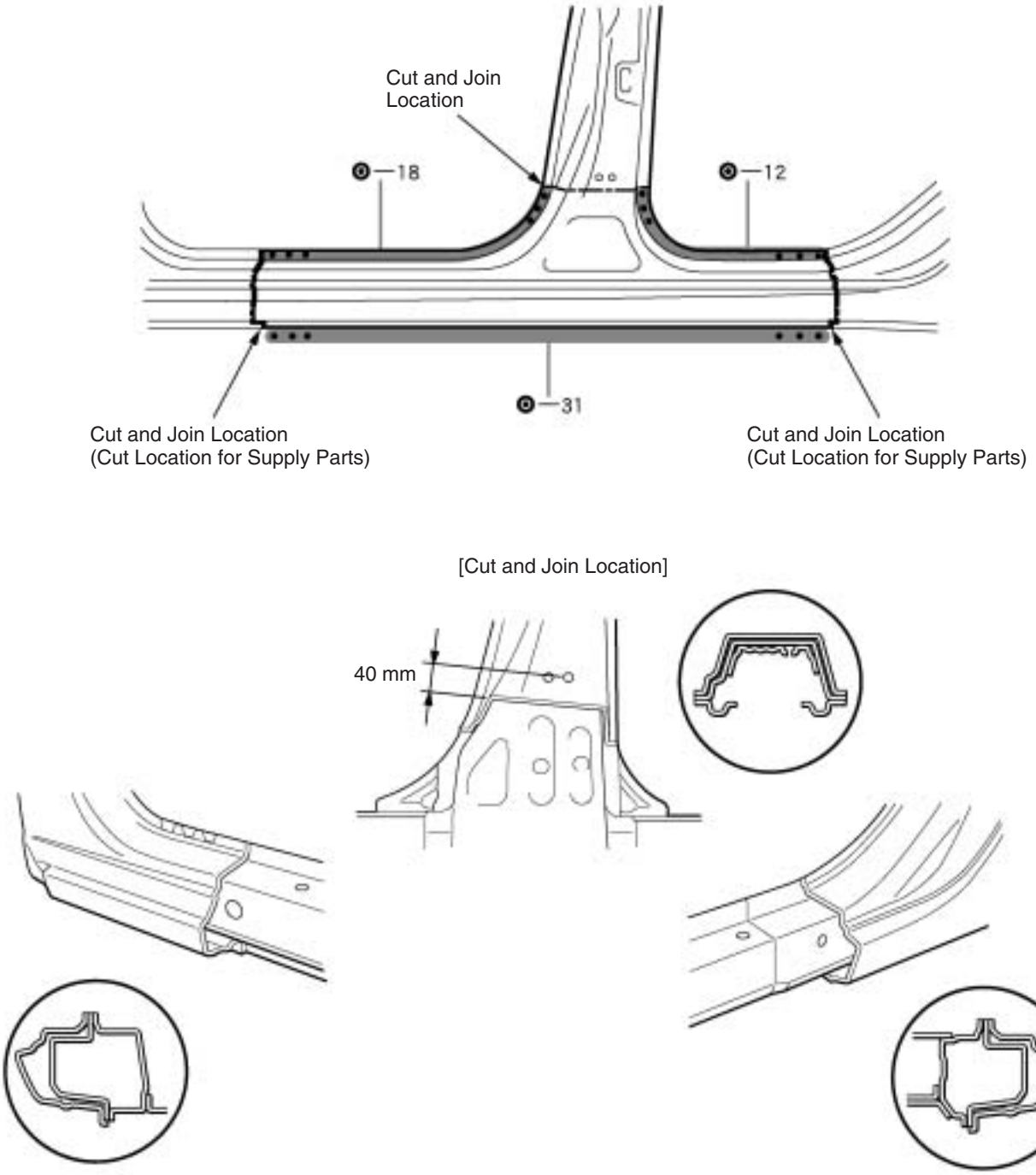
ROCKER OUTER PANEL (CUT)

REPLACEMENT

1. REMOVE ROCKER OUTER PANEL

(a) Cut and join the parts at the locations as shown below.

HINT:
Take care not to damage the internal reinforcement.



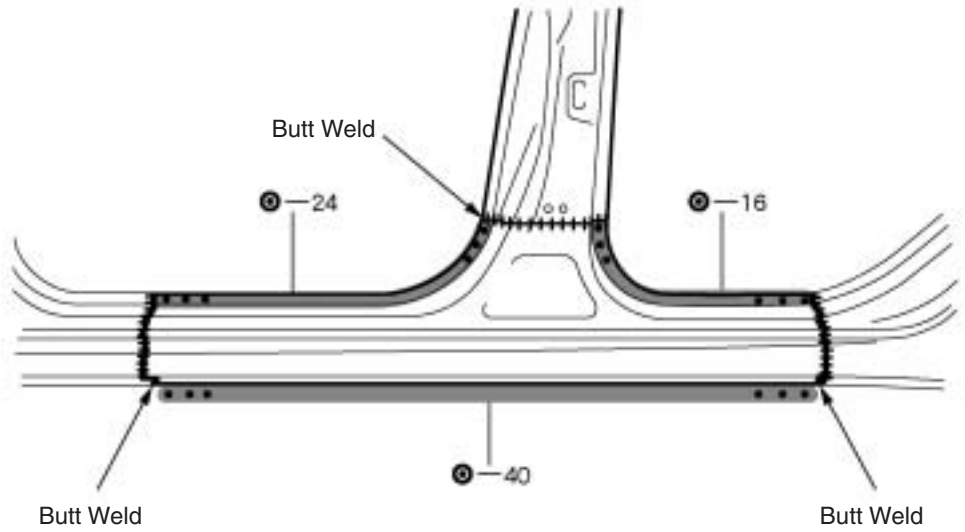
mm	in.
40	1.57

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2. INSTALL ROCKER OUTER PANEL

HINT:
Inspect the fitting of the front door and rear door, etc., before welding, since this affects the appearance of the finish.

(a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



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3. MEASURING THE OPENING PORTION DIMENSIONS (See page BP-100)

4. APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)

5. APPLYING UNDER COATING (See page PC-6)

6. CHARGING THE POLYURETHANE FOAM (See page PC-9)

7. APPLYING ANTI-RUST AGENT

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.