71060–01

REPLACEMENT

HINT:

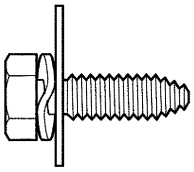
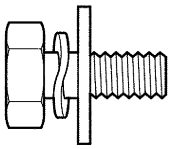
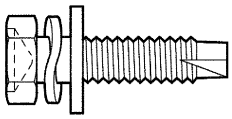
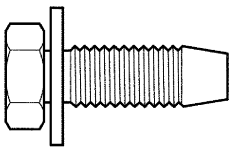
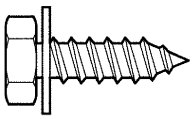
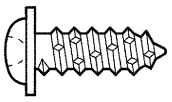
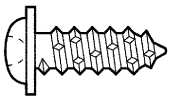
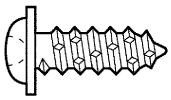
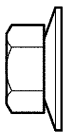
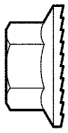
COMPONENTS: See page 71–7

1. TABLE OF BOLT,SCREW AND NUT

HINT:

Indicate the bolts, screws and nuts, which are necessary for installation and removal of the instrument panel, in the illustration and the text with alphabets.

mm (in.) (L = Length)

Code	Shape	Code	Shape	Code	Shape
〈A〉	 ϕ=6 (0.24) L=20 (0.79) B30741 90119-06144	〈B〉	 ϕ=6 (0.24) L=16 (0.63) B55950 90119-06220	〈C〉	 ϕ=6 (0.24) L=25 (0.98) B55952 90119-06429
〈D〉	 ϕ=8 (0.31) L=20 (0.79) B31940 91633-60820	〈E〉	 ϕ=6 (0.24) L=20 (0.79) B55953 90159-60200	〈F〉	 ϕ=5.22 (0.2055) L=16 (0.63) B30768 93567-55018
〈G〉	 ϕ=5 (0.20) L=16 (0.63) B30768 93567-15016	〈H〉	 ϕ=5 (0.20) L=16 (0.63) B30768 93567-15020	〈I〉	 ϕ=6 (0.24) B51290 90179-06097
〈J〉	 ϕ=6 (0.24) B33327 90179-06115				

P

B57308

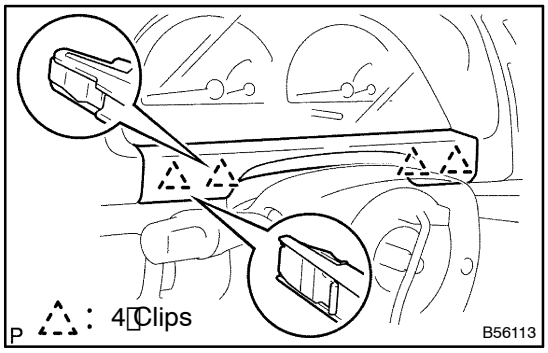
2. DISCONNECT BATTERY NEGATIVE TERMINAL(See page 60–1)

3. REMOVE STEERING WHEEL COVER LOWER NO.2

4. REMOVE CONNECTOR COVER

(See page 82–1)

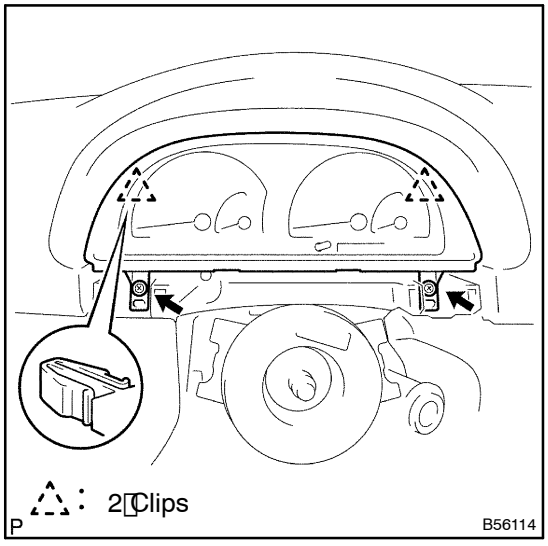
5. **PLACE FRONT WHEELS FACING STRAIGHT AHEAD**
6. **REMOVE HORN BUTTON ASSY**
(**See page 60–15**)
7. **REMOVE STEERING WHEEL ASSY**
(**See page 50–6**)
SST 09950–50013 (09951–05010, 09952–05010, 09953–05020, 09954–05021)



8. **REMOVE INSTRUMENT CLUSTER FINISH PANEL**

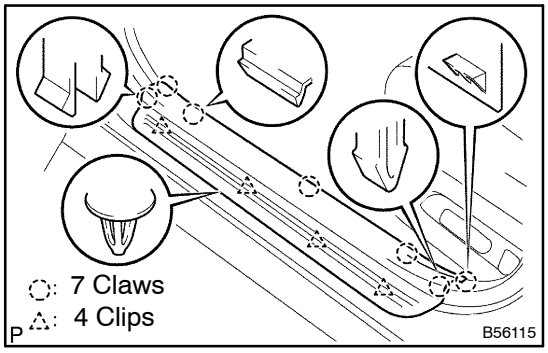
(a) Disengage the 4 clips and remove the instrument cluster finish panel.

