720WY–01

OVERHAUL

CAUTION:

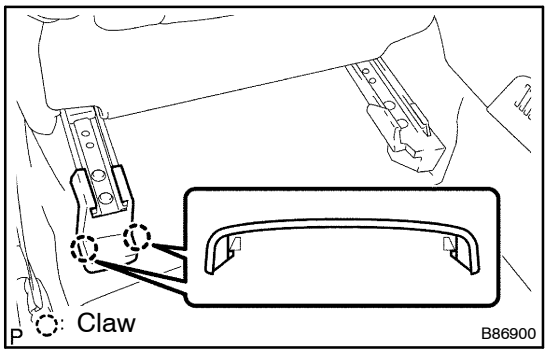
- **Wear safety gloves, because the sharp surfaces of the seatback frame and seat adjuster may injure your hand.**
- **Work must be started more than 90 seconds after the ignition switch is turned to the LOCK position and the negative (–) terminal cable is disconnected from the battery.**
  (The SRS is equipped with a back–up power source. If work is started within 90 seconds from disconnecting the negative (–) terminal cable of the battery, the SRS may deploy.)

HINT:

- COMPONENT: See page 72–15.
- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- Use the same procedures for the RH side and LH side.
- A bolt without a torque specification is shown in the standard bolt chart.

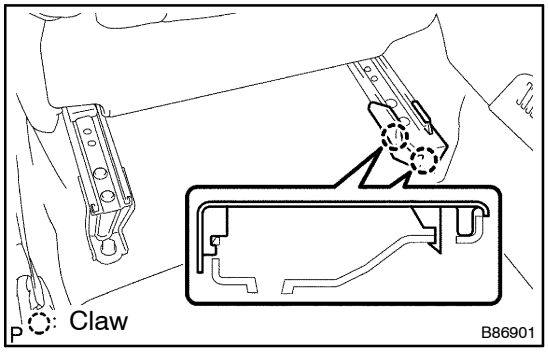
1. DISCONNECT BATTERY NEGATIVE TERMINAL

2. REMOVE FRONT SEAT HEADREST ASSY



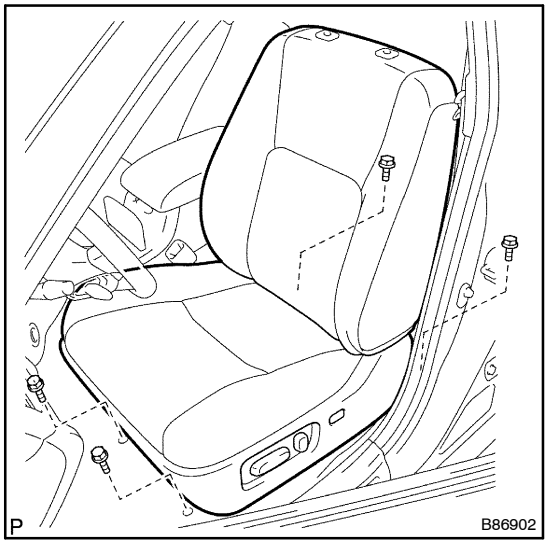
3. REMOVE FRONT SEAT TRACK COVER LH REAR OUTER

(a) Disengage the 2 claws and remove the front seat track cover LH rear outer.



4. REMOVE FRONT SEAT TRACK COVER LH REAR INNER

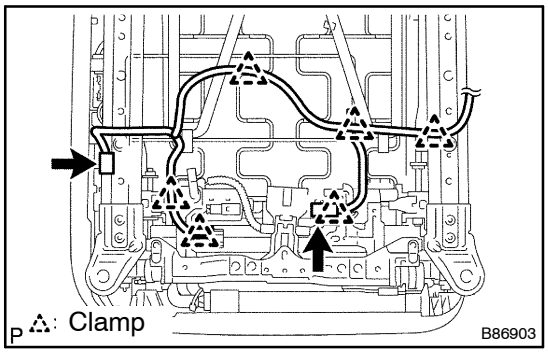
(a) Disengage the 2 claws and remove the front seat track cover LH rear inner.



5. REMOVE FRONT LH SEAT ASSY

(a) Remove the 4 bolts.

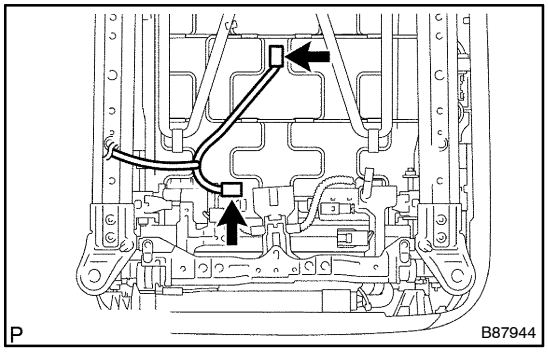
(b) Disconnect the connectors and remove the front LH seat assy.



6. REMOVE FRONT SEAT INNER BELT ASSY LH

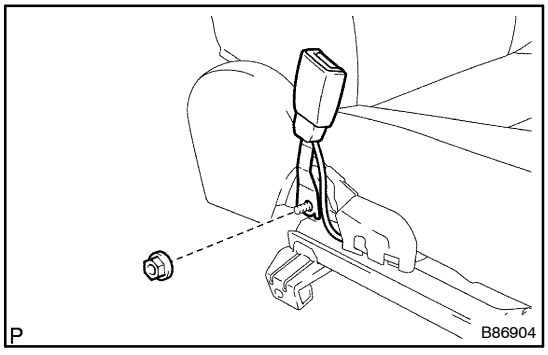
(a) Driver seat only:

(1) Disengage the 6 clamps and disconnect the connectors.

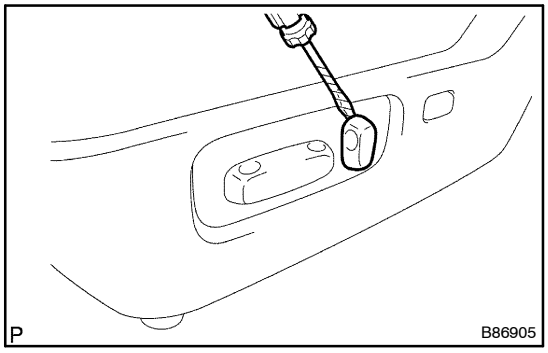


(b) Passenger seat only:

(1) Disconnect the connectors.



(c) Remove the nut and the front seat inner belt assy LH.

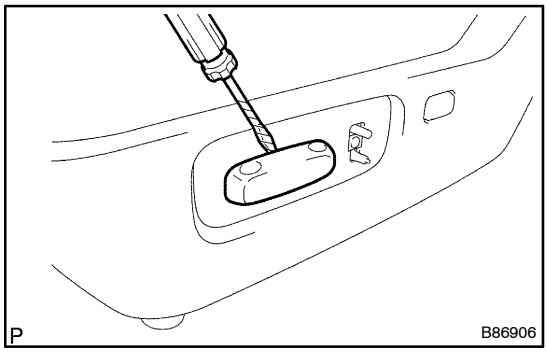


7. REMOVE RECLINING POWER SEAT SWITCH KNOB

(a) Using a screwdriver, remove the reclining power seat switch knob.

HINT:

Tape up the screwdriver tip before.

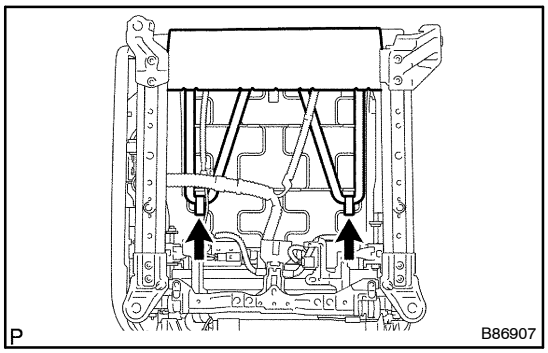


8. REMOVE SLIDE & VERTICAL POWER SEAT SWITCH KNOB

(a) Using a screwdriver, remove the slide & vertical power seat switch knob.

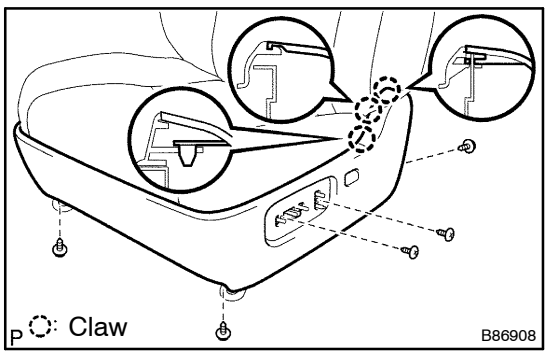
HINT:

Tape up the screwdriver tip before.



9. REMOVE FRONT SEAT CUSHION SHIELD ASSY

(a) Disengage the 2 clips and the cover.

