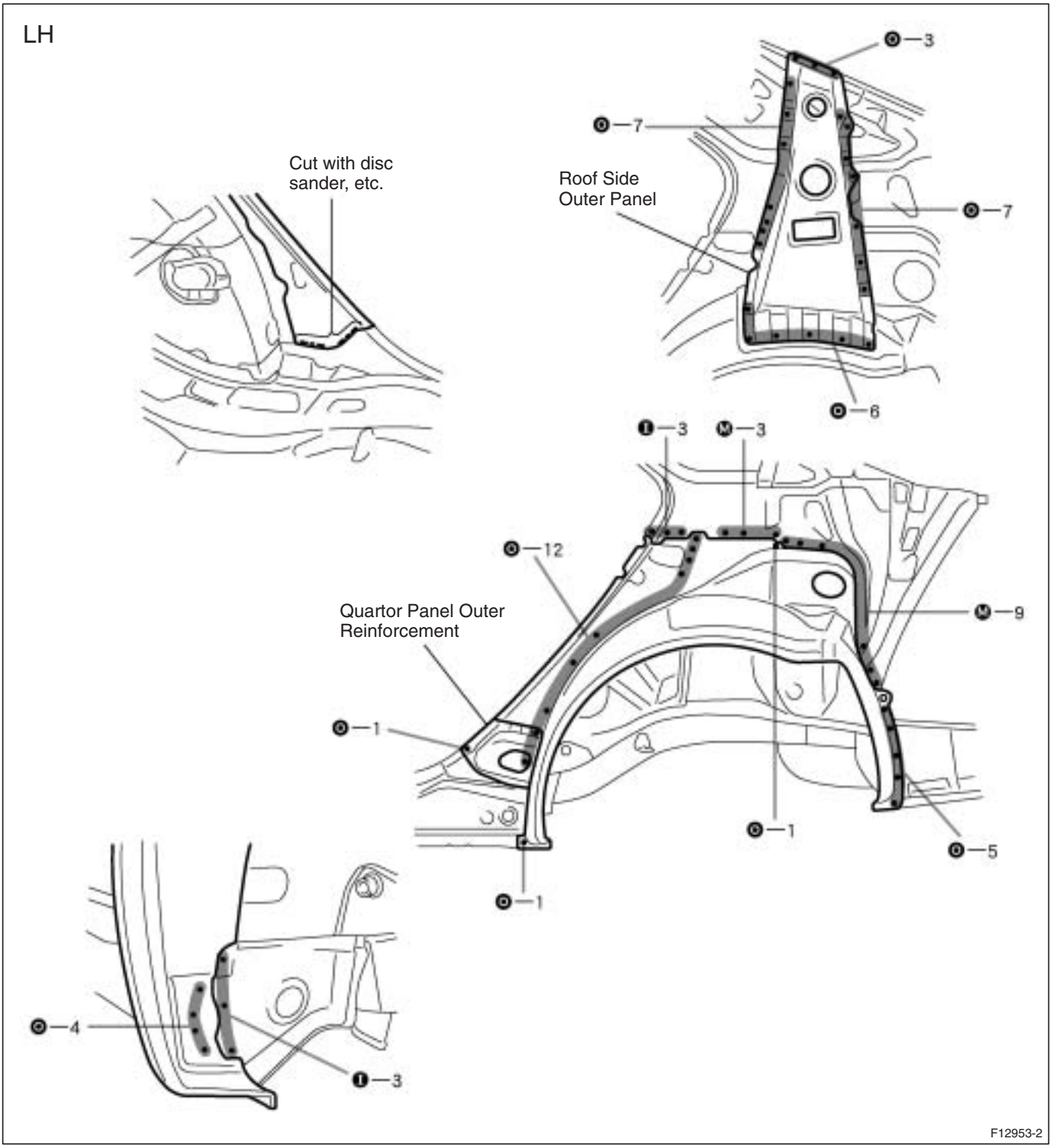
QUARTER WHEEL HOUSING OUTER PANEL (ASSY)

