030FX–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1			
Generator installation bolt Bolt A	17.5	178	12
Generator installation bolt Bolt C	58	591	43
AIR CONDITIONING RADIATOR ASSY			
Air conditioning tube assy x Cooler evaporator sub–assy No. 1	3.5	35	30 in.·lbf
Air conditioning radiator assy x Body	1.5	15	12 in.·lbf
Blower assy x Body	1.5	15	12 in.·lbf
Junction block x Instrument panel reinforcement	8.4	85	73 in.·lbf
Instrument panel brace sub–assy No. 1 x Instrument panel reinforcement Screw	9.8	100	87 in.·lbf
COOLER COMPRESSOR ASSY (1MZ–FE)			
Magnet clutch hub x Cooler compressor assy	18	184	13
Compressor and magnet clutch x Engine Bolt A, B, C, F Nut D	25	250	18
Compressor and magnet clutch x Engine Bolt E	18	184	13
Cooler refrigerant suction hose No.1 x Compressor and magnet clutch	9.8	100	87 in.·lbf
Cooler refrigerant discharge hose No.1 x Compressor and magnet clutch	9.8	100	87 in.·lbf
COOLER COMPRESSOR ASSY (1AZ–FE)			
Magnet clutch hub x Cooler compressor assy	18	184	13
Compressor and magnet clutch x Engine	25	250	18
Cooler refrigerant suction hose No.1 x Compressor and magnet clutch	9.8	100	87 in.·lbf
Cooler refrigerant discharge hose No.1 x Compressor and magnet clutch	9.8	100	87 in.·lbf
COOLER COMPRESSOR ASSY (2AZ–FE)			
Magnet clutch hub x Cooler compressor assy	18	184	13
Compressor and magnet clutch x Engine	25	250	18
Cooler refrigerant suction hose No.1 x Compressor and magnet clutch	9.8	100	87 in.·lbf
Cooler refrigerant discharge hose No.1 x Compressor and magnet clutch	9.8	100	87 in.·lbf
COOLER CONDENSER ASSY			
Cap x Cooler condenser assy	12	125	9
Cooler condenser assy x Body	9.8	100	85 in.·lbf
Cooler refrigerant liquid pipe A x Cooler condenser assy LHD:	5.4	55	47 in.·lbf
Cooler refrigerant liquid pipe A x Cooler condenser assy RHD:	5.4	55	47 in.·lbf
Cooler refrigerant discharge hose No. 1 x Cooler condenser assy	5.4	55	47 in.·lbf