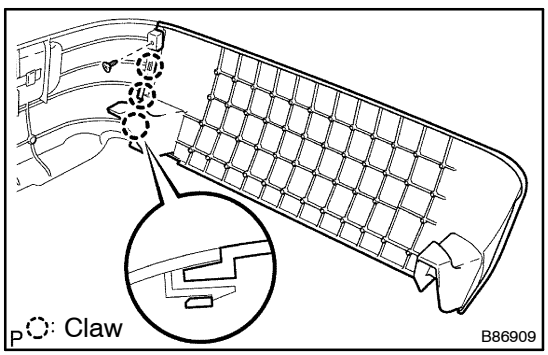


(b) Remove the 5 screws.

(c) Driver seat only:

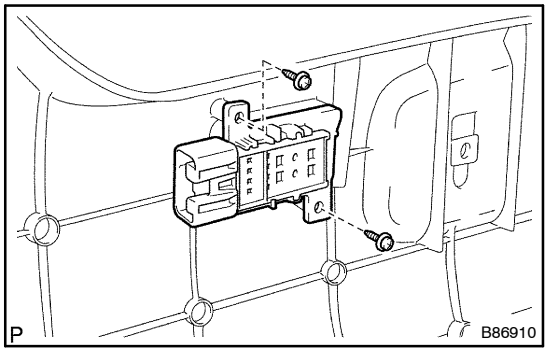
(1) Disconnect the power seat switch assy connector.

(d) Disengage the 3 claws and remove the front seat cushion sheld inner No.1 and front seat cushion shield LH.



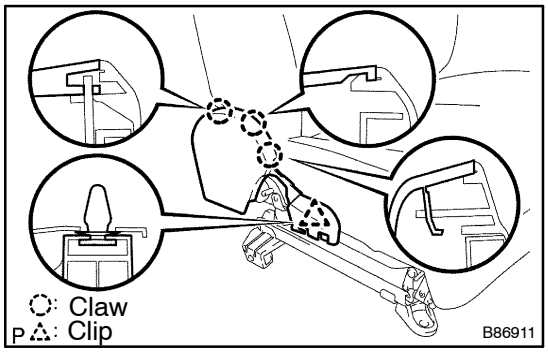
(e) Remove the screw.

(f) Disengage the 3 claws and remove the front seat cushion shield inner No.1.



10. REMOVE POWER SEAT SWITCH ASSY (DRIVER SEAT ONLY)

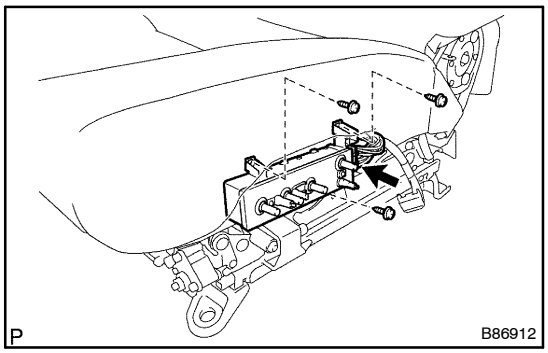
(a) Remove the 2 screws and the power seat switch assy.



11. REMOVE FRONT SEAT CUSHION SHIELD INNER LH

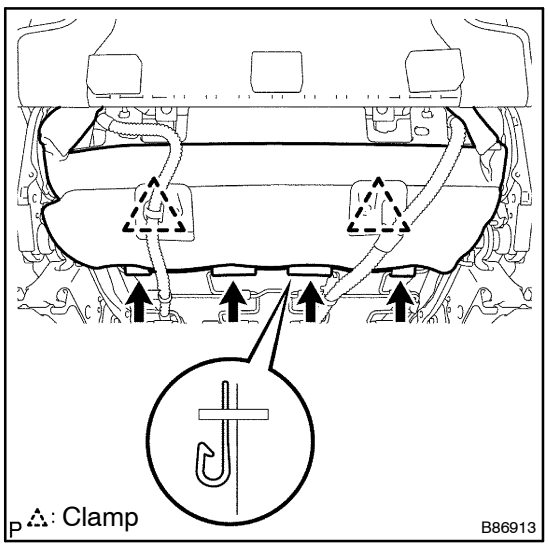
(a) Remove the screw.

(b) Disengage the 3 claws and clip and remove the front seat cushion shield inner LH.



