030F9–02

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Starter Assy				
Commutator end frame assy x Motor terminal starter kit		6.0	61	53 in.·lbf
Repair service starter kit x Motor terminal starter kit		7.5	77	66 in.·lbf
Lead wire x Terminal C of starter		6.5	66	58 in.·lbf
Generator assy				
Rectifire end frame x Drive end frame (See page 19–8)				
	Nut A	4.5	46	39 in.·lbf
	Nut B	5.4	55	47 in.·lbf
Recrifire holder x Coil lead on rectifire end frame		2.9	30	26 in.·lbf
Voitage regulator x Rectifire end frame		2.0	20	18 in.·lbf
Brush holder x Rectifire end frame		2.0	20	18 in.·lbf
Rear end cover x Rectifire holder		4.4	45	39 in.·lbf
Plate terminal x Rectifire holder		3.9	39	35 in.·lbf
Terminal insulator x Rectifire holder		4.1	42	36 in.·lbf
Generator pulley x Rotor		111	1,125	81