9. **REMOVE STEERING COLUMN COVER**
(**See page 50–6**)
10. **REMOVE HEADLAMP DIMMER SWITCH ASSY**
(**See page 65–19**)
11. **REMOVE WINDSHIELD WIPER SWITCH ASSY**
(**See page 66–12**)



12. **REMOVE COMBINATION METER ASSY**

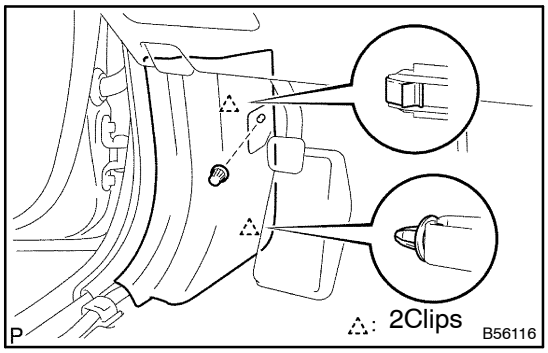
(a) Remove the 2 screws<H> and disengage the 2 clips.
(b) Pull out the combination meter assy, then disconnect the connectors.



13. REMOVE FRONT DOOR SCUFF PLATE LH

(a) Disengage the 7 claws, 4 clips and remove the front door scuff plate LH.

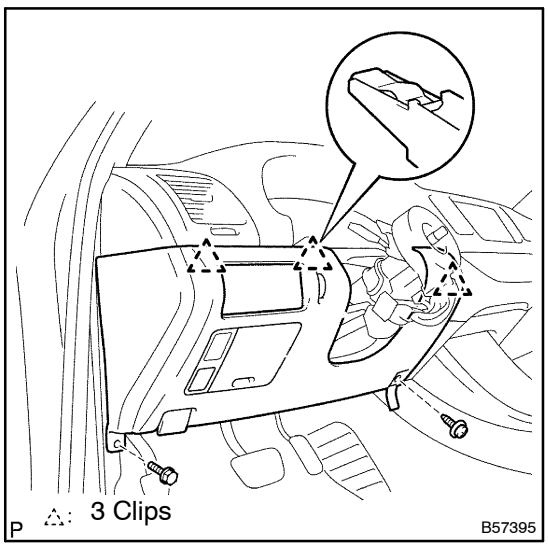
14. REMOVE FRONT DOOR SCUFF PLATE RH



15. REMOVE COWL SIDE TRIM SUB–ASSY LH

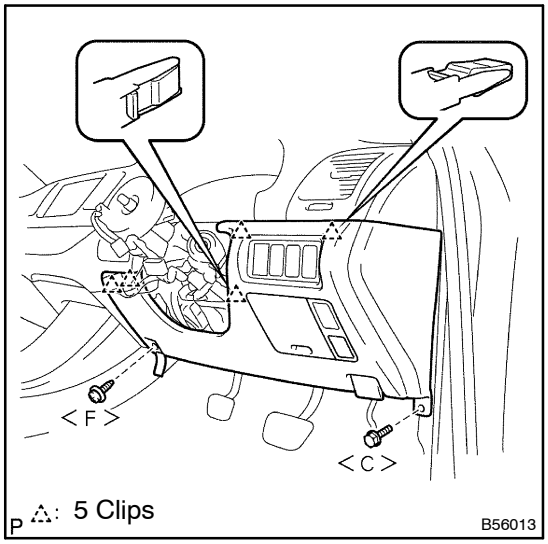
(a) Remove the clip.
(b) Disengage the 2 clips and remove the cowl side trim sub–assy LH.

16. REMOVE COWL SIDE TRIM SUB–ASSY RH



17. REMOVE INSTRUMENT PANEL SUB–ASSY UPPER

(a) LHD steering position type:
Disconnect the hood lock control cable.
(b) LHD steering position type:
Remove the bolt<C> and screw<F>.
(c) LHD steering position type:
Disengage the 3 clips.
(d) LHD steering position type:
Disconnect the connectors and remove the instrument panel sub–assy upper.

