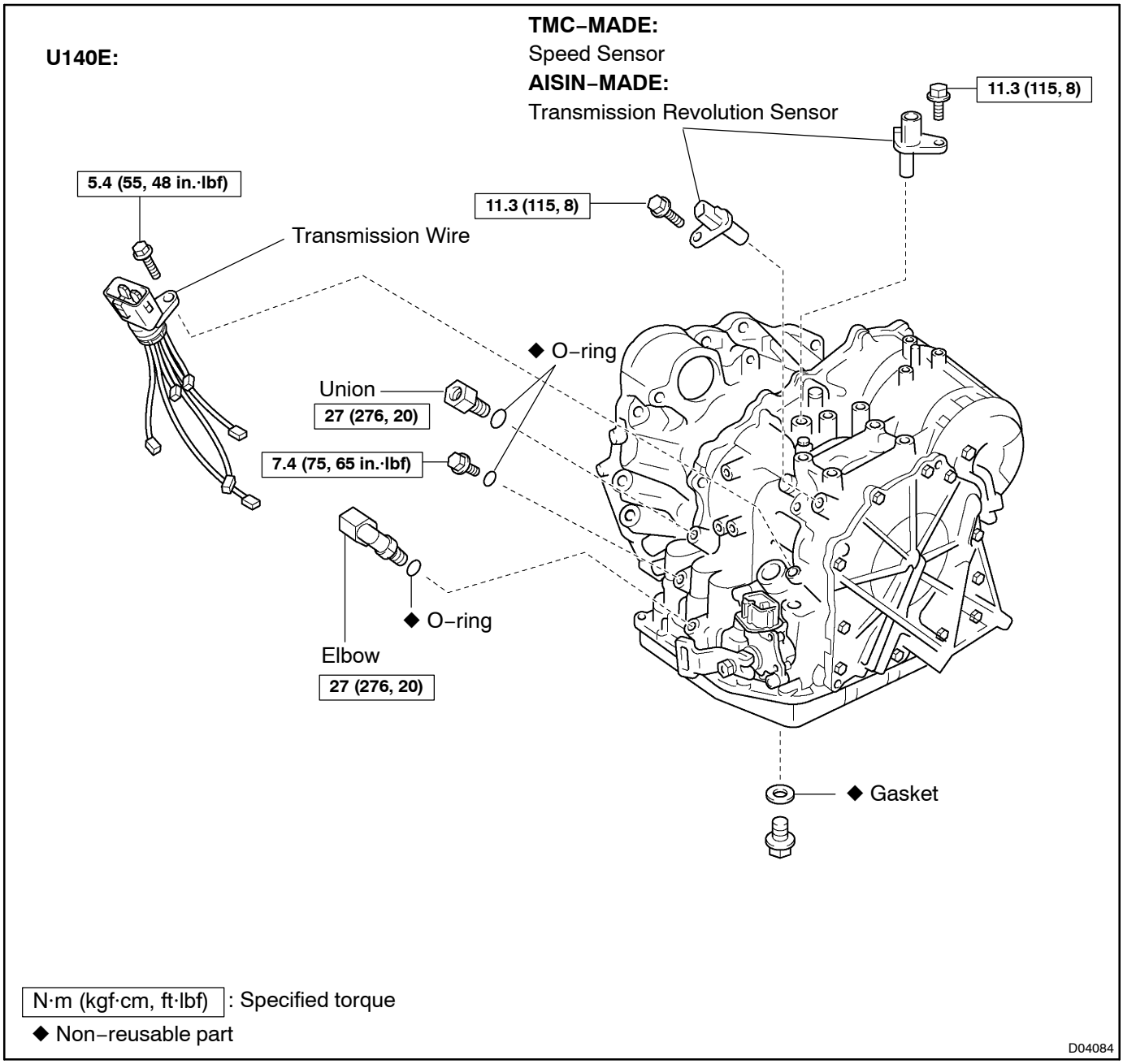
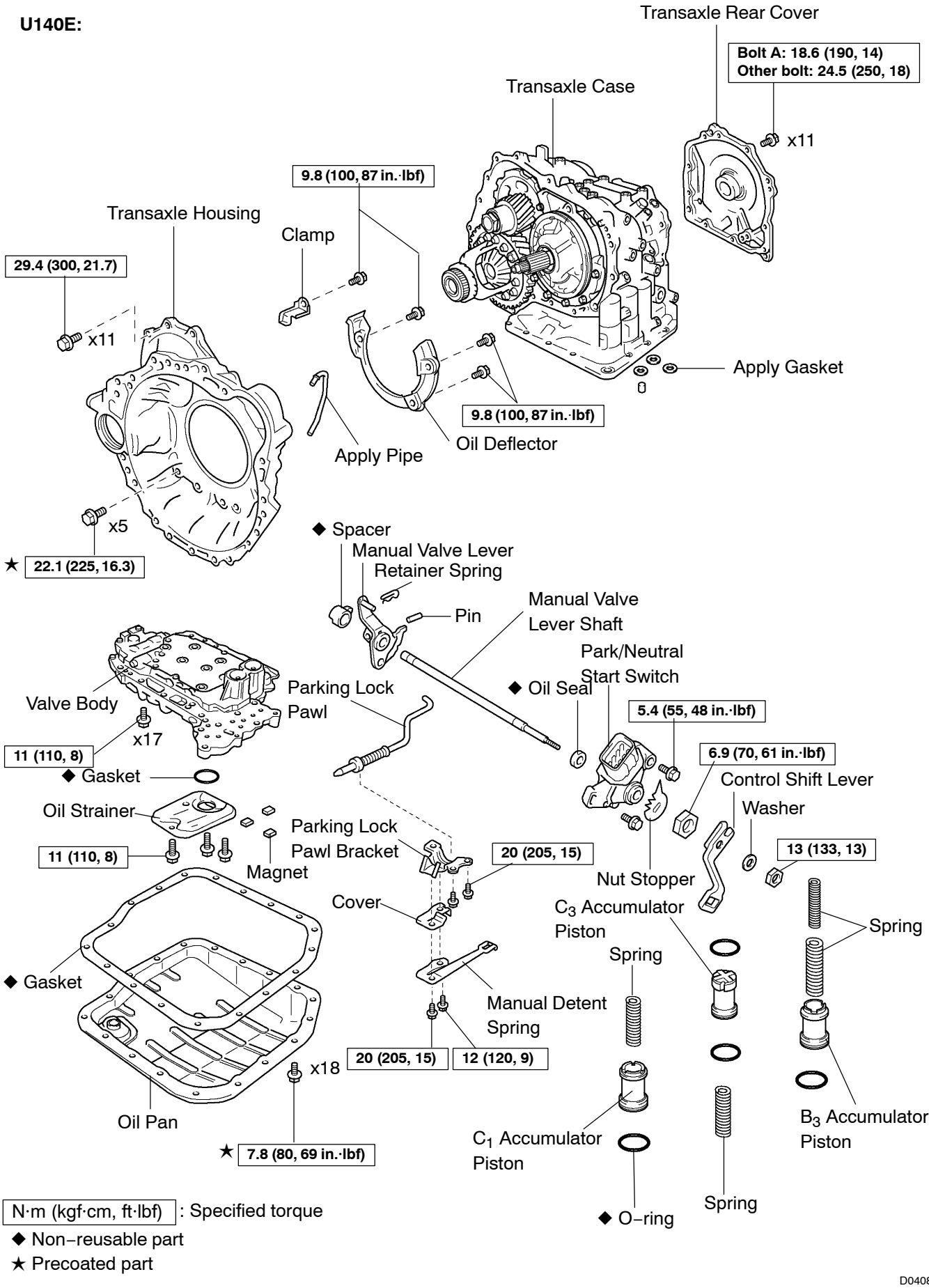
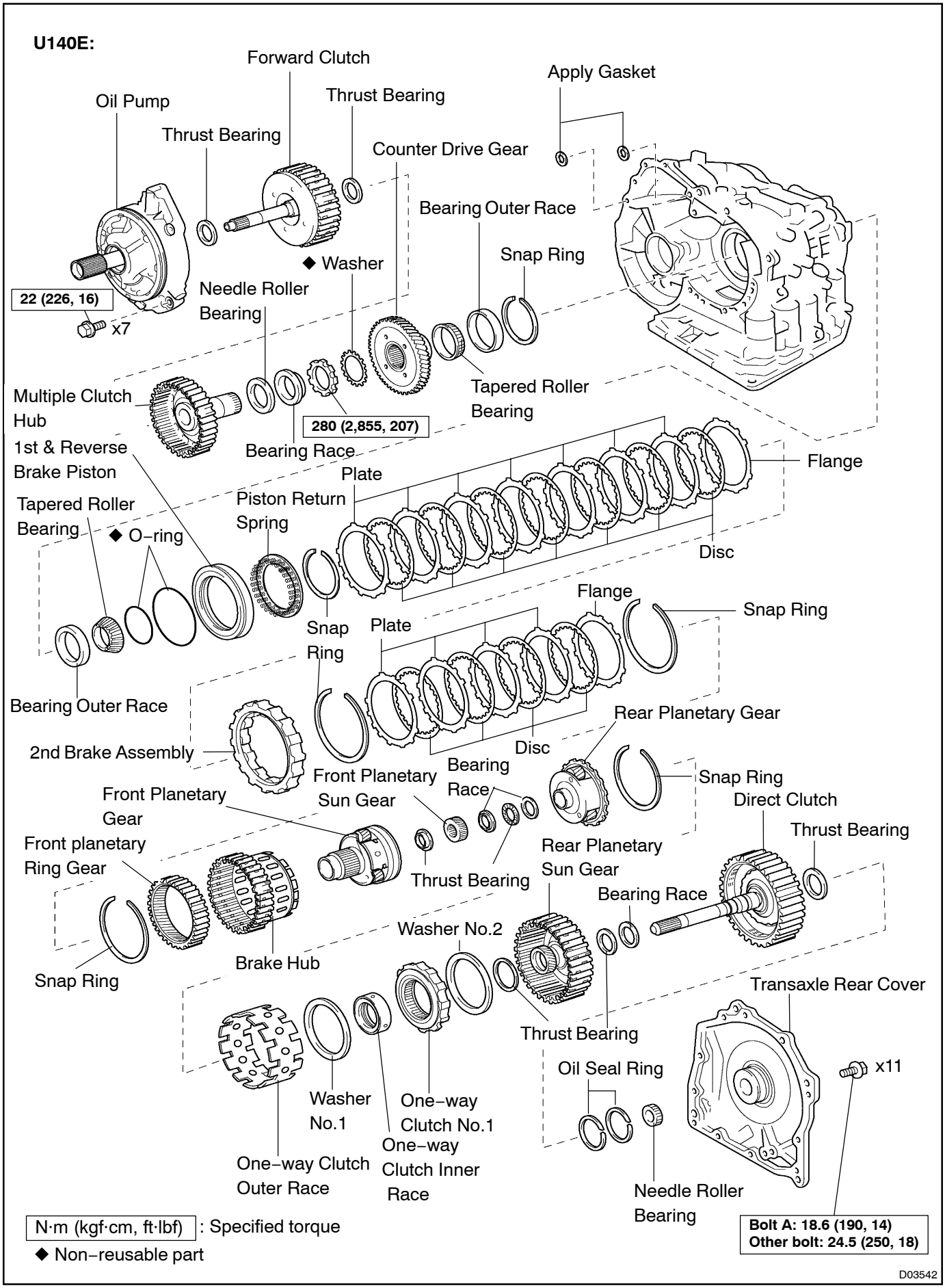
AUTOMATIC TRANSMISSION / TRANSAXLE (U140E/U140F)

