030F9–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Starter Assy			
Commutator end frame assy x Motor terminal starter kit	6.0	61	53 in.·lbf
Repair service starter kit x Motor terminal starter kit	7.5	77	66 in.·lbf
Lead wire x Terminal C of starter	6.5	66	58 in.·lbf
Generator assy			
Rectifire end frame x Drive end frame			
For without cord clip	4.5	46	39 in.·lbf
For with cord clip	5.4	55	47 in.·lbf
Recrifire holder x Coil lead on rectifire end frame	2.9	30	26 in.·lbf
Voitage regulator x Rectifire end frame	2.0	20	18 in.·lbf
Brush holder x Rectifire end frame	2.0	20	18 in.·lbf
Rear end cover x Rectifire holder	4.4	45	39 in.·lbf
Plate terminal x Rectifire holder	3.9	39	35 in.·lbf
Terminal insulator x Rectifire holder	4.1	42	36 in.·lbf
Generator pulley x Rotor	111	1,125	81