REPLACEMENT

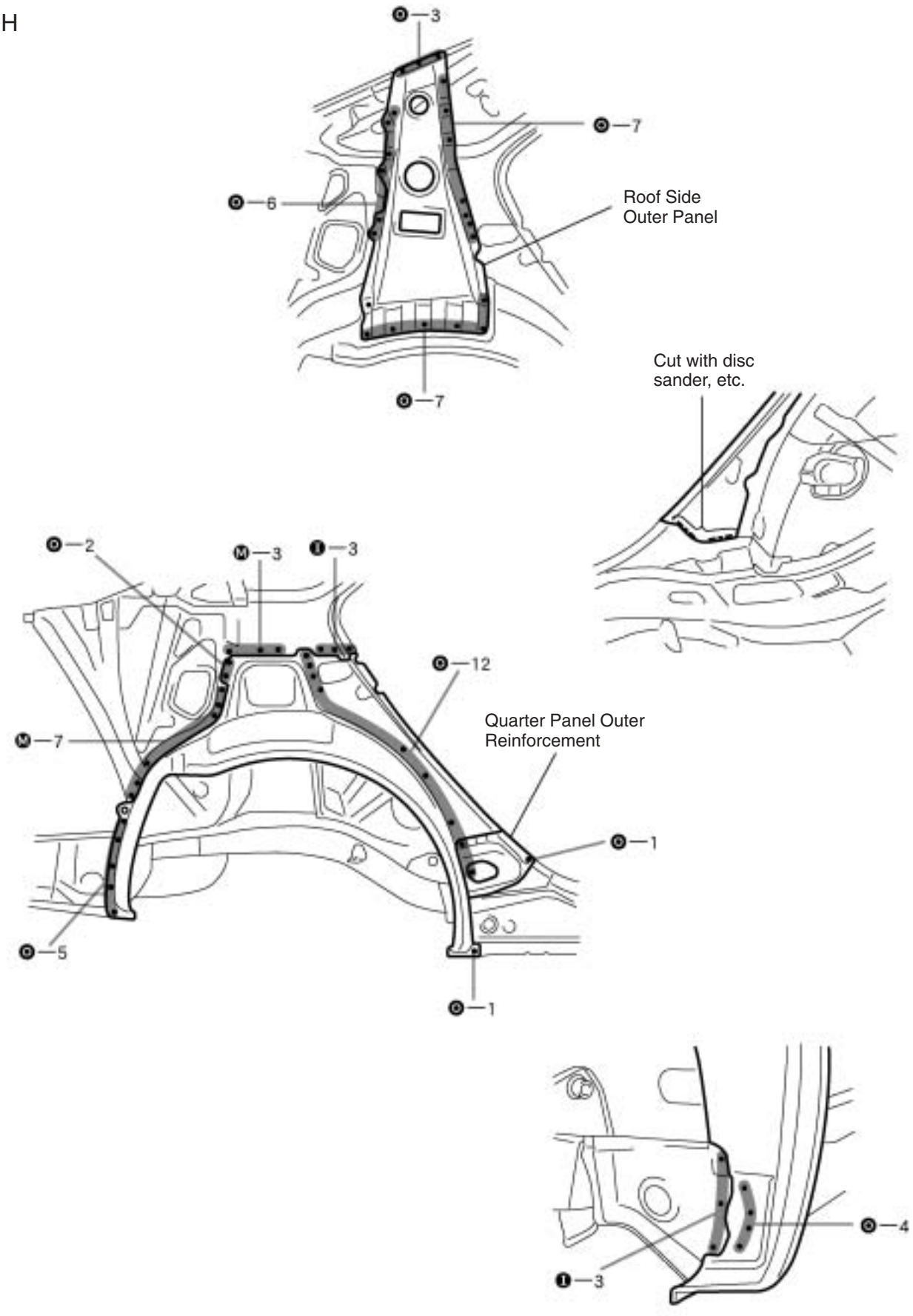
1. **REMOVE QUARTER PANEL (See page BP-61)**
2. **REMOVE QUARTER WHEEL HOUSING OUTER PANEL**

(a) Remove the roof side outer panel at the location shown in below figure and remove the quarter wheel housing outer panel.

(b) Replace the quarter panel inner rear extension at the same time.



