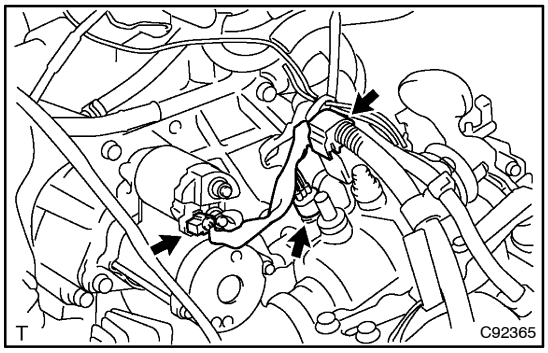
MANUAL TRANSAXLE ASSY

41055–01

REPLACEMENT

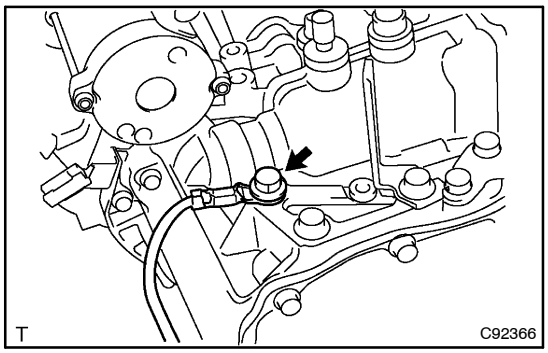
1. REMOVE ENGINE ASSEMBLY WITH TRANSAXLE(See page 14–87)
2. REMOVE FRONT DRIVE SHAFT ASSY RH
   (See page 30–8)
3. REMOVE FRONT DRIVE SHAFT ASSY LH
   (See page 30–8)



4. DISCONNECT WIRE HARNESS

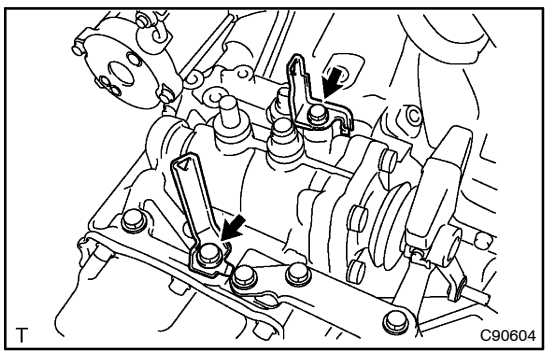
(a) Disconnect the wire harness clamp.

(b) Disconnect the back–up lamp switch connector and starter connector.



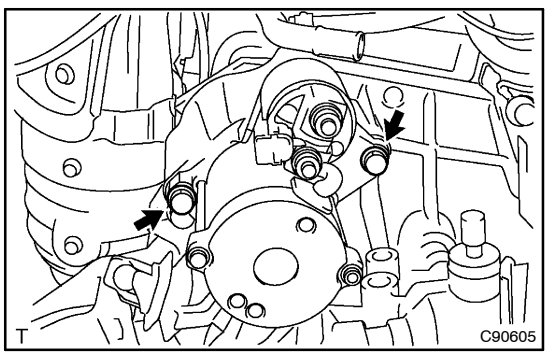
5. REMOVE ENGINE WIRE NO.3

(a) Remove the bolt and engine wire No.3.



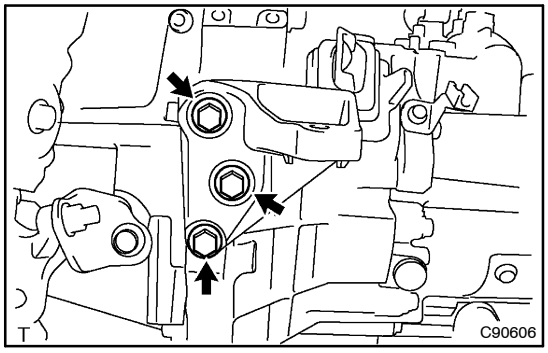
6. REMOVE WIRE HARNESS CLAMP

(a) Remove the 2 bolts and 2 wire harness clamps.



