6105J–01

REPLACEMENT

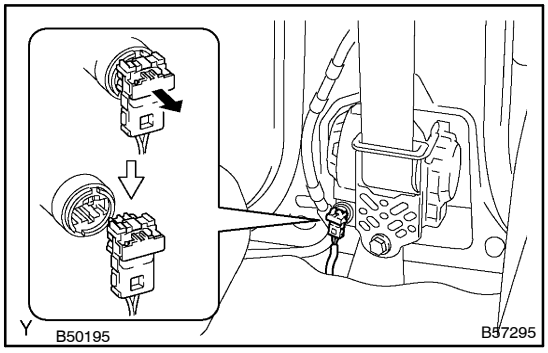
1. DISCONNECT BATTERY NEGATIVE TERMINAL
2. REMOVE FRONT SEAT ASSY RH (See page 72–7 or 72–14)
3. REMOVE FRONT DOOR SCUFF PLATE RH
   (See page 76–21)
4. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH
   (See page 76–21)
5. REMOVE REAR DOOR SCUFF PLATE RH
   (See page 76–21)
6. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH
   (See page 76–21)
7. REMOVE LAP BELT OUTER ANCHOR COVER
   (See page 76–21)
8. REMOVE CENTER PILLAR GARNISH LOWER RH
   (See page 76–21)
9. REMOVE CENTER PILLAR GARNISH UPPER RH
   (See page 76–21)
10. REMOVE FRONT SEAT OUTER BELT ASSY RH

NOTICE:

- **Removal operation of the seat belt with pretensioner must be started in 90 seconds or more after the ignition switch is turned OFF and the battery negative terminal is disconnected.**
- **Carefully read the notices for the ”pretensioner” in the SRS airbag system and the front seat outer belt assembly.**

(a) Remoe the 2 screws and belt guide.

(b) Remove the nut and the shoulder anchor.



(c) Disconnect the connector.

(1) Using a screwdriver, pull the locking button of the pretensioner connector to your side to release the lock.

HINT:

Tape the screwdriver tip before use.

(d) Remove the 2 bolts and the front seat outer belt assembly.

11. REMOVE FRONT SEAT INNER BELT ASSY RH

(a) Disconnect the connector and clamp.

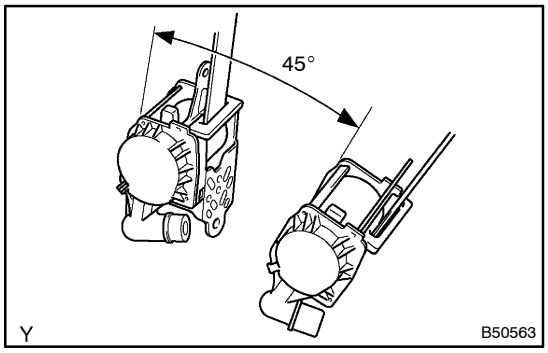
(b) Power seat:
Remove the bolt and front seat inner belt assembly.

(c) Manual seat:
Remove the nut and front seat inner belt assembly.

12. INSTALL FRONT SEAT INNER BELT ASSY RH

(a) Power seat:
Install the front seat inner belt assembly with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

(b) Manual seat:
Install the front seat inner belt assembly with the nut.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)



13. INSTALL FRONT SEAT OUTER BELT ASSY RH

(a) Check the degree of tilt when beginning to lock the ELR.
(1) Check the belt will not lock within 15 degrees of tilt in all the direction but the belt will lock over 45 degrees of tilt when moving the installed retractor gently.

NOTICE:
Do not disassemble the retractor.

(b) Install the retractor with the 2 bolts.
Torque:
7.5 N·m (80 kgf·cm, 66 in.·lbf) (Upper part of retractor)
42 N·m (420 kgf·cm, 31 ft·lbf) (Lower part of retractor)

(c) Install the shoulder anchor with the nut.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

(d) Install the floor anchor with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)