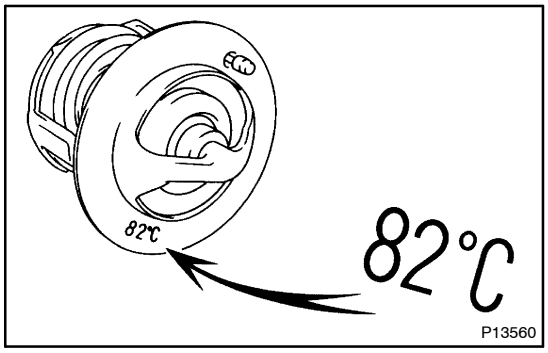
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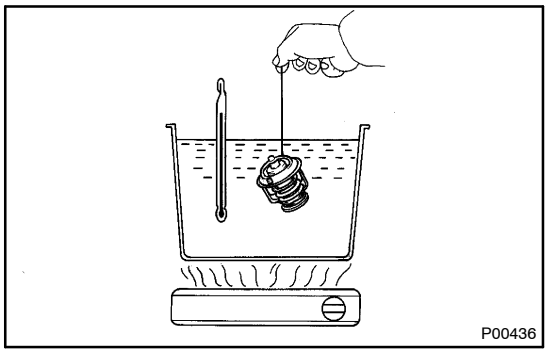
INSPECTION



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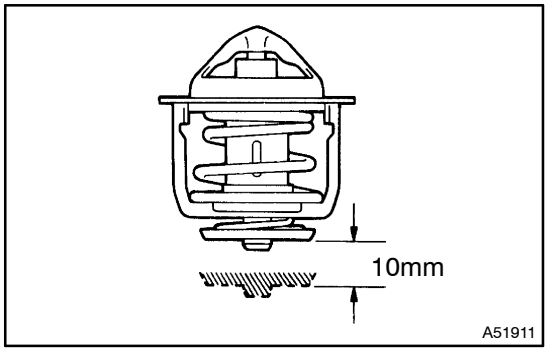
1. THERMOSTAT

HINT:
The thermostat is numbered with the valve opening temperature.


P00436

(a) Immerse the thermostat in water and gradually heat the water.
(b) Check the valve opening temperature.
Valve opening temperature:
80 – 84°C (176 – 183°F)

If the valve opening temperature is not as specified, replace the thermostat.



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(c) Check the valve lift.
Valve lift: 10 mm (0.394 in.) or more at 95°C (203°F)

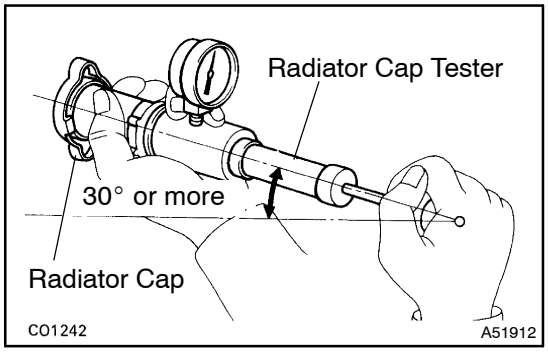
If the valve lift is not as specified, replace the thermostat.
(d) Check that the valve is fully closed when the thermostat is at low temperatures (below 77°C (171°F)).

If not closed, replace the thermostat.

2. WATER OUTLET CAP SUB–ASSY

NOTICE:

- **If the reservoir cap has contaminations, always rinse it with water.**
- **Before using a radiator cap tester, wet the relief valve and pressure valve with engine coolant or water.**
- **When performing steps (a) and (b) below, keep the tester at an angle of over 30° above the horizontal.**



(a) Using a radiator cap tester, slowly pump the tester and check that air is coming from the vacuum valve.

Pump speed: 1 push / (3 seconds or more)

NOTICE:

Push the pump at a constant speed.

If air is not coming from the vacuum valve, replace the reservoir cap.

(b) Pump the tester and measure the relief valve opening pressure.

Pump speed: 1 push within 1 second

NOTICE:

This pump speed is for the first pump only (in order to close the vacuum valve). After this, the pump speed can be reduced.

Standard opening pressure:

83.4 – 112.8 kPa (0.85 – 1.15 kgf/cm^2, 12.1 – 16.4 psi)

Minimum opening pressure:

69 kPa (0.7 kgf/cm^2, 10.0 psi)

HINT:

- Use the tester's maximum reading as the opening pressure.
- If the opening pressure is less than minimum, replace the reservoir cap.