030G5–01

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Tie rod end lock nut	74	750	54
Universal joint assy x Main shaft assy	35.3	360	26
Steering column assembly set bolt and nut	20.6	210	15
Intermediate shaft sub–assy x Universal joint assembly	35.3	360	26
Intermediate shaft sub–assy x Control valve shaft	35.3	360	26
Steering wheel set nut	50	510	37
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf