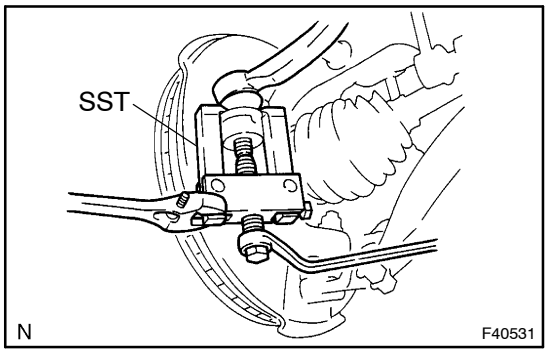
51062–01

OVERHAUL

NOTICE:

When installing , coat the parts indicated by the arrow with power steering fluid or molybdenum disulfide lithium base grease (See page 51–26).

1. **PRECAUTION(See page 51–1)**
2. **DISCONNECT BATTERY NEGATIVE TERMINAL**
3. **REMOVE HORN BUTTON ASSY**
   (See page 50–6)
4. **REMOVE STEERING WHEEL ASSY**
   (See page 50–6)
   SST 09950–50013 (09951–05010, 09952–05010, 09953–05020, 09954–05021)
5. **REMOVE FRONT WHEEL**
6. **REMOVE SPIRAL CABLE SUB–ASSY**
   (See page 50–6)



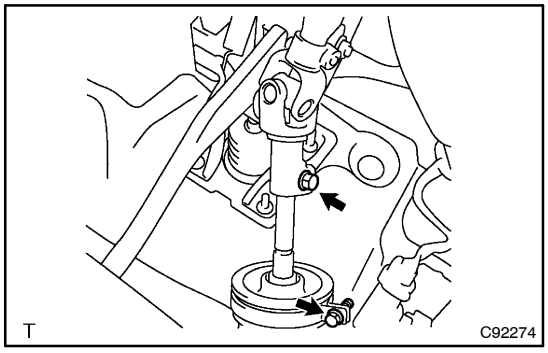
7. **DISCONNECT TIE ROD ASSY LH**

(a) Remove the cotter pin and nut.
(b) Using SST, remove the tie rod assy LH from the steering knuckle.
SST 09628–62011

8. **DISCONNECT TIE ROD ASSY RH**

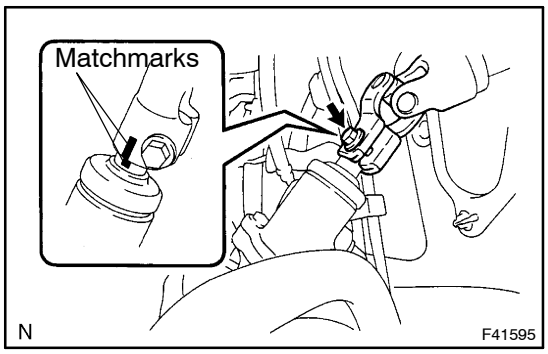
SST 09628–62011

HINT:
Remove the RH side by the same procedures with LH side.

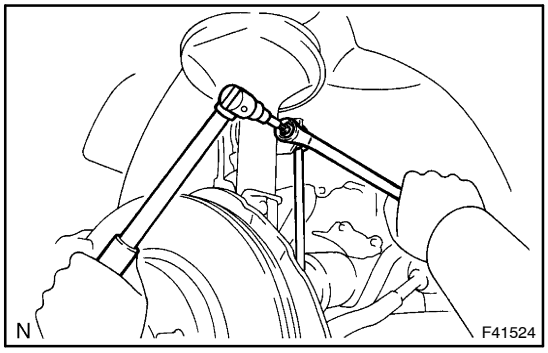


9. **DISCONNECT STEERING INTERMEDIATE SHAFT SUB–ASSY**

(a) Loosen the bolt and remove the clamp from the steering column hole cover No.1.
(b) Disconnect the steering column hole cover No.2 from the steering column hole cover No.1.
(c) Loosen the bolt.



(d) Place matchmarks on the steering intermediate shaft sub–assy and rack & pinion power steering gear assy.
(e) Remove the bolt and disconnect the steering intermediate shaft sub–assy.



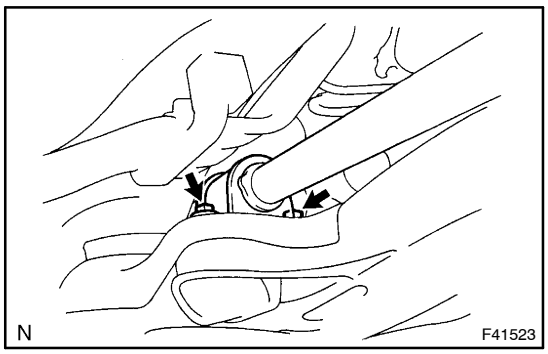
10. DISCONNECT FRONT STABILIZER LINK ASSY LH

(a) Remove the nut and disconnect the front stabilizer link assy LH from the shock absorber assy front LH.

HINT:
If the ball joint turns together with the nut, use a hexagon wrench (6 mm) to hold the stud.

11. DISCONNECT FRONT STABILIZER LINK ASSY RH

HINT:
Remove the RH side by the same procedures with LH side.

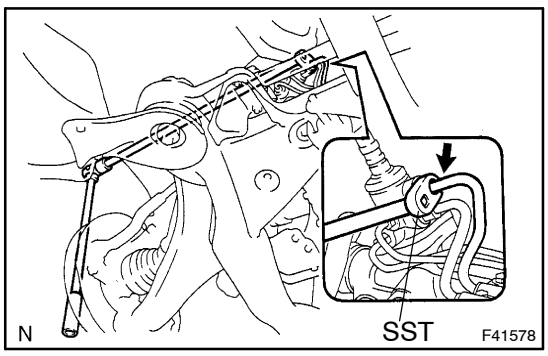


12. REMOVE FRONT STABILIZER BRACKET NO.1 LH

(a) Remove the 2 bolts and disconnect the from front stabilizer bracket No.1 LH.

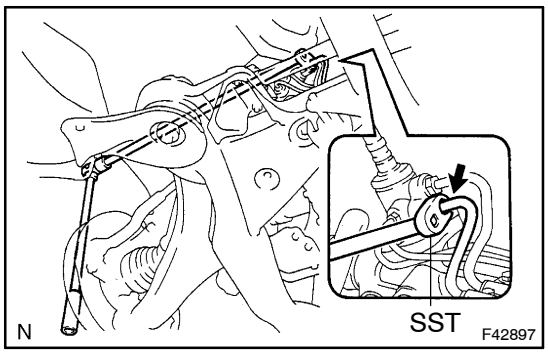
13. REMOVE FRONT STABILIZER BRACKET NO.1 RH

HINT:
Remove the RH side by the same procedures with LH side.

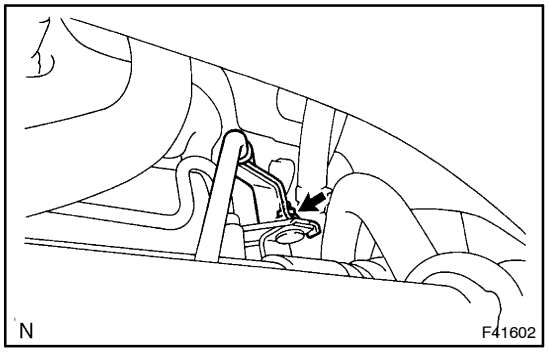


14. DISCONNECT PRESSURE FEED TUBE ASSY

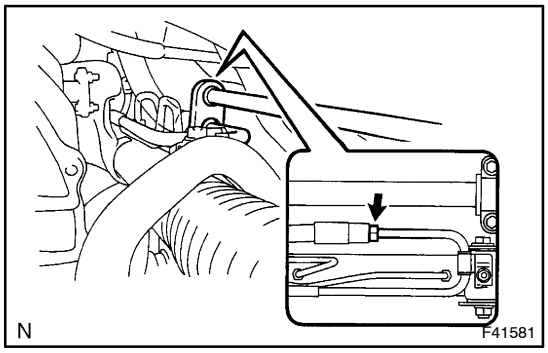
(a) LHD steering position type:
Using SST, disconnect the return tube assy from the rack & pinion power steering gear assy.
SST 09023–12700



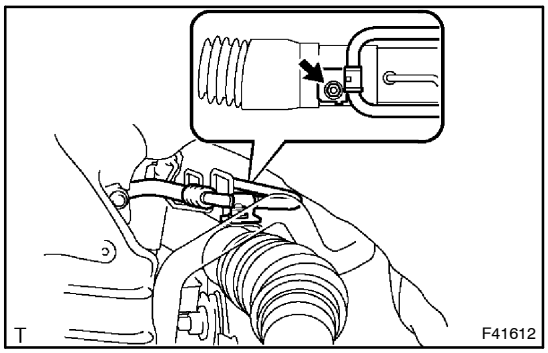
(b) LHD Steering position type:
RHD steering position type, 2AZ–FE engine type:
Using SST, disconnect the pressure feed tube assy from the rack & pinion power steering gear assy.
SST 09023–12700



(c) LHD steering position type:
Remove the nut and disconnect the return tube assy clamp.



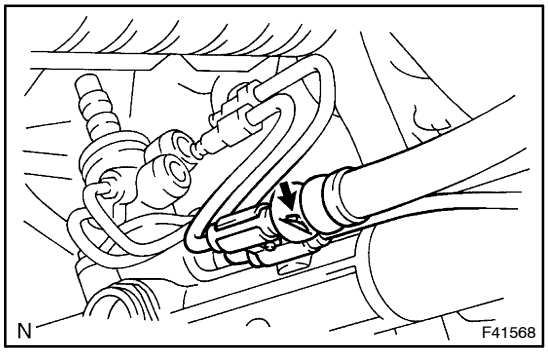
(d) RHD steering position type, 1MZ–FE engine type:
Using SST, disconnect the pressure feed tube assy from the pressure feed hose.
SST 09023–12700



(e) RHD steering position type:
Remove the nut and disconnect the pressure feed tube assy clamp.

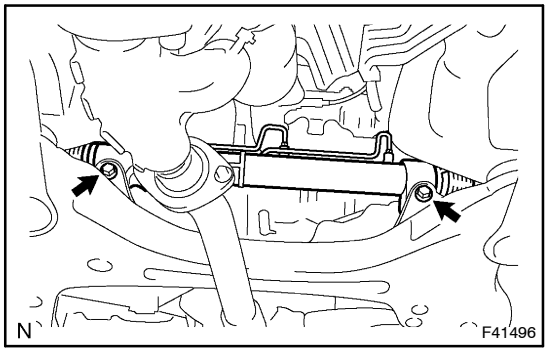
15. DISCONNECT STEERING GEAR OUTLET RETURN TUBE(RHD STEERING POSITION TYPE)

(a) Remove the clip and disconnect the steering gear outlet return tube from the return tube assy.



16. REMOVE RACK & PINION POWER STEERING GEAR ASSY

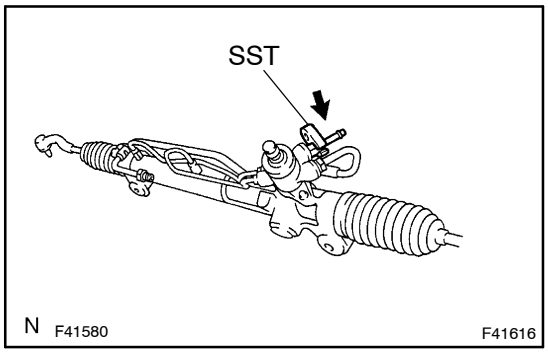
(a) LHD steering position type:
Remove the bolt and disconnect the tube clamp.



(b) Remove the 2 bolts, 2 nuts and rack & pinion power steering gear assy.

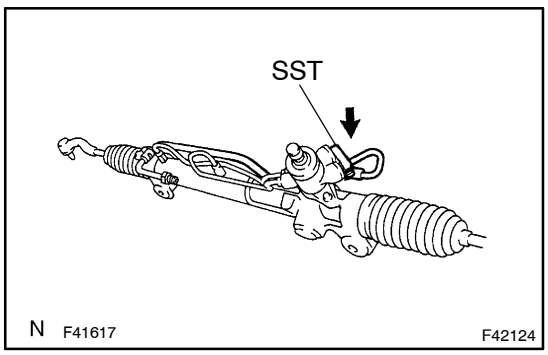
17. REMOVE POWER STEERING RACK HOUSING HEAT INSULATOR(1MZ–FE ENGINE TYPE)

(a) RHD steering position type:
Remove the bolt from the rack & pinion power steering gear assy.
(b) Remove the power steering rack housing heat insulator.



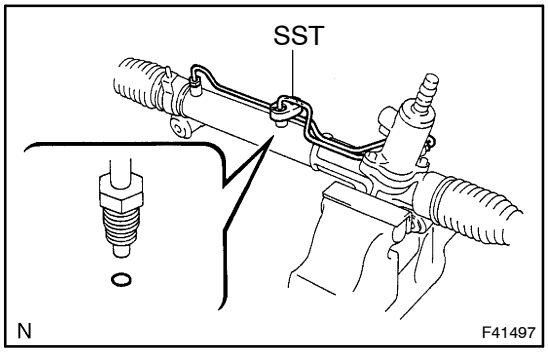
18. REMOVE RETURN TUBE ASSY(RHD STEERING POSITION TYPE)

(a) Using SST, remove the return tube assy from the rack & pinion power steering gear assy.
SST 09023–12700



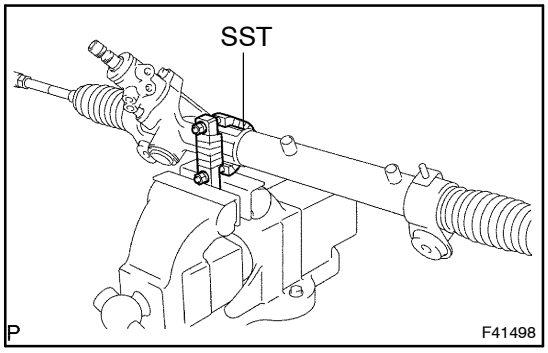
19. REMOVE PRESSURE FEED TUBE ASSY(RHD STEERING POSITION TYPE, 1MZ–FE ENGINE TYPE)

(a) Using SST, remove the pressure feed tube assy from the rack & pinion power steering gear assy.
SST 09023–12700



20. REMOVE STEERING LEFT TURN PRESSURE TUBE
(a) Using SST, remove the steering left turn pressure tube.
SST 09023–38200
(b) Remove the 2 O–rings from the steering left turn pressure tube.

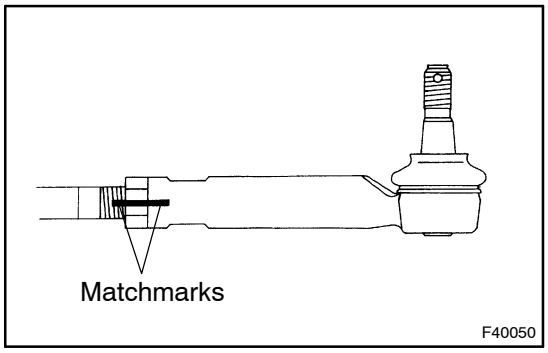
21. REMOVE STEERING RIGHT TURN PRESSURE TUBE
(a) Using SST, remove the steering right turn pressure tube.
SST 09023–38200
(b) Remove the 2 O–rings from the steering right turn pressure tube.



22. FIX RACK & PINION POWER STEERING GEAR ASSY

(a) Using SST, secure the rack & pinion power steering gear assy.
SST 09612–00012

HINT:
Tape the SST before use.

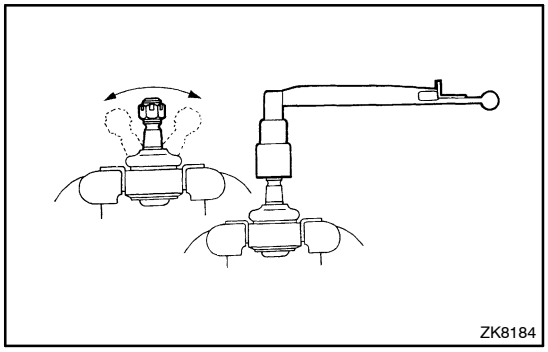


23. REMOVE TIE ROD ASSY LH

(a) Place matchmarks on the tie rod assy LH and steering rack end sub–assy.
(b) Loosen the lock nut, and remove the tie rod assy LH and lock nut.

24. REMOVE TIE ROD ASSY RH

HINT:
Remove the RH side by the same procedures with LH side.



25. INSPECT TIE ROD ASSY LH

(a) Secure the tie rod assy LH in a vise.
(b) Install the nut to the stud bolt.
(c) Flip the ball joint stud back and forth 5 times.
(d) Using a torque wrench, turn the nut continuously at a rate of 3 – 5 seconds per 1 turn and take the torque reading of the 5th turn.
Turning torque:
0.83 – 3.43 N·m (8.5 – 35.0 kgf·cm, 7.3 – 30.4 in.·lbf)

26. INSPECT TIE ROD ASSY RH

HINT:
Remove the RH side by the same procedures with LH side.

27. REMOVE STEERING RACK BOOT CLIP

(a) Remove the 2 steering rack boot clips.

28. REMOVE STEERING RACK BOOT NO.2 CLAMP

(a) Using pliers, remove the steering rack boot No.2 clamp.

NOTICE:
Be careful not to damage the steering rack boot No.2.

29. REMOVE STEERING RACK BOOT NO.1 CLAMP

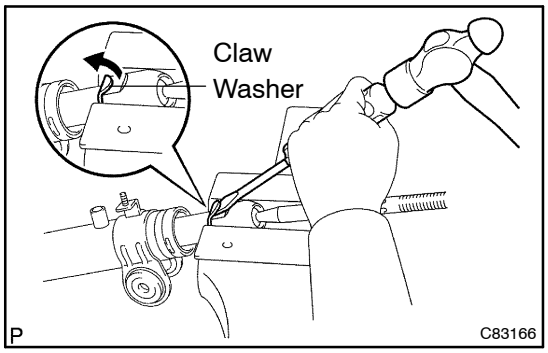
HINT:
Remove the steering rack boot No.1 clamp by the same procedures with the steering rack boot No.2 clamp.
NOTICE:
Be careful not to damage the steering rack boot No.1.

30. REMOVE STEERING RACK BOOT NO.2

(a) Remove the steering rack boot No.2.

31. REMOVE STEERING RACK BOOT NO.1

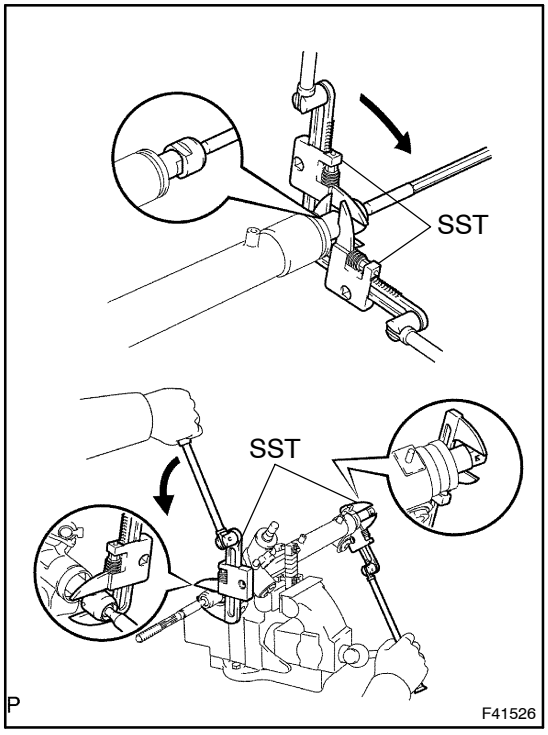
HINT:
Remove the steering rack boot No.1 by the same procedures with the steering rack boot No.2.



32. REMOVE STEERING RACK END SUB–ASSY

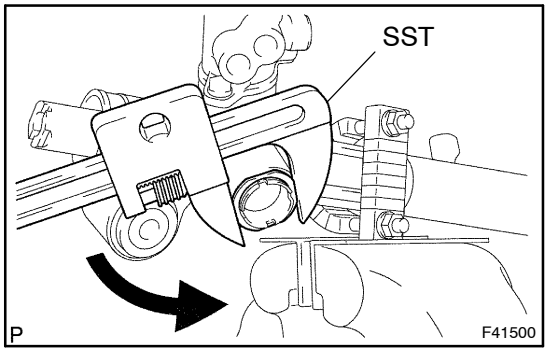
(a) Using a screwdriver and a hammer, unstake the claw washer.

NOTICE:
Avoid any impact to the power steering rack.



(b) Using 2 SSTs, remove the 2 steering rack ends sub–assy and 2 claw washers.
SST 09922–10010

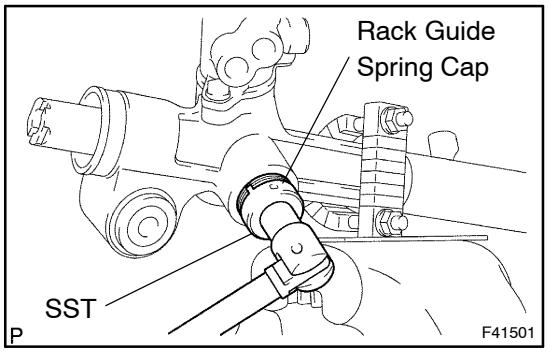
NOTICE:
- **Use SST 09922–10010 in the direction shown in the illustration.**
- **Securely hold the steering rack end sub–assy with a SST.**



33. REMOVE RACK GUIDE

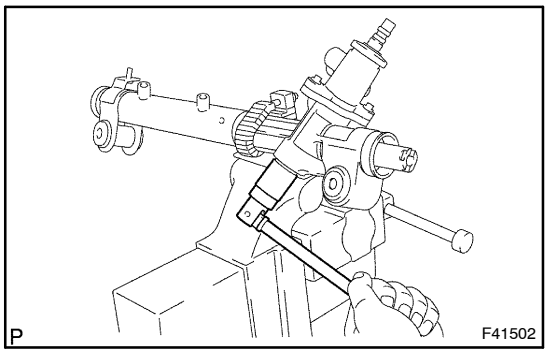
(a) Using SST, remove the rack guide spring cap nut.
SST 09922–10010

NOTICE:
Use SST 09922–10010 in the direction shown in the illustration.



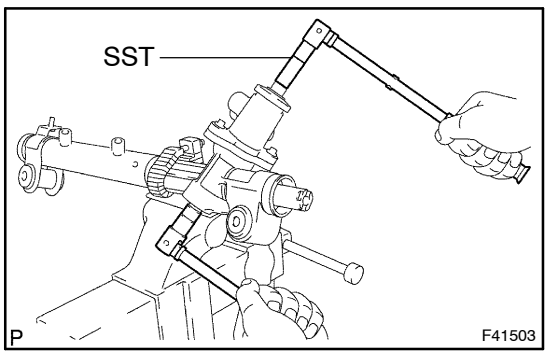
(b) Using SST, remove the rack guide spring cap.
SST 09631–10021

(c) Remove the compression spring and rack guide.

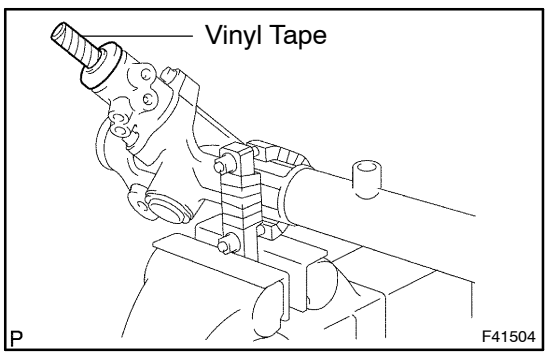


34. REMOVE POWER STEERING CONTROL VALVE

(a) Using a socket wrench (27 mm), remove the rack housing cap.

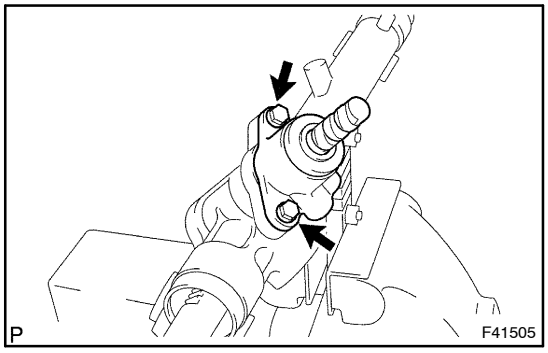


(b) Using SST, hold the control valve and remove the nut.
SST 09616–00011

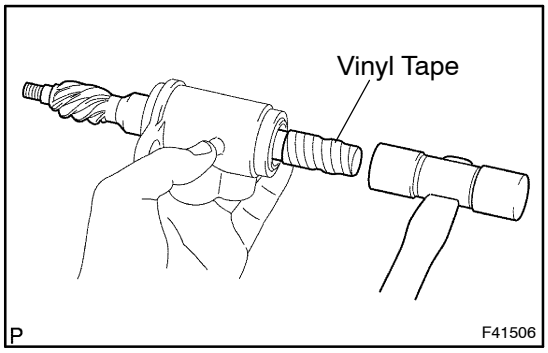


(c) Wind vinyl tape around the serrated part of the control valve.

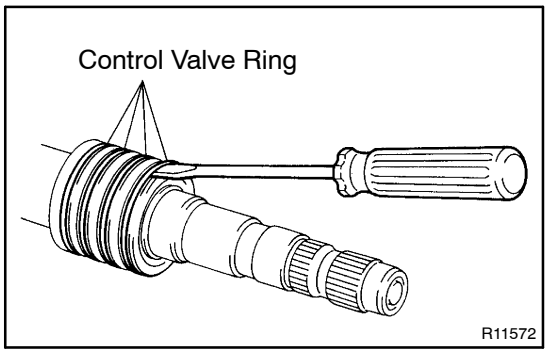
(d) Remove the dust cover from the control valve housing.



(e) Remove the 2 bolts and control valve housing.
(f) Remove the gasket.



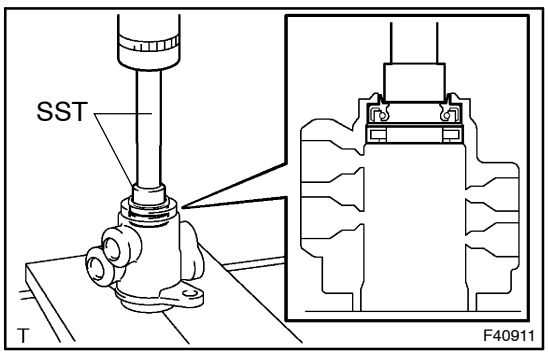
(g) To prevent oil seal lip damage, wind vinyl tape around the serrated part of the control valve.
(h) Using a plastic hammer, remove the control valve with oil seal from the control valve housing.
(i) Remove the oil seal from the control valve.



(j) Using a screwdriver, remove the 4 control valve rings.

NOTICE:

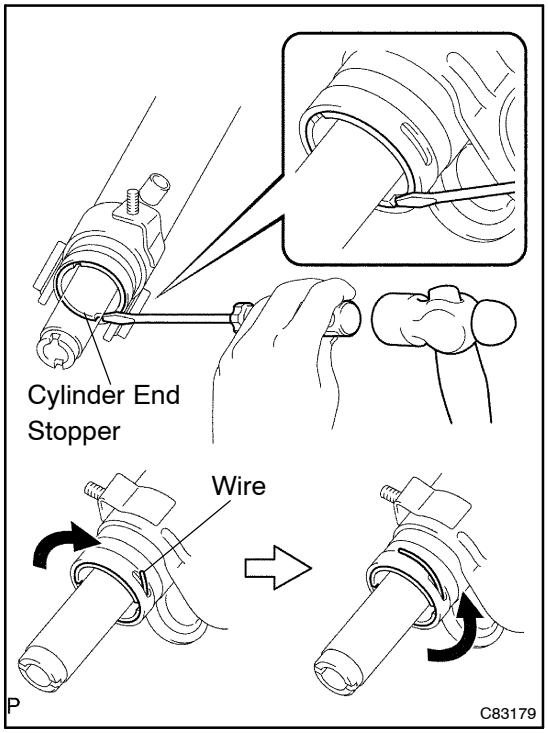
Be careful not to damage the grooves for the control valve ring.



35. REMOVE POWER STEERING CONTROL VALVE UPPER OIL SEAL

(a) Using SST and a press, remove the control valve upper bearing and power steering control valve upper oil seal from the control valve housing.

SST 09950–70010 (09951–07150), 09950–60010 (09951–00250)



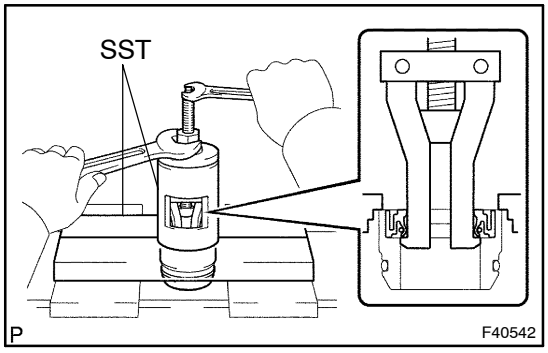
36. REMOVE CYLINDER END STOPPER

(a) Using a screwdriver and a hammer, turn the cylinder end stopper clockwise until the wire end is visible through the service hole.

(b) Using a screwdriver and a hammer, turn the cylinder end stopper counterclockwise, and remove the wire and cylinder end stopper.

37. REMOVE POWER STEERING RACK

(a) Remove the power steering rack and power steering rack bush.

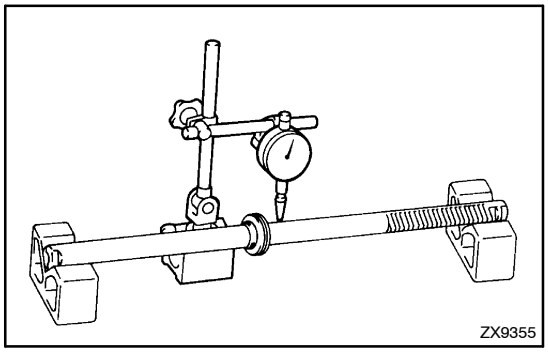


38. REMOVE POWER STEERING RACK BUSH

(a) Remove the power steering rack bush from the power steering rack.

(b) Using SST, remove the rack bush oil seal.
SST 09527–21011, 09612–24014 (09613–22011)

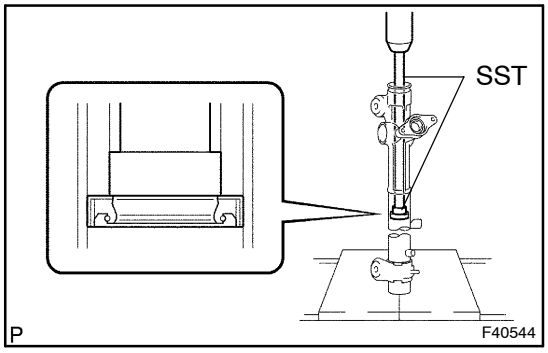
(c) Using a screwdriver, remove the O–ring from the power steering rack bush.



39. INSPECT POWER STEERING RACK

(a) Using a dial indicator, check the power steering rack for runout and for teeth wear and damage.
Maximum runout: 0.3 mm (0.012 in.)

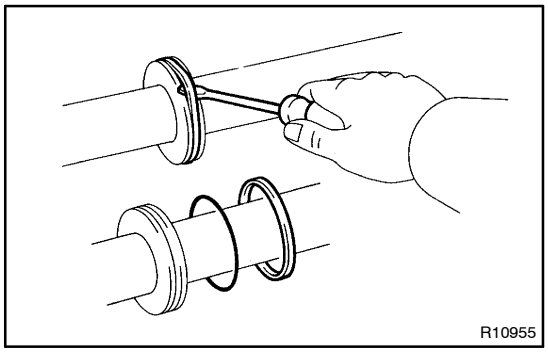
(b) Check the back surface for wear and damage.



40. REMOVE POWER STEERING CYLINDER TUBE OIL SEAL

(a) Using SST and a press, remove the power steering cylinder tube oil seal.

SST 09950–70010 (09951–07360), 09950–60010 (09951–00290)

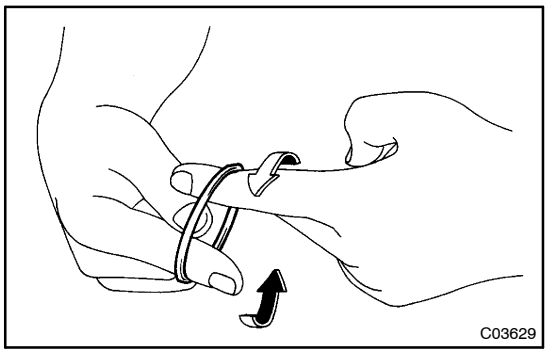


41. REMOVE RACK STEERING PISTON RING

(a) Using a screwdriver, remove the rack steering piston ring and O–ring.

NOTICE:

Be careful not to damage the grooves for rack steering piston ring.



42. INSTALL RACK STEERING PISTON RING

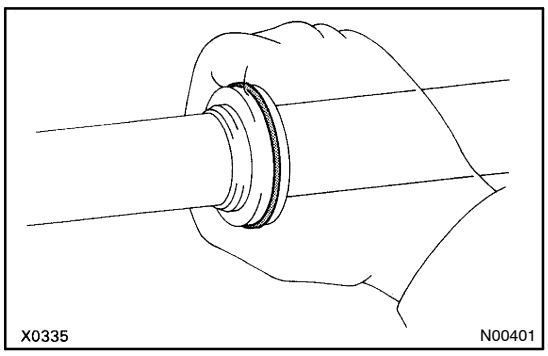
(a) Coat a new O–ring with power steering fluid and install it to the power steering rack.

(b) Expand a new rack steering piston ring with your fingers.

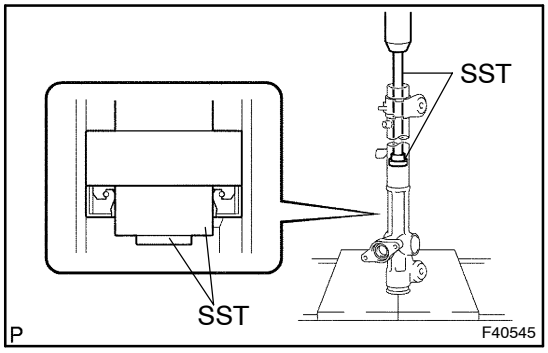
NOTICE:

Be careful not to over expand the rack steering piston ring.

(c) Coat the new rack steering piston ring with power steering fluid.



(d) Install the rack steering piston ring to the power steering rack, and settle it down with your fingers.



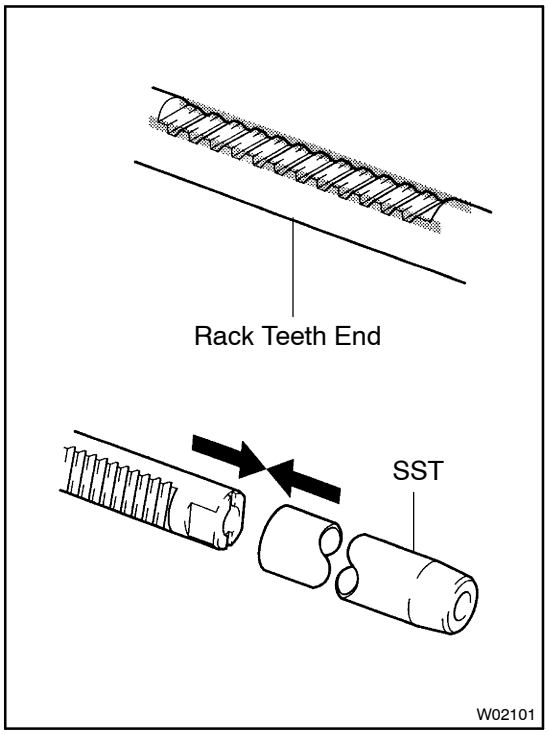
43. INSTALL POWER STEERING CYLINDER TUBE OIL SEAL

(a) Coat a new power steering cylinder tube oil seal lip with power steering fluid.
SST 09950–60010 (09951–00420, 09951–00250, 09952–06010), 09950–70010 (09951–07360)

(b) Using SST and a press, install the power steering cylinder tube oil seal.

NOTICE:

- **Make sure that the power steering cylinder tube oil seal is installed facing in the correct direction.**
- **Take care so that the power steering cylinder tube oil seal will not be reversed as you install it.**



44. INSTALL POWER STEERING RACK

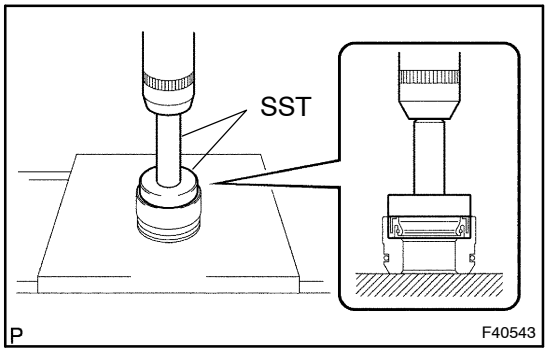
(a) Install SST to the power steering rack.
SST 09631–33010

HINT:
If necessary, scrape the burrs off the power steering rack teeth end and burnish.

(b) Coat the SST with power steering fluid.

(c) Install the power steering rack into the rack housing.

(d) Remove the SST.

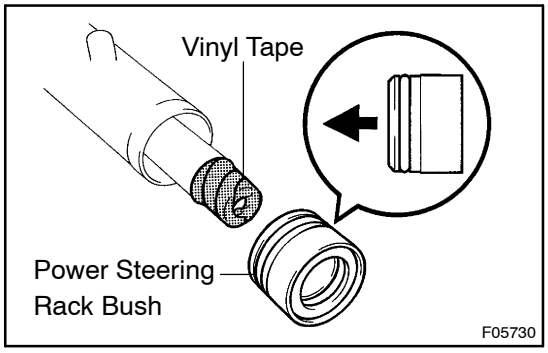


45. INSTALL POWER STEERING RACK BUSH

(a) Using SST and a press, install the rack bush oil seal to the power steering rack bush.
SST 09950–60010 (09951–00400), 09950–70010 (09951–07100)

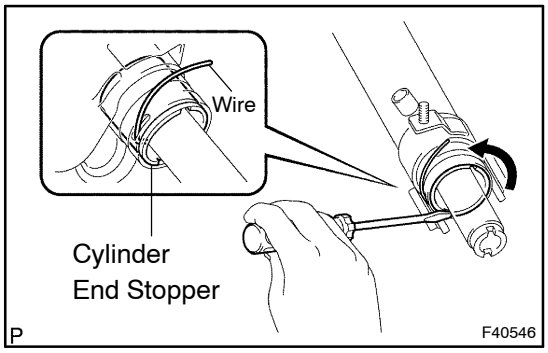
NOTICE:
Make sure that the rack bush oil seal is installed facing in the correct direction.

