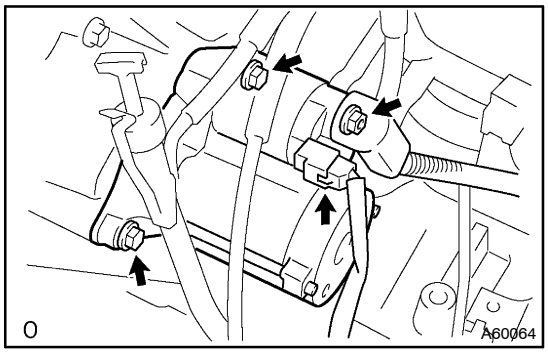
# STARTER ASSY (1AZ–FE)

1909C–01

## REPLACEMENT

1. **REMOVE BATTERY**
2. **REMOVE AIR CLEANER ASSY**
3. **REMOVE AIR CLEANER BRACKET**
4. **REMOVE AIR CLEANER INLET ASSY**




5. **REMOVE STARTER ASSY**

(a) Disconnect the starter connector.
(b) Remove the nut and disconnect the terminal 30.
(c) Remove 2 bolts and starter.

6. **INSTALL STARTER ASSY**

**Torque:**
**Bolt 39 N·m (398 kgf·cm, 29 ft·lbf)**
**Terminal 30 13 N·m (130 kgf·cm, 9 ft·lbf)**

7. **INSTALL AIR CLEANER INLET ASSY**
8. **INSTALL AIR CLEANER BRACKET**
9. **INSTALL AIR CLEANER ASSY**
10. **INSTALL BATTERY**