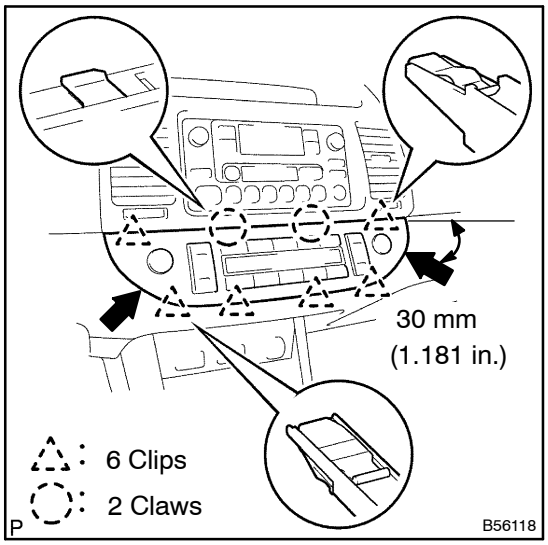


(e) RHD steering position type:
Disconnect the hood lock control cable.

(f) RHD steering position type:
Remove the bolt<C> and screw<F>.

(g) RHD steering position type:
Disengage the 5 clips.

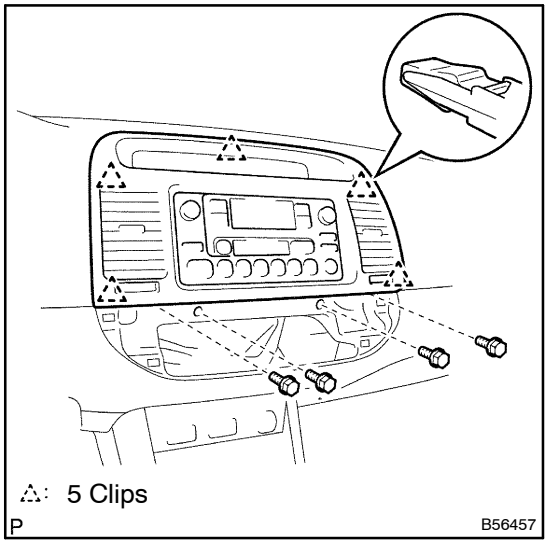
(h) RHD steering position type:
Disconnect the connectors and remove the instrument panel sub–assy upper.



18. REMOVE AIR CONDITIONER CONTROL ASSEMBLY

(a) Using a screwdriver, disengage the 6 clips, 2 claws and remove the air conditioner control assembly, then disconnect the connectors.

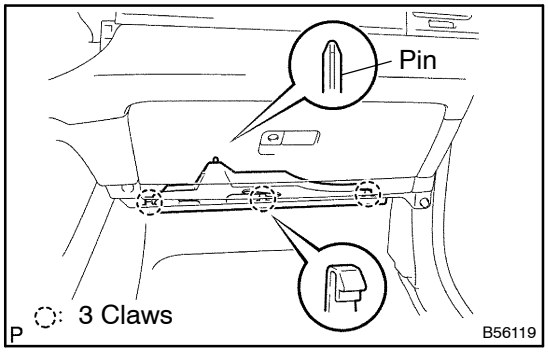
HINT:
Tape the screwdriver tip, before use.



19. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB–ASSY CENTER

(a) Remove the 4 bolts.

(b) Using a moulding remover, disengage 5 clips, 4 claws and remove the instrument cluster finish panel sub–assy center with radio receiver assy, then disconnect the connectors.



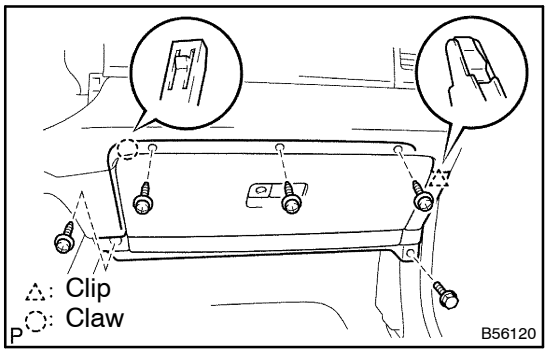
20. REMOVE INSTRUMENT PANEL UNDER COVER SUB–ASSY NO.1

(a) Disengage the 3 claws.
(b) Disengage the pin and remove the instrument panel under cover sub–assy No.1.

21. REMOVE GLOVE COMPARTMENT DOOR PAD

(a) Using a screwdriver, remove the glove compartment door pad.

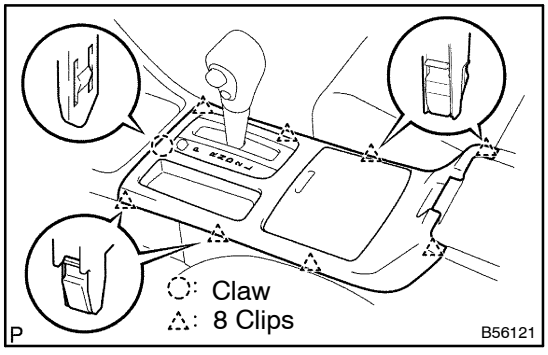
HINT:
Tape the screwdriver tip, before use.