4006D–01

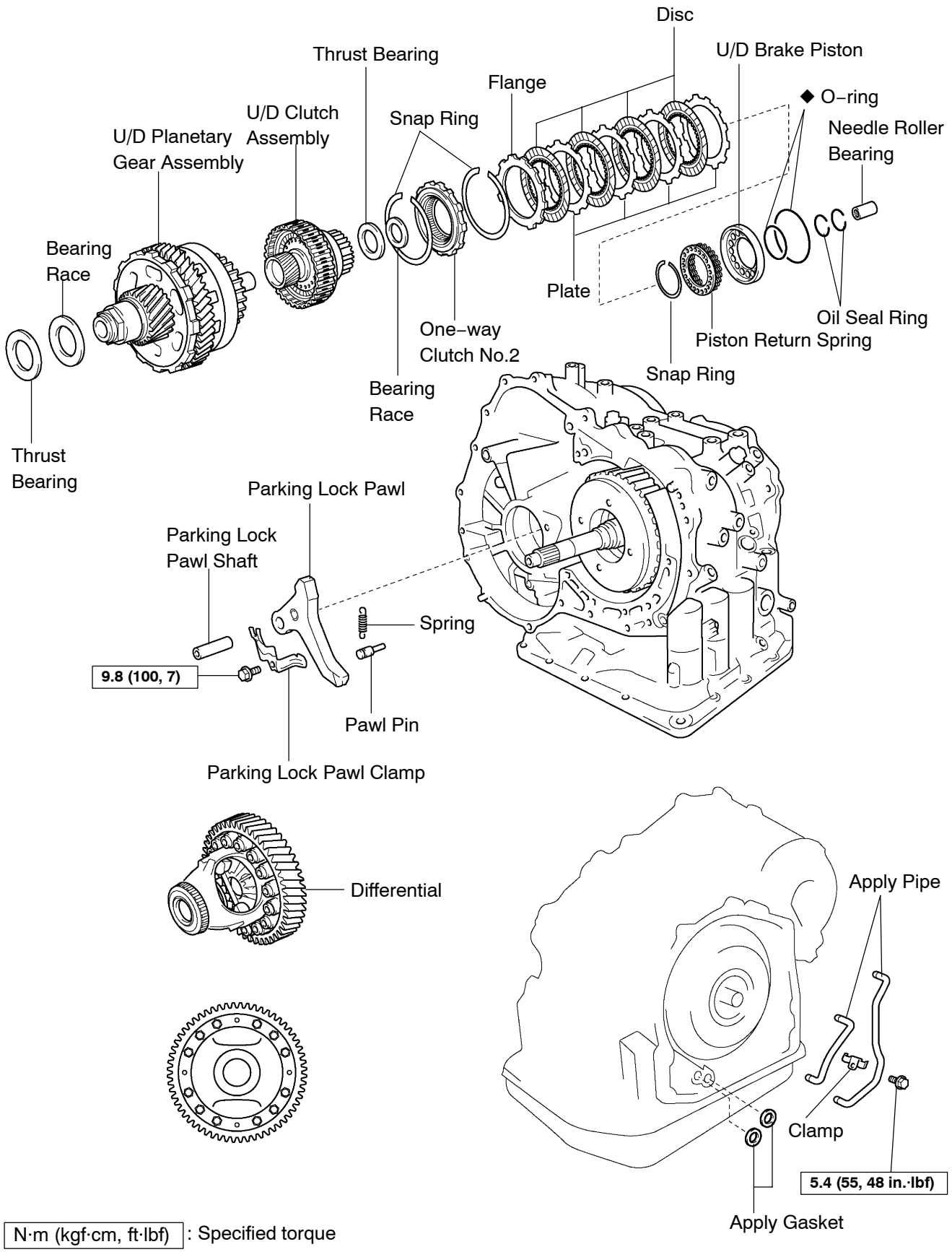
COMPONENTS




U140E:
Transaxle Rear Cover
Bolt A: 18.6 (190, 14)
Other bolt: 24.5 (250, 18)
Transaxle Case
x11
9.8 (100, 87 in.·lbf)
Transaxle Housing
Clamp
29.4 (300, 21.7)
x11
Apply Gasket
9.8 (100, 87 in.·lbf)
Apply Pipe
Oil Deflector
x5
★ 22.1 (225, 16.3)
◆ Spacer
Manual Valve Lever
Retainer Spring
Pin
Manual Valve Lever Shaft
Park/Neutral Start Switch
Valve Body
Parking Lock Pawl
◆ Oil Seal
5.4 (55, 48 in.·lbf)
6.9 (70, 61 in.·lbf)
x17
11 (110, 8)
◆ Gasket
Control Shift Lever
Washer
Oil Strainer
Parking Lock Pawl Bracket
20 (205, 15)
13 (133, 13)
11 (110, 8)
Magnet
Nut Stopper
Cover
C3 Accumulator Piston
Spring
Spring
◆ Gasket
Manual Detent Spring
20 (205, 15)
12 (120, 9)
x18
C1 Accumulator Piston
B3 Accumulator Piston
Oil Pan
★ 7.8 (80, 69 in.·lbf)
◆ O–ring
Spring
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
★ Precoated part
D04082


