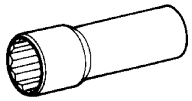
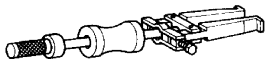
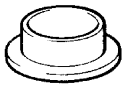
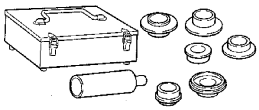
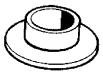
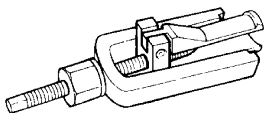
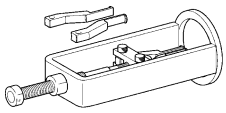
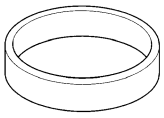
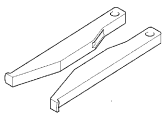
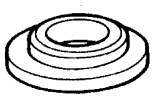
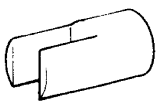
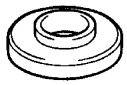
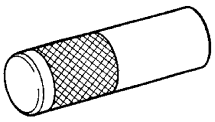
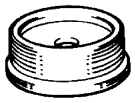
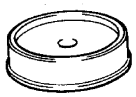
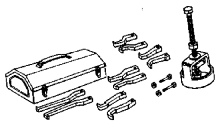
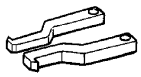
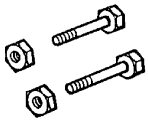
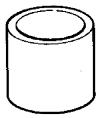
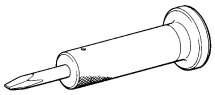
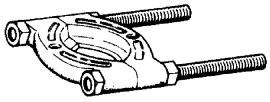
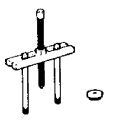
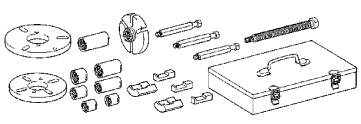
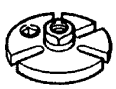
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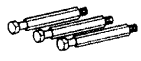
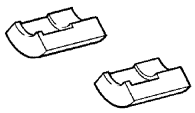
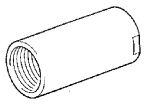
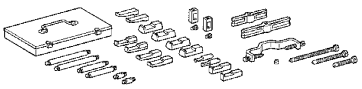
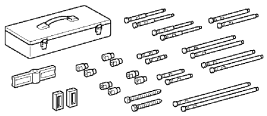
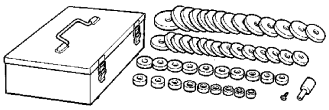
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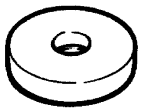
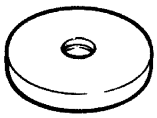
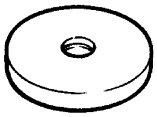
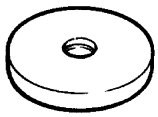
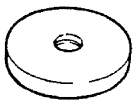
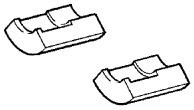
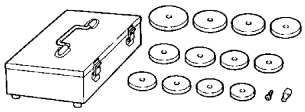
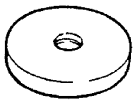
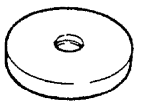
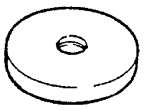
PREPARATION

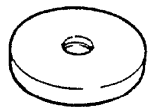
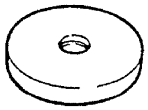
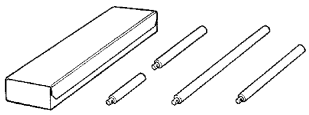
SST

