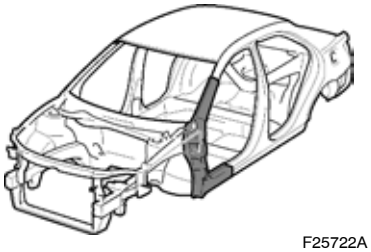
FRONT BODY PILLAR (CUT)


F25722A

With the cowl top outer panel removed.

Symbol meaning

: Cut with disc sander, etc.

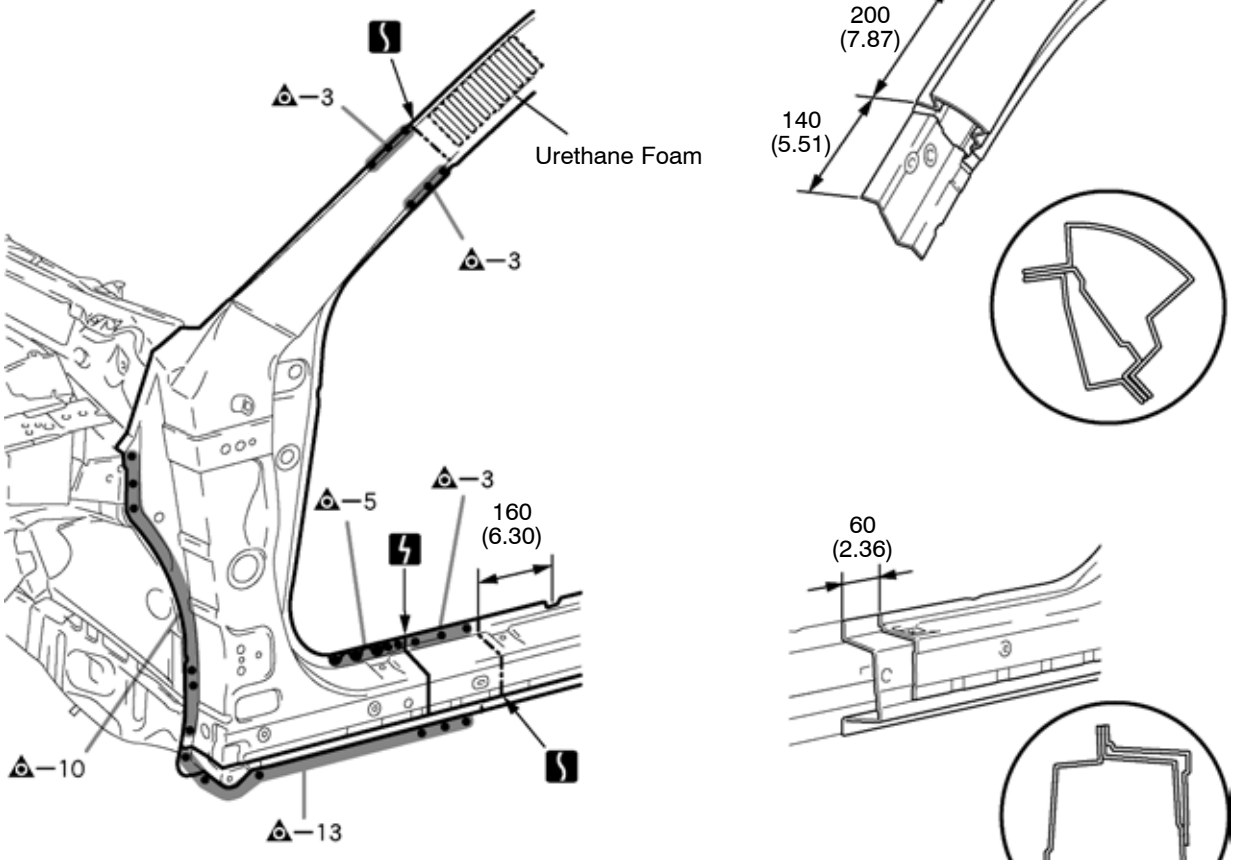
: Cut and Join Location

: Remove Weld Points

: Cut Location for Supply Parts

F25722B

REMOVAL



mm (in.)