(b) Coat a new O–ring with power steering fluid and install it to the power steering rack bush.



(c) To prevent rack bush oil seal lip damage, wind vinyl tape around the power steering rack end, and apply power steering fluid.

(d) Install the power steering rack bush to the power steering rack.

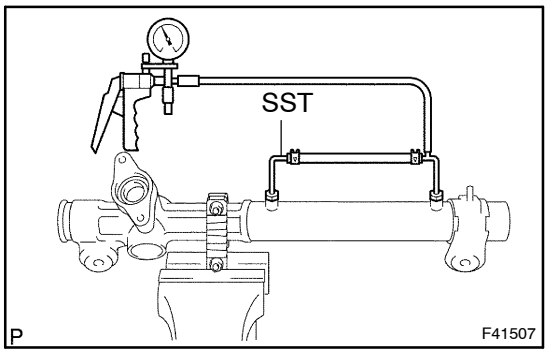


46. INSTALL CYLINDER END STOPPER

(a) Align the installation hole for the wire of the cylinder end stopper with the slot of the rack housing.

(b) Install a new wire into the cylinder end stopper.

(c) Using a screwdriver, turn the cylinder end stopper clockwise by 450 ± 50°.



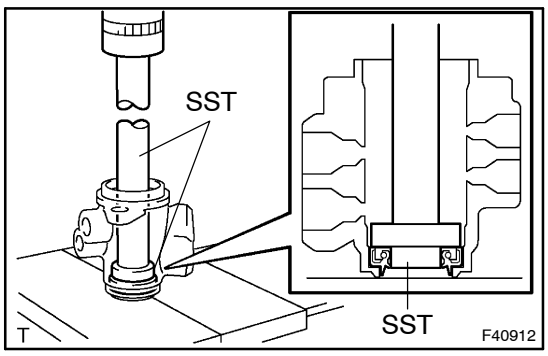
47. AIR TIGHTNESS TEST

(a) Install SST to the rack housing.
SST 09631–12071 (09633–00010)

(b) Apply vacuum of 53 kPa (400 mmHg, 15.75 in.Hg) for about 30 seconds.

(c) Check that there is no change in the vacuum.

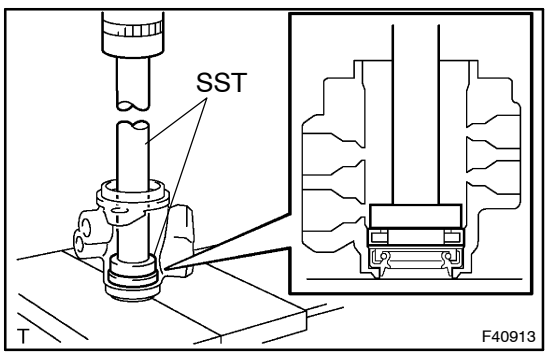
If there is a change in the vacuum, check the installation of the oil seals.



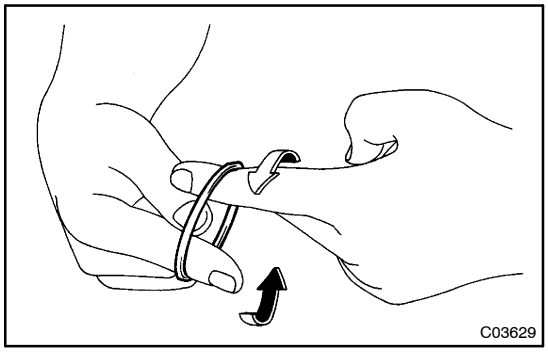
48. INSTALL POWER STEERING CONTROL VALVE UPPER OIL SEAL

(a) Coat a control valve upper bearing and a new power steering control valve upper oil seal with power steering fluid.

(b) Using SST and a press, install the power steering control valve upper oil seal.
SST 09950–70010 (09951–07150), 09950–60010 (09951–00180, 09952–06010, 09951–00320)



(c) Using SST and a press, install the control valve upper bearing.
SST 09950–70010 (09951–07150), 09950–60010 (09951–00180, 09952–06010, 09951–00340)



49. INSTALL POWER STEERING CONTROL VALVE

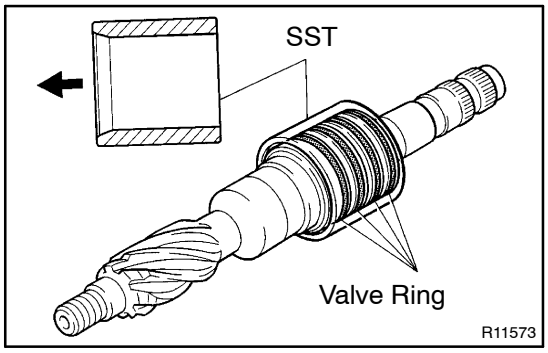
(a) Expand 4 new control valve rings with your fingers.

NOTICE:

Be careful not to over expand the control valve ring.

(b) Coat the 4 control valve rings with power steering fluid.

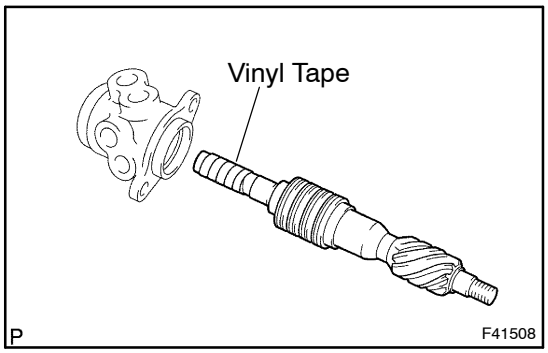
(c) Install the 4 control valve rings to the control valve, and settle them down with your fingers.



(d) Carefully slide the tapered end of SST over the control valve rings until they fit to the control valve.
SST 09631–20081

NOTICE:

Be careful not to damage the control valve rings.



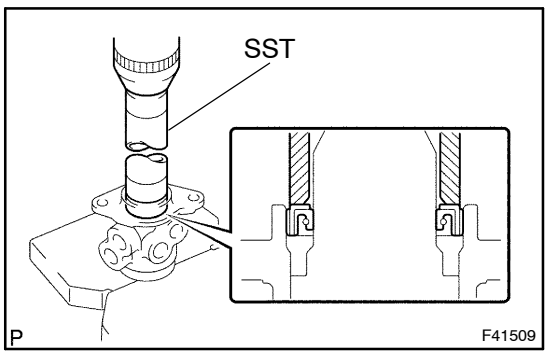
(e) To prevent power steering control valve upper oil seal lip damage, wind vinyl tape around the serrated part of the control valve.

(f) Coat the power steering control valve upper oil seal lip with power steering fluid.

(g) Install the control valve to the control valve housing.

NOTICE:

Be careful not to damage the control valve ring and power steering control valve upper oil seal lip.

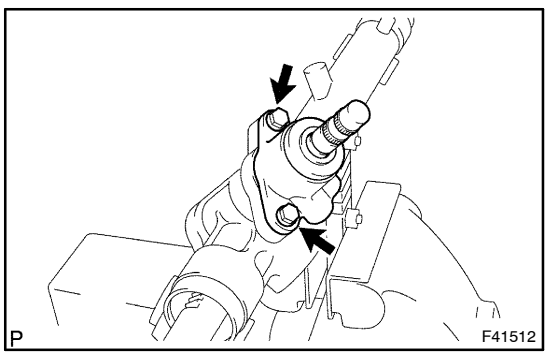


(h) Coat a new oil seal lip with power steering fluid.

(i) Using SST and a press, install the oil seal.
SST 09612–22011

NOTICE:

Make sure that the oil seal is installed facing in the correct direction.

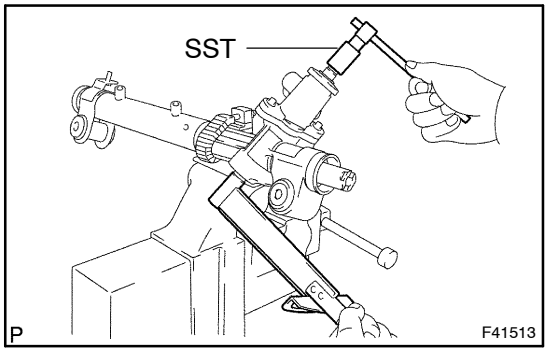


(j) Apply grease to the needle bearing.

(k) Install a new gasket to the control valve housing.

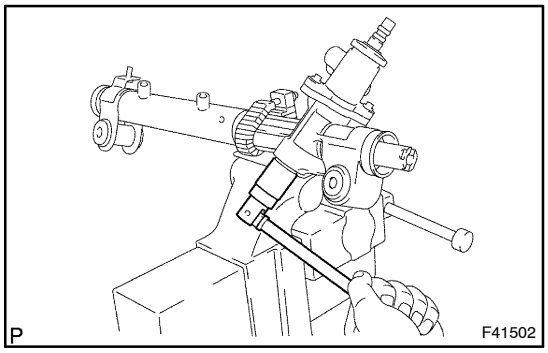
(l) Wind vinyl tape around the serration part of the control valve.

