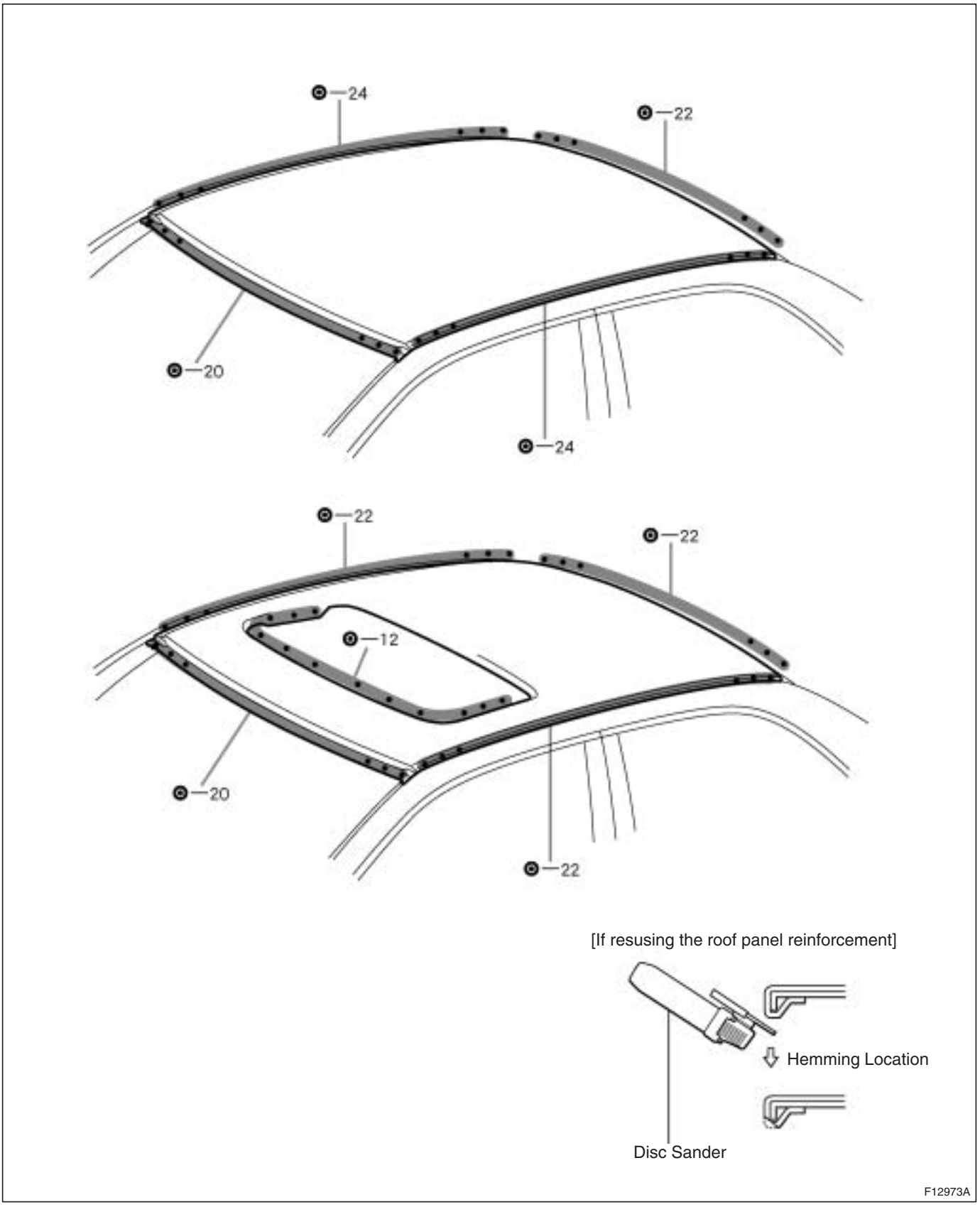
ROOF PANEL (ASSY)