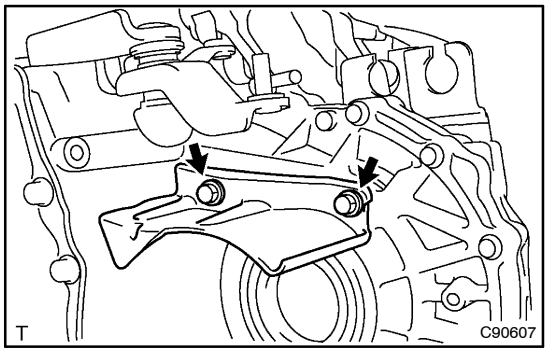
7. REMOVE STARTER ASSY

(a) Remove the 2 bolts and starter assy.



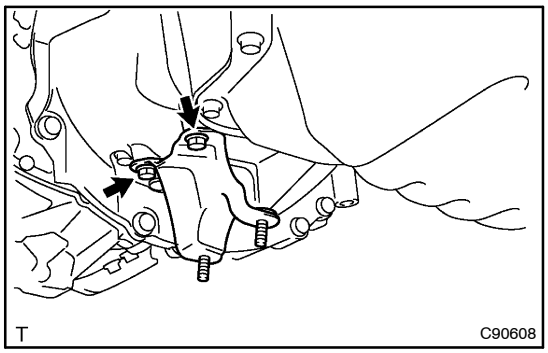
8. REMOVE TRANSVERSE ENGINE ENGINE MOUNTING BRACKET

(a) Remove the 3 bolts and engine mounting bracket.



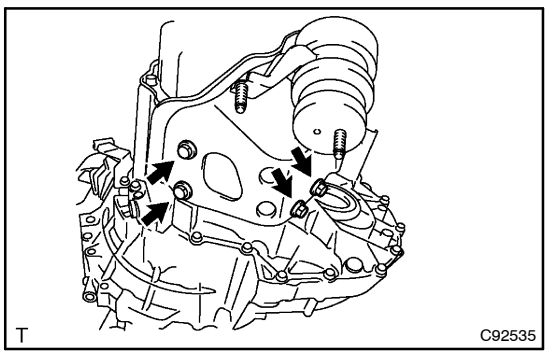
9. REMOVE MANUAL TRANSMISSION CASE PROTECTOR

(a) Remove the 2 bolts and manual transmission case protector.



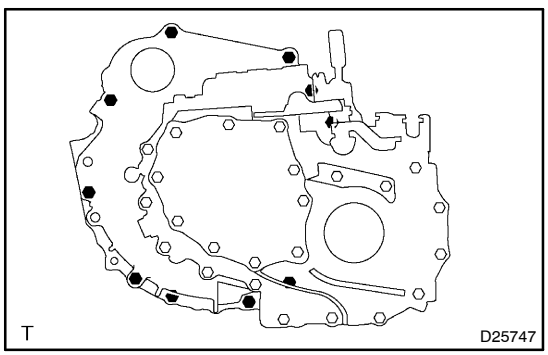
10. REMOVE EXHAUST PIPE SUPPORT BRACKET NO.1

(a) Remove the 2 bolts and exhaust pipe support bracket No.1.



11. REMOVE TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR

(a) Remove the 4 bolts and engine mounting insulator.