RH

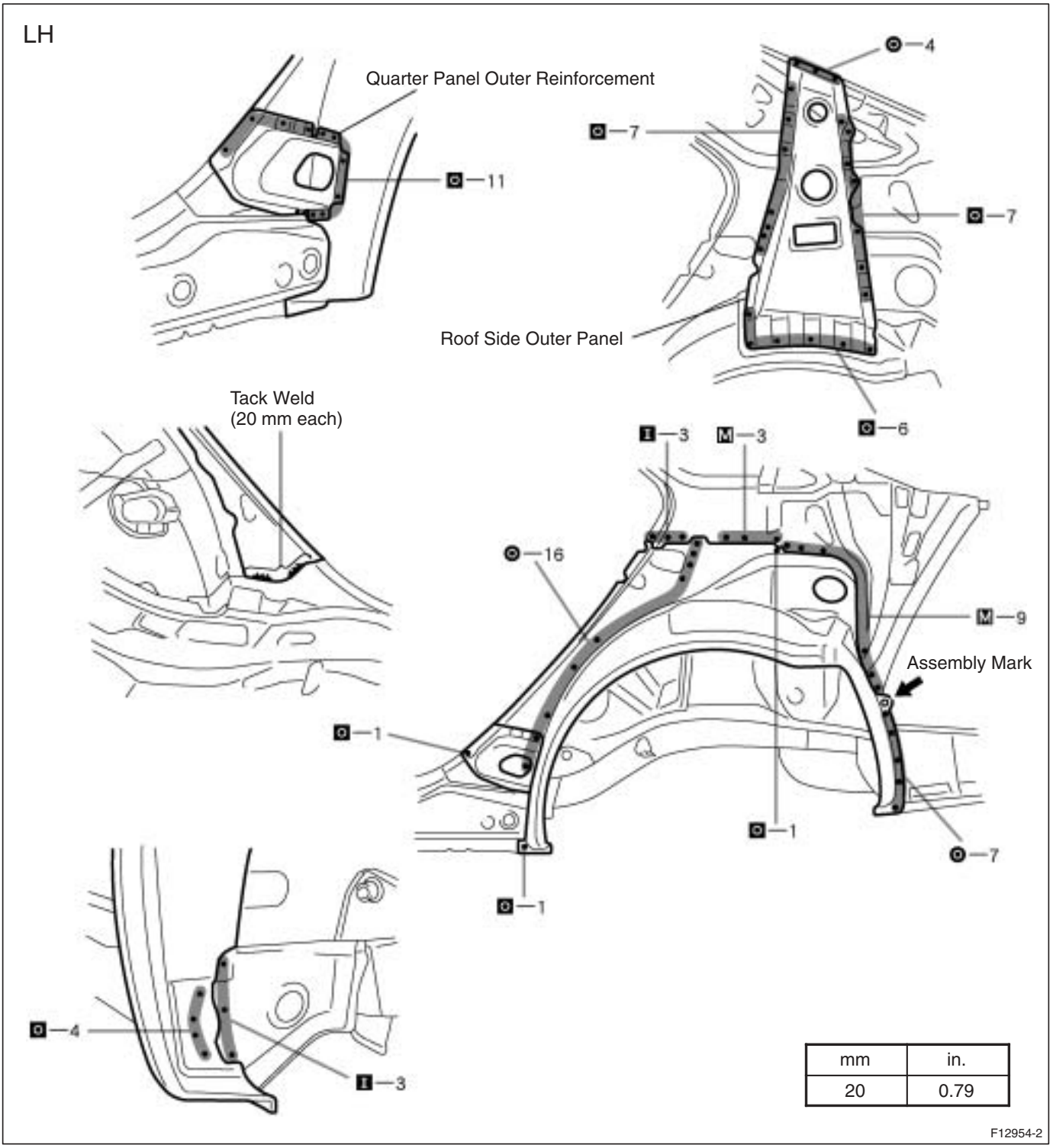

3
7
6
Roof Side
Outer Panel
7
Cut with disc
sander, etc.
2
3
3
12
Quarter Panel Outer
Reinforcement
7
1
5
1
4
3
F12924-2