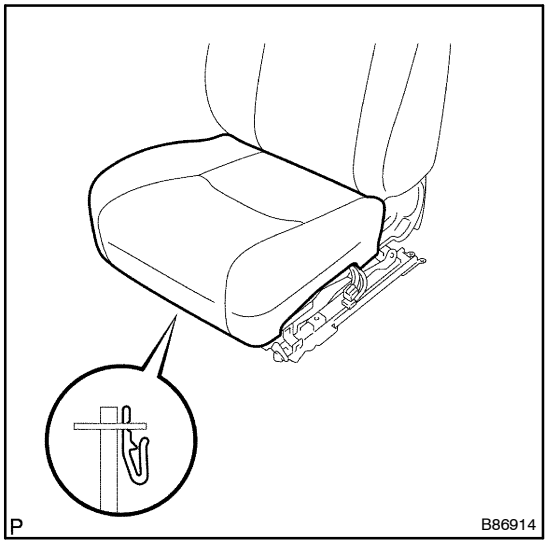
12. REMOVE FRONT POWER SEAT SWITCH LH

(a) Remove the 3 screws and the front power seat switch LH.

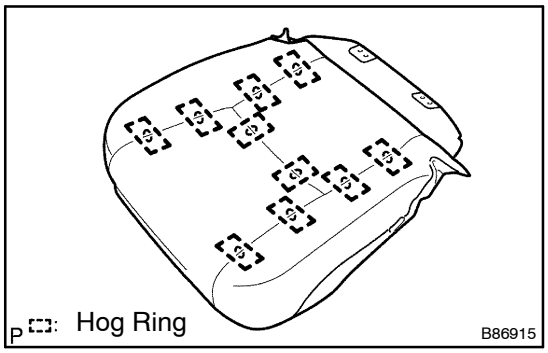


13. REMOVE SEAT CUSHION COVER W/PAD

(a) Disengage the 2 clamps and 4 hooks.

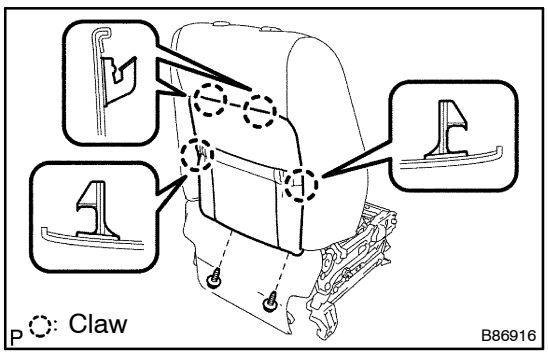


(b) Remove the seat cushion cover with pad.



14. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER

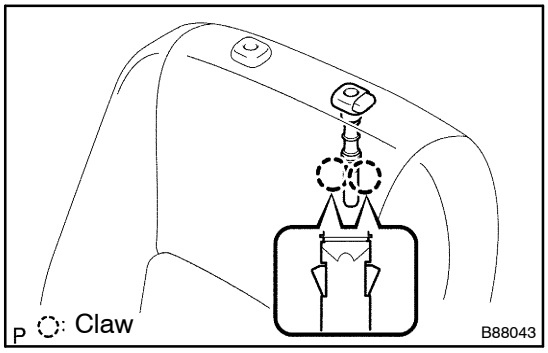
(a) Remove the 10 hog rings and the separate type front seat cushion cover.



15. REMOVE FRONT SEAT BACK BOARD SUB–ASSY LH

(a) Remove the 2 screws.

(b) Disengage the 4 claws and remove the front seatback board sub–assy.



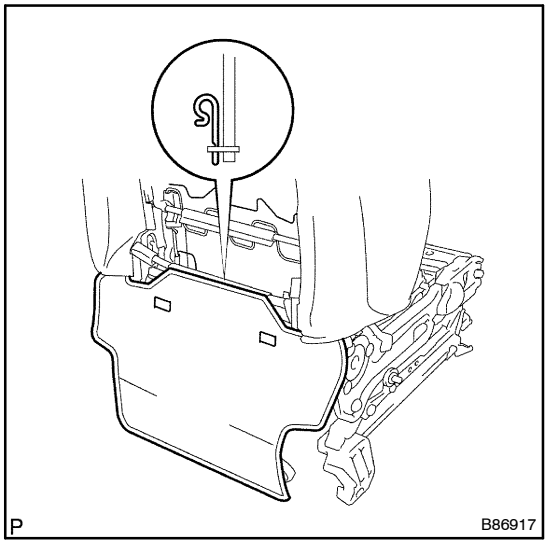
16. REMOVE FRONT SEAT HEADREST SUPPORT

(a) Disengage the 2 claws and remove the front seat headrest support LH side.