U140E:
Forward Clutch
Apply Gasket
Oil Pump
Thrust Bearing
Thrust Bearing
Counter Drive Gear
Bearing Outer Race
◆ Washer
Snap Ring
22 (226, 16)
x7
Needle Roller Bearing
Multiple Clutch Hub
Tapered Roller Bearing
280 (2,855, 207)
Bearing Race
1st & Reverse Brake Piston
Flange
Plate
Piston Return Spring
Tapered Roller Bearing
◆ O–ring
Disc
Flange
Snap Ring
Snap Ring
Plate
Bearing Outer Race
Rear Planetary Gear
2nd Brake Assembly
Disc
Front Planetary Sun Gear
Bearing Race
Snap Ring
Direct Clutch
Front Planetary Gear
Thrust Bearing
Front planetary Ring Gear
Rear Planetary Sun Gear
Thrust Bearing
Bearing Race
Washer No.2
Brake Hub
Snap Ring
Transaxle Rear Cover
Thrust Bearing
Oil Seal Ring
x11
Washer No.1
One–way Clutch No.1
One–way Clutch Inner Race
One–way Clutch Outer Race
Needle Roller Bearing
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
Bolt A: 18.6 (190, 14)
Other bolt: 24.5 (250, 18)
D03542

U140E:

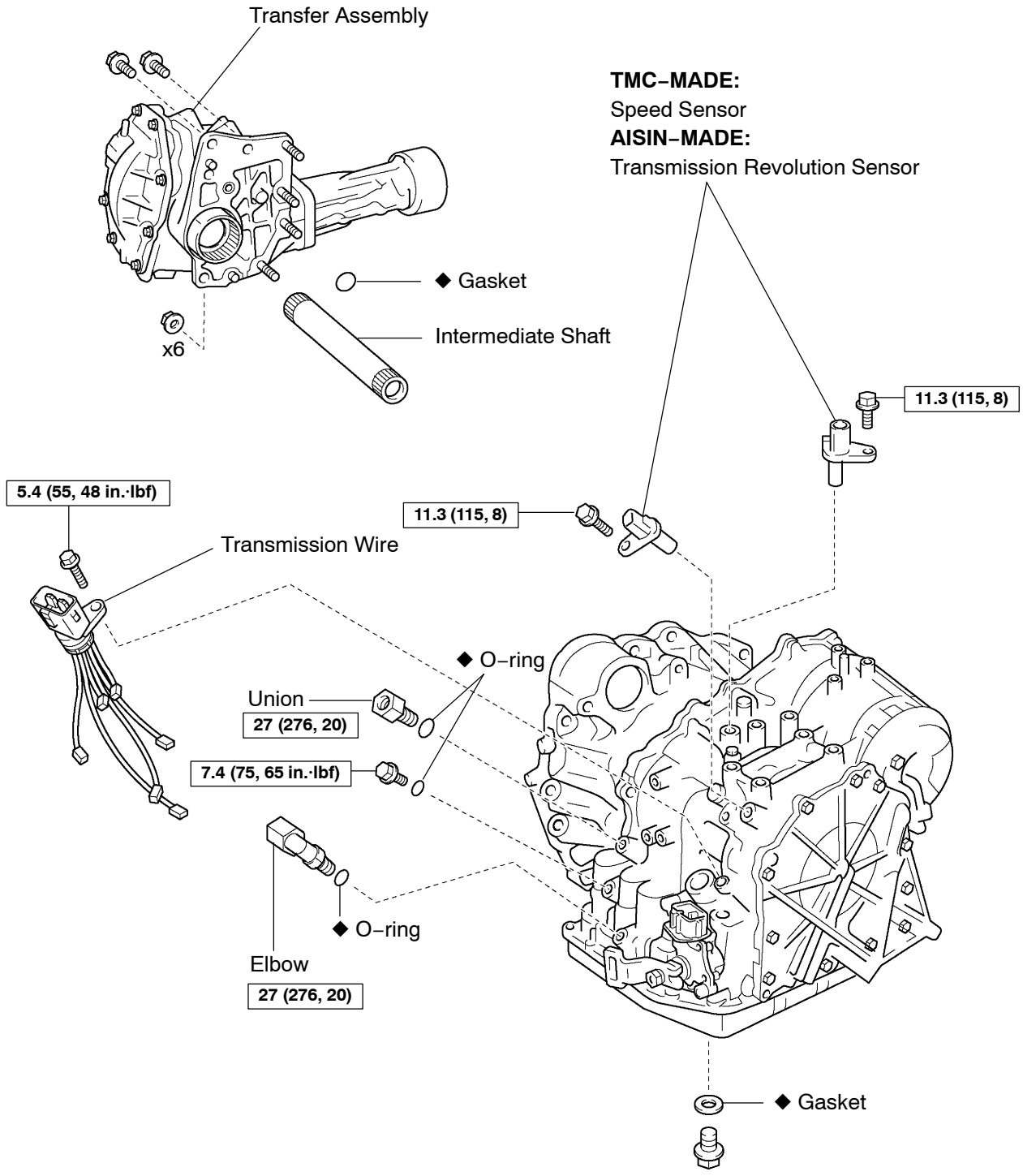


N·m (kgf·cm, ft·lbf) : Specified torque

◆ Non–reusable part

D03871

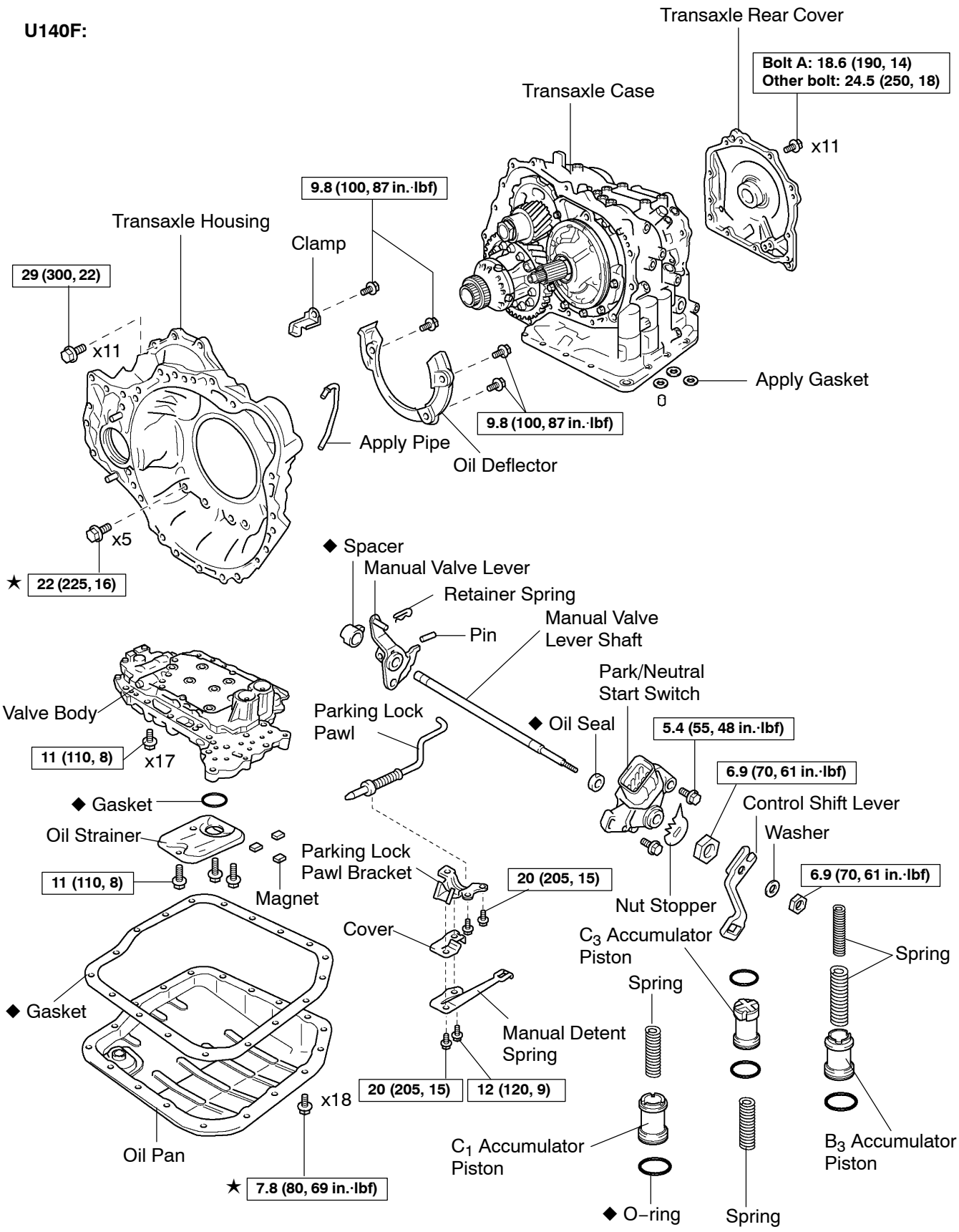
U140F:



N·m (kgf·cm, ft·lbf) : Specified torque

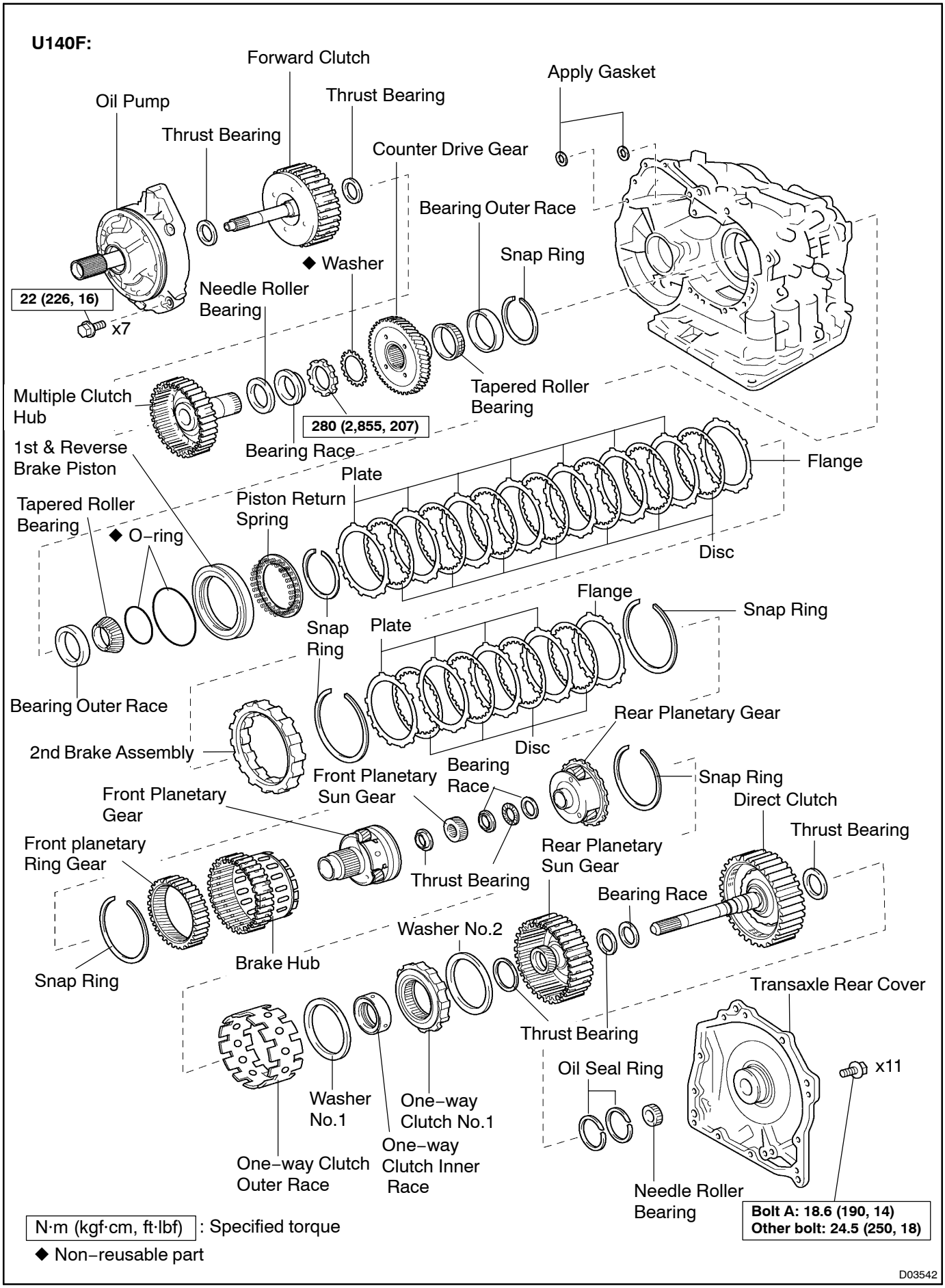
◆ Non–reusable part

D04089

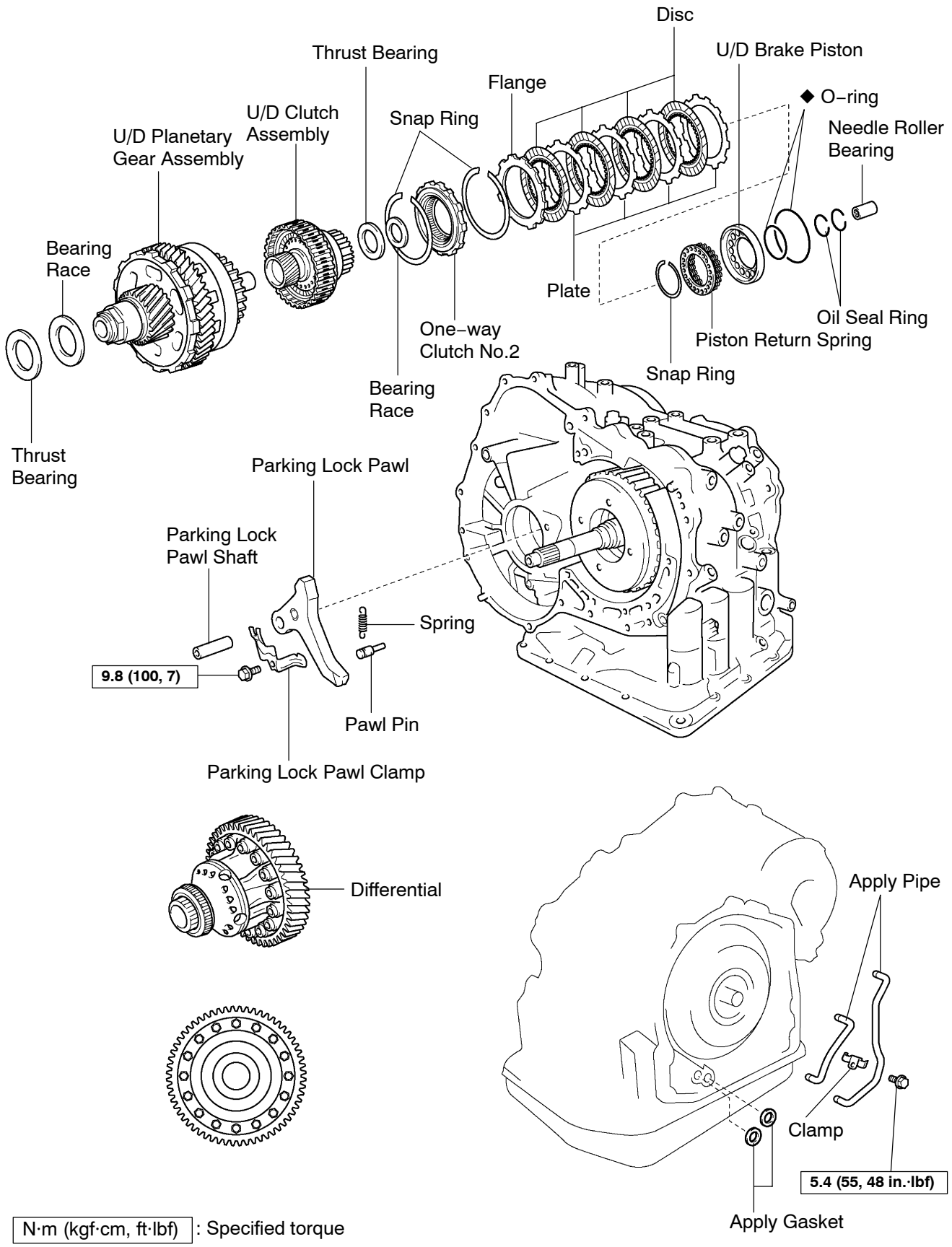


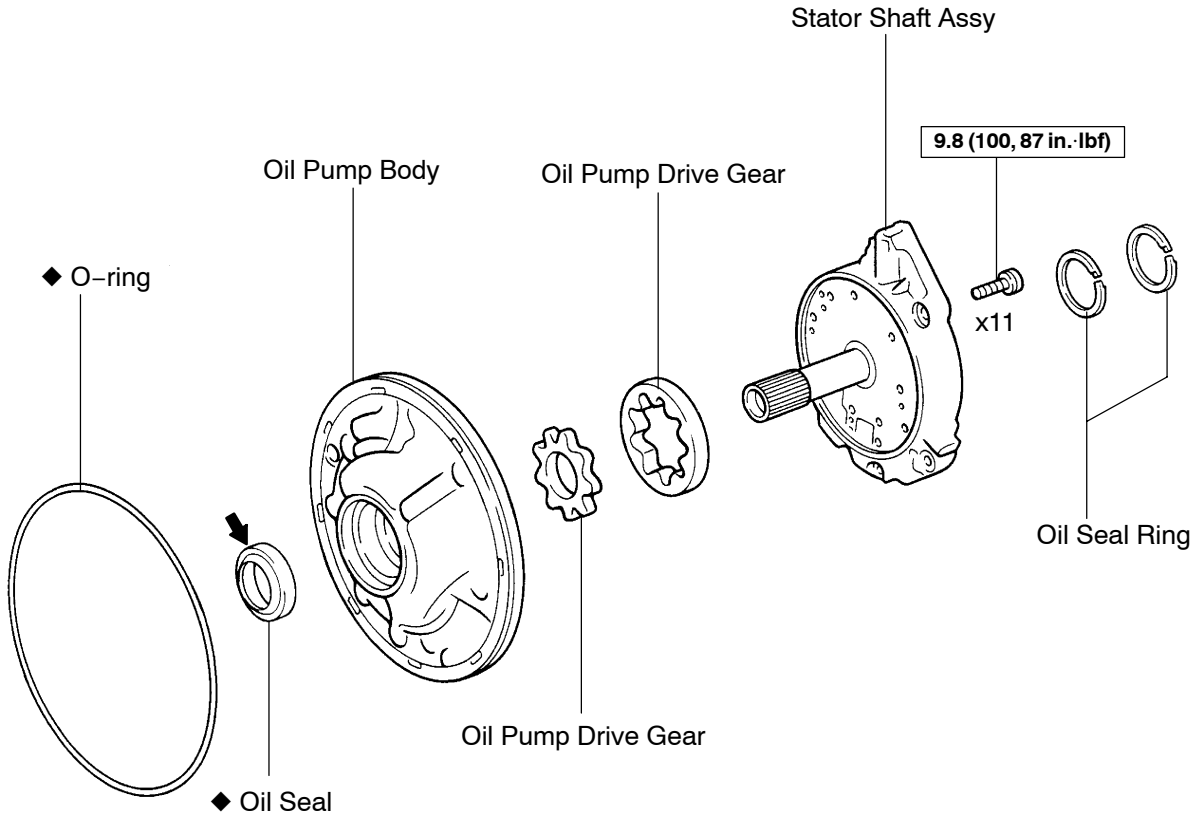
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
★ Precoated part

D03541


U140F:
Forward Clutch
Apply Gasket
Oil Pump
Thrust Bearing
Thrust Bearing
Counter Drive Gear
Bearing Outer Race
◆ Washer
Snap Ring
22 (226, 16)
x7
Needle Roller Bearing
Multiple Clutch Hub
Tapered Roller Bearing
280 (2,855, 207)
Bearing Race
1st & Reverse Brake Piston
Flange
Plate
Tapered Roller Bearing
Piston Return Spring
◆ O–ring
Disc
Flange
