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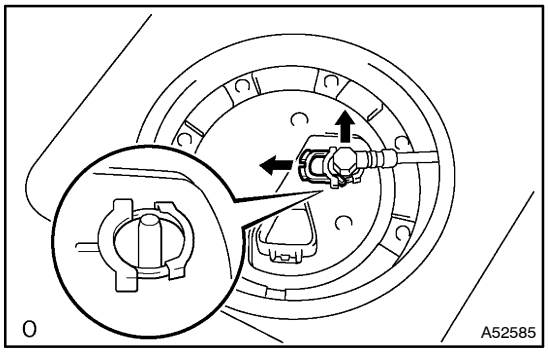
# Removal & Installation and Disassembly & Reassembly

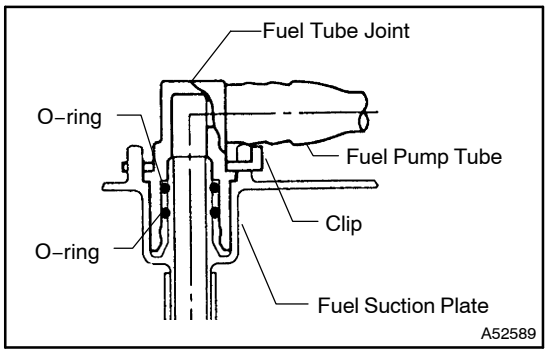
**1. REMOVE REAR SEAT CUSHION PAD**

**2. REMOVE REAR FLOOR SERVICE HOLE COVER**

(a) Remove the service hole cover.
(b) Disconnect the fuel pump connector.

**3. WORK FOR PREVENTING GASOLINE FROM SPILLING OUT (See page 11–49)**



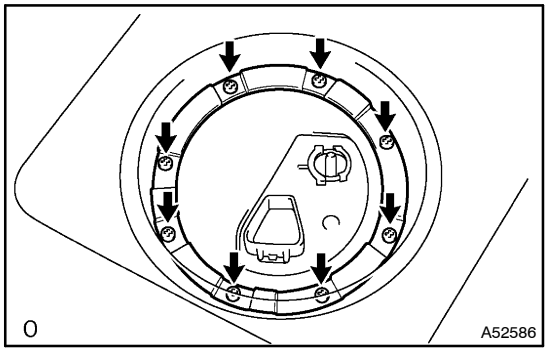




**4. DISCONNECT FUEL PUMP TUBE SUB–ASSY**

(a) Check if there is any dirt like mud around the connector before this work and clean dirt away.
(b) Remove the joint clip, and pull out the fuel pump tube.

**NOTICE:**

- **Be careful of dirt like mud because the quick connector has an O–ring to seal the pipe and the connector.**
- **Do not use any tool in this work.**
- **Do not bend or twist the nylon tube by force.**
- **Keep off plug from foreign objects.**
- **To protect the fuel tube, cover it with a vinyl bag after checking.**




**5. REMOVE FUEL TANK VENT TUBE SET PLATE**

(a) Remove the 8 bolts and fuel tank vent tube set plate.

**6. REMOVE FUEL SUCTION TUBE ASSY W/ PUMP & GAGE**

(a) Pull out the fuel suction tube w/pump & gage from the fuel tank.

**NOTICE:**

- **Do not damage the fuel pump filter.**
- **Be careful that the arm of the sender gauge should not bent.**

(b) Remove the fuel suction tube gasket.

**7. REMOVE FUEL SUCTION SUPPORT NO.2**

(a) Using a screwdriver, disconnect the snap claws from the claw holes and remove the fuel suction support No.2.

**8. REMOVE FUEL PUMP CUSHION RUBBER**

**9. REMOVE FUEL PRESSURE REGULATOR ASSY**

**10. REMOVE FUEL PUMP ASSY W/FILTER**

(a) Disconnect the fuel pump connector from the fuel pump.
(b) Pull out the fuel filter and the fuel pump assembly.

**11. REMOVE FUEL PUMP FILTER**

(a) Using a screwdriver, remove the fuel pump filter clip and the fuel pump filter.

**12. REMOVE FUEL SUCTION PLATE SUB–ASSY**

(a) Using a screwdriver, disconnect the snap claws from the claw holes and remove the fuel suction plate.

**13. REMOVE FUEL SENDER GAGE ASSY**

(a) Unlock the sender gage, and move it downward to remove.

**14. REMOVE FUEL PUMP HARNESS**

(a) Disconnect the connector, and remove the fuel pump harness.

**15. INSTALL FUEL SENDER GAGE ASSY**

(a) Lock the sender gage by pushing it upward.

**NOTICE:**
**By pushing the sender gage downward, confirm that it is certainly locked.**

**16. INSTALL FUEL PUMP FILTER**

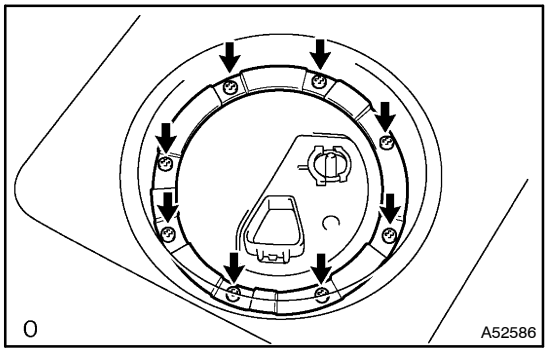
(a) Install the fuel pump filter with a new fuel pump filter clip.

**17. INSTALL FUEL PRESSURE REGULATOR ASSY**

(a) Apply gasoline to a new O–ring, and install it to the pressure regulator.
(b) Insert the pressure regulator.

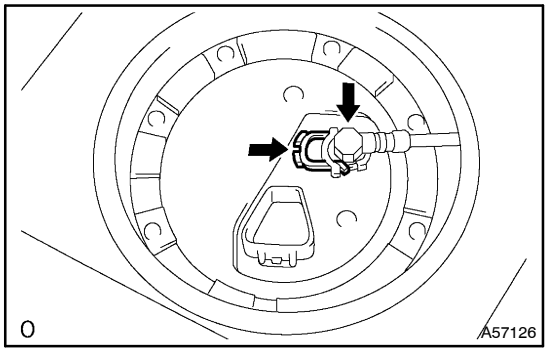
**18. INSTALL FUEL SUCTION TUBE ASSY W/ PUMP & GAGE**

(a) Install a new gasket and fuel suction tube w/pump & gage.




**19. INSTALL FUEL TANK VENT TUBE SET PLATE**

(a) Install the fuel tank vent tube set plate with the 8 bolts.
**Torque: 3.5 N·m (36 kgf·cm, 31 in.·lbf)**




**20. INSTALL FUEL PUMP TUBE SUB–ASSY**

(a) Connect the main tube with the tube joint clip.

**NOTICE:**

- **Check that there is no scratch or foreign objects on the connecting part.**
- **Check that the connector is inserted fully and securely.**
- **Check that the clip of the tube joint is on the collar of the connector.**
- **After installing the clip of the tube joint, check that the connector is not pulled off.**

**21. INSTALL REAR FLOOR SERVICE HOLE COVER**

(a) Using a new butyl tape set, and install the rear floor service hole cover.

**22. INSPECT FUEL LEAK**