22. REMOVE INSTRUMENT PANEL SUB–ASSY LOWER

(a) Remove the bolt<C> and 4 screws<F>.
(b) Disengage the claw, clip and remove the instrument panel sub–assy lower.

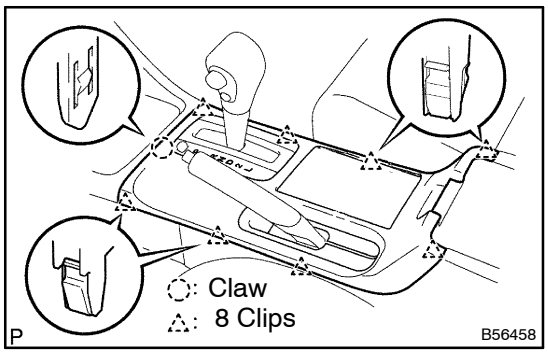
23. REMOVE FLOOR SHIFT SHIFT LEVER KNOB SUB–ASSY(M/T TRANSAXLE)



24. REMOVE CONSOLE PANEL UPPER REAR

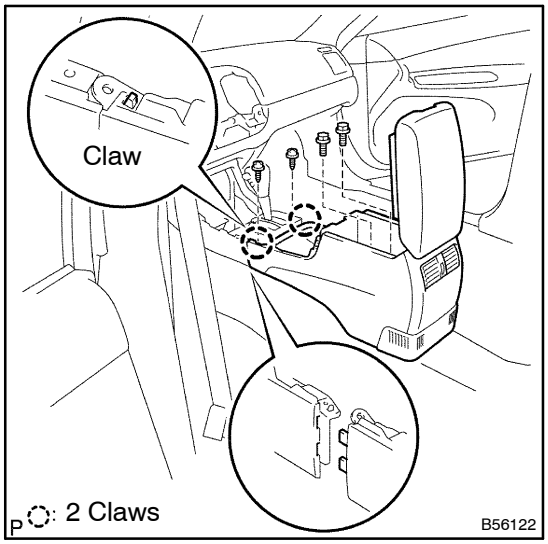
(a) Foot parking brake:
Using a moulding remover, disengage the claw, 8 clips and remove the console panel upper rear.

HINT:
Set the shift lever N range(A/T).



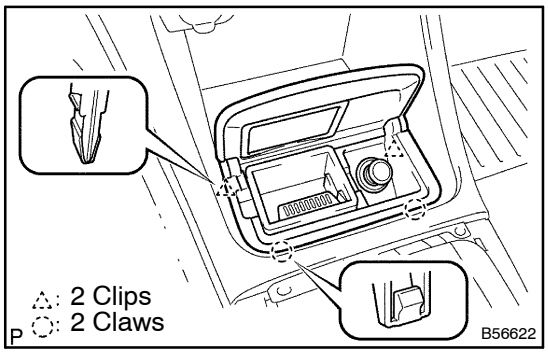
(b) Hand parking brake:
Disengage the clip, 2 claws and remove the console panel cup holder.
(c) Hand parking brake:
Using a moulding remover, disengage the claw, 8 clips and remove the console panel upper rear.

25. REMOVE CONSOLE BOX CARPET



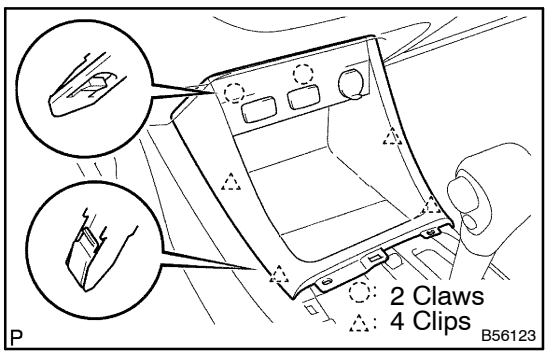
26. REMOVE RR CONSOLE BOX

(a) Remove the 2 bolts<B> and 2 screws<G>.
(b) Disengage the 2 claws and remove the RR console box.