(m) Install the control valve housing to the rack housing with the 2 bolts.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)

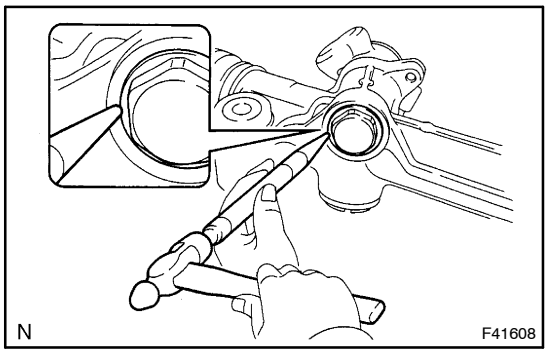


(n) Using SST, stop the control valve rotation and install a new lock nut.
Torque: 24.5 N·m (250 kgf·cm, 18 ft·lbf)
SST 09616–00011

(o) Apply sealant to 2 or 3 threads of the rack housing cap.
Sealant:
Part No. 08833–00080, THREE BOND 1344, LOCTITE 242 or equivalent



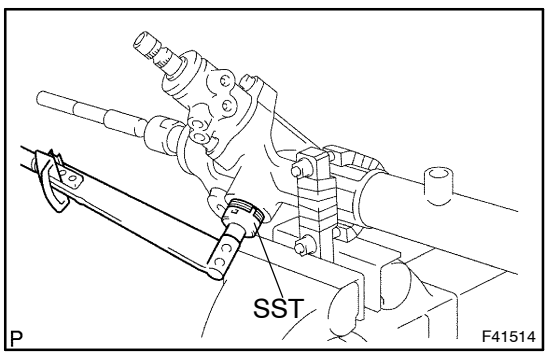
(p) Using a socket wrench (27 mm), install the rack housing cap.
Torque: 58.5 N·m (597 kgf·cm, 43 ft·lbf)



(q) Using a punch and a hummer, stake the rack housing cap and rack housing.

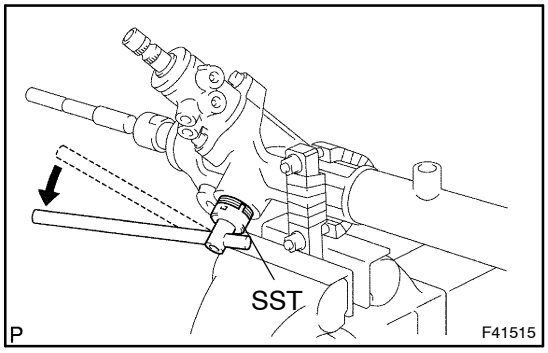
50. INSTALL RACK GUIDE

(a) Apply molybdenum disulfide lithium base grease to the rack guide.
(b) Install the rack guide.
(c) Install the compression spring.
(d) Apply sealant to 2 or 3 threads of the rack guide spring cap.
Sealant:
Part No. 08833–00080, THREE BOND 1344, LOCTITE 242 or equivalent
(e) Temporarily install the rack guide spring cap.

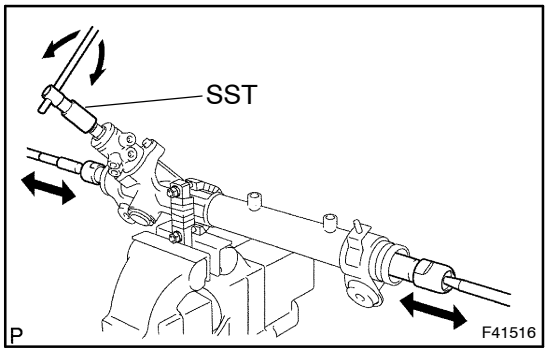


51. ADJUST TOTAL PRELOAD

(a) To prevent the steering rack teeth from damaging the oil seal lip, temporarily install the RH and LH steering rack ends sub–assy.
(b) Using SST, torque the rack guide spring cap.
SST 09631–10021
Torque: 25 N·m (254 kgf·cm, 18 ft·lbf)

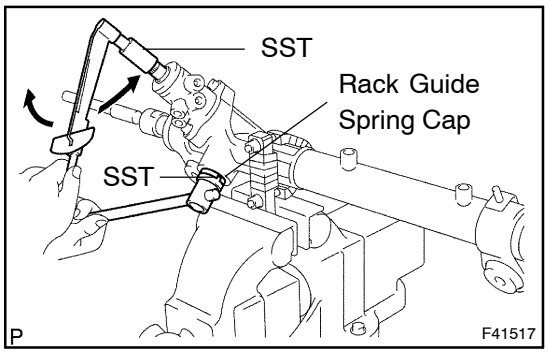


(c) Using SST, loosen the rack guide spring cap.
SST 09631–10021



(d) Using SST, turn the control valve to the right and left 1 or 2 times.
SST 09616–00011

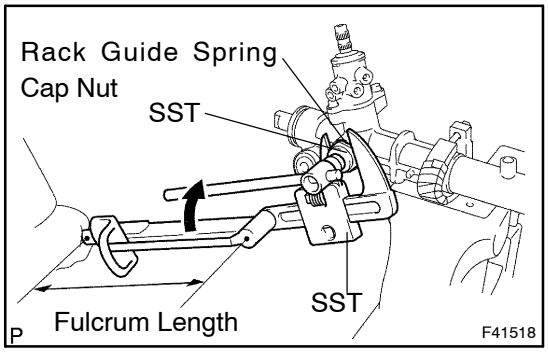
(e) Using SST, loosen the rack guide spring cap until the compression spring is not functioning.
SST 09631–10021



(f) Using SST and a torque wrench, tighten the rack guide spring cap until the preload is within specification.
SST 09616–00011, 09631–10021
Preload (turning):
1.2 – 1.5 N·m (12.2 – 15.3 kgf·cm, 10.6 – 13.3 in.·lbf)

(g) Apply sealant to 2 or 3 threads of the rack guide spring cap nut.
Sealant:
Part No. 08833–00080, THREE BOND 1344, LOCTITE 242 or equivalent

(h) Temporarily install the rack guide spring cap nut.



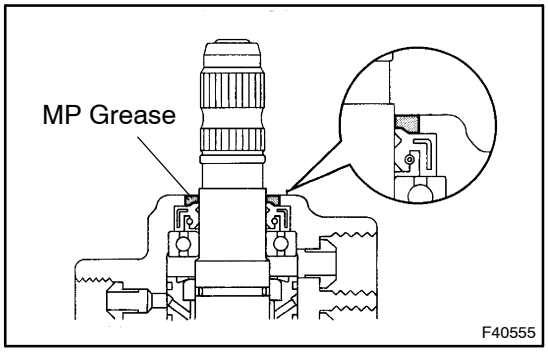
(i) Using SST, hold the rack guide spring cap and using another SST, tighten the rack guide spring cap nut.
SST 09616–00011, 09922–10010
Torque: 48 N·m (489 kgf·cm, 35 ft·lbf)

NOTICE:
Use SST 09922–10010 in the direction shown in the illustration.

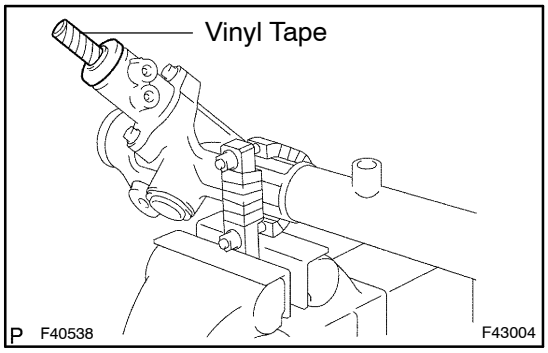
HINT:
Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).

(j) Precheck the total preload.
Preload (turning):
1.2 – 1.5 N·m (12.2 – 15.3 kgf·cm, 10.6 – 13.3 in.·lbf)

(k) Remove the RH and LH steering rack ends sub–assy.

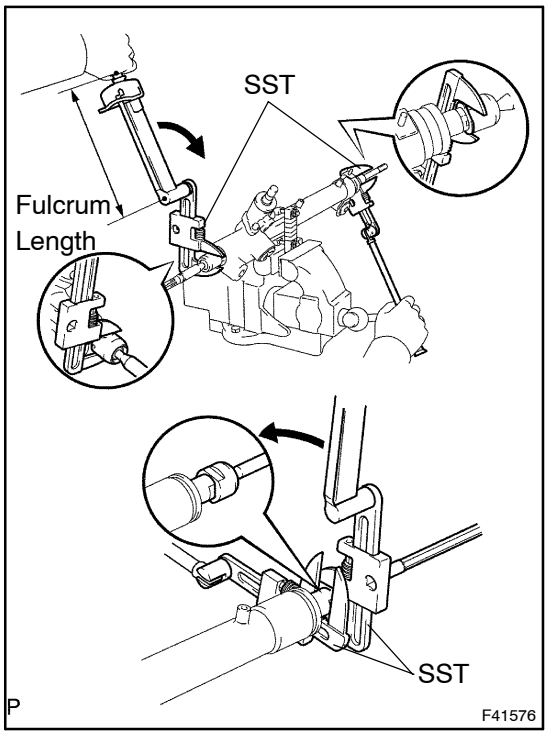


(l) Apply MP grease into the control valve, as shown in the illustration.



(m) Wind vinyl tape around the serration part of the control valve.

(n) Install the dust cover to the control valve housing.



52. INSTALL STEERING RACK END SUB–ASSY

(a) Install a new 2 claw washers, and temporarily install the 2 steering rack ends sub–assy.

HINT:

Align the claws of the claw washer with the power steering rack grooves.

(b) Using 2 SSTs, install the 2 steering rack ends sub–assy.