F25722

Symbol meaning

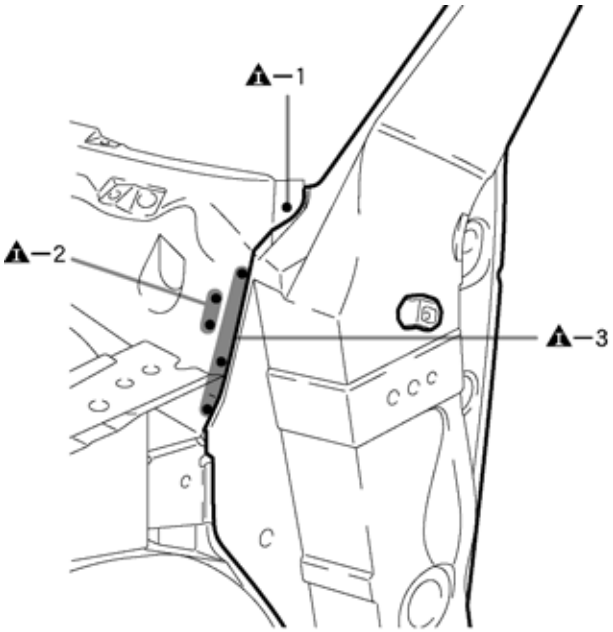
: Cut with disc sander, etc.

