651AT–01

REPAIR

HINT:

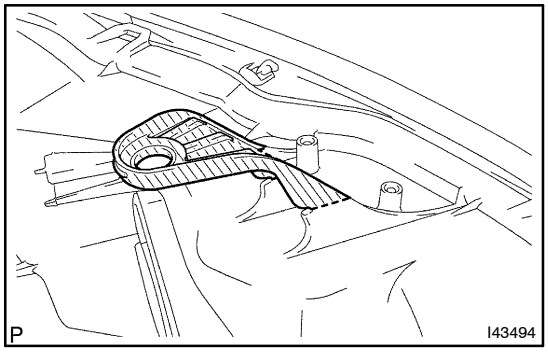
- COMPONENTS: SEE PAGE 65–1.
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- If the area where the headlamp unit LH is installed is broken, the repairs listed below can be performed inexpensively through the use of a repair use bracket. This may only be done if the headlamp assy LH itself is not damaged.

1. **REMOVE FRONT BUMPER ASSY (SEE PAGE 76–2)**
2. **REMOVE HEADLAMP ASSY LH (SEE PAGE 65–2)**

3. **INSTALL HEADLAMP PROTECTOR RETAINER UPPER LH**

HINT:

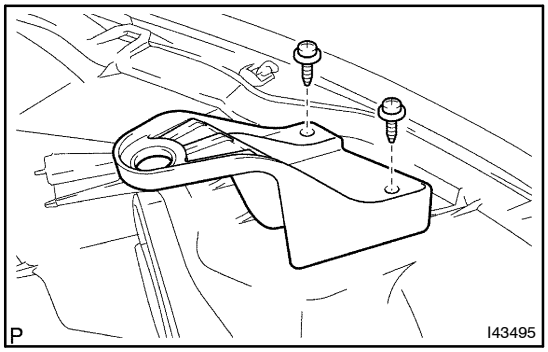
- If the installation area of the headlamp assy LH is damaged, use the supply bracket for low–cost repair.
- Ensure that the headlamp assy LH is not damaged.



(a) Cut off the part shaded in the illustration and sand smooth with sandpaper.

NOTICE:

After cutting off the part, place the headlamp protector retainer UPPER LH against the bosses and gradually file away until installation is possible.



(b) Install the headlamp protector retainer UPPER LH with the 2 screws.

4. **VEHICLE PREPARATION FOR HEADLAMP AIM ADJUSTMENT (SEE PAGE 65–5)**
5. **PREPARATION FOR HEADLAMP AIMING (Using a screen) (SEE PAGE 65–5)**
6. **HEADLAMP AIMING INSPECTION (SEE PAGE 65–5)**
7. **HEADLAMP AIMING ADJUSTMENT (SEE PAGE 65–5)**

8. VEHICLE PREPARATION FOR FOG LAMP AIM ADJUSTMENT (SEE PAGE 65–12)
9. PREPARATION FOR FOG LAMP AIMING (SEE PAGE 65–12)
10. FOG LAMP AIMING INSPECTION (SEE PAGE 65–12)
11. FOG LAMP AIMING ADJUSTMENT (SEE PAGE 65–12)