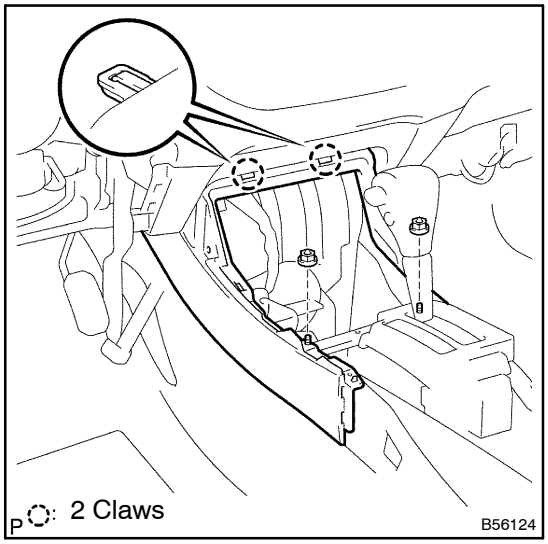
27. REMOVE INSTRUMENT PANEL ASH RECEPTACLE ASSY

(a) Disengage the 2 clips, 2 claws and disconnect the connector.
(b) Remove the instrument panel ash receptacle assy.



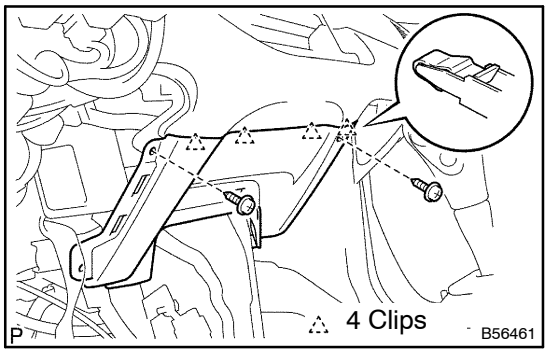
28. REMOVE CONSOLE PANEL UPPER

(a) Using a moulding remover, disengage the 4 clips and 2 claws.
(b) Disconnect the connectors and remove the console panel upper.



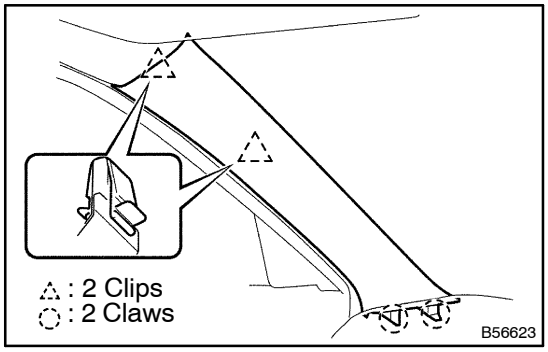
29. REMOVE CONSOLE BOX FRONT

(a) Remove the 2 nuts<I>.
(b) Disengage the 2 claws and remove the console box front.



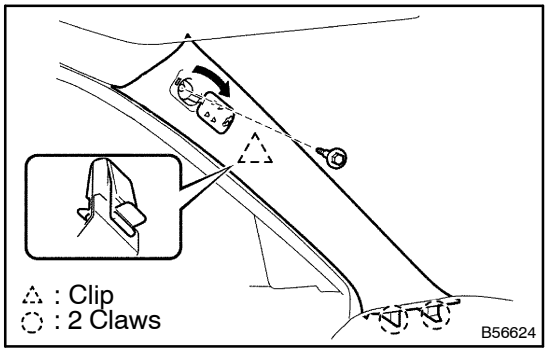
30. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER CENTER

(a) Remove the 2 screws<F>.
(b) Disengage the 4 clips and remove the instrument panel finish panel lower center.



31. REMOVE FRONT PILLAR GARNISH LH(W/O CURTAIN SHIELD AIR BAG)

(a) Using a moulding remover, disengage the 2 clips, 2 claws and remove the front pillar garnish LH.

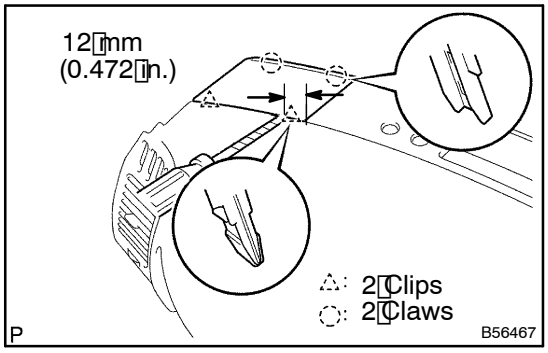


32. REMOVE FRONT PILLAR GARNISH LH(W/ CURTAIN SHIELD AIR BAG)

(a) Using a screwdriver, open the cover and remove the bolt.
HINT:
Tape the screwdriver tip, before use.
(b) Using a moulding remover, disengage the clip, 2 claws and remove the front pillar garnish LH.

33. REMOVE FRONT PILLAR GARNISH RH(W/O CURTAIN SHIELD AIR BAG)

34. REMOVE FRONT PILLAR GARNISH RH(W/ CURTAIN SHIELD AIR BAG)



35. REMOVE INSTRUMENT PANEL SPEAKER PANEL SUB–ASSY NO.2

(a) Using a screwdriver, disengage the 2 clips and 2 claws.