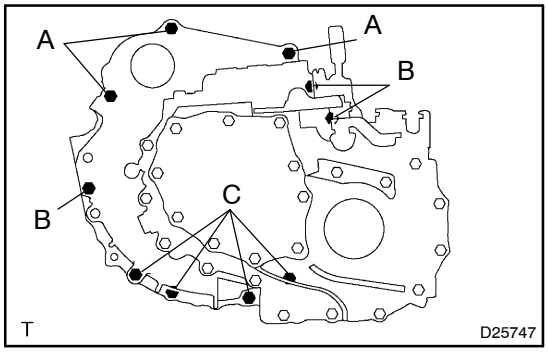


12. REMOVE MANUAL TRANSAXLE ASSY

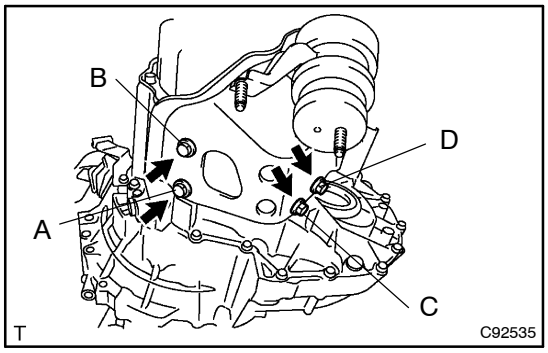
(a) Remove the 10 bolts.
(b) Separate and remove the transaxle from the engine.

13. INSTALL MANUAL TRANSAXLE ASSY

(a) Align the input shaft with the clutch disc and install the transaxle to the engine.



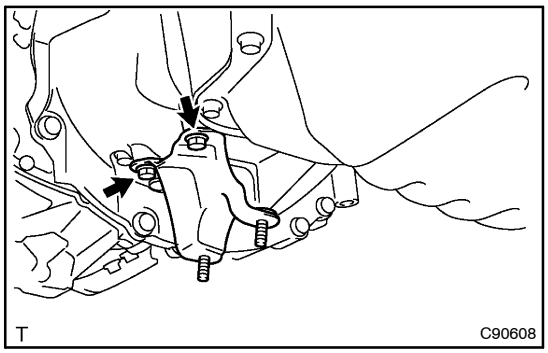
(b) Install the 10 bolts.
Torque:
Bolt A: 64 N·m (650 kgf·cm, 47 ft·lbf)
Bolt B: 46 N·m (470 kgf·cm, 34 ft·lbf)
Bolt C: 44 N·m (449 kgf·cm, 32 ft·lbf)



14. INSTALL TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR

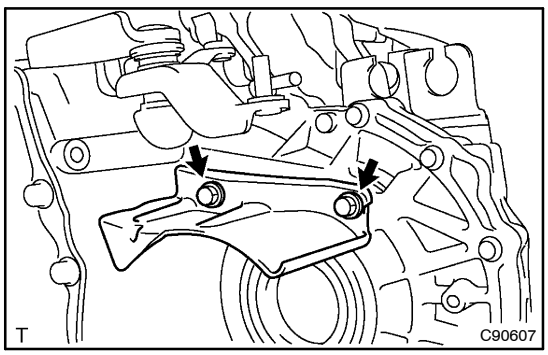
(a) Install the engine mounting insulator with the 4 bolts.
Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)

HINT:
Tighten them in the order, A, B, C and D.



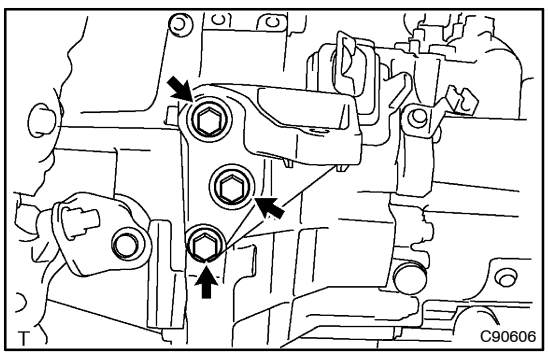
15. INSTALL EXHAUST PIPE SUPPORT BRACKET NO.1

(a) Install the exhaust pipe support bracket No.1 with the 2 bolts.
Torque: 8.0 N·m (82 kgf·cm, 71 in.·lbf)



