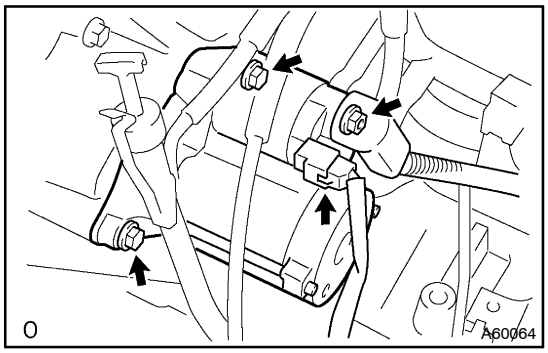
STARTER ASSY (2AZ–FE)

19013–03

REPLACEMENT

1. REMOVE BATTERY
2. REMOVE AIR CLEANER ASSY
3. REMOVE AIR CLEANER BRACKET
4. REMOVE AIR CLEANER INLET ASSY



5. REMOVE STARTER ASSY

(a) Disconnect the starter connector.
(b) Remove the nut and disconnect the terminal 30.
(c) Remove 2 bolts and starter.

6. INSTALL STARTER ASSY

Torque:
Bolt 39 N·m (398 kgf·cm, 29 ft·lbf)
Terminal 30 13 N·m (130 kgf·cm, 9 ft·lbf)

7. INSTALL AIR CLEANER INLET ASSY
8. INSTALL AIR CLEANER BRACKET
9. INSTALL AIR CLEANER ASSY
10. INSTALL BATTERY