SST 09922–10010

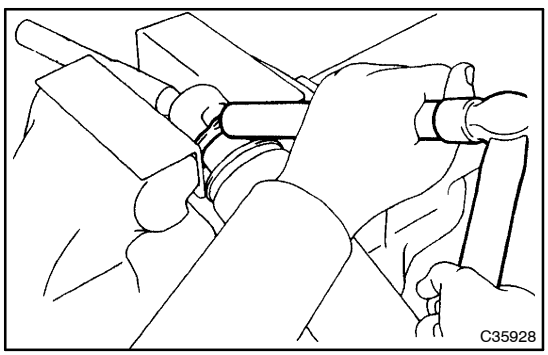
Torque: 58.5 N·m (597 kgf·cm, 43 ft·lbf)

NOTICE:

Use SST 09922–10010 in the direction shown in the illustration.

HINT:

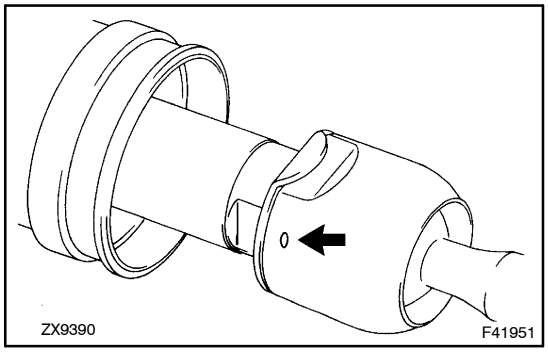
- Using SST, hold the power steering rack and install the steering rack end sub–assy.
- Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).



(c) Using a brass bar and a hammer, stake the claw washer.

NOTICE:

Avoid any impact to the power steering rack.



53. INSPECT STEERING RACK END SUB–ASSY

(a) Ensure that the steering rack end sub–assy hole is not clogged with grease.

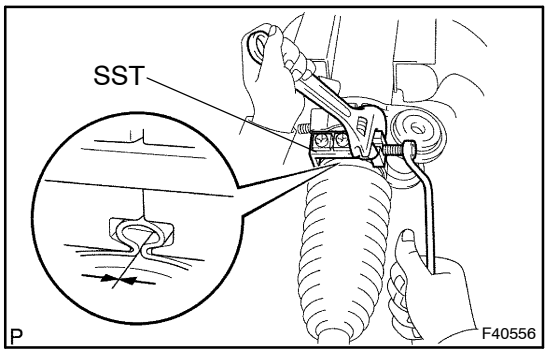
HINT:
If the hole is clogged, the pressure inside the boot will change after it is assembled and steering wheel is turned.

54. INSTALL STEERING RACK BOOT NO.2

(a) Install the steering rack boot No.2.

55. INSTALL STEERING RACK BOOT NO.1

HINT:
Remove the steering rack boot No.1 by the same procedures with steering rack boot No.2.



56. INSTALL STEERING RACK BOOT NO.2 CLAMP

(a) Using SST, tighten the steering rack boot No.2 clamp, as shown in the illustration.
SST 09521–24010
Clearance: 3.0 mm (0.118 in.) or less

NOTICE:
Be careful not to damage the steering rack boot No.2.

57. INSTALL STEERING RACK BOOT NO.1 CLAMP

SST 09521–24010

NOTICE:
Be careful not to damage the steering rack boot No.1.

HINT:
Install the steering rack boot No.1 clamp by the same procedures with steering rack boot No.2 clamp.

58. INSTALL STEERING RACK BOOT CLIP

(a) Using pliers, install the 2 steering rack boot clips.

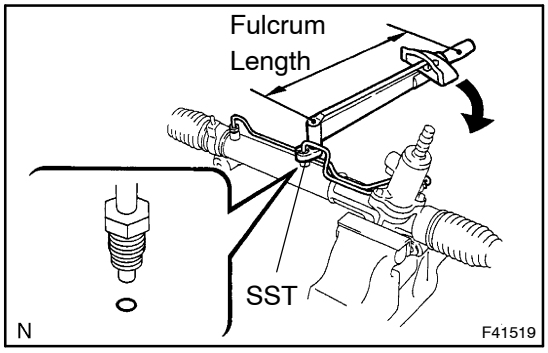
59. INSTALL TIE ROD ASSY LH

(a) Screw the lock nut and tie rod assy LH onto the steering rack end sub–assy until the matchmarks are aligned.

HINT:
After adjusting toe–in, torque the lock nut.

60. INSTALL TIE ROD ASSY RH

HINT:
Install the RH side by the same procedures with LH side.

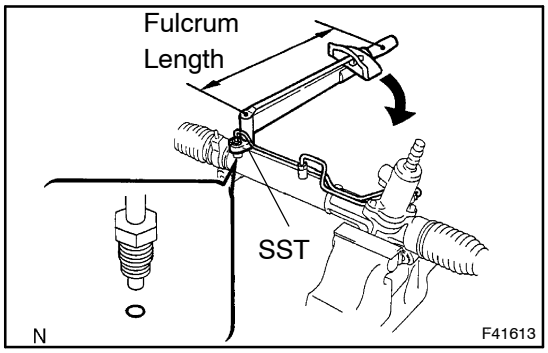


61. INSTALL STEERING LEFT TURN PRESSURE TUBE

(a) Coat 2 new O–rings with power steering fluid and install them to the steering left turn pressure tube.

(b) Using SST, install the steering left turn pressure tube to the rack & pinion power steering gear assy.
SST 09023–38200
Torque: 11.5 N·m (117 kgf·cm, 8 ft·lbf)

HINT:
- Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).
- This torque value is effective in the case that SST is parallel to a torque wrench.

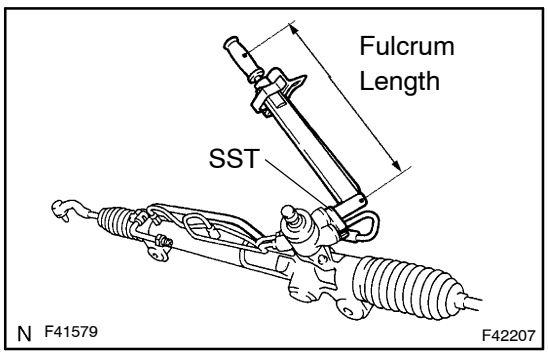


62. INSTALL STEERING RIGHT TURN PRESSURE TUBE

(a) Coat 2 new O–rings with power steering fluid and install them to the steering right turn pressure tube.

(b) Using SST, install the steering right turn pressure tube to the rack & pinion power steering gear assy.
SST 09023–38200
Torque: 11.5 N·m (117 kgf·cm, 8 ft·lbf)

HINT:
- Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).
- This torque value is effective in the case that SST is parallel to a torque wrench.

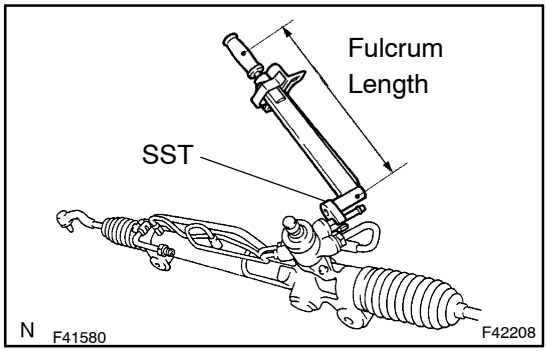


63. INSTALL PRESSURE FEED TUBE ASSY(RHD STEERING POSITION TYPE, 1MZ–FE ENGINE TYPE)

(a) Coat 2 new O–rings with power steering fluid and install them to the pressure feed tube assy.

(b) Using SST, install the pressure feed tube assy to the rack & pinion power steering gear assy.
SST 09023–12700
Torque: 22.5 N·m (229 kgf·cm, 17 ft·lbf)

HINT:
- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in the case that SST is parallel to a torque wrench.



64. INSTALL RETURN TUBE ASSY(RHD STEERING POSITION TYPE)

(a) Coat a new O–ring with power steering fluid and install it to the return tube assy.

(b) Using SST, install the return tube assy to the rack & pinion power steering gear assy.
SST 09023–12700
Torque: 22.5 N·m (229 kgf·cm, 17 ft·lbf)

HINT:

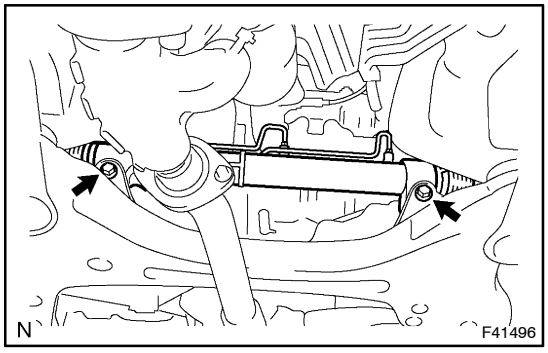
- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in the case that SST is parallel to a torque wrench.

65. INSTALL POWER STEERING RACK HOUSING HEAT INSULATOR(1MZ–FE ENGINE TYPE)

(a) LHD steering type:
Install the power steering rack housing heat insulator.

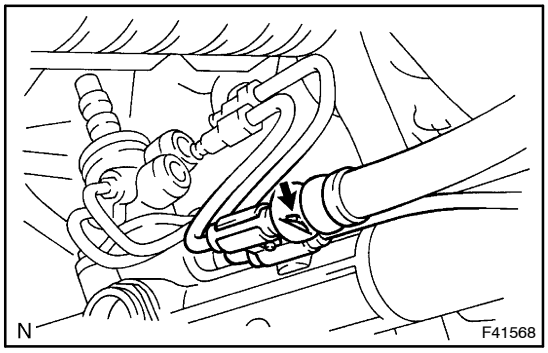
HINT:
Install nut when installing the return clamp.

(b) RHD steering type:
Install the power steering rack housing heat insulator with the bolt.



