030G3–01

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Park/neutral position switch	Bolt	6.9	70	61 in.·lbf
	Nut	5.4	55	48 in.·lbf
Control shaft lever x Control shaft		12.7	130	9
Shift control cable x Control shaft lever		14.7	150	10
1MZ–FE:				
Transaxle housing x Engine block	A bolt	64	650	47
	B bolt	44	449	32
2AZ–FE:				
Transaxle housing x Engine block	A bolt	64	650	47
	B bolt	46	470	34
	C bolt	44	449	32
1AZ–FE:				
Transaxle housing x Engine block	A bolt	64	650	47
	B bolt	46	470	34
	C bolt	44	449	32
Torque converter clutch x Drive plate		41	418	30
Engine mounting bracket FR x Transaxle		64	653	47
Oil filler tube x Transaxle		5.5	56	49 in.·lbf
Control cable bracket x Transaxle		11.8	122	9
Oil cooler tube clamp x Control cable bracket		5.4	55	48 in.·lbf
Oil cooler inlet tube x Transaxle		34.3	350	25
Oil cooler outlet tube x Transaxle		34.3	350	25
Starter x Transaxle		37	377	27
Wire harness x Transaxle		25.5	260	19
Control cable clamp x Transaxle		11.8	122	9
Wire harness clamp x Transaxle		8.4	86	74 in.·lbf
Speed sensor x Transaxle		11.3	115	8
Revolution sensor x Transaxle		11.3	115	8
Drain plug x Oil pan		49	500	36
Transmission wire x Transaxle		5.4	55	48 in.·lbf
ATF temperature sensor x Valve body		6.6	67	58 in.·lbf
Oil pan x Transaxle		7.8	80	69 in.·lbf
Solenoid valve x Valve body	A bolt	6.6	67	58 in.·lbf
	B bolt	10.8	110	8
Valve body x transaxle		10.8	110	8
Oil strainer x Valve body		10.8	110	8
Floor shift assy x Body		11.8	122	9
Control cable x Body		4.9	50	43 in.·lbf
Oil cooler assy x Body		7.0	71	62 in.·lbf