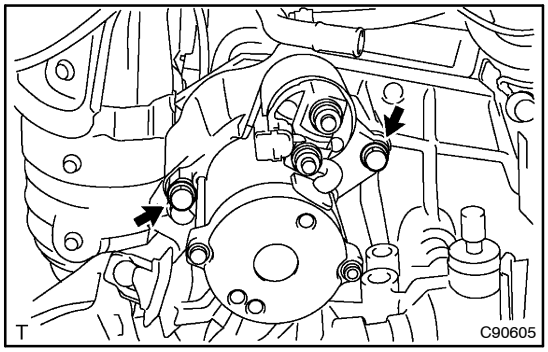
16. INSTALL MANUAL TRANSMISSION CASE PROTECTOR

(a) Install the manual transmission case protector with the 2 bolts.
Torque: 18 N·m (184 kgf·cm, 13 ft·lbf)



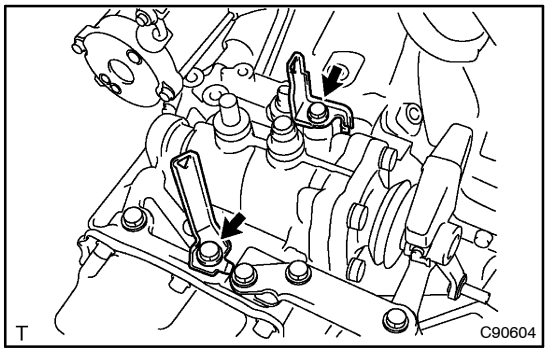
17. INSTALL TRANSVERSE ENGINE ENGINE MOUNTING BRACKET

(a) Install the engine mounting bracket with the 3 bolts.
Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)



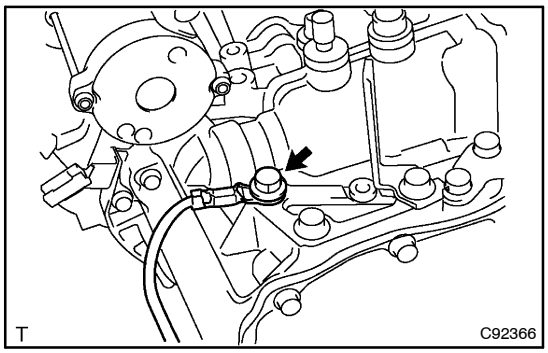
18. INSTALL STARTER ASSY

(a) Install the starter assy with the 2 bolts.
Torque: 37 N·m (377 kgf·cm, 27 ft·lbf)



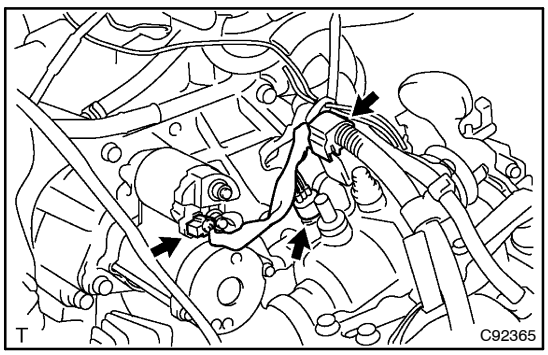
19. INSTALL WIRE HARNESS CLAMP

(a) Install the wire harness clamps with the 2 bolts.
Torque: 8.0 N·m (82 kgf·cm, 71 in.·lbf)



20. INSTALL ENGINE WIRE NO.3

(a) Install the engine wire No. 3 with the bolt.
Torque: 25.5 N·m (260 kgf·cm, 19 ft·lbf)



21. CONNECT WIRE HARNESS

(a) Connect the wire harness clamp.
(b) Connect the back–up lamp switch connector and starter connector.

22. INSTALL FRONT DRIVE SHAFT ASSY LH
(See page 30–8)

23. INSTALL FRONT DRIVE SHAFT ASSY RH
(See page 30–8)

24. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE(See page 14–87)