66. INSTALL RACK & PINION POWER STEERING GEAR ASSY

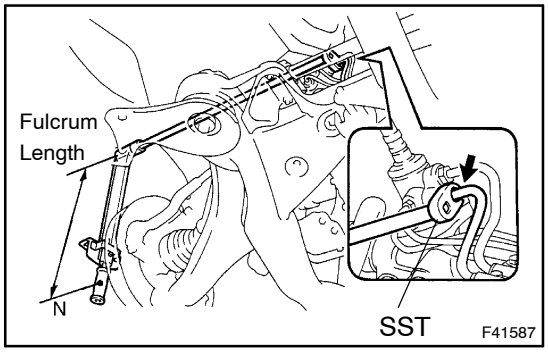
(a) Install the rack & pinion power steering gear assy with the 2 bolts and 2 nuts.
Torque: 70 N·m (714 kgf·cm, 52 ft·lbf)



(b) LHD steering position type:
Connect the tube clamp with the bolt.
Torque: 9.8 N·m (100 kgf·cm, 86 in.·lbf)
SST 09023–38200

67. CONNECT STEERING GEAR OUTLET RETURN TUBE(RHD STEERING POSITION TYPE)

(a) Connect the steering gear outlet return tube to return tube assy and install clamp.

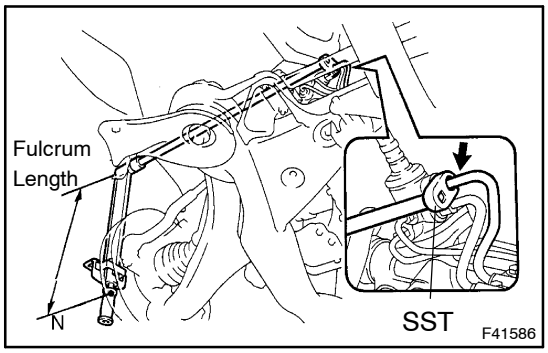


68. CONNECT PRESSURE FEED TUBE ASSY

(a) LHD steering position type:
RHD steering position type, 2AZ–FE engine type:
Using SST, connect the pressure feed tube assy to the rack & pinion power steering gear assy.
SST 09023–12700
Torque: 22.5 N·m (229 kgf·cm, 17 ft·lbf)

HINT:

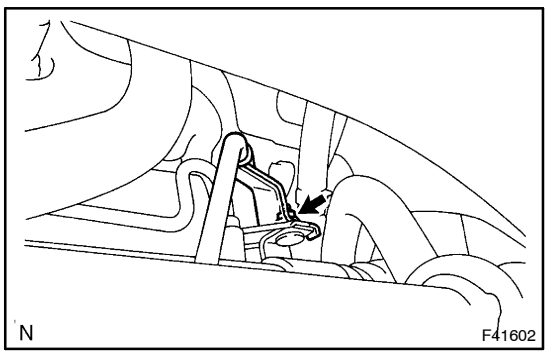
- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in the case that SST is parallel to a torque wrench.



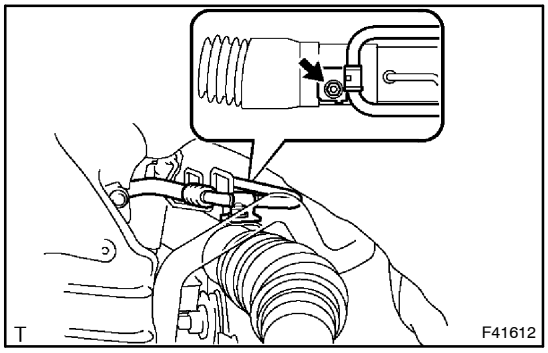
(b) LHD steering position type:
Using SST, connect the return tube assy to the rack & pinion power steering gear assy.
SST 09023–12700
Torque: 22.5 N·m (229 kgf·cm, 17 ft·lbf)

HINT:

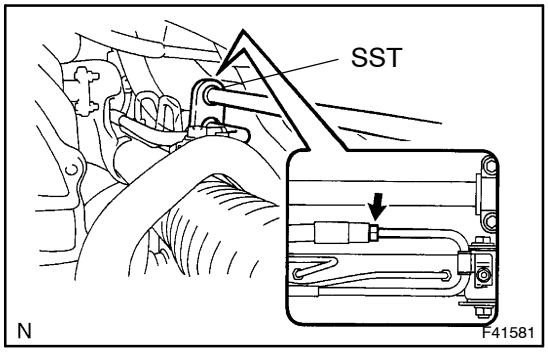
- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in the case that SST is parallel to a torque wrench.



(c) LHD steering position type:
Install the return tube assy clamp with the nut.
Torque: 9.8 N·m (100 kgf·cm, 86 in.·lbf)

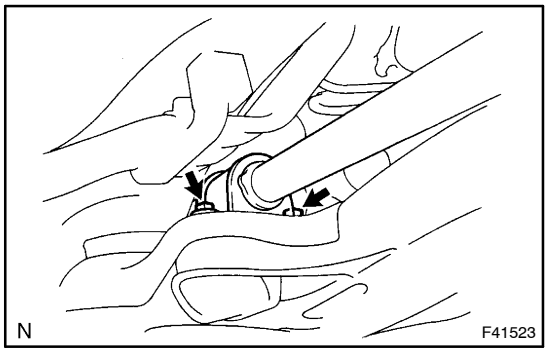


(d) RHD steering position type:
Connect the pressure feed tube clamp with the nut.
Torque: 9.8 N·m (100 kgf·cm, 86 in.·lbf)



(e) RHD steering position type, 1MZ–FE engine type:
Using SST, connect the pressure feed tube assy to the pressure feed hose.
SST 09023–12700
Torque: 22.3 N·m (227 kgf·cm, 17 in.·lbf)

HINT:
- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in the case that SST is parallel to a torque wrench.

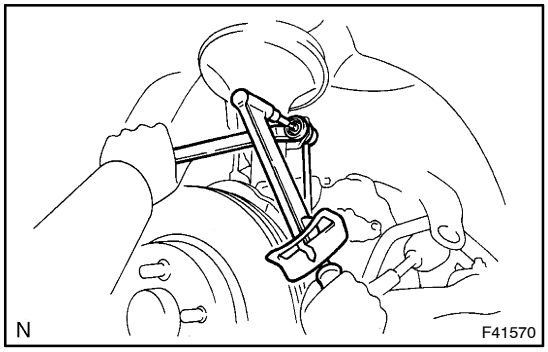


69. INSTALL FRONT STABILIZER BRACKET NO.1 LH

(a) Install the front stabilizer bracket No.1 LH with the 2 bolts.
Torque: 19 N·m (194 kgf·cm, 14 ft·lbf)

70. INSTALL FRONT STABILIZER BRACKET NO.1 RH

HINT:
Install the RH side by the same procedures with LH side.



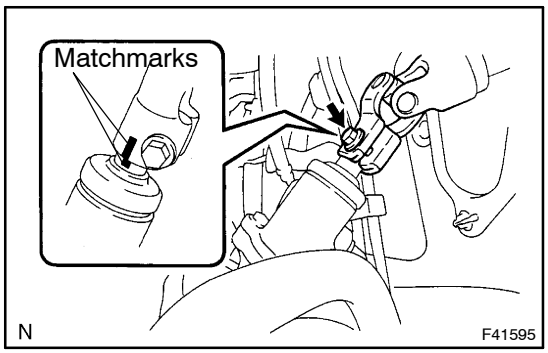
71. CONNECT FRONT STABILIZER LINK ASSY LH

(a) Connect the front stabilizer link assy LH to the shock absorber assy front LH with the nut.
Torque: 74 N·m (755 kgf·cm, 55 ft·lbf)

HINT:
If the ball joint turns together with the nut, use a hexagon wrench (6 mm) to hold the stud.

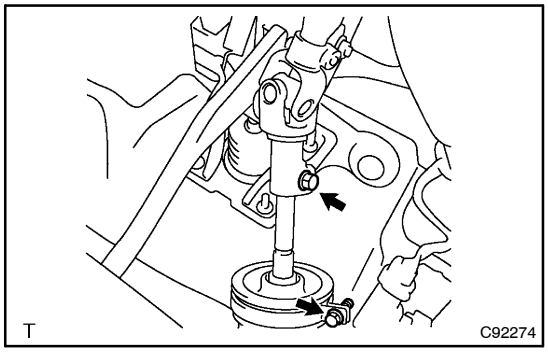
72. CONNECT FRONT STABILIZER LINK ASSY RH

HINT:
Connect the RH side by the same procedures with LH side.



73. CONNECT STEERING INTERMEDIATE SHAFT SUB–ASSY

(a) Align the matchmarks on the steering intermediate shaft sub–assy and rack & pinion power steering gear assy.
(b) Install the bolt.
Torque: 35.3 N·m (360 kgf·cm, 26 ft·lbf)



(c) Tighten the bolt.
Torque: 35.3 N·m (360 kgf·cm, 26 ft·lbf)
(d) Install the steering column hole cover No.2 to the steering hole cover No.1.
(e) Connect the clamp to the steering column hole cover No.1 and tighten the bolt.

74. CONNECT TIE ROD ASSY LH

(a) Connect the tie rod assy LH with the nut.
Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)
(b) Install a new cotter pin.

NOTICE:
If the holes for a new cotter pin are not aligned, tighten the nut further up 60°.

75. CONNECT TIE ROD ASSY RH

HINT:
Connect the RH side by the same procedures with LH side.

76. INSTALL FRONT WHEEL
Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)
77. ADD POWER STEERING FLUID
78. BLEED POWER STEERING FLUID
79. CHECK POWERSTEERING FLUID LEAKAGE
80. INSTALL SPIRAL CABLE SUB–ASSY
(See page 50–6)
81. CENTER SPIRAL CABLE(See page 50–6)
82. INSTALL STEERING WHEEL ASSY
(See page 50–6)
83. INSTALL HORN BUTTON ASSY
(See page 50–6)
84. INSPECT AND ADJUST FRONT WHEEL ALIGNMENT(See page 26–4)
85. INSPECT STEERING WHEEL CENTER POINT
86. INSPECT SRS WARNING LIGHT(See page 05–758)