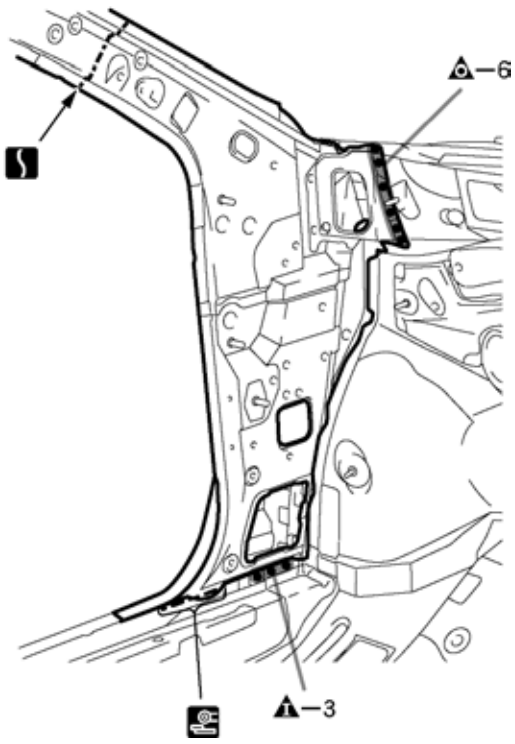
: Cut and Join Location

: Remove Weld Points

: Cut Location for Supply Parts

F25722B





F25723

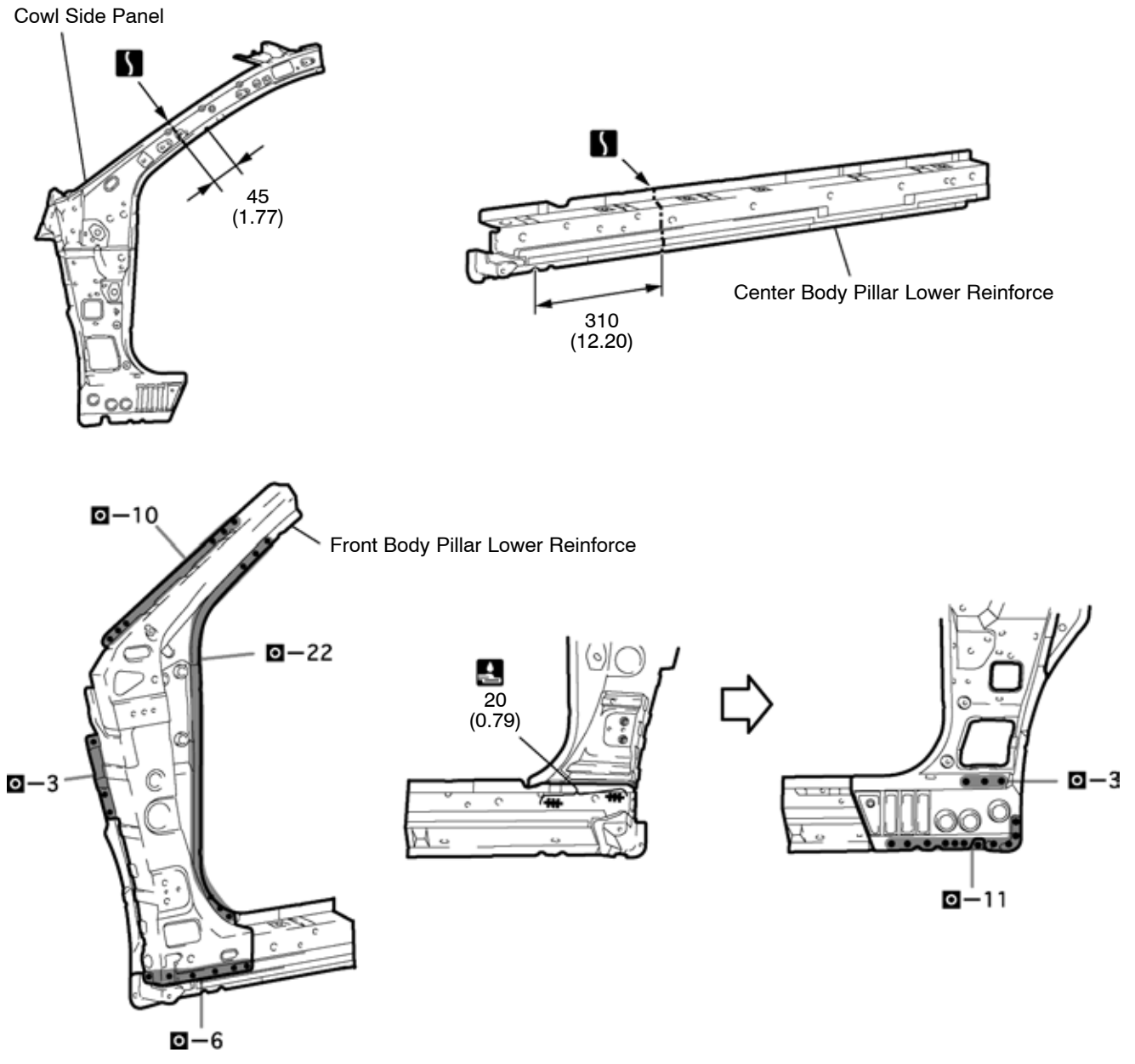
Symbol meaning

: MIG Plug Weld : Cut and Join Location

: Tack Weld : Butt Weld : Body Sealer

F25724B

INSTALLATION



mm (in.)