Snap Ring
Snap Ring
Plate
Bearing Outer Race
Rear Planetary Gear
2nd Brake Assembly
Disc
Front Planetary Sun Gear
Bearing Race
Snap Ring
Front Planetary Gear
Direct Clutch
Thrust Bearing
Front planetary Ring Gear
Rear Planetary Sun Gear
Thrust Bearing
Bearing Race
Washer No.2
Brake Hub
Snap Ring
Transaxle Rear Cover
Thrust Bearing
Oil Seal Ring
x11
Washer No.1
One–way Clutch No.1
One–way Clutch Inner Race
One–way Clutch Outer Race
Needle Roller Bearing
Bolt A: 18.6 (190, 14)
Other bolt: 24.5 (250, 18)
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
D03542

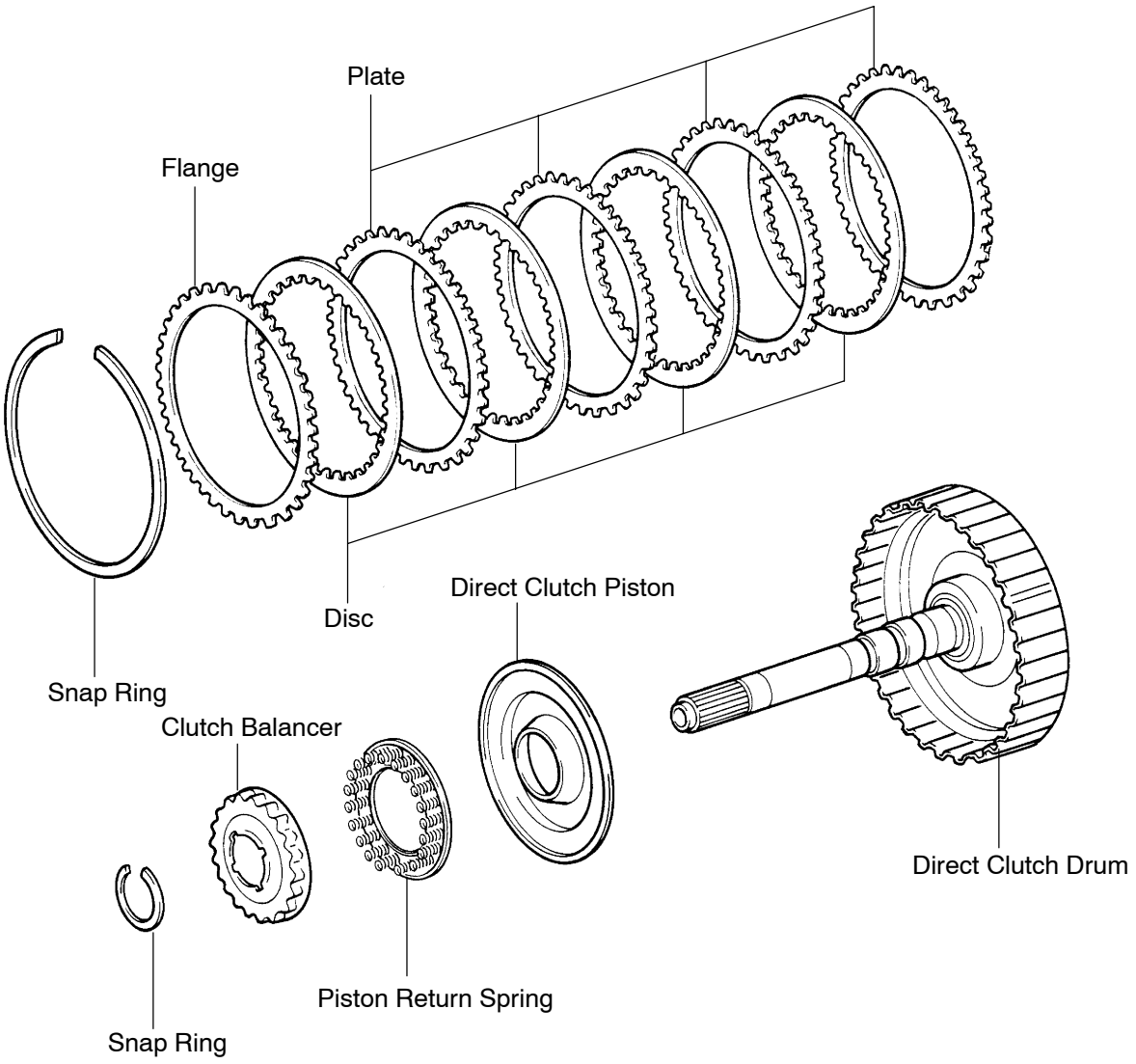
U140F:

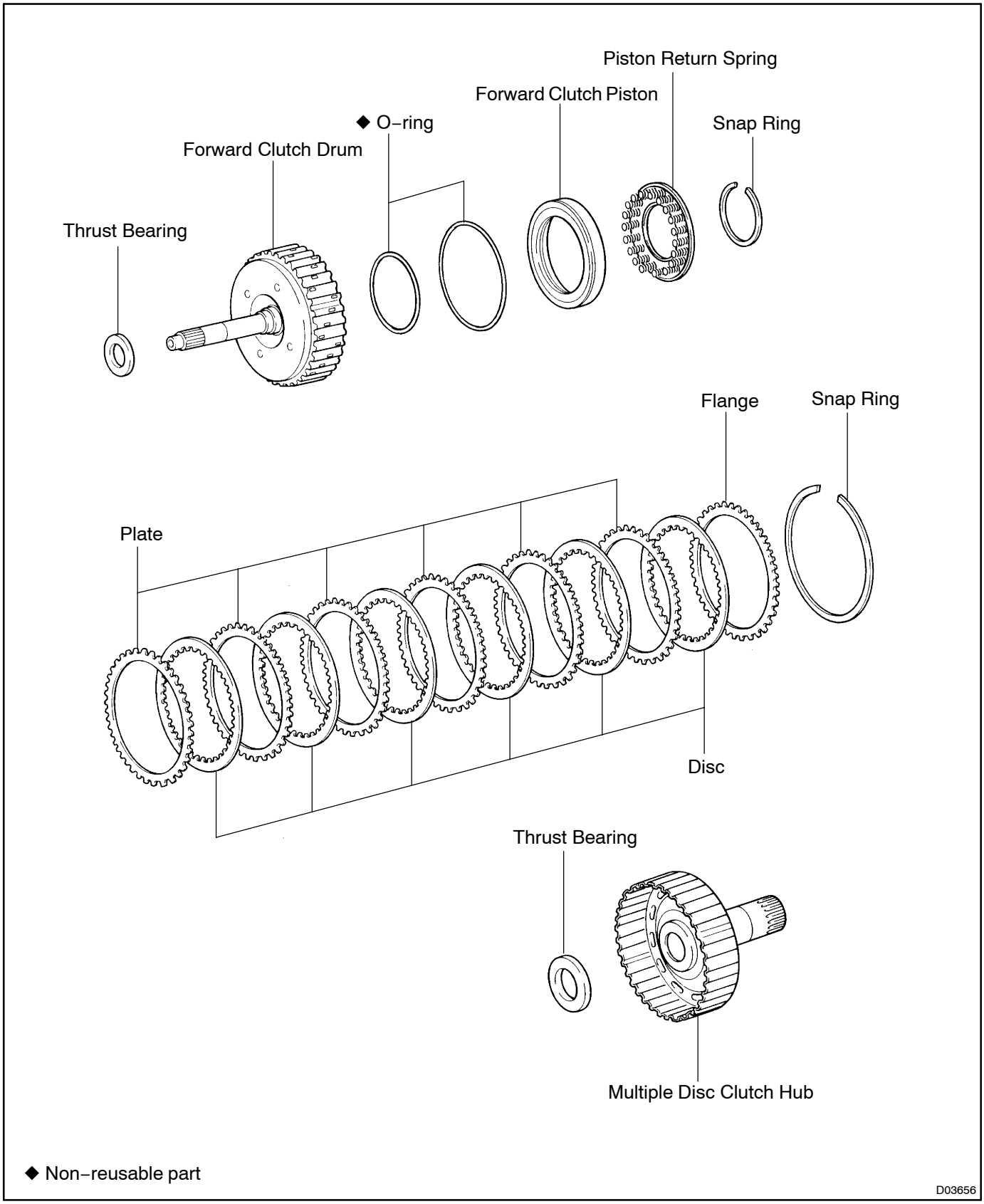

Disc
Thrust Bearing
U/D Brake Piston
Flange
◆ O–ring
U/D Clutch Assembly
Snap Ring
Needle Roller Bearing
U/D Planetary Gear Assembly
Bearing Race
Plate
Oil Seal Ring
One–way Clutch No.2
Piston Return Spring
Snap Ring
Bearing Race
Thrust Bearing
Parking Lock Pawl
Parking Lock Pawl Shaft
Spring
9.8 (100, 7)
Pawl Pin
Parking Lock Pawl Clamp
Differential
Apply Pipe
Clamp
5.4 (55, 48 in.·lbf)
Apply Gasket
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
D03543