3. INSTALL QUARTER WHEEL HOUSING OUTER PANEL

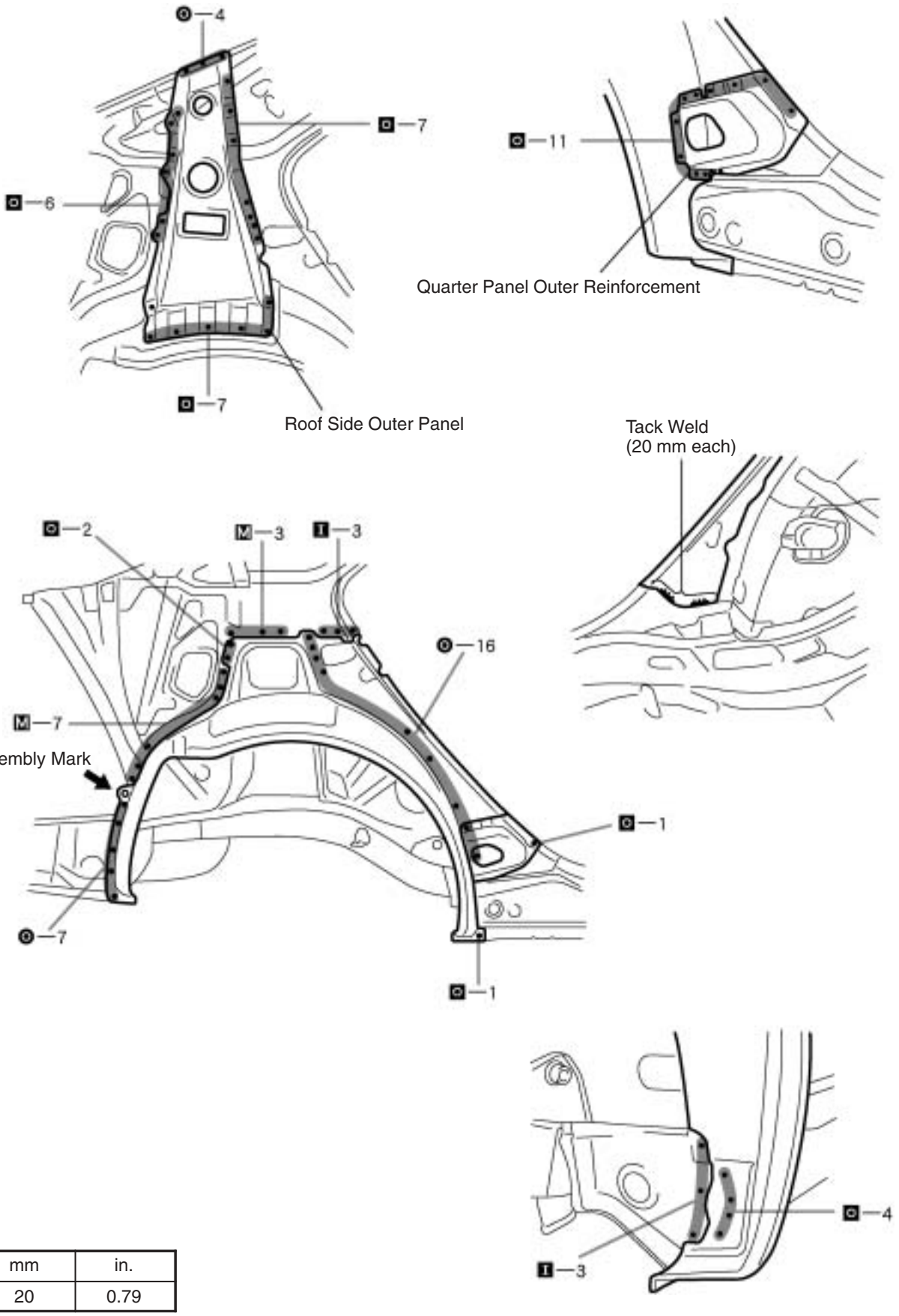
HINT:
Temporarily install the quarter panel and inspect the fitting before welding, since this affects the appearance of the finish.

(a) Before temporarily installing the new parts, weld the quarter wheel housing outer panel and quarter panel inner extension with standard points.

(b) Determine the position of the new parts by the assembly marks of the inner and outer panels.



RH



mm	in.
20	0.79

F12955-2

4. **INSTALL QUARTER PANEL (See apge BP-63)**
5. **APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)**
6. **APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT (See page PC-1)**
7. **APPLYING UNDER COATING (See page PC-6)**
8. **APPLYING ANTI-RUST AGENT**

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.