17. REMOVE FRONT SEAT HEADREST SUPPORT

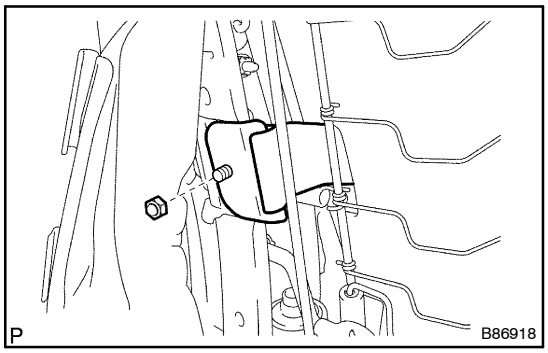
HINT:

Use the same procedures for the RH side and LH side.



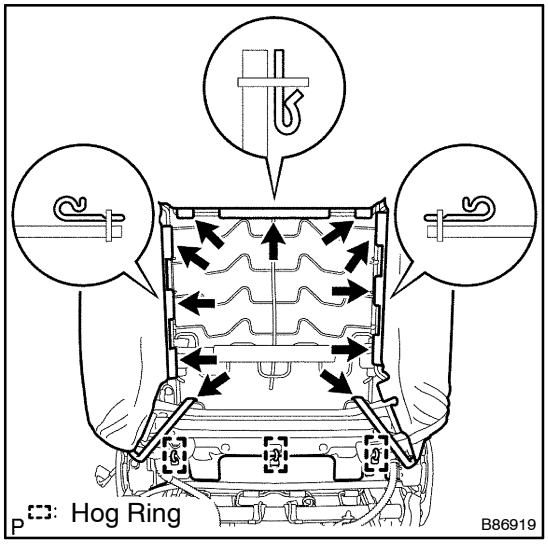
18. REMOVE SEAT BACK COVER W/PAD

(a) Remove the cover.

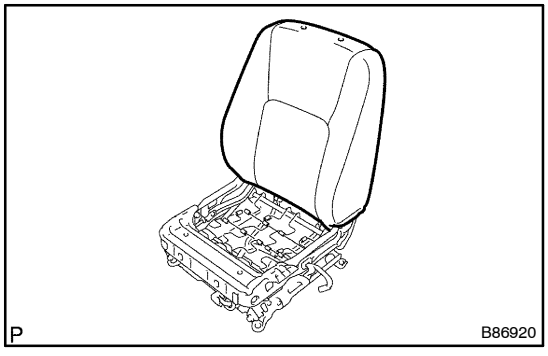


(b) w/ Side airbag:

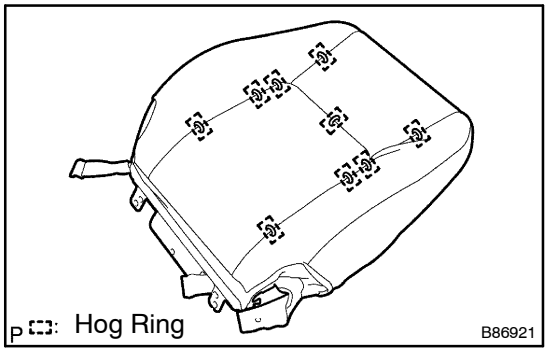
(1) Remove the nut and disengage the separate type front seatback cover bracket.



(c) Remove the 3 hog rings and 11 hooks.

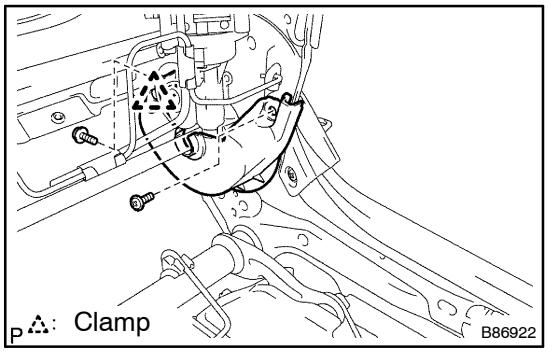


(d) Remove the seatback cover with pad.



19. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER

(a) Remove the 9 hog rings and the separate type front seat back cover.



20. REMOVE RH SEAT RECLINING ADJUSTER INSIDE COVER

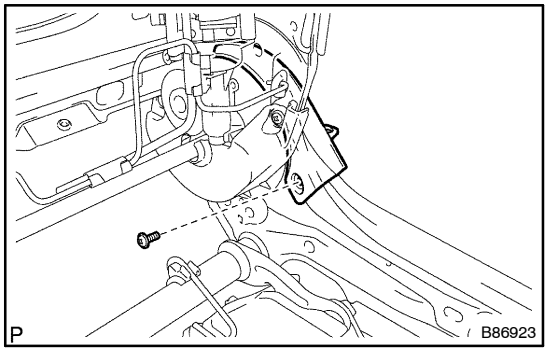
(a) Disengage the clamp.