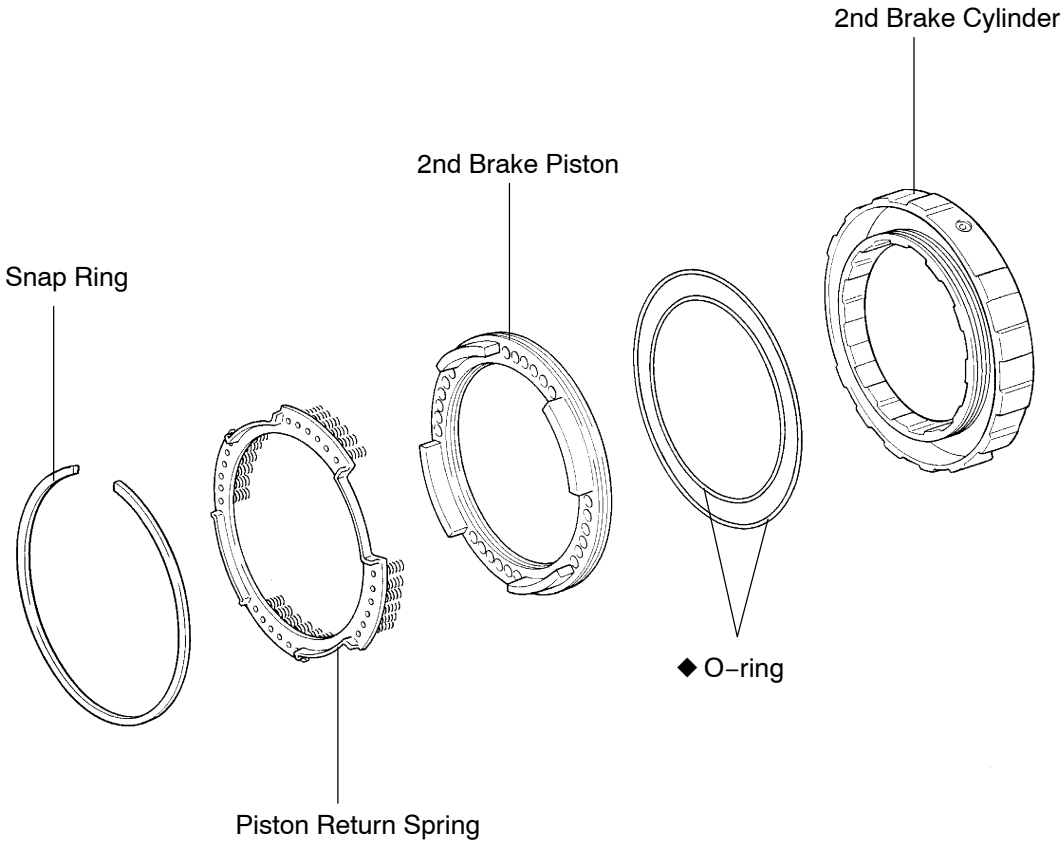


N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
⬅ Apply petroleum jelly

D03643

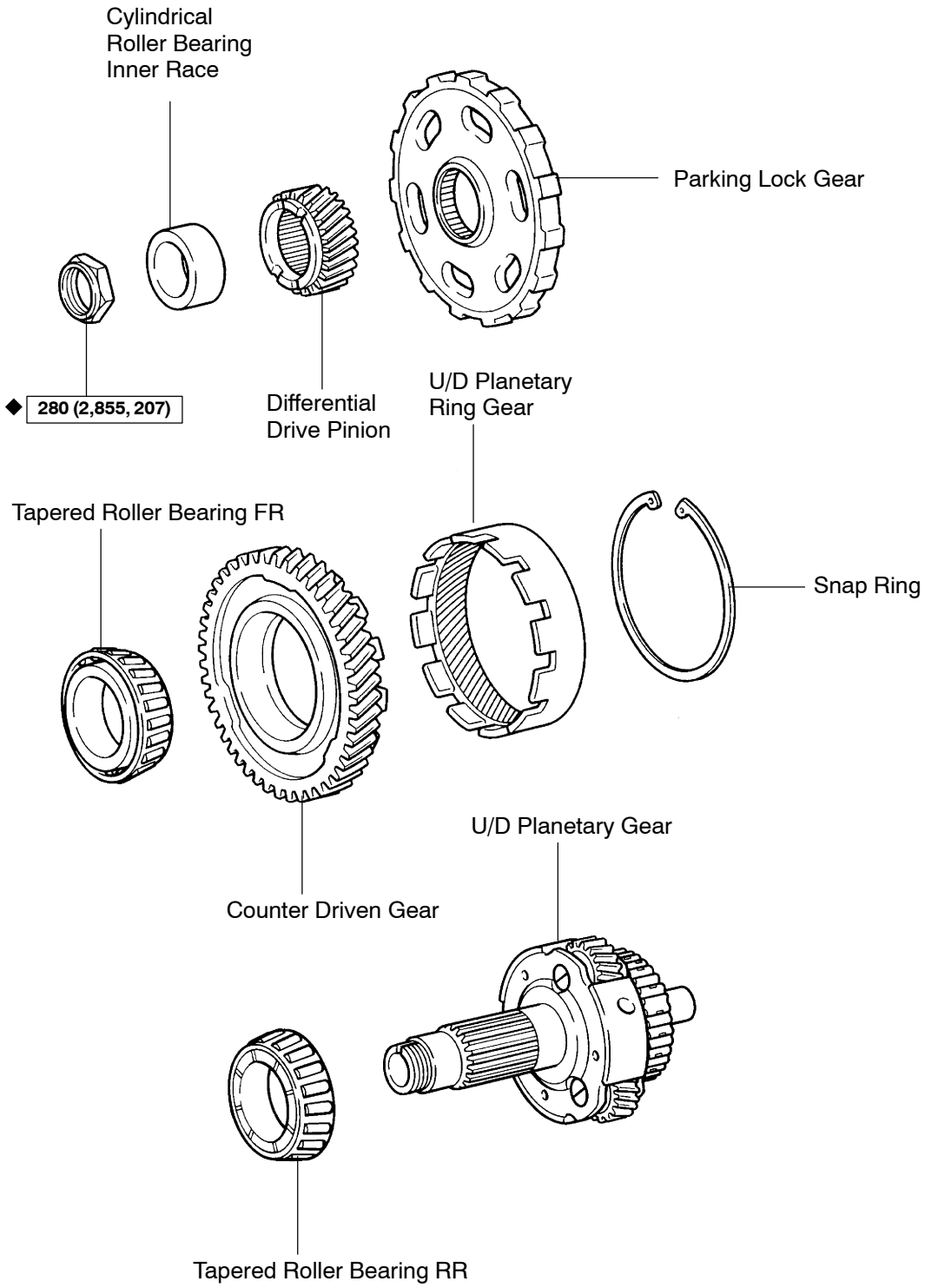

Plate
Flange
Disc
Snap Ring
Direct Clutch Piston
Clutch Balancer
Direct Clutch Drum
Piston Return Spring
Snap Ring
D03673


Piston Return Spring
Forward Clutch Piston
◆ O–ring
Snap Ring
Forward Clutch Drum
Thrust Bearing
Flange
Snap Ring
Plate
Disc
Thrust Bearing
Multiple Disc Clutch Hub
◆ Non–reusable part
D03656



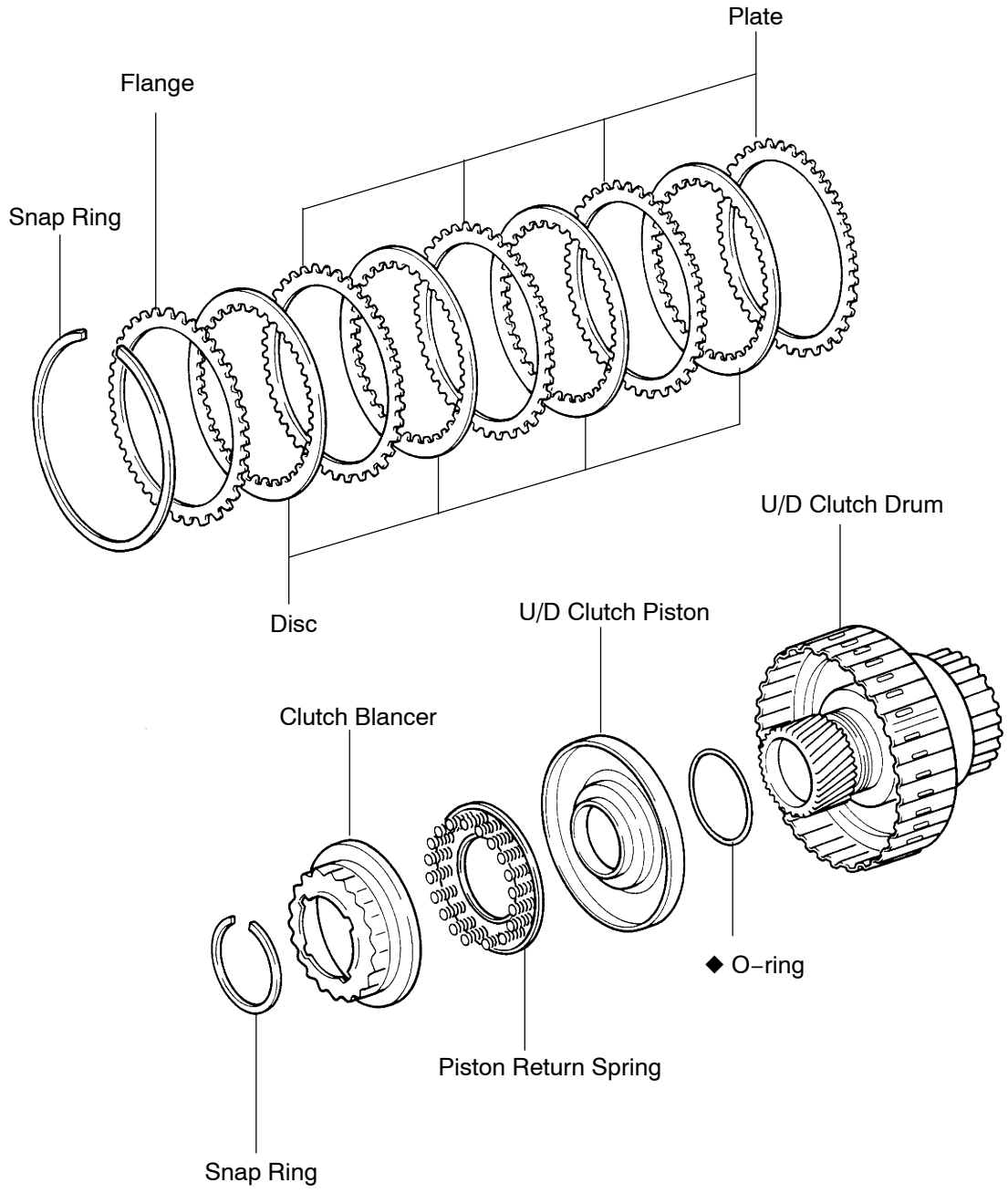
◆ Non–reusable part

D03842



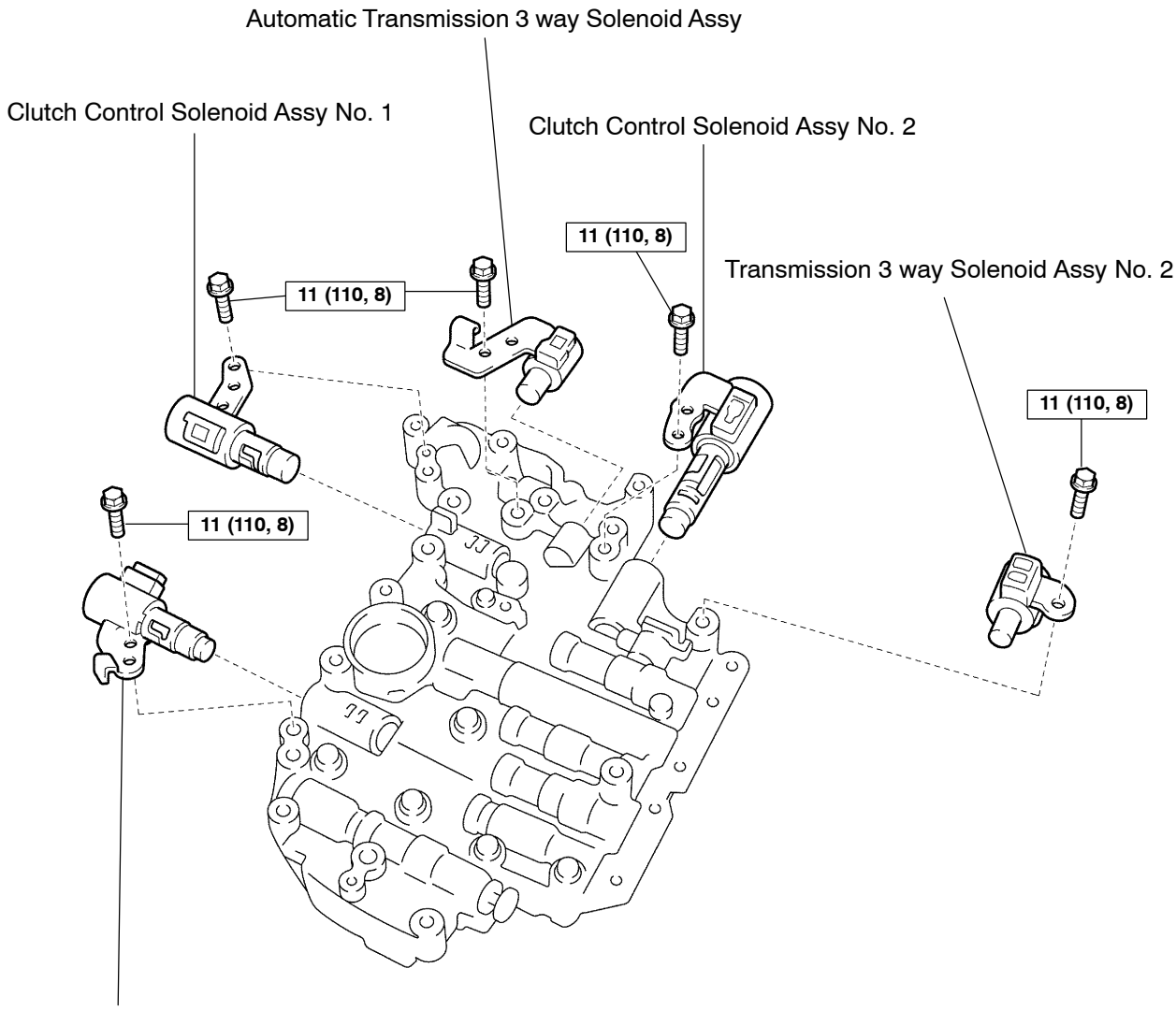
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part