	09229–55010	Oil Cooler Relief Valve Wrench	MANUAL TRANSAXLE ASSY(E354)
	09308–00010	Oil Seal Puller	MANUAL TRANSAXLE ASSY(E354)
	09316–20011	Transfer Bearing Replacer	MANUAL TRANSAXLE ASSY(E354)
	09316–60011	Transmission & Transfer Bearing Replacer	INPUT SHAFT ASSY(E354) OUTPUT SHAFT ASSY(E354)
	(09316–00031)	Replacer "B"	OUTPUT SHAFT ASSY(E354)
	(09316–00041)	Replacer "C"	INPUT SHAFT ASSY(E354)
	09319–60020	Output Shaft Needle Roller Bearing Remover	MANUAL TRANSAXLE ASSY(E354) SHIFT & SELECT LEVER SHAFT ASSY(E354)
	09387–00041	Bearing Puller Assembly	
	(09387–02010)	Oil Seal Replacer	MANUAL TRANSAXLE ASSY(E354)
	(09387–02020)	One–way Clutch Test Tool Set	MANUAL TRANSAXLE ASSY(E354)
	09506–30012	Differential Drive Pinion Rear Bearing Cone Replacer	OUTPUT SHAFT ASSY(E354)
	09564–32011	Differential Preload Adaptor	MANUAL TRANSAXLE ASSY(E354)

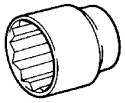
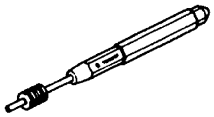
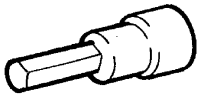
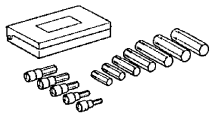
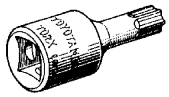
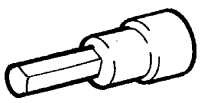
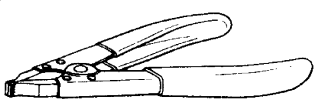
	09608–00071	Drive Pinion Rear Bearing Cone Replacer	INPUT SHAFT ASSY(E354) OUTPUT SHAFT ASSY(E354)
	09608–06041	Front Hub Inner Bearing Cone Replacer	INPUT SHAFT ASSY(E354)
	09608–10010	Steering Knuckle Oil Seal Replacer	MANUAL TRANSAXLE ASSY(E354)
	09608–32010	Steering Knuckle Oil Seal Replacer	MANUAL TRANSAXLE ASSY(E354)
	09612–65014	Steering Worm Bearing Puller	MANUAL TRANSAXLE ASSY(E354)
	(09612–01040)	Claw "D"	MANUAL TRANSAXLE ASSY(E354)
	(09612–01050)	Hanger Pin with Nut	MANUAL TRANSAXLE ASSY(E354)
	09631–12090	Seal Ring Tool	MANUAL TRANSAXLE ASSY(E354)
	09930–00010	Drive Shaft Nut Chisel	MANUAL TRANSAXLE ASSY(E354) DIFFERENTIAL CASE ASSY(E354)
	09950–00020	Bearing Remover	MANUAL TRANSAXLE ASSY(E354) INPUT SHAFT ASSY(E354) OUTPUT SHAFT ASSY(E354)
	09950–00030	Bearing Remover Attachment	MANUAL TRANSAXLE ASSY(E354)
	09950–30012	Puller A Set	MANUAL TRANSAXLE ASSY(E354)
	(09951–03010)	Upper Plate	MANUAL TRANSAXLE ASSY(E354)

	(09953–03010)	Center Bolt	MANUAL TRANSAXLE ASSY(E354)
	(09954–03010)	Arm	MANUAL TRANSAXLE ASSY(E354)
	(09955–03011)	Claw No.1	MANUAL TRANSAXLE ASSY(E354)
	(09956–03030)	Adaptor 20	MANUAL TRANSAXLE ASSY(E354)
	(09957–04010)	Attachment	MANUAL TRANSAXLE ASSY(E354)
	09950–40011	Puller B Set	MANUAL TRANSAXLE ASSY(E354)
	(09957–04010)	Attachment	MANUAL TRANSAXLE ASSY(E354)
	09950–50013	Puller C Set	MANUAL TRANSAXLE ASSY(E354)
	(09957–04010)	Attachment	MANUAL TRANSAXLE ASSY(E354)
	09950–60010	Replacer Set	MANUAL TRANSAXLE ASSY(E354) OUTPUT SHAFT ASSY(E354) SHIFT & SELECT LEVER SHAFT ASSY(E354)
	(09951–00180)	Replacer 18	MANUAL TRANSAXLE ASSY(E354)
	(09951–00210)	Replacer 21	SHIFT & SELECT LEVER SHAFT ASSY(E354)
	(09951–00280)	Replacer 28	MANUAL TRANSAXLE ASSY(E354) SHIFT & SELECT LEVER SHAFT ASSY(E354)