(b) Remove the 2 screws and the RH seat reclining adjuster inside cover (lower).

21. REMOVE RH SEAT RECLINING ADJUSTER INSIDE COVER

HINT:

Use the same procedures for the RH side and LH side.



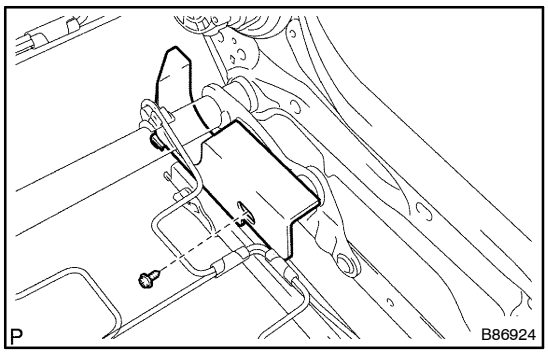
22. REMOVE RECLINING ADJUSTER INSIDE COVER LH

(a) Remove the screw and the reclining adjuster inside cover LH (upper).

23. REMOVE RECLINING ADJUSTER INSIDE COVER RH

HINT:

Use the same procedures for the RH side and LH side.



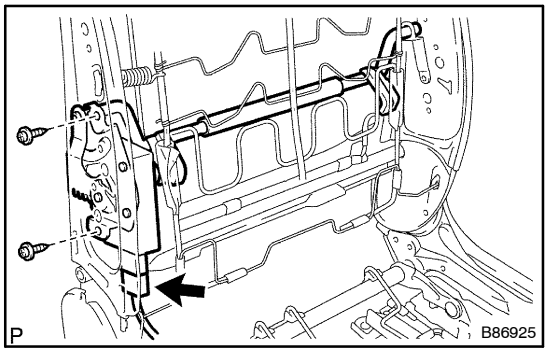
24. REMOVE FRONT SEAT CUSHION SHIELD LOWER LH

(a) Remove the screw and the front seat cushion shield lower LH (LH side).

25. REMOVE FRONT SEAT CUSHION SHIELD LOWER LH

HINT:

Use the same procedures for the RH side and LH side.



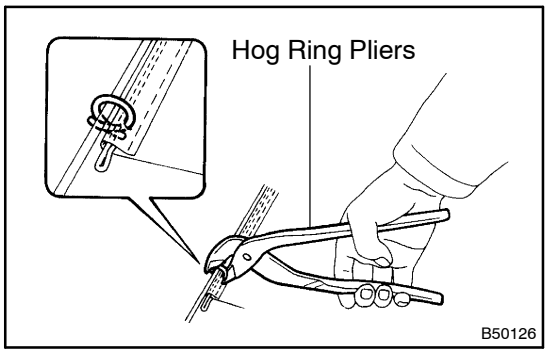
26. REMOVE LUMBAR SUPPORT ADJUSTER ASSY LH (DRIVER SEAT ONLY)

(a) Disconnect the connector.

(b) Remove the 2 screws and the lumbar support adjuster assy LH.

27. REMOVE SEAT POSITION AIR BAG SENSOR (DRIVER SEAT ONLY) (SEE PAGE 60–43)

28. INSTALL SEAT POSITION AIR BAG SENSOR (DRIVER SEAT ONLY) (SEE PAGE 60–43)

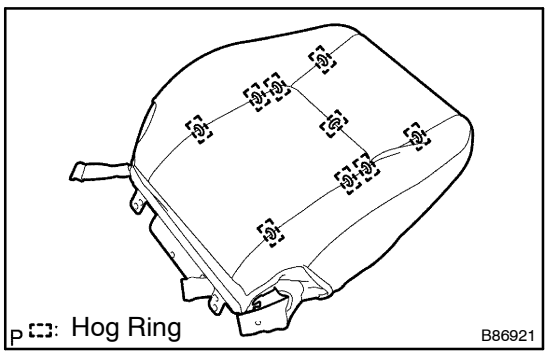


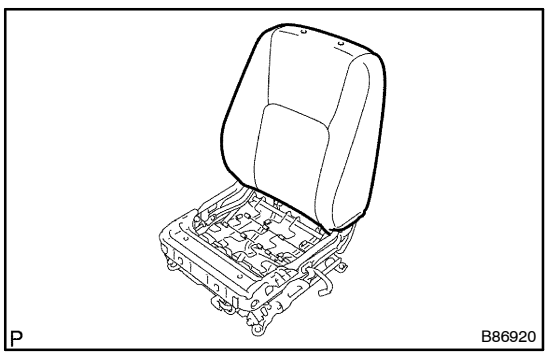
29. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER

(a) Using hog ring pliers, install the separate type front seatback cover with 9 new hog rings.