HINT:

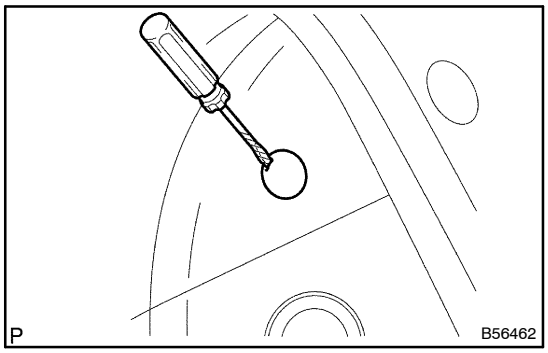
Tape the screwdriver tip, before use.

(b) Remove the instrument panel speaker panel sub–assy No.2.

36. REMOVE INSTRUMENT PANEL SPEAKER PANEL SUB–ASSY

37. REMOVE FRONT NO.2 SPEAKER ASSY
(See page 67–6)

38. DISCONNECT PASSENGER AIRBAG CONNECTOR(See page 60–28)



39. REMOVE INSTRUMENT PANEL SAFETY PAD CAP

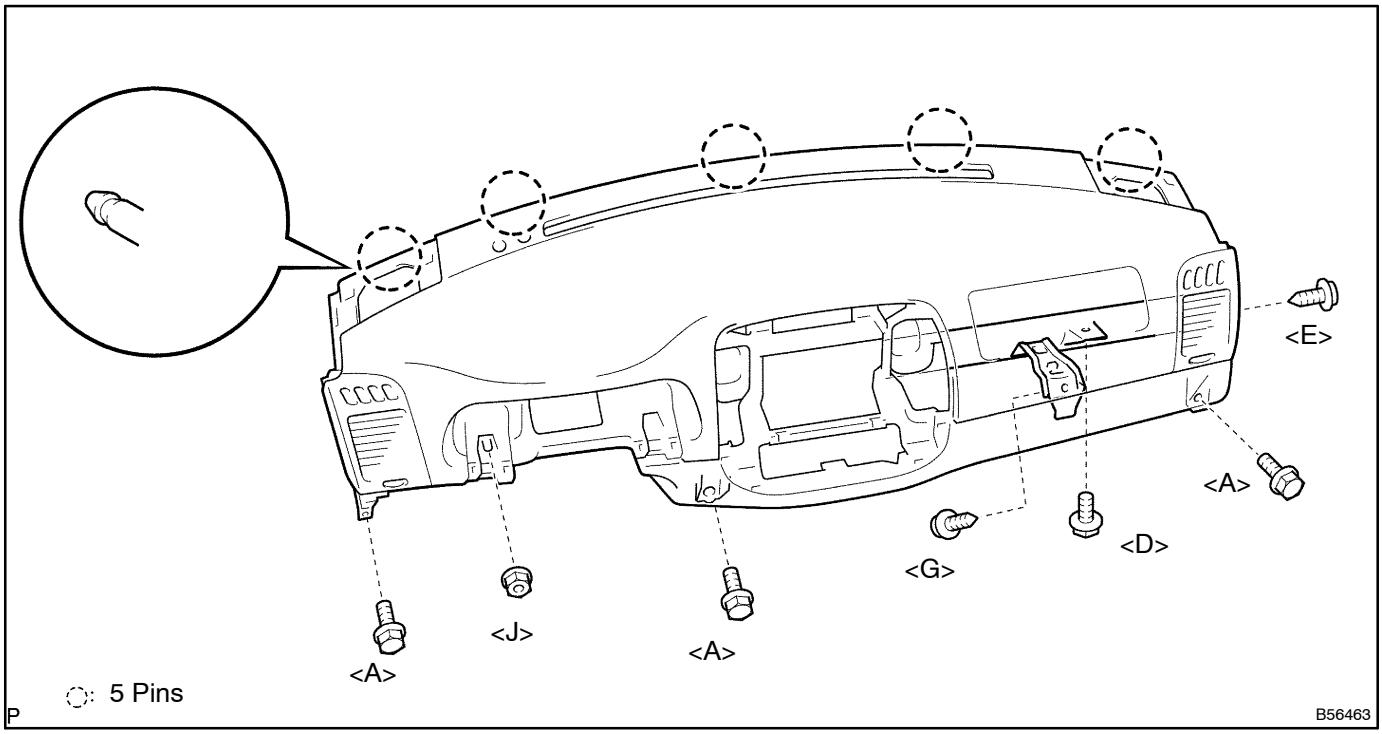
(a) Using a screwdriver, remove the instrument panel safety pad cap.

HINT:

Tape the screwdriver tip, before use.

40. REMOVE INSTRUMENT PANEL SAFETY PAD SUB–ASSY

(a) Remove the 2 screws<E><G>, nut<J> and 4 bolts<A><D>.
(b) Disconnect the connectors.
(c) Remove the instrument panel safety pad sub–assy.



41. REMOVE INSTRUMENT PANEL REGISTER ASSY NO.2

(a) Disengage the 3 clips and 3 claws.
(b) Remove the instrument panel register assy No.2.

42. REMOVE INSTRUMENT PANEL REGISTER ASSY NO.1

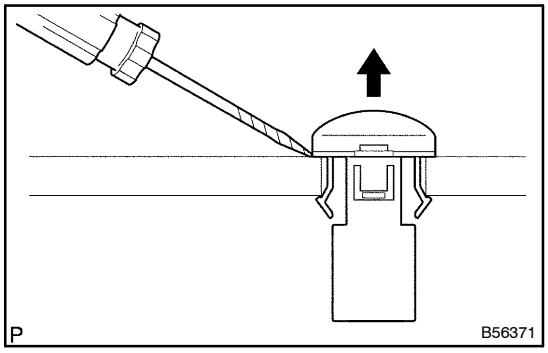
(a) Disengage the 3 clips and 3 claws.
(b) Remove the instrument panel register assy No.1.

43. REMOVE SWITCH HOLE BASE NO.1(RHD STEERING POSITION TYPE)

(a) Disengage the 4 clips.
(b) Disconnect the connectors and remove the switch hole base No.1.

44. REMOVE GLOVE BOX LAMP ASSY

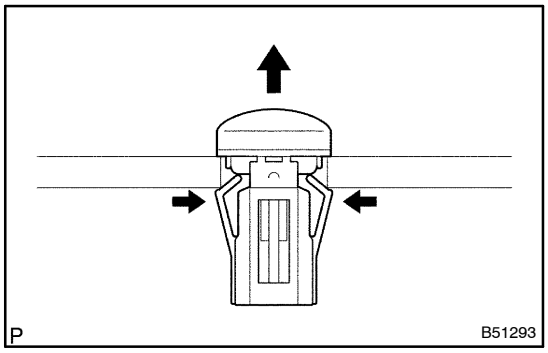
(a) Disengage the 4 claws and remove the glove box lamp assy.



45. REMOVE AUTOMATIC LIGHT CONTROL SENSOR(W/ CONLIGHT)

(a) Disconnect the connector.
(b) Using a screwdriver, remove the automatic light control sensor.

HINT:
Tape the screwdriver tip, before use.



46. REMOVE COOLER (SOLAR SENSOR) THERMISTOR(AUTO AIR CONDITIONER)

(a) Disconnect the connector.
(b) Remove the cooler (solar sensor) thermistor.

NOTICE:
Do not pry the cooler (solar sensor) thermistor off from the upper position.

47. REMOVE SIDE DEFROSTER NOZZLE DUCT NO.2

(a) Remove the screw<G> and side defroster nozzle duct No.2.

48. REMOVE SIDE DEFROSTER NOZZLE DUCT NO.1

(a) Remove the screw<G> and side defroster nozzle duct No.1.

49. REMOVE DEFROSTER NOZZLE ASSY

(a) Remove the 5 screws<G> and defroster nozzle assy.

50. REMOVE HEATER TO REGISTER DUCT NO.1

(a) Remove the 2 screws<G> and heater to register duct No.1.

51. REMOVE HEATER TO REGISTER DUCT NO.3

(a) Remove the 2 screws<G> and heater to register duct No.3.

52. REMOVE HEATER TO REGISTER DUCT NO.2

(a) Remove the screw<G> and heater to register duct No.2.

53. REMOVE DEFROSTER NOZZLE GARNISH NO.1

(a) Disengage the 5 clips and remove the defroster nozzle garnish No.1.

54. REMOVE PIN, INSTRUMENT PANEL, NO.1

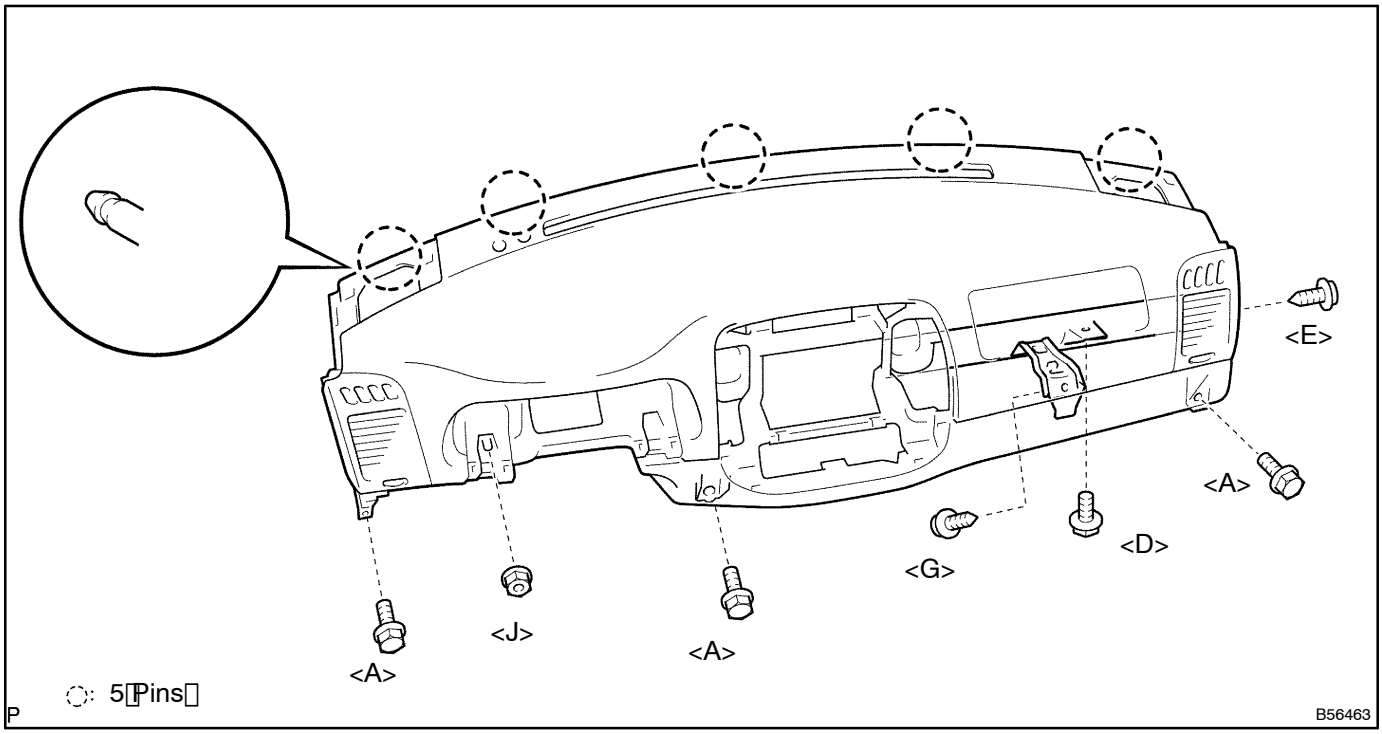
(a) Remove the 2 screws<G> and 2 instrument panel pin No.1.

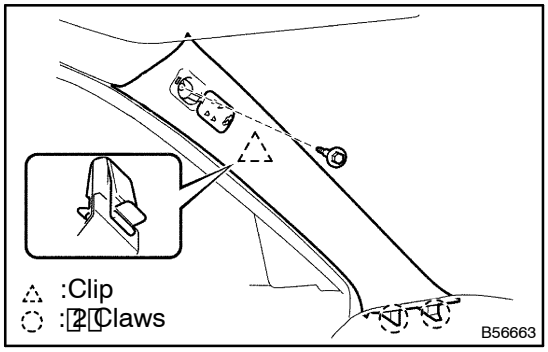
55. REMOVE INSTR PNL PASS L/DOOR AIR BAG ASSY
(See page 60–28)

56. INSTALL INSTR PNL PASS L/DOOR AIR BAG ASSY
(See page 60–28)

57. INSTALL INSTRUMENT PANEL SAFETY PAD SUB–ASSY

(a) Using a torque wrench, install the bolt<D>.
Torque:
20 N·m (204 kgf·cm, 14 ft·lbf)





58. INSTALL FRONT PILLAR GARNISH LH(W/ CURTAIN SHIELD AIR BAG)

(a) Engage the 2 claws and clip.
(b) Install the front pillar garnish LH with bolt.
Torque :
7.5 – 20 N·m (76 – 204 kgf·cm, 66 in.·lbf – 15 ft·lbf)

59. INSTALL FRONT PILLAR GARNISH RH(W/ CURTAIN SHIELD AIR BAG)

60. CENTER SPIRAL CABLE(See page 60–24)
61. INSTALL STEERING WHEEL ASSY (See page 50–6)
62. INSPECT STEERING WHEEL CENTER POINT
63. INSTALL HORN BUTTON ASSY (See page 60–15)
64. INSPECT HORN BUTTON ASSY (See page 60–15)
65. INSPECT SRS WARNING LIGHT