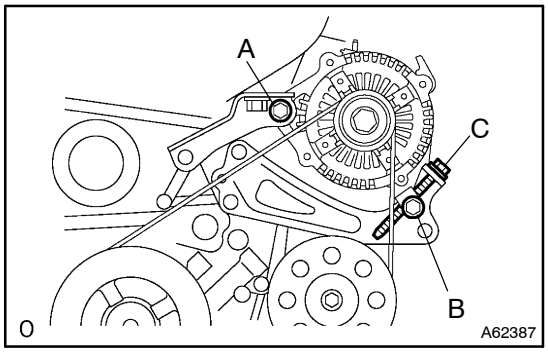
GENERATOR ASSY (1MZ–FE)

REPLACEMENT

19091–01



1. REMOVE GENERATOR ASSY

(a) Disconnect the generator connector.
(b) Remove the nut, and disconnect the lead wire from terminal B.
(c) Loosen the bolt A and B.
(d) Loosen the bolt C to lessen the tension of the drive belt.
(e) Remove the bolt A, B and the generator.

2. INSTALL GENERATOR ASSY

(a) Temporarily install the bolt A and B.
(b) Adjust the V–ribbed belt tension by tightening the adjusting bolt C. (See page 14–137)
(c) Tighten the bolt A and B.
Torque:
Bolt A 58 N·m (592 kgf·cm, 43 ft·lbf)
Bolt B 18 N·m (184 kgf·cm, 13 ft·lbf)
(d) Install the lead wire from terminal B.
Torque: 9.8 N·m (100 kgf·cm, 7 ft·lbf)

3. INSPECT DRIVE BELT DEFLECTION AND TENSION(REFERENCE) (See page 14–137)