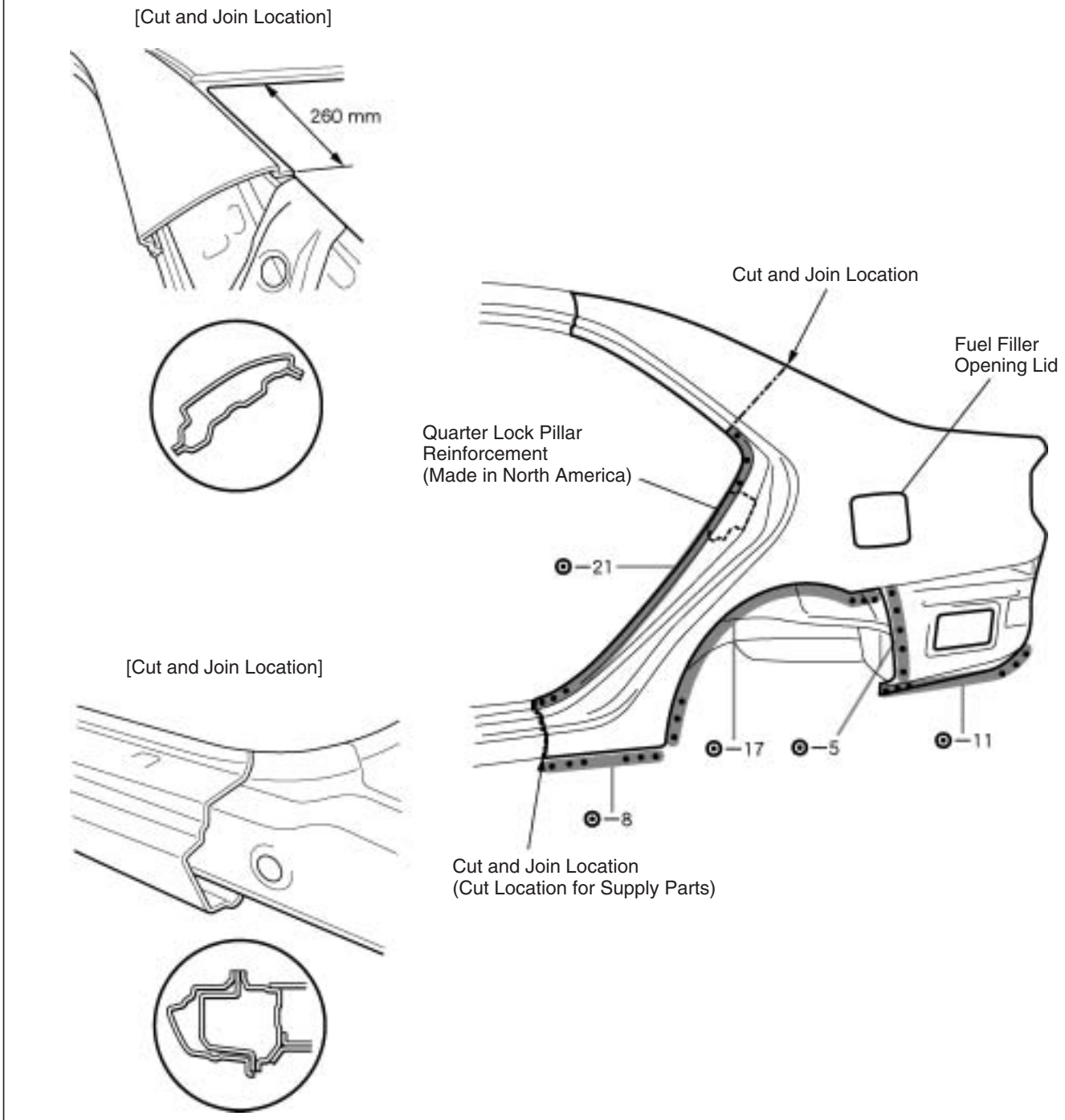
QUARTER PANEL (CUT)

