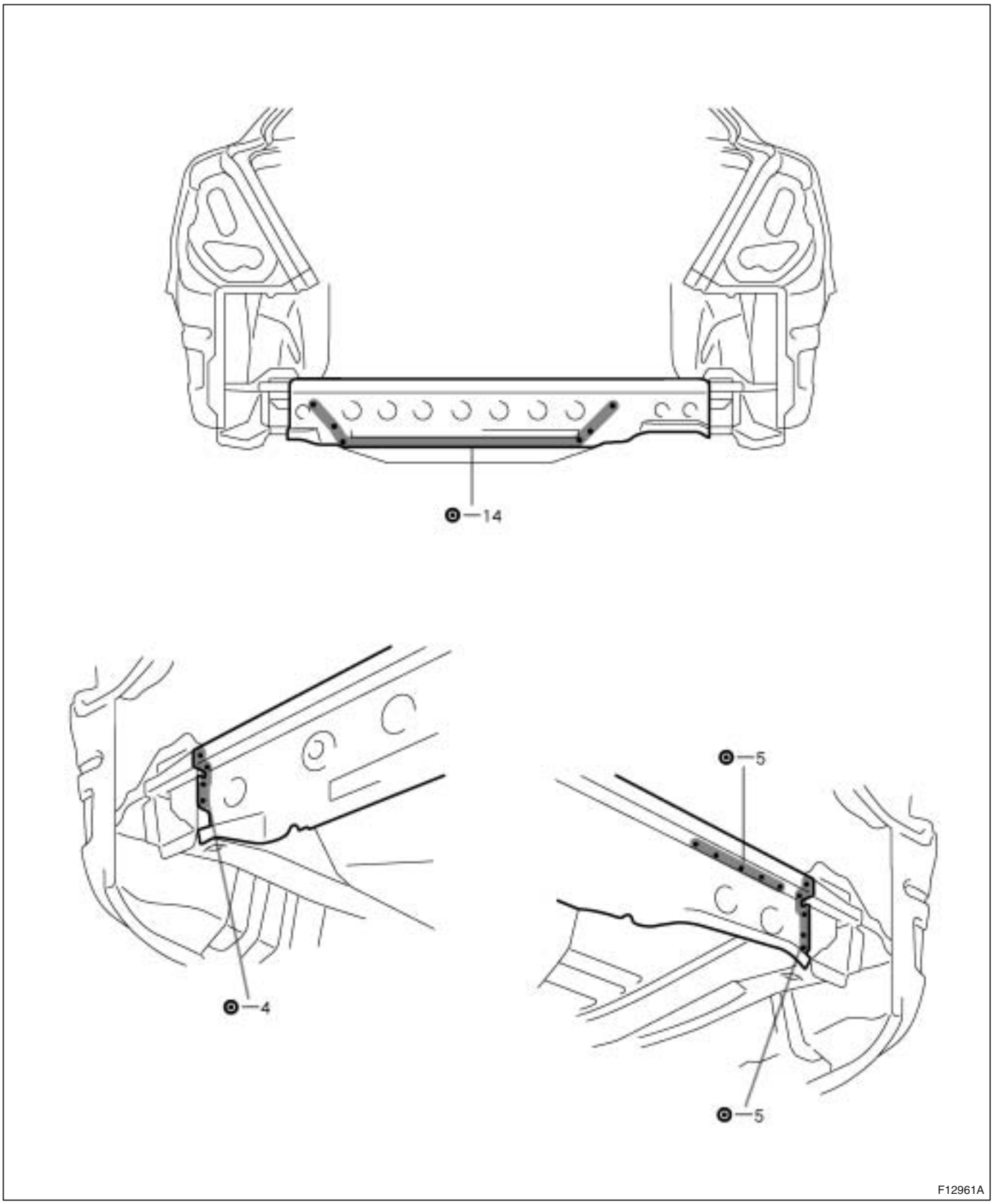
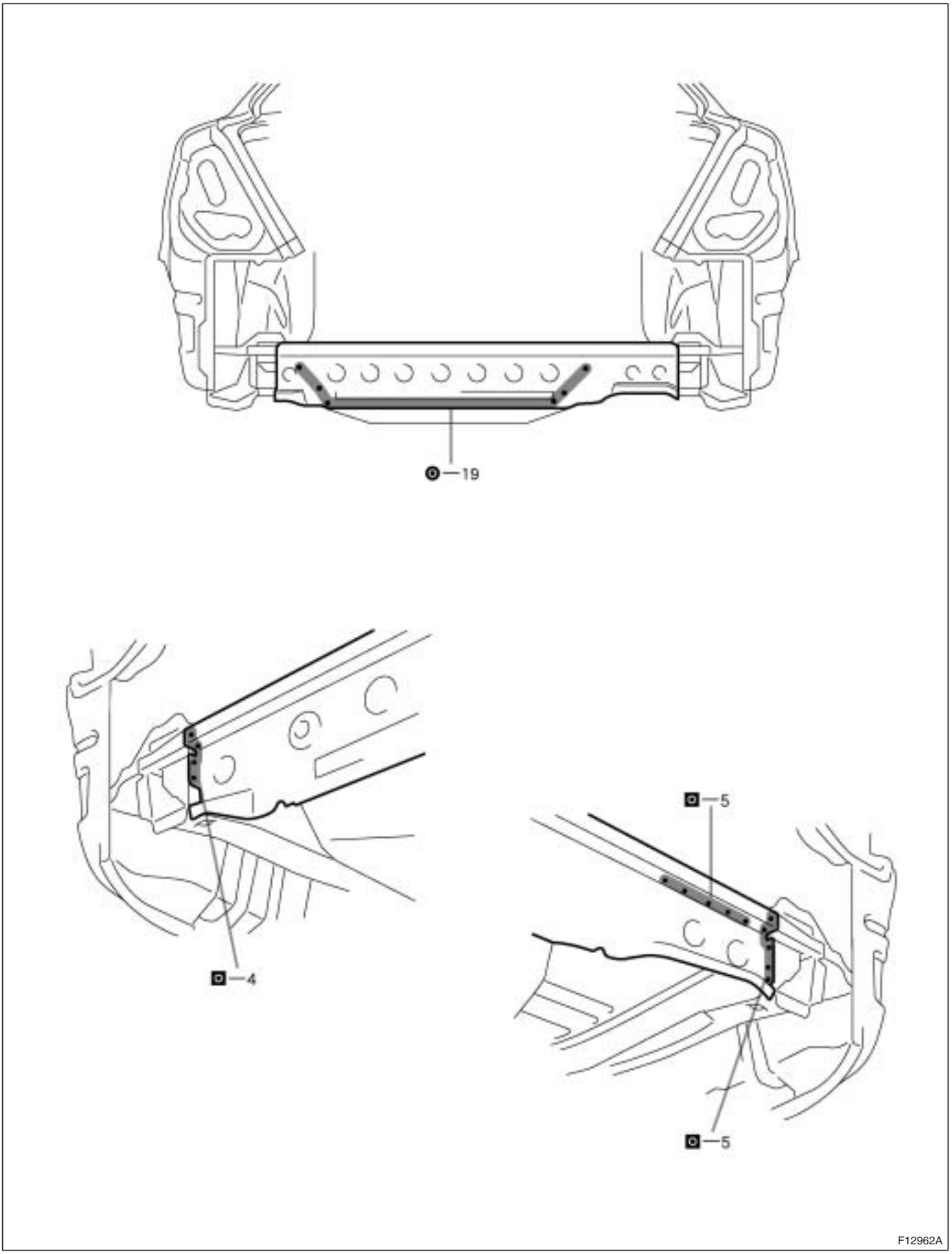
REAR FLOOR NO.3 CROSSMEMBER (ASSY)

REPLACEMENT

1. REMOVE BODY LOWER BACK PANEL (See page BP-73)
2. REMOVE REAR FLOOR NO.3 CROSSMEMBER



3. INSTALL REAR FLOOR NO.3 CROSSMEMBER



4. **INSTALL BODY LOWER BACK PANEL (See page BP-73)**
5. **APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT (See page PC-1)**
6. **APPLYING UNDER COATING (See page PC-6)**
7. **APPLYING ANTI-RUST AGENT**

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.