	(09951–00320)	Replacer 32	OUTPUT SHAFT ASSY(E354)
	(09951–00420)	Replacer 42	MANUAL TRANSAXLE ASSY(E354)
	(09951–00430)	Replacer 43	OUTPUT SHAFT ASSY(E354)
	(09951–00490)	Replacer 49	MANUAL TRANSAXLE ASSY(E354)
	(09951–00560)	Replacer 56	MANUAL TRANSAXLE ASSY(E354)
	(09951–00570)	Replacer 57	MANUAL TRANSAXLE ASSY(E354)
	(09951–00600)	Replacer 60	MANUAL TRANSAXLE ASSY(E354)
	(09951–00680)	Replacer 68	MANUAL TRANSAXLE ASSY(E354)
	(09955–03011)	Claw No.1	MANUAL TRANSAXLE ASSY(E354)
	09950–60020	Replacer Set No.2	MANUAL TRANSAXLE ASSY(E354)
	(09951–00680)	Replacer 68	MANUAL TRANSAXLE ASSY(E354)
	(09951–00730)	Replacer 73	MANUAL TRANSAXLE ASSY(E354)
	(09951–00790)	Replacer 79	MANUAL TRANSAXLE ASSY(E354)

	(09951–00890)	Replacer 89	MANUAL TRANSAXLE ASSY(E354)
	(09951–00910)	Replacer 91	MANUAL TRANSAXLE ASSY(E354)
	09950–70010	Handle Set	MANUAL TRANSAXLE ASSY(E354) OUTPUT SHAFT ASSY(E354) SHIFT & SELECT LEVER SHAFT ASSY(E354)
	(09951–07100)	Handle 100	MANUAL TRANSAXLE ASSY(E354) OUTPUT SHAFT ASSY(E354) SHIFT & SELECT LEVER SHAFT ASSY(E354)
	(09951–07150)	Handle 150	MANUAL TRANSAXLE ASSY(E354) OUTPUT SHAFT ASSY(E354)

Recomended Tools

	09011–12301	Socket Wrench 30 mm	MANUAL TRANSAXLE ASSY(E354)
	09031–00040	Pin Punch .	MANUAL TRANSAXLE ASSY(E354) SHIFT & SELECT LEVER SHAFT ASSY(E354) DIFFERENTIAL CASE ASSY(E354)
	(09043–20060)	Socket Hexagon Wrench 6	MANUAL TRANSAXLE ASSY(E354)
	09040–00011	Hexagon Wrench Set	MANUAL TRANSAXLE ASSY(E354)
	09042–00050	Torx Socket T45	MANUAL TRANSAXLE ASSY(E354)
	(09043–20060)	Socket Hexagon Wrench 6	MANUAL TRANSAXLE ASSY(E354)
	09905–00012	Snap Ring No.1 Expander	MANUAL TRANSAXLE ASSY(E354)

Equipment

V–block	
Cylinder gauge	
Dial indicator or dial indicator with magnetic base	
Feeler gauge	
Micrometer	
Torque wrench	
Vernier calipers	
Chisel	
Plastic hammer	
Slide calipers	
Press	
Heater	

SSM (Special Service Materials)

08826–00090	”Seal Packing 1281,” THREE BOND 1281 or equivalent (FIPG)	
08833–00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	