D03683



◆ Non–reusable part

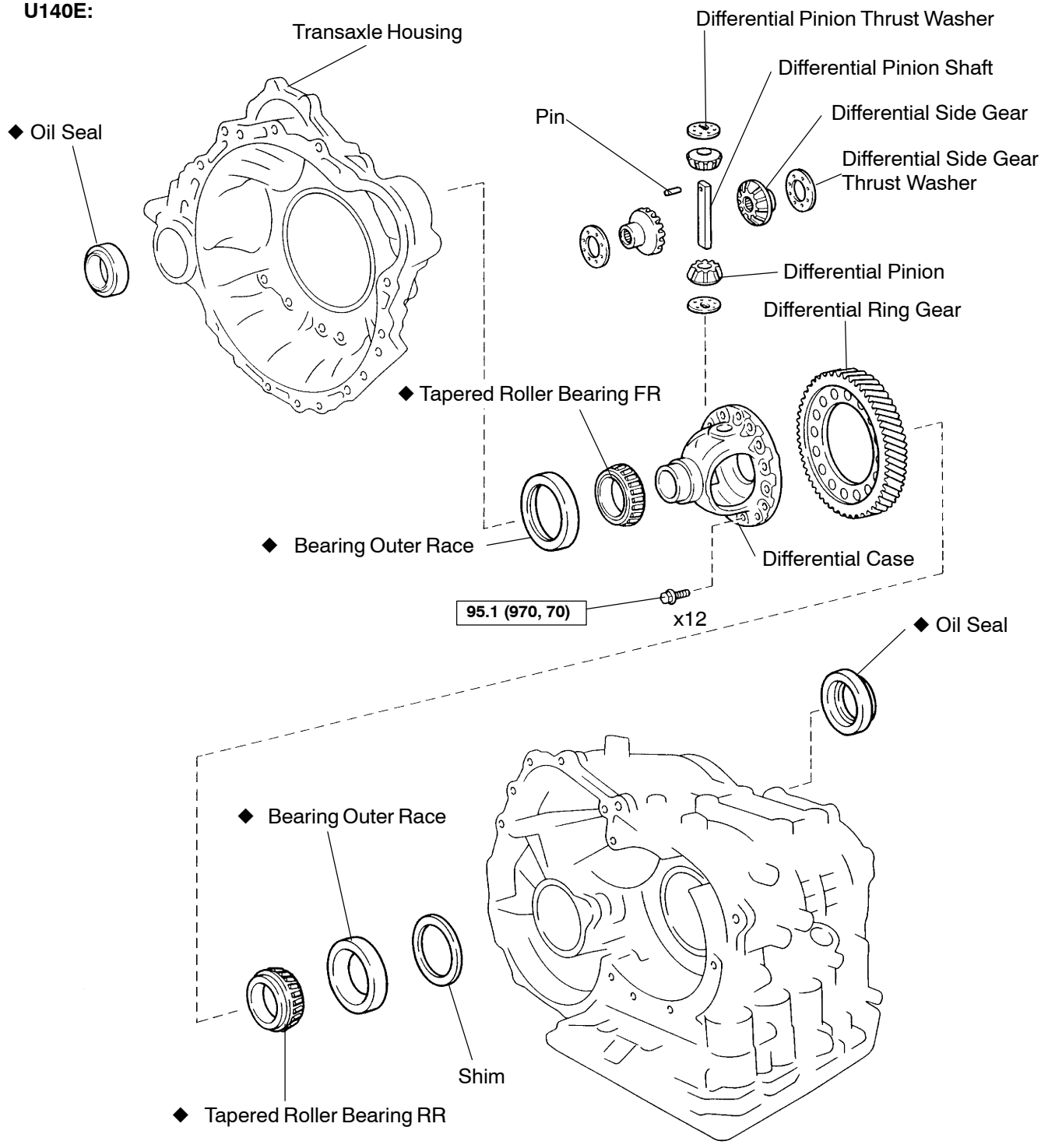
D03697



N·m (kgf·cm, ft·lbf) : Specified torque

P D25769

U140E:

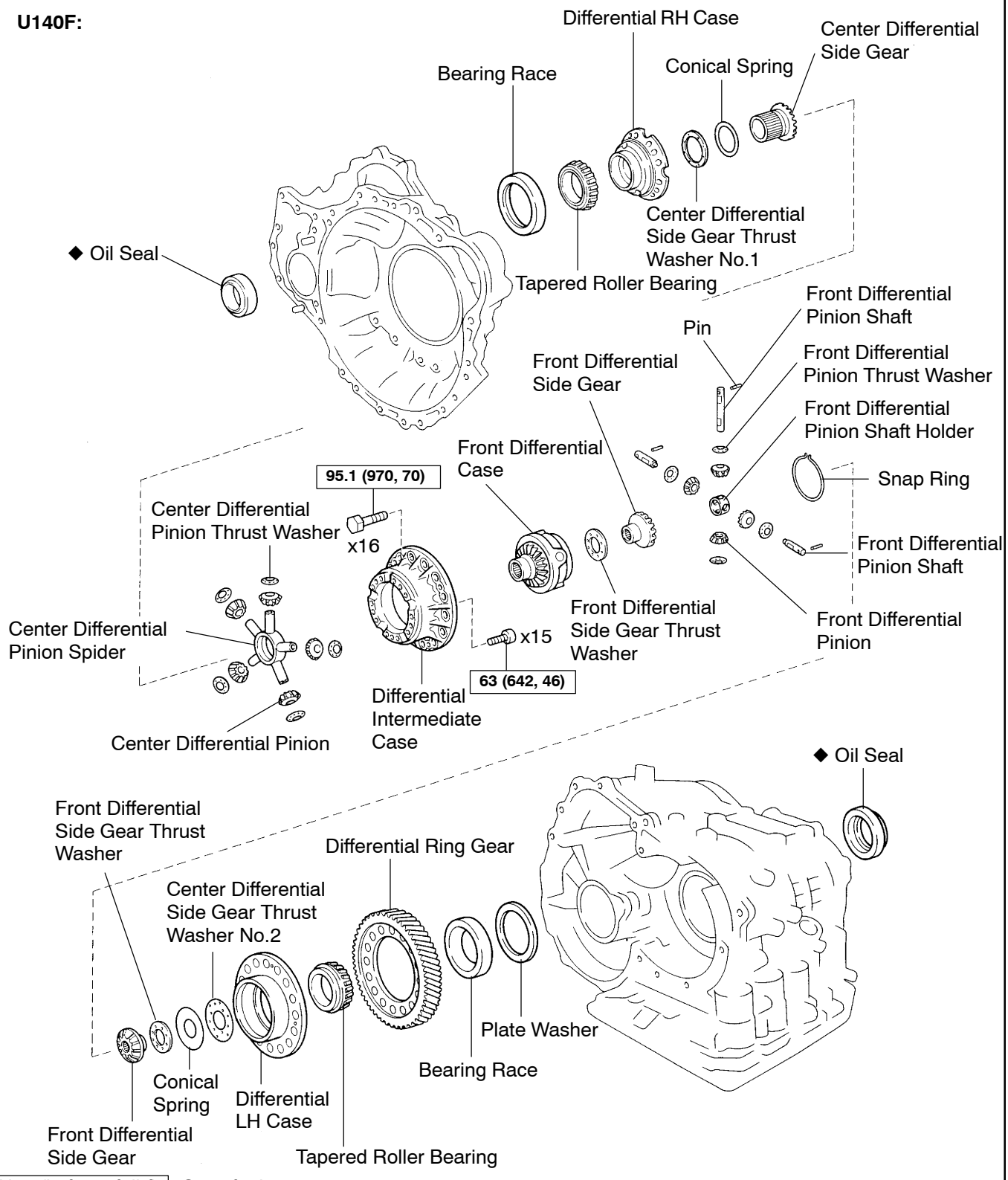


N·m (kgf·cm, ft·lbf) : Specified torque

◆ Non–reusable part

D03761

U140F:



N·m (kgf·cm, ft·lbf) : Specified torque

◆ Non–reusable part

D03707