FRONT SUSPENSION ARM SUB–ASSY LOWER NO.1 LH

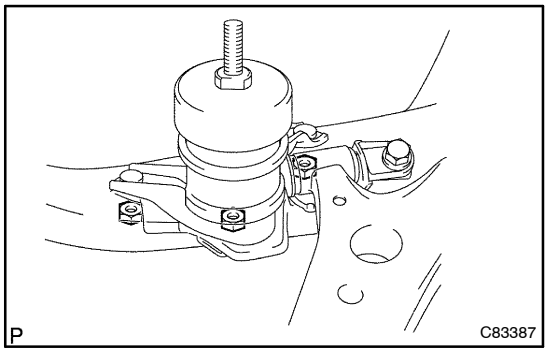
2605Z–01

REPLACEMENT

HINT:

COMPONENTS: See page 26–2.

1. **REMOVE ENGINE ASSEMBLY WITH TRANSAXLE(1MZ–FE ENGINE TYPE)(See page 14–156)**
2. **REMOVE ENGINE ASSEMBLY WITH TRANSAXLE(1AZ–FE ENGINE TYPE)(Seepage 14–20)**
3. **REMOVE ENGINE ASSEMBLY WITH TRANSAXLE(2AZ–FE ENGINE TYPE)(See page 14–87)**

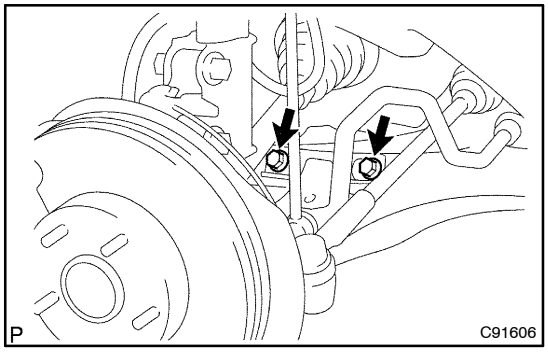


4. **REMOVE TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR(A/T TRANSAXLE)**

(a) Remove the 3 nuts and transverse engine engine mounting insulator.

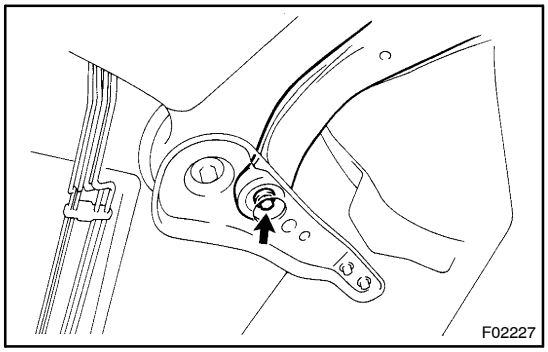
5. **REMOVE TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR(M/T TRANSAXLE)**

(a) Remove the 3 nuts and transverse engine engine mounting insulator.
(b) Remove the 4 bolts and bracket from the manual transmission.



6. **REMOVE FRONT SUSPENSION ARM SUB–ASSY LOWER NO.1 LH**

(a) Remove the 2 bolts on the front side of the front suspension arm sub–assy lower No. 1 LH.

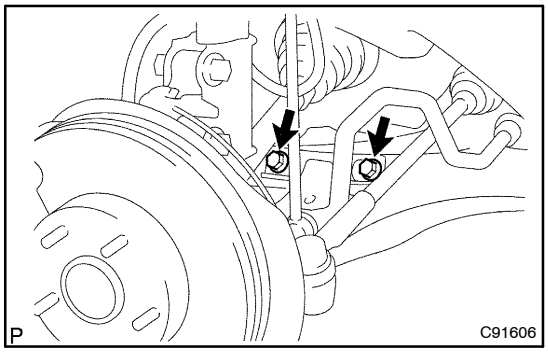


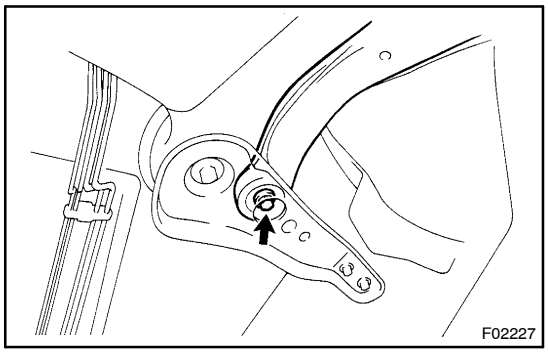
(b) Remove the bolt and nut on the rear side of the front suspension arm sub–assy lower No. 1 LH.
(c) Remove the front suspension arm sub–assy lower No. 1 LH.
(d) Remove the front lower arm bush stopper from the front suspension arm sub–assy lower No. 1 LH.

7. INSTALL FRONT SUSPENSION ARM SUB–ASSY LOWER NO.1 LH

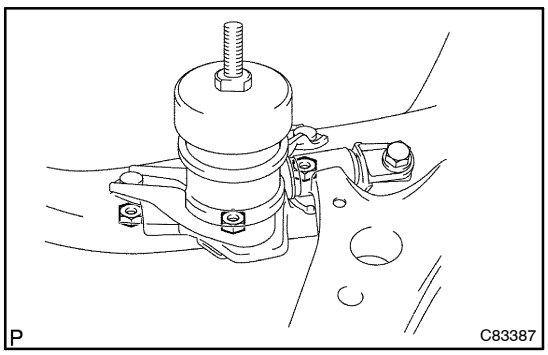
(a) Install the front lower arm bush stopper to the front suspension arm sub–assy lower No. 1 LH.

(b) Install the front suspension arm sub–assy lower No. 1 LH with the 2 bolts to the front side.
Torque: 200 N·m (2,039 kgf·cm, 148 ft·lbf)





(c) Install the front suspension arm sub–assy lower No. 1 LH with the bolt and nut to the rear side.
Torque: 206 N·m (2,101 kgf·cm, 152 ft·lbf)



8. INSTALL TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR(A/T TRANSAXLE)

(a) Install the transverse engine engine mounting insulator with the 3 nuts.
Torque: 87 N·m (887 kgf·cm, 64 ft·lbf)

9. INSTALL TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR(M/T TRANSAXLE)

(a) Install the bracket with the 4 bolts to the manual transmission.
Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)

(b) Install the transverse engine engine mounting insulator with the 3 nuts.
Torque: 87 N·m (887 kgf·cm, 64 ft·lbf)

10. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE(2AZ–FE ENGINE TYPE)(Seepage 14–87)

11. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE(1AZ–FE ENGINE TYPE)(Seepage 14–20)

12. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE(1MZ–FE ENGINE TYPE)(Seepage 14–156)