F26107

INSTALLATION POINT

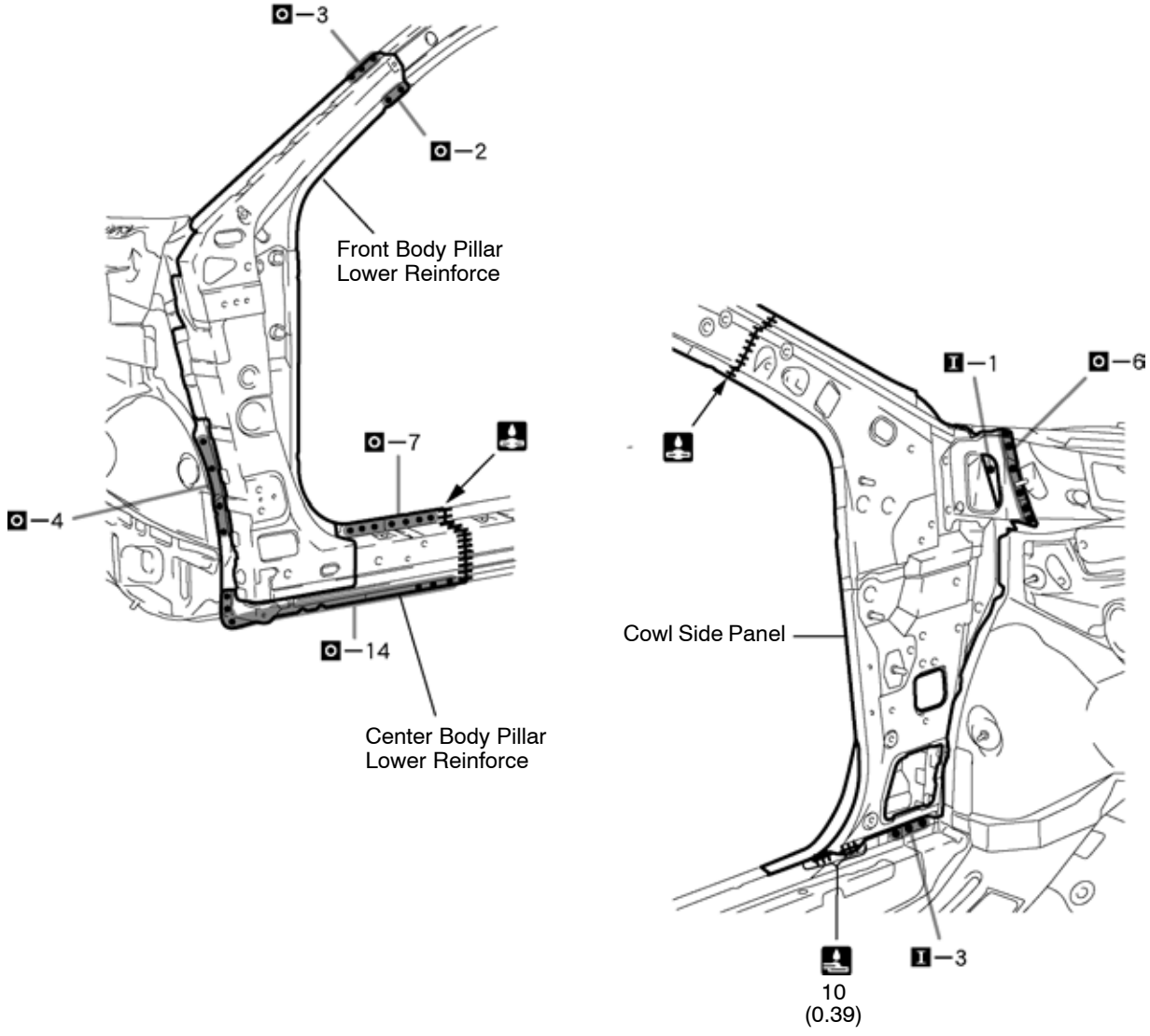
1 Before temporarily installing the new parts, weld the center body pillar lower reinforce, front body pillar lower reinforce and cowl side panel with the standard number of welding points.

