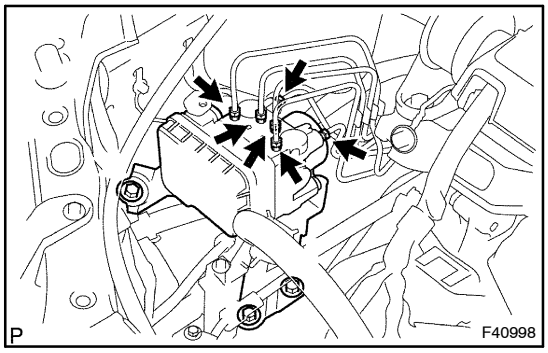
320DM–01

REPLACEMENT

1. DRAIN BRAKE FLUID

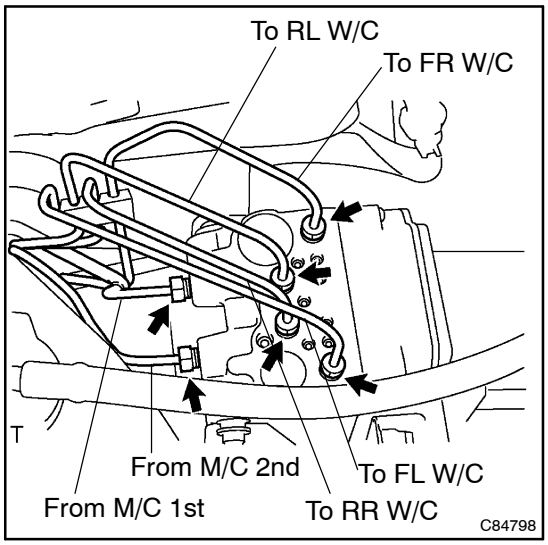
NOTICE:

Wash off the brake fluied immediately if it comes into contact with a painted surface.



2. REMOVE BRAKE ACTUATOR WITH BRACKET

(a) Using SST, disconnect the 6 brake lines from the actuator.
SST 09023–00100



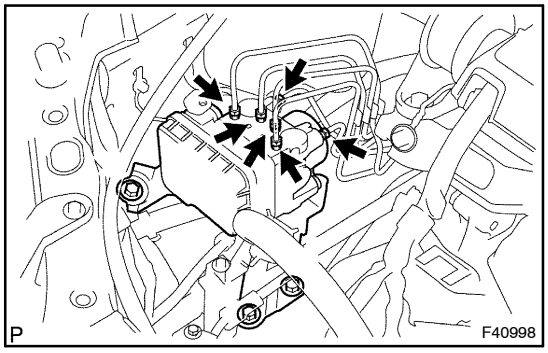
(b) Use tags or make a memo to identify the place to reconnect.
(c) Disconnect the brake actuator connector.
(d) Remove the 3 nuts and brake actuator with bracket.

3. REMOVE BRAKE ACTUATOR ASSY

(a) Remove the 2 nuts and brake actuator from the bracket.
(b) Remove the 2 holders and 3 cushions from the brake actuator.

4. INSTALL BRAKE ACTUATOR ASSY

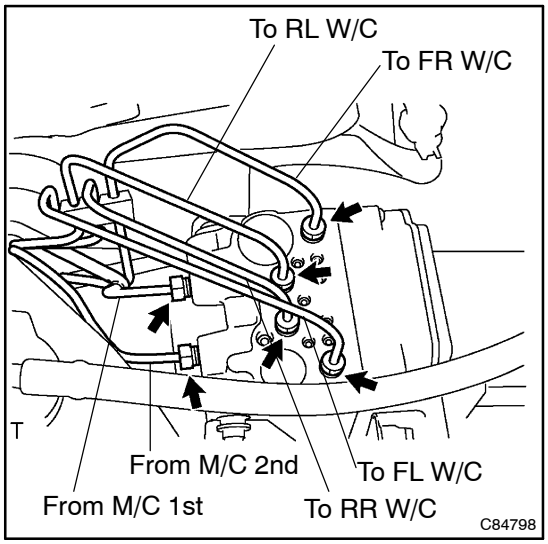
(a) Install the 3 cushions and 2 holders to the brake actuator.
(b) Install the brake actuator to the bracket with the 2 nuts.
Torque: 5.4 N·m (55 kgf·cm, 48 in.·lbf)



5. INSTALL BRAKE ACTUATOR WITH BRACKET

(a) Install the brake actuator with the 3 nuts.
Torque: 19 N·m (194 kgf·cm, 14 ft·lbf)

(b) Connect the brake actuator connector.



(c) Using SST, connect the each brake line to the correct position of brake actuator, as shown in the illustration.
SST 09023–00100
Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)

6. FILL RESERVOIR WITH BRAKE FLUID

7. BLEED MASTER CYLINDER(See page 32–4)
SST 09023–00100

8. BLEED BRAKE LINE(See page 32–4)

9. CHECK FLUID LEVEL IN RESERVOIR

10. CHECK BRAKE FLUID LEAKAGE

11. CHECK OPERATION OF BRAKE ACTUATOR(See page 32–42)