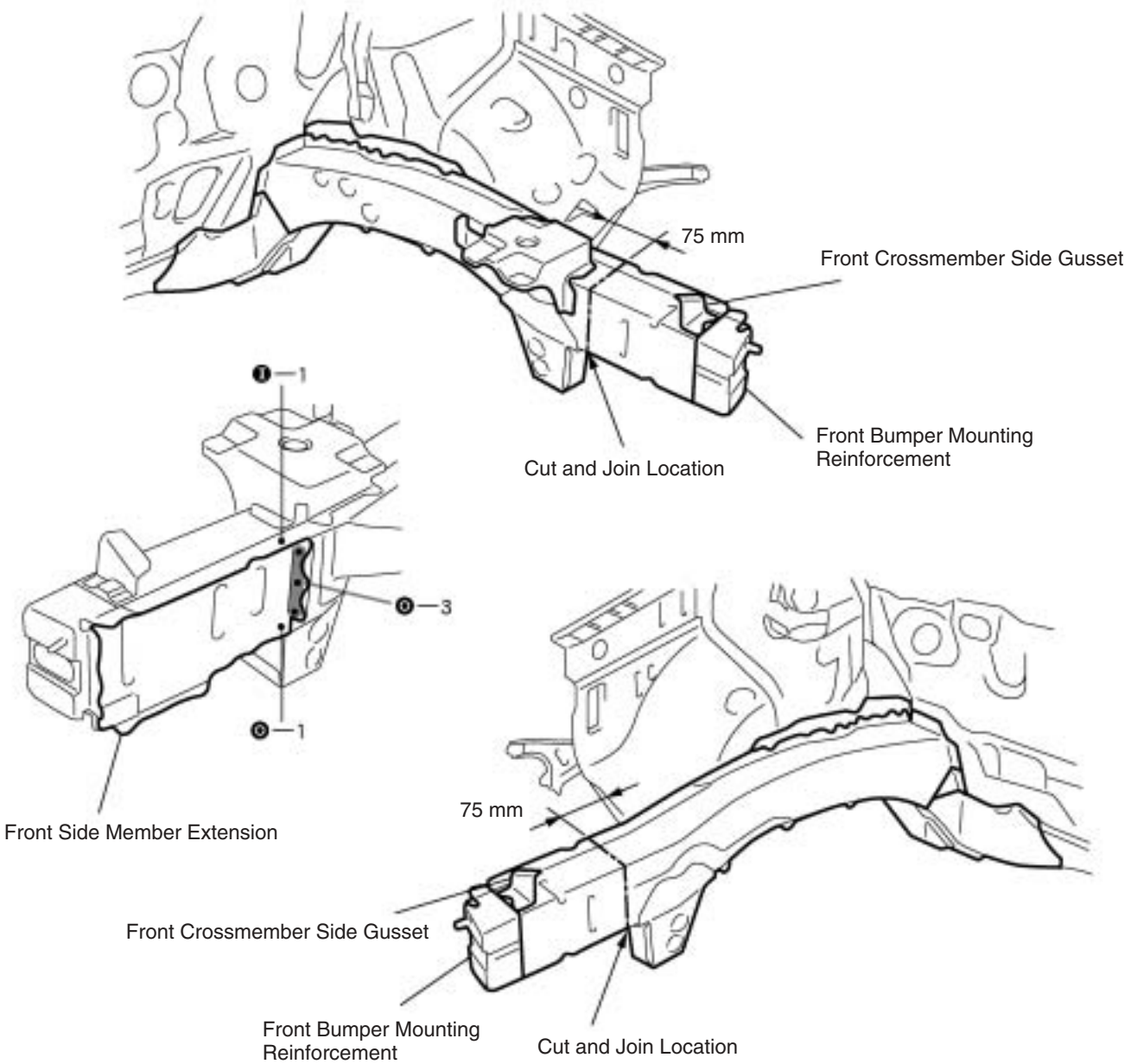
FRONT SIDE MEMBER (CUT-P)

REPLACEMENT

1. **REMOVE RADIATOR UPPER SUPPORT (See page BP-1)**
2. **REMOVE RADIATOR SUPPORT UPPER BRACE (See page BP-3)**
3. **REMOVE RADIATOR SIDE SUPPORT (See page BP-5)**
4. **REMOVE FRONT CROSSMEMBER (See page BP-8)**
5. **REMOVE FRONT SIDE MEMBER**

(a) Cut and join the parts at the locations as shown below.

