0305L–01

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Differential gear lube apply tube x Transaxle housing		9.8	100	7
Front planetary gear lock nut		268	2,732	198
Brake apply tube clamp x Transaxle case		5.4	55	48 in.·lbf
Transaxle case No. 1 plug x Transaxle rear cover		7.4	75	65 in.·lbf
Transaxle rear cover plate x transaxle rear cover sub–assy		7.5	76	66 in.·lbf
Transaxle rear cover x Transaxle case	Bolt A	18.6	190	14
	Other bolt	24.5	250	18
Pawl shaft clamp x Transaxle case		9.8	100	7
Oil pump assy x Transaxle case		22	226	16
Transaxle housing x Transaxle case	Bolt A	22.1	225	16.3
	Bolt B, C	29.4	300	21.7
Transaxle case No. 1 plug x Transaxle housing		7.4	75	65 in.·lbf
Parking lock pawl bracket x Transaxle case		20	205	15
Detent spring x Transaxle case	Bolt A	20	205	15
	Bolt B	12	120	9
Solenoid wire retaining bolt x Transaxle housing		5.4	55	48 in.·lbf
Transmission valve body x Transaxle case		11	110	8
ATF temperature sensor clamp x Valve body		6.6	67	58 in·lbf
Valve body oil strainer x Transmission valve		11	110	8
Automatic transaxle oil pan sub–assy x Transaxle case		7.8	80	69 in.·lbf
Speed sensor x Transaxle case		11.3	115	8
Transmission revolution sensor x Transaxle case		11.3	115	8
Oil cooler tube union x Transaxle case	Union	27	276	20
	Elbow	27	276	20
Oil cooler tube union x Transaxle case		27	280	20
Park/neutral start switch x nut		6.9	70	61 in.·lbf
Park/neutral start switch x Bolt		5.4	55	48 in.·lbf
Park/neutral start switch x Control shaft lever		13	133	10
Speedometer driven hole cover sub–assy x Transaxle case		7.0	70	61
Oil pump body x Stator shaft assy		9.8	100	7
U/D planetary gear x Lock nut		280	2,855	207
Line pressure control solenoid assy x Transmission valve body assy		11	110	8
Clutch control solenoid assy No. 1 x Transmission valve body assy		11	110	8
Automatic transmission 3 way solenoid assy x Transmission valve body assy		11	110	8
Clutch control solenoid assy No. 2 x Transmission valve body assy		11	110	8
Transmission 3 way solenoid assy No. 2 x Transmission valve body assy		11	110	8
Differential case x Intermediate case	140F	63	642	46
Front differential case x Front differential ring gear		95.1	970	70