NOTICE:

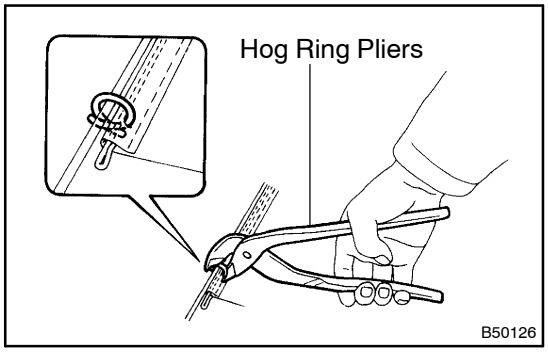
- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to minimize wrinkles as much as possible.**





30. INSTALL SEAT BACK COVER W/PAD

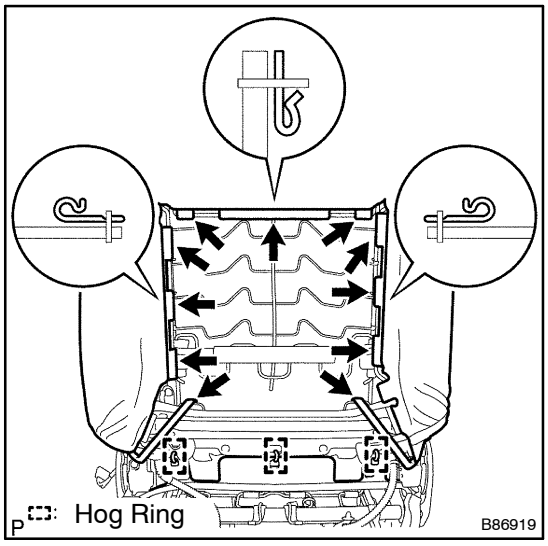
(a) Install the seatback cover with pad.

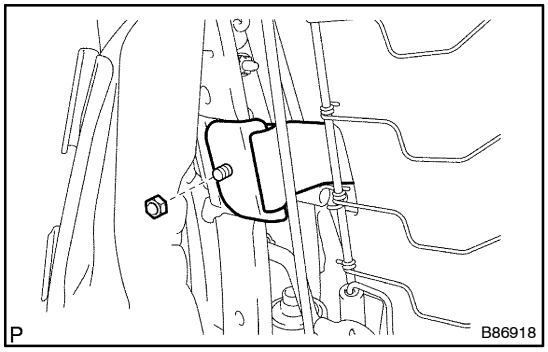


(b) Using hog ring pliers, install 3 new hog rings and 11 hooks.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to minimize wrinkles as much as possible.**

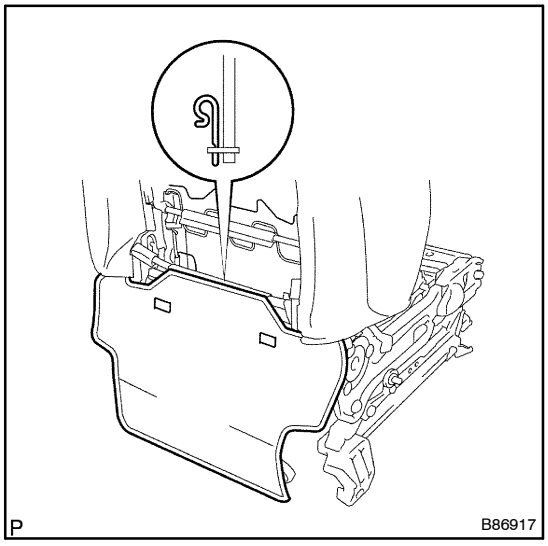




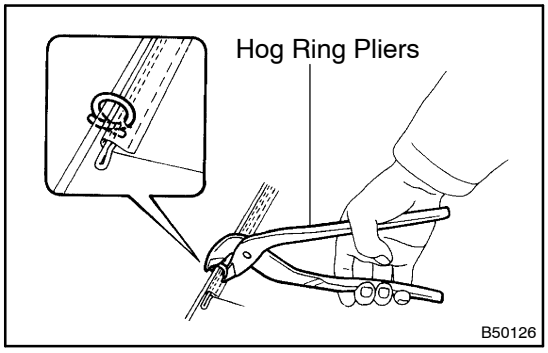
(c) w/ Side airbag:

(1) Install the separate type front seatback cover bracket with the nut.