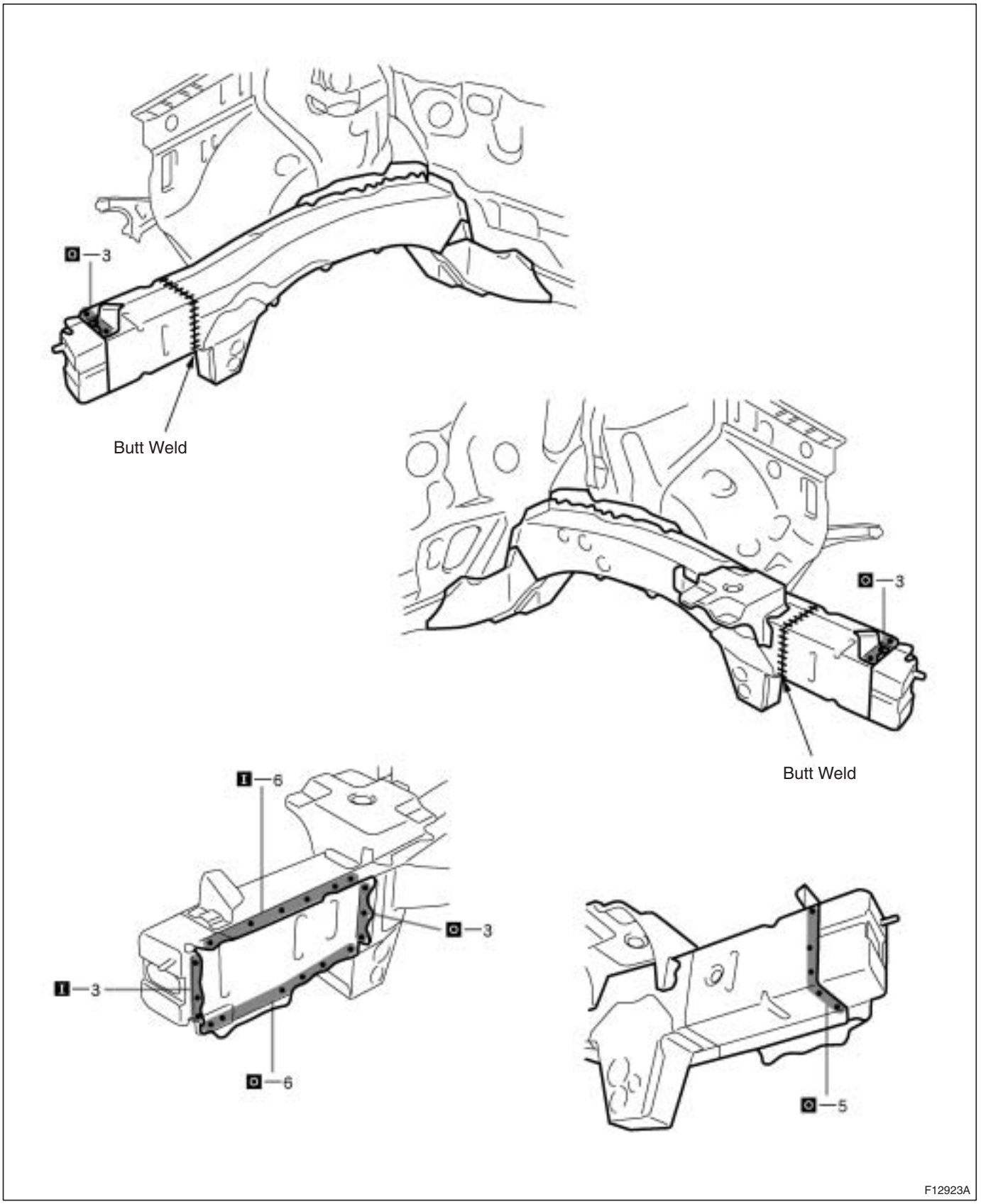


mm	in.
75	2.95

F12921A

6. INSTALL FRONT SIDE MEMBER

(a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



7. **MEASURING THE ENGINE COMPARTMENT DIMENSIONS (See page BP-100)**
8. **MEASURING THE UNDER BODY DIMENSIONS (See page BP-100)**
9. **INSTALL FRONT CROSSMEMBER (See page BP-8)**
10. **INSTALL RADIATOR SIDE SUPPORT (See page BP-5)**
11. **INSTALL RADIATOR SUPPORT UPPER BRACE (See page BP-3)**
12. **INSTALL RADIATOR UPPER SUPPORT (See page BP-1)**
13. **APPLYING SEALER TO THE ENGINE COMPARTMENT (See page PC-1)**
14. **APPLYING ANTI-RUST AGENT (See page PC-7)**

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.