72078–01

OVERHAUL

HINT:

- Installation is the revers order of the removal. But, the installation is indicated only when it has a point.
- In the RH side, work in the same procedure as in the LH side.

1. DISCONNECT BATTERY NEGATIVE TERMINAL

2. REMOVE FRONT SEAT TRACK COVER LH REAR OUTER

3. REMOVE FRONT SEAT TRACK COVER LH REAR INNER

4. REMOVE FRONT SEAT ASSY LH

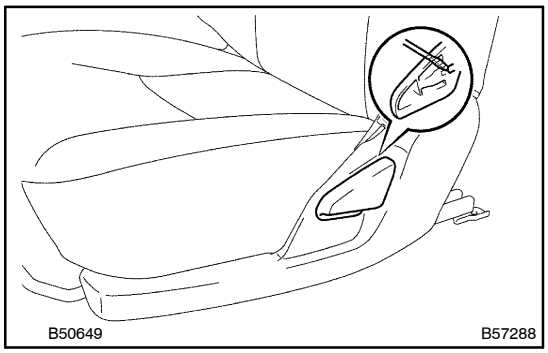
(a) Remove the 4 bolts.

(b) Disconnect the connectors, and then remove the front seat assembly LH.

5. REMOVE FRONT SEAT HEADREST ASSY

6. REMOVE VERTICAL SEAT ADJUSTER KNOB

(a) Using a cloth or something, remove the snap rings and the vertical seat adjusting knob.

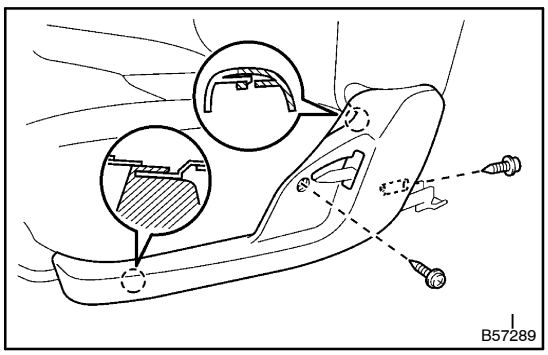


7. REMOVE RECLINING ADJUSTER RELEASE HANDLE LH

(a) Using a screwdriver, remove the reclining adjuster release handle LH.

HINT:

Tape the screwdriver tip before use.



8. REMOVE RECLINING ADJUSTER COVER LH

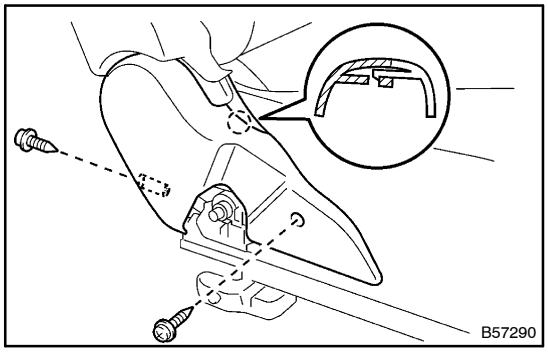
(a) Remove the 2 screws.

(b) Disengage the claws, and then remove the reclining adjuster cover LH.

9. REMOVE FRONT SEAT INNER BELT ASSY LH

(a) Disconnect the connector.

(b) Remove the nut and the front seat inner belt assembly LH.



10. REMOVE FRONT SEAT CUSHION SHIELD INNER LH

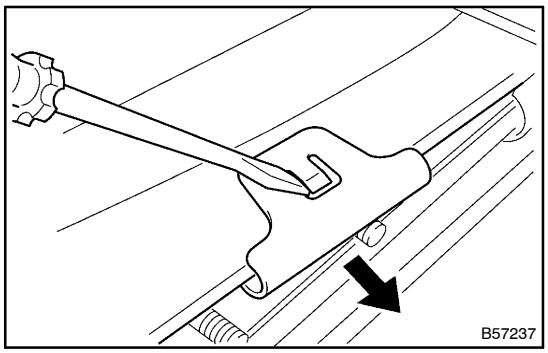
(a) Remove the 2 screws.
(b) Disengage the claws and the front seat cushion shield inner LH.

11. REMOVE FRONT SEAT BACK ASSY

(a) Remove the hog rings at the lower portion of the seat back cover.
(b) w/ Side airbag:
Disconnect the wire harness of the side airbag from the seat cushion.
(c) Remove the 4 bolts and the front seat back cover assembly LH.

12. REMOVE RECLINING ADJUSTER KNOB

(a) Using a cloth or something, remove the snap rings and the reclining adjuster knob.



13. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER

(a) Turn up the cover.
(b) w/ Side airbag:
Using a screwdriver, disengage the seat back cover bracket.
(c) Disengage the claws to remove the 2 headrest supports, and then take away the front seat cover LH from the pad spring.
(d) Remove the hog rings, and then take away the cover from the pad.

14. REMOVE FRONT SEAT BACK HEATER ASSY LH(W/ SEAT HEATER)

(a) Cut off the tack pins which fasten the seat heater, and then remove the front seat back heater assembly LH from the cushion cover.

NOTICE:
Be careful not to damage the seat cushion cover.

15. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER

16. REMOVE FRONT SEAT CUSHION HEATER ASSY LH(W/ SEAT HEATER)

(a) Cut off the tack pins which fasten the seat heater, and then remove the seat cushion heater assembly LH from the seat back cover.

NOTICE:
Be careful not to damage the seat back cover.

17. REMOVE RECLINING ADJUSTER INSIDE COVER LH

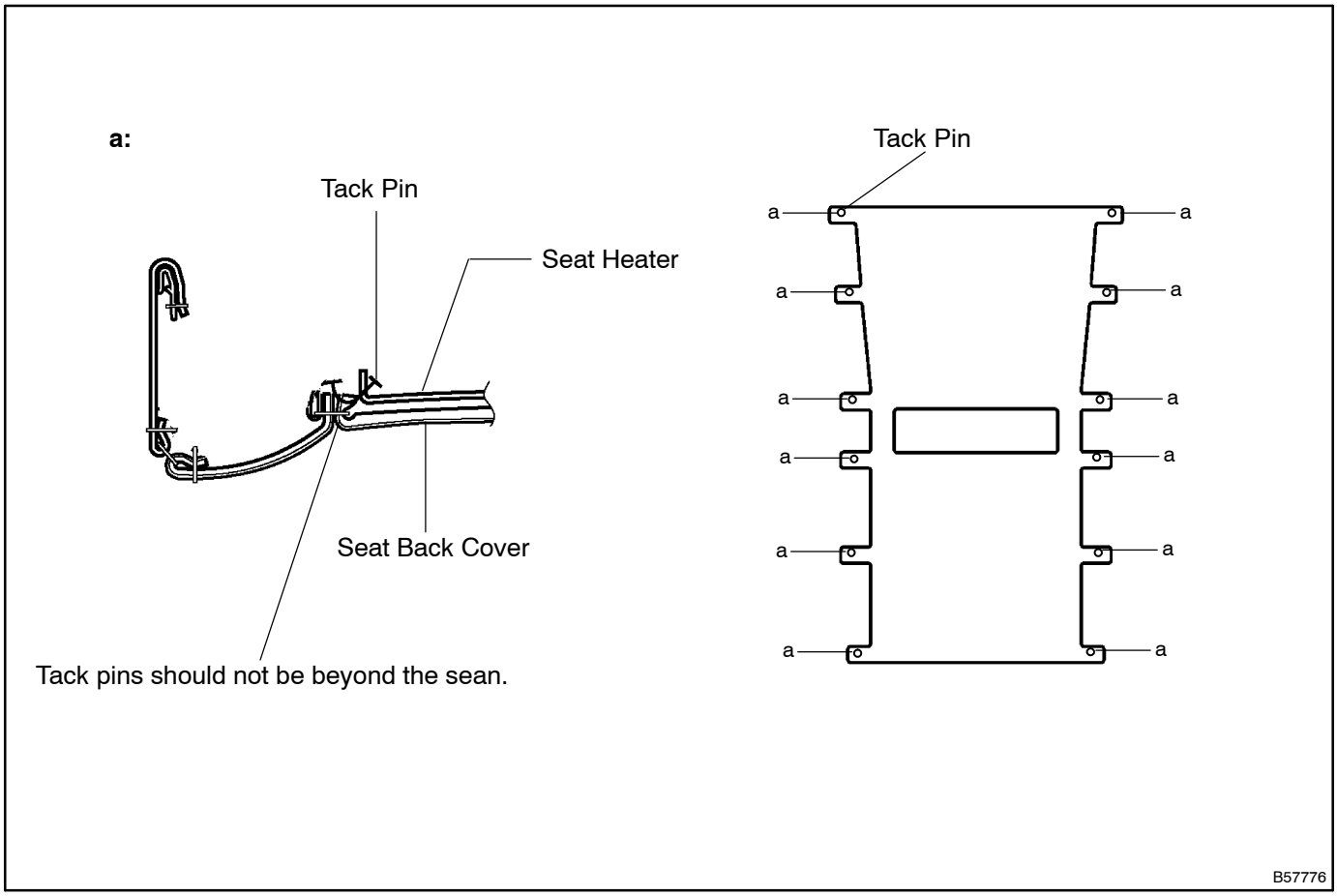
(a) Remove the 2 screws and the reclining adjuster inside cover LH.

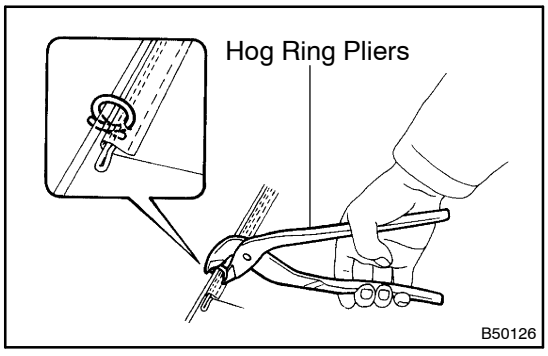
18. REMOVE RECLINING ADJUSTER INSIDE COVER RH

19. INSTALL FRONT SEAT CUSHION HEATER ASSY LH(W/ SEAT HEATER)

(a) Set the seat heater to the seat cushion cover.
(b) Install the front seat cushion heater assembly LH to the seat cushion cover with the 12 tack pins.

NOTICE:
Do not substitute other metal parts for tack pins.





20. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER

(a) Using hog ring pliers, install new hog rings.

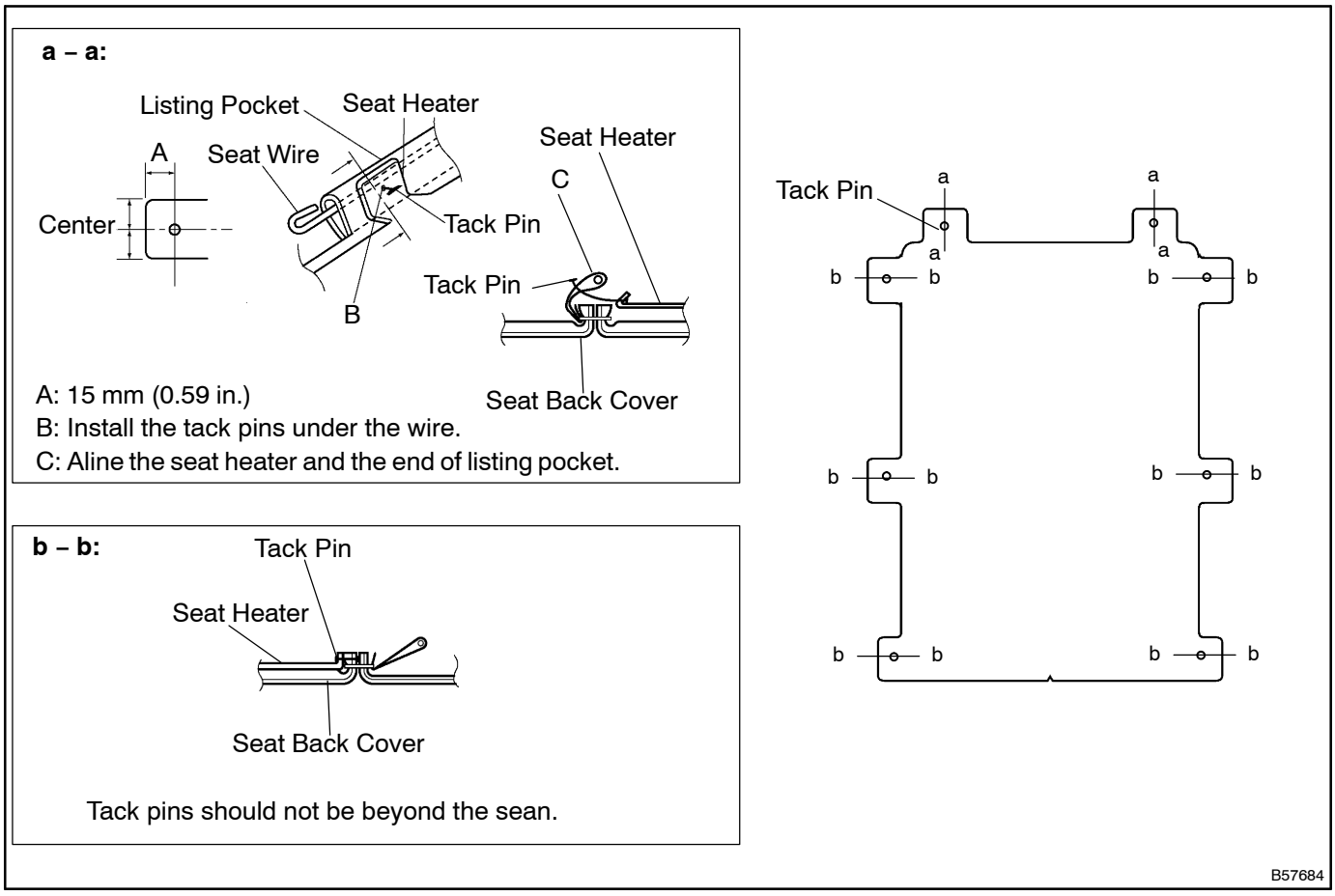
NOTICE:
- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as little as possible.**

21. INSTALL FRONT SEAT BACK HEATER ASSY LH(W/ SEAT HEATER)

(a) Set the seat heater to the seat back cover.
(b) Install the front seat back heater assembly LH to the seat back cover with the 8 tack pins.

NOTICE:

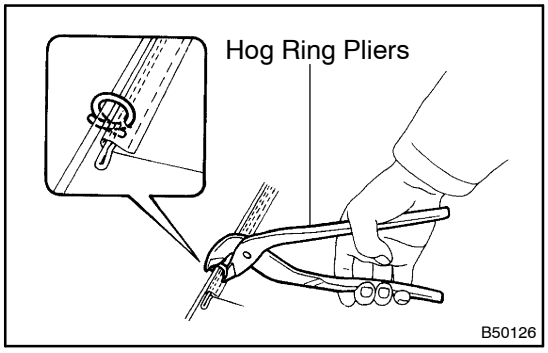
- **Do not substitute other metal parts for tack pins.**



22. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER

NOTICE:

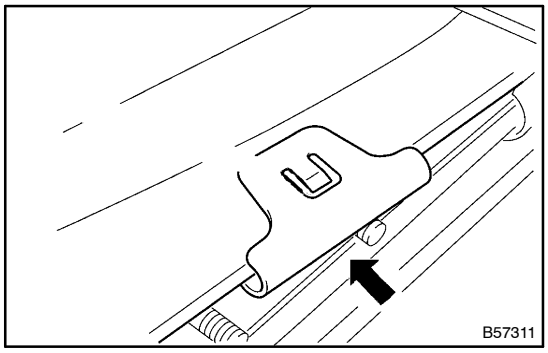
- **For a vehicle with side airbag, if the seat back cover has damage, the side airbag may not activate normally, and therefore it is necessary to replace the seat back cover.**
- **For a vehicle with side airbag, if the side airbag has damage replace the pad and the frame with new ones.**
- **For a vehicle with side airbag, the side airbag may not activate normally unless the seat back cover is securely installed, as shown in the following procedures.**



(a) Using hog ring pliers, install new hog rings.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as little as possible.**



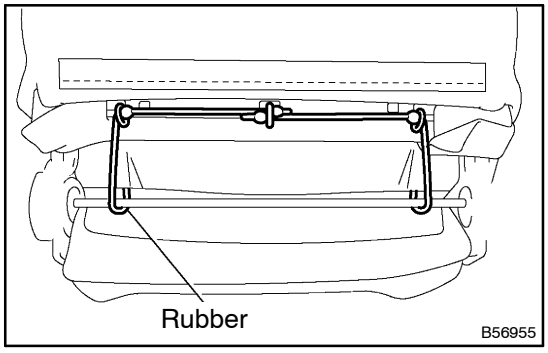
(b) w/ Side airbag:
Install the seat back cover bracket.

NOTICE:

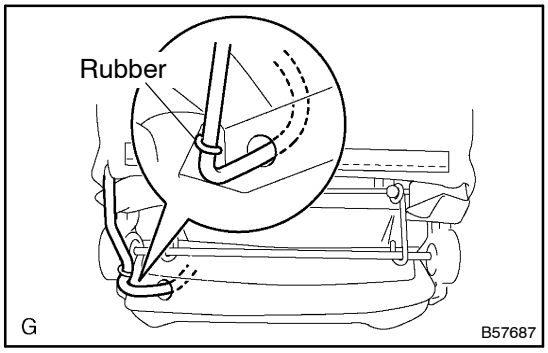
- **For a vehicle with side airbag, the side airbag may not activate normally unless the seat back cover is securely installed.**
- **Check that the strap has no twist after installing the bracket.**

23. INSTALL FRONT SEAT BACK ASSY

(a) Install the front seat back assembly with the 4 bolts.
Torque: 43.1 N·m (440 kgf·cm, 32 ft·lbf)



(b) As shown in the illustration, engage the rubber with a hole of the front seat back frame with new hog rings.



(c) Install the wire harness and clamps of the side airbag through the seat cushion cover end.

(d) Using hog ring pliers, install new hog rings.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as little as possible.**

24. INSTALL FRONT SEAT INNER BELT ASSY LH

(a) Install the front seat inner belt assembly LH with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

NOTICE:

Be careful not to damage the cover.

25. INSTALL FRONT SEAT ASSY LH

(a) Set the front seat assembly LH to the vehicle.
(b) Install the front seat assembly LH temporarily with the 4 bolts.
Torque: 36.8 N·m (377 kgf·cm, 27 ft·lbf)

NOTICE:

Check that the seat adjuster locked.

(c) When sliding the seat, check that the both sides of the adjuster will lock simultaneously.