REPLACEMENT

1. REMOVE QUARTER PANEL

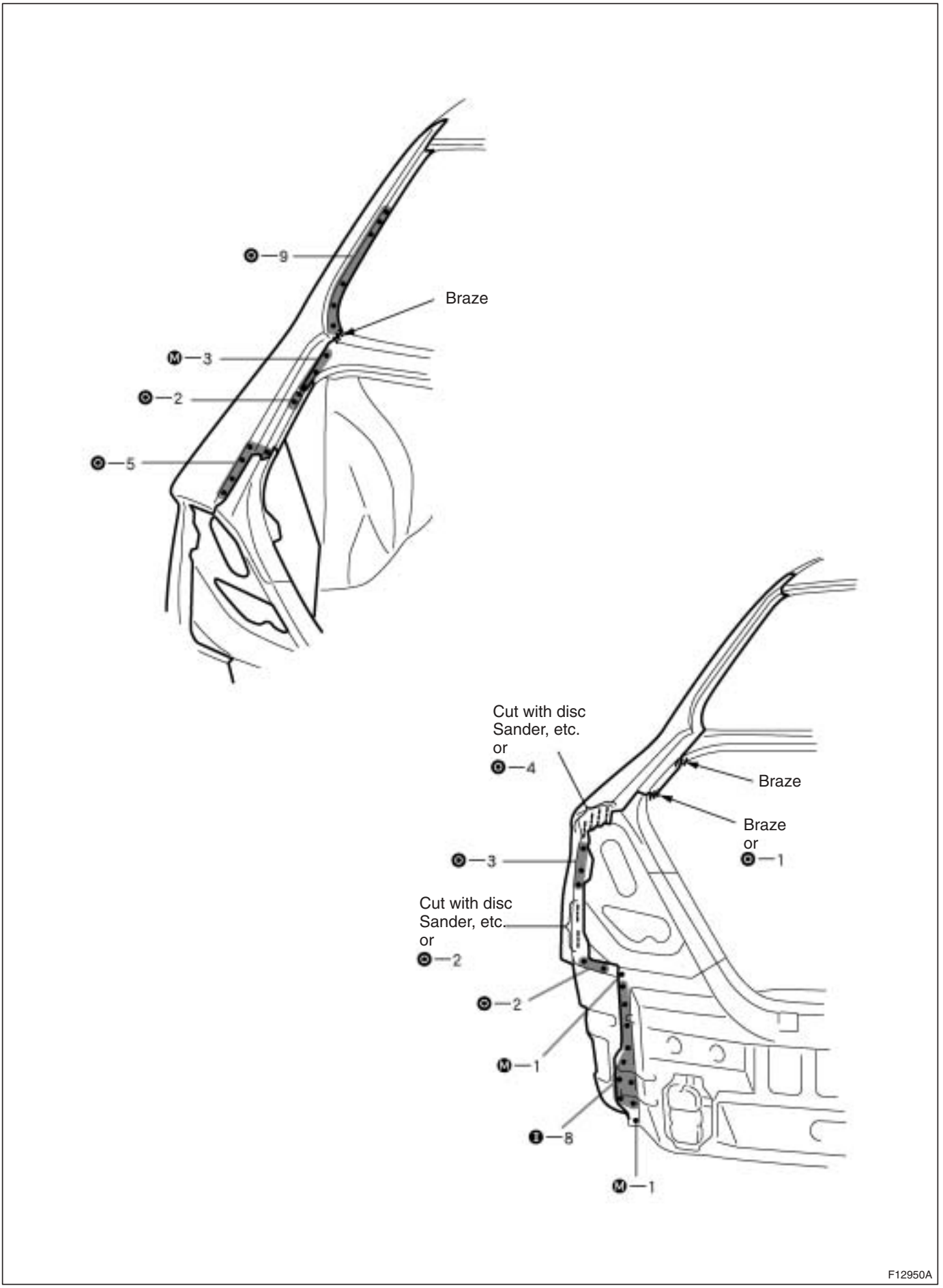
(a) Cut and join the parts at the locations as shown below.