Torque: 5.5 N·m (56 kgf·cm, 48 in·lbf)



(d) Install the cover.

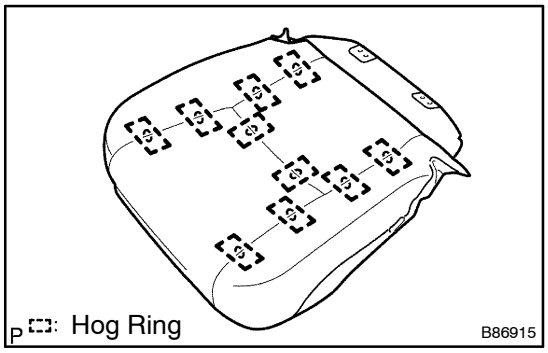


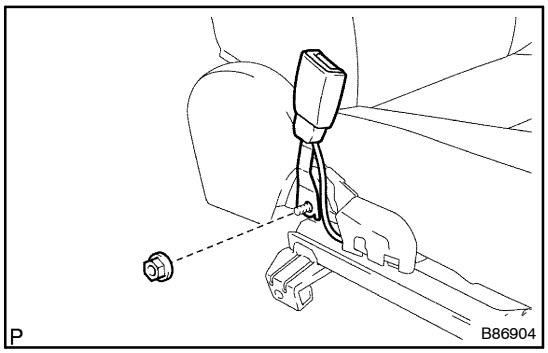
31. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER

(a) Using hog ring pliers, install the separate type front seat cushion cover with 9 new hog rings.

NOTICE:

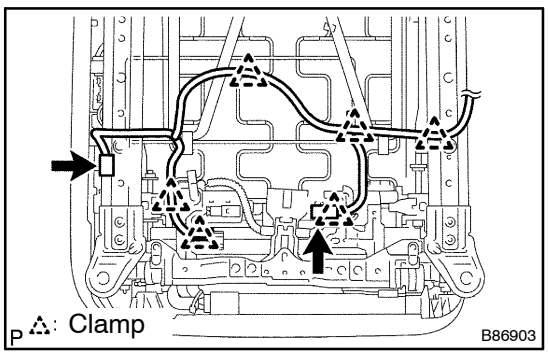
- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to minimize wrinkles as much as possible.**



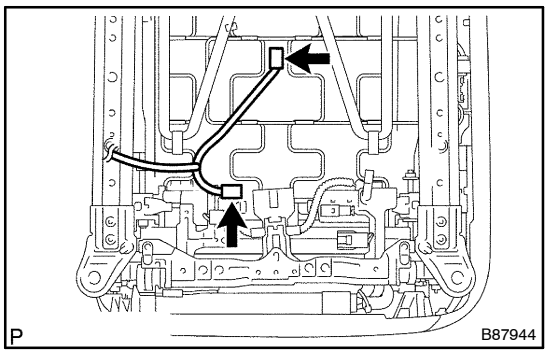


32. INSTALL FRONT SEAT INNER BELT ASSY LH

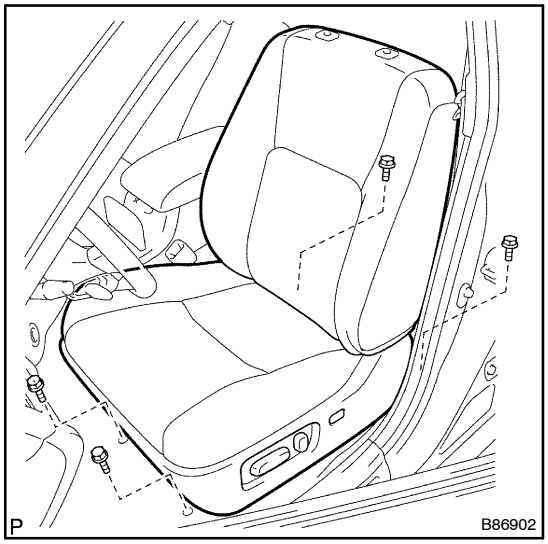
(a) Install the front seat inner belt assy LH with the nut.
Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)



(b) Driver seat only:
(1) Engage the 6 clamps and connect the connectors.



(c) Passenger seat only:
(1) Connect the connectors.



33. INSTALL FRONT LH SEAT ASSY

(a) Connect the connectors.

(b) Install the front LH seat assy with the 4 bolts.

Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

34. INSPECT POWER SEAT OPERATION