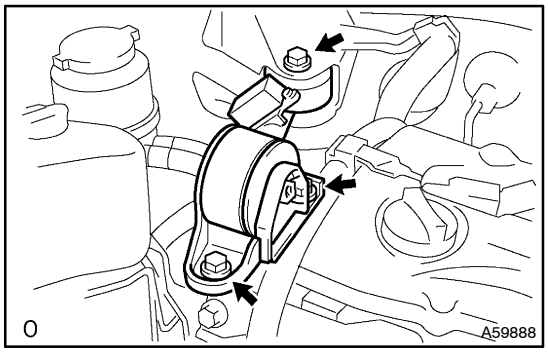
FAN AND GENERATOR V BELT (1AZ–FE)

140IP–01

REPLACEMENT

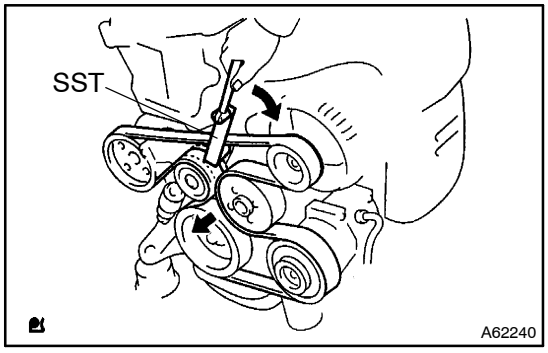
1. REMOVE FRONT WHEEL RH
2. REMOVE SEAL, FR FENDER APRON, RH
3. REMOVE COVER SUB–ASSY, ENGINE, NO.1



4. REMOVE ENGINE MOVING CONTROL ROD W/BRACKET

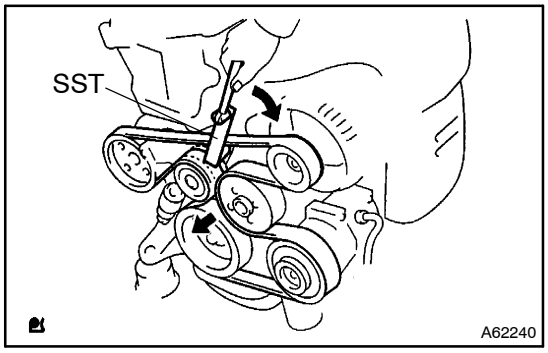
(a) Remove the 3 bolts and engine mounting control rod w/ bracket.

5. REMOVE STAY, ENGINE MOUNTING, NO.2 RH
6. REMOVE BRACKET, ENGINE MOUNTING, NO.2 RH



7. REMOVE BELT, V–RIBBED

(a) Slowly turn the drive belt tensioner clockwise in more than 3 seconds, and remove the drive bolt by using SST.
SST 09249–63010

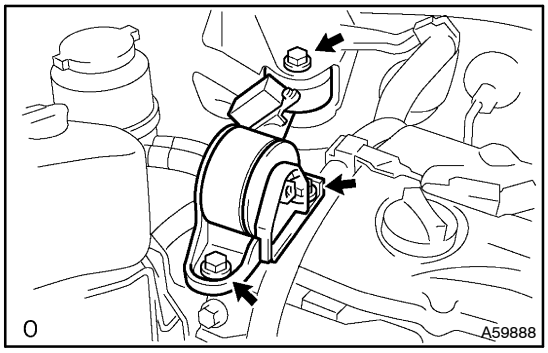


8. INSTALL BELT, V–RIBBED

(a) Slowly turn the drive belt tensioner clockwise in more than 3 seconds, and install the drive bolt by using SST.
SST 09249–63010

9. INSTALL BRACKET, ENGINE MOUNTING, NO.2 RH
Torque: 52 N·m (531 kgf·cm, 38 ft·lbf)

10. INSTALL STAY, ENGINE MOUNTING, NO.2 RH
Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)



11. INSTALL ENGINE MOVING CONTROL ROD W/BRACKET

(a) Install the engine mounting control rod with the 3 bolts w/ bracket.
Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)

12. INSTALL FRONT WHEEL RH
Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)