Symbol meaning

: MIG Plug Weld : Cut and Join Location

: Tack Weld : Butt Weld : Body Sealer

F25724B

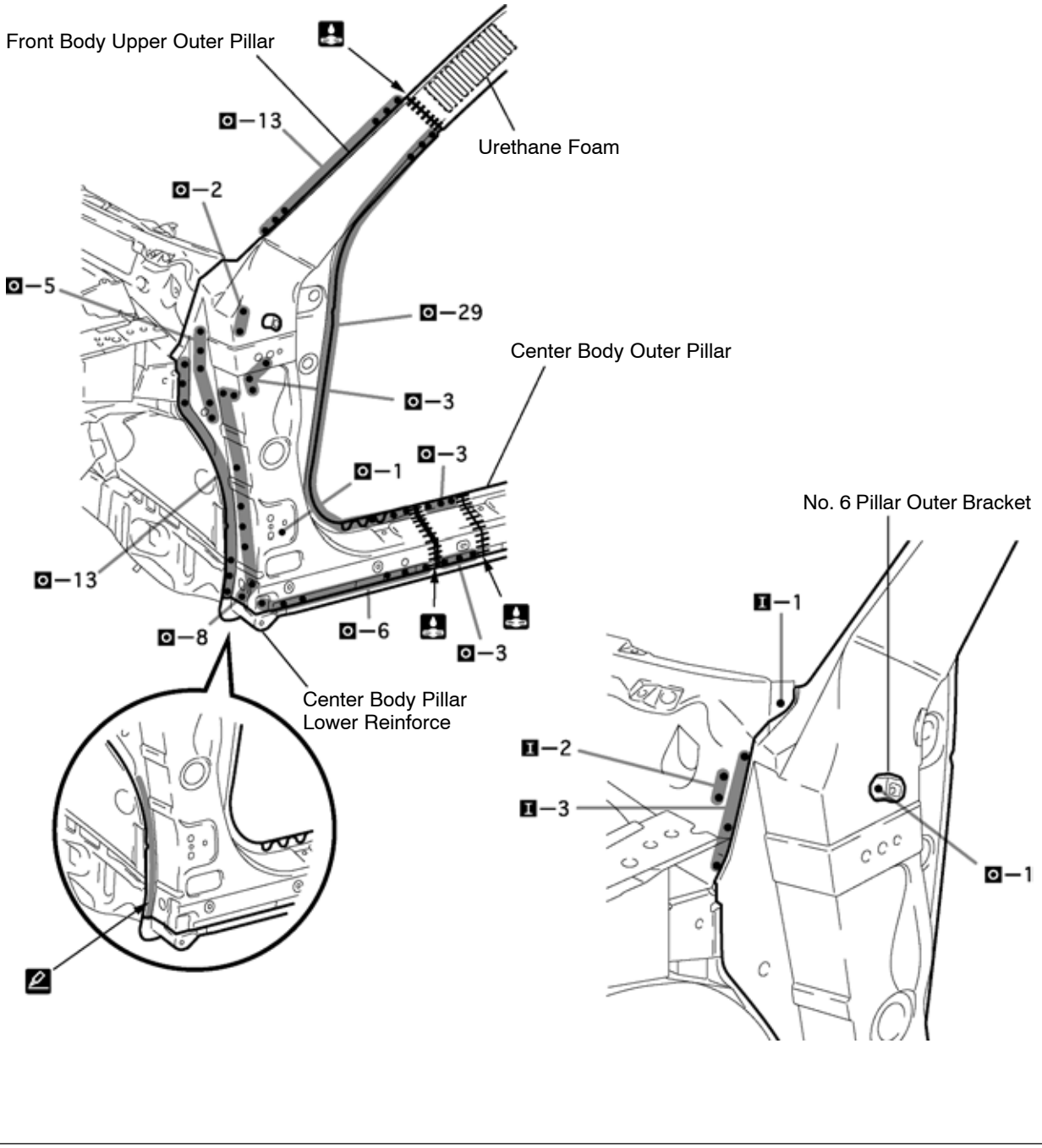


mm (in.)

F25725

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding the center body pillar lower reinforce, front body pillar lower reinforce and cowl side panel to the vehicle side, install the front body upper outer pillar and center body outer pillar.



INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 Before installing a new part, apply body sealer.
HINT:
1) Apply sealer in an even, continuous bead.
4 After welding the center body pillar lower reinforce and front body pillar lower reinforce to the vehicle side, install the front body upper outer pillar, center body outer pillar and No.6 pillar outer bracket.
5 After welding, apply polyurethane foam to the corresponding parts. (See the paint·coating)
6 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
7 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.