(b) Replace the fuel filler opening lid at the same time.



mm	in.
260	10.24

F17190


9
Braze
M—3
2
5
Cut with disc
Sander, etc.
or
4
Braze
Braze
or
1
3
Cut with disc
Sander, etc.
or
2
2
M—1
8
M—1
F12950A

2. INSTALL QUARTER PANEL

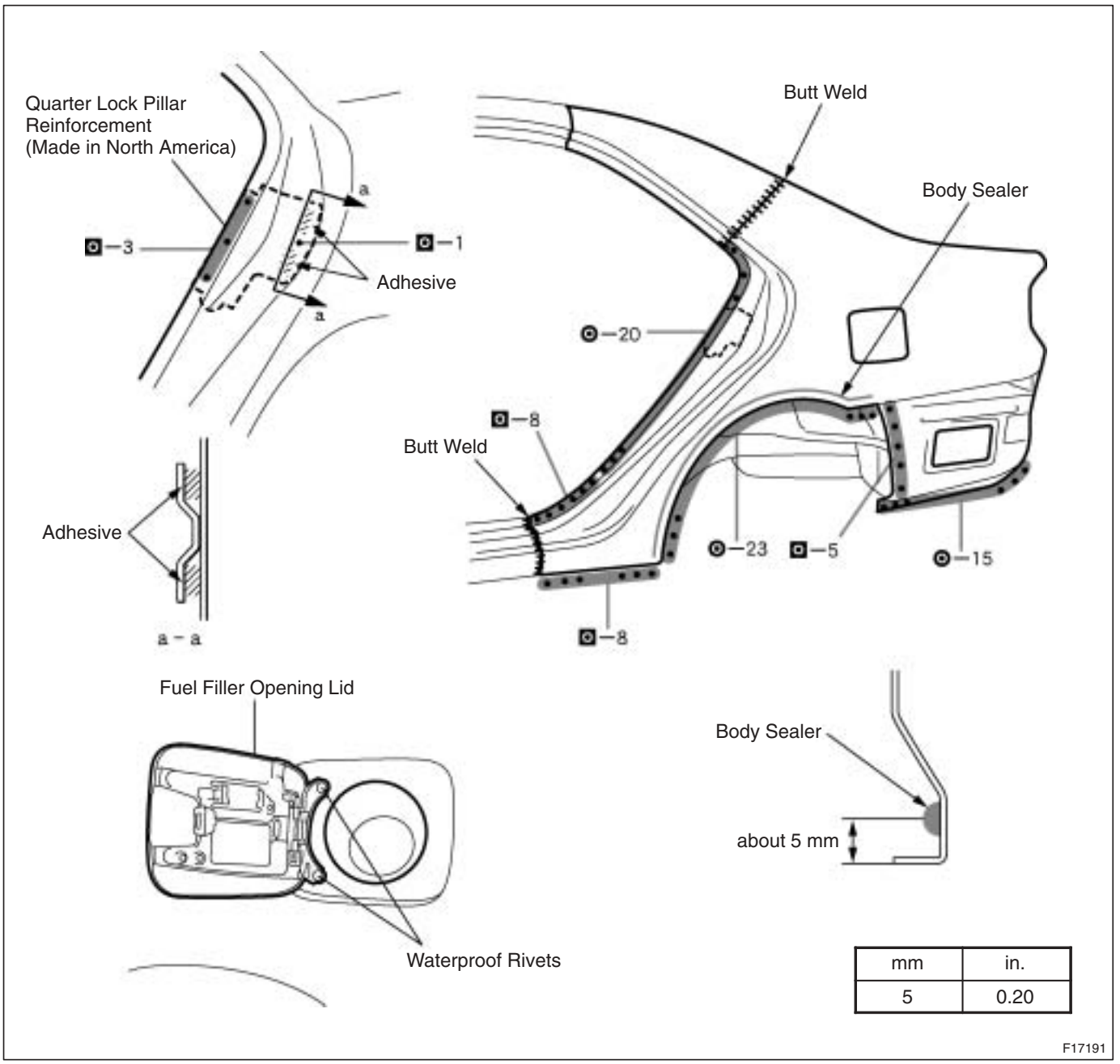
HINT:
Inspect the fitting of the rear door, luggage compartment door and rear combination light, etc., before welding, since this affects the appearance of the finish.

(a) Before temporarily installing the new parts, apply body sesaler to the wheel arch.