REPLACEMENT

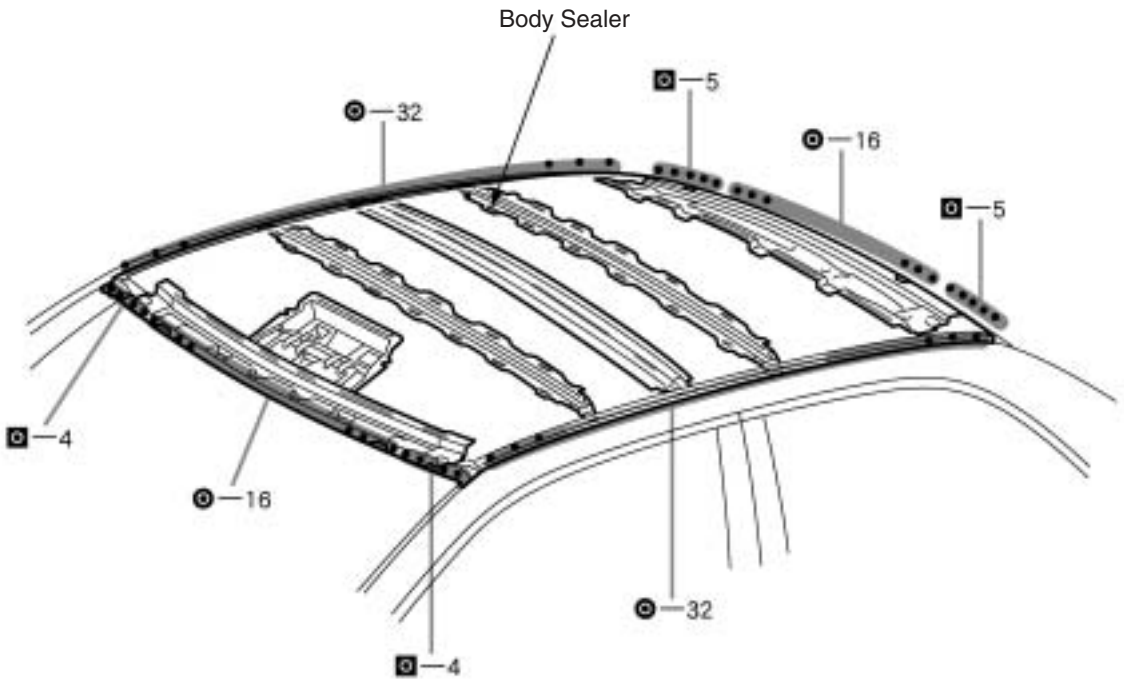
1. REMOVE ROOF PANEL



2. INSTALL ROOF PANEL: w/o Moon Roof

(a) Before temporarily installing the new parts apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.

HINT:
Apply just enough sealer for the new parts to make contact.



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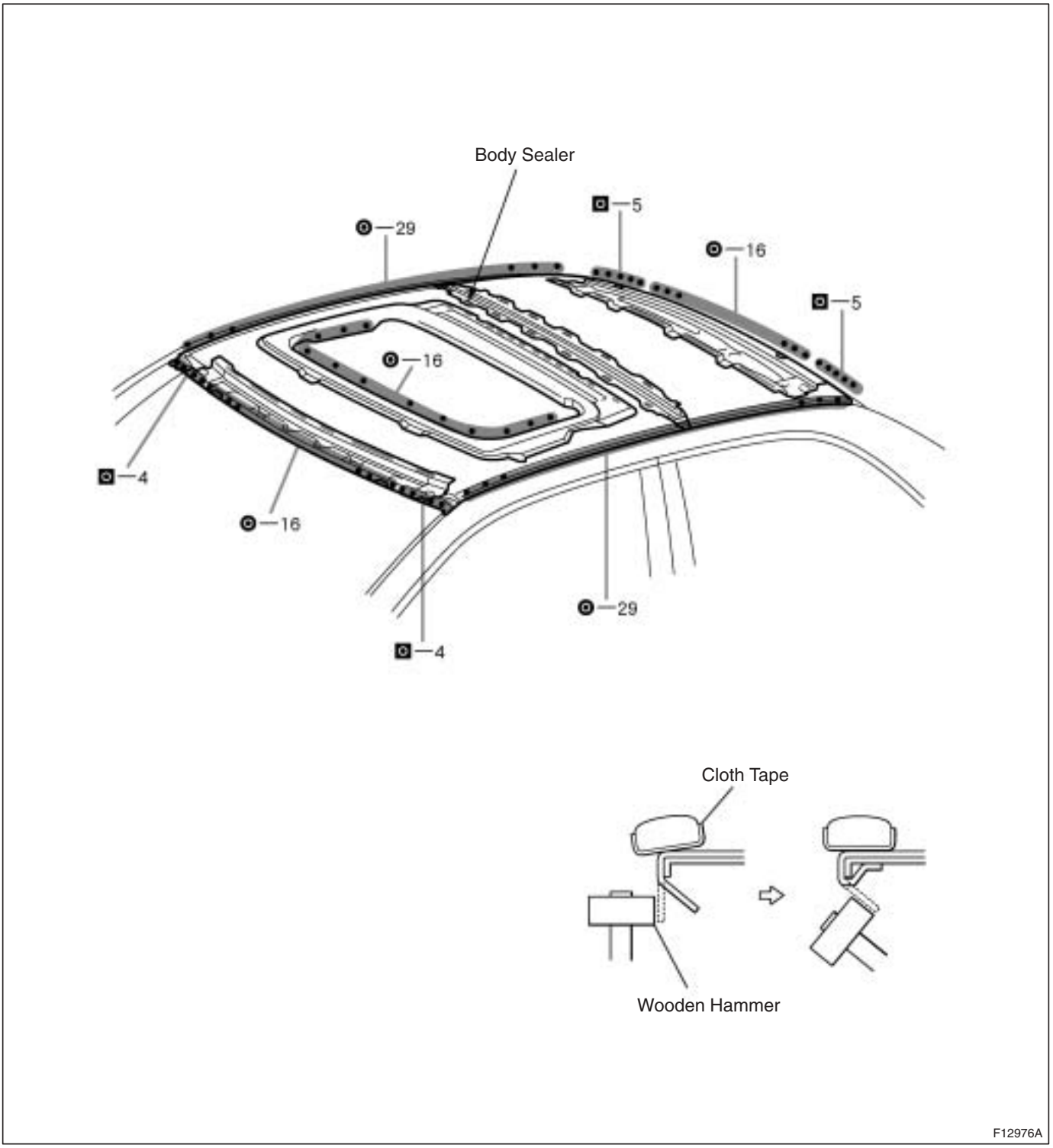
3. INSTALL ROOF PANEL: w/ Moon Roof

(a) Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.

HINT:
Apply just enough sealer for the new parts to make contact.

(b) Bend the flange hem with a wooden hammer and dolly.

HINT:
Perform hemming three steps, being careful not to warp the panel.



4. MEASURING THE OPENING PORTION DIMENSIONS (See page BP-100)

5. APPLYING SEALER TO THE ENGINE COMPARTMENT (See page PC-1)

6. APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)

7. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT (See page PC-1)

8. CHARGING THE POLYURETHANE FOAM (See page PC-9)

9. APPLYING ANTI-RUST AGENT

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld sports.