HINT:

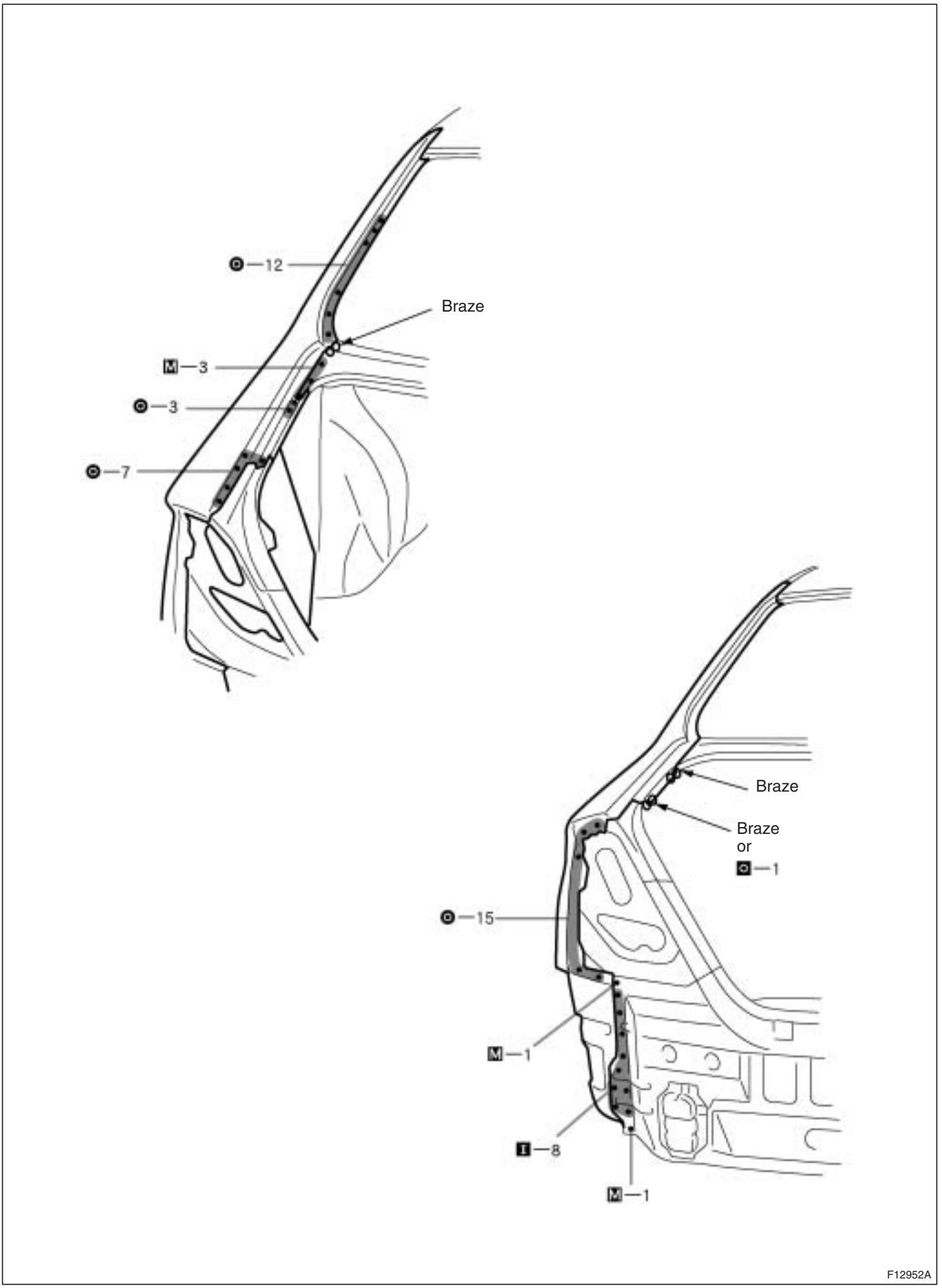
- Apply body sealer about 5 mm (0.20 in.) from the flange, avoiding any oozing.
- Apply sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.
- For other sealilng points, refer to section PC.

(b) Use warterproof rivets for the fuel filler opening lid installation.



mm	in.
5	0.20

F17191


12
Braze
M—3
3
7
Braze
Braze
or
1
15
M—1
E—8
M—1
F12952A

3. **MEASURING THE OPENING PORTION DIMENSIONS (See page BP-100)**
4. **APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)**
5. **APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT (See page PC-1)**
6. **APPLYING UNDER COATING (See page PC-6)**
7. **CHARGING THE POLYURETHANE FOAM (See page PC-9)**
8. **APPLYING ANTI-RUST AGENT**

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.