TOYOTA
SERVICE BULLETIN
Group: 12 No.: 21 Date: Nov 11

Camry ACV40, Aurion GSV40

Changes to Repair Manual SC02N3EQ

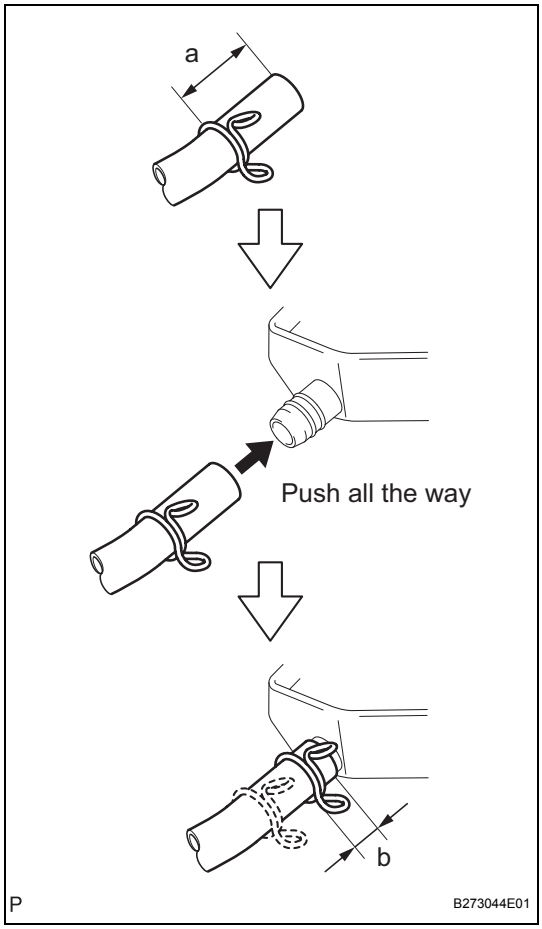
Changes have been made to the Camry/Aurion Repair Manual SC02N3EQ.

Publication	Section	Title	Paragraph
SC02N3EQ	Sliding Roof	Sliding Rood Housing	Installation (2006/06-2006/10)
			Installation (2006/10-2009/06)
			Installation (2009/06-)

Changes follow on from this page. Changes are indicated by an arrow.

Please copy and file these pages with the above Repair Manual.

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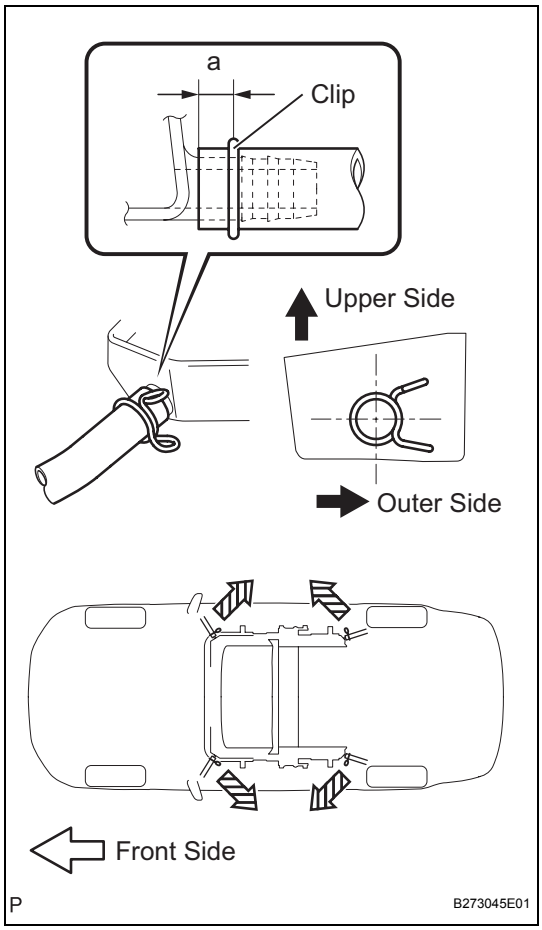


(b) Slide the clip to the position 30 mm (1.18) or more from the end of the sliding roof drain hose as shown in the illustration.

Area	Dimension
a	30 mm (1.18) or more
b	7.0 mm (0.276)

(c) Push the sliding roof drain hose all the way onto the sliding roof housing as shown in the illustration.

(d) Slide the clip to the position shown in the illustration.
HINT:
Use the same procedure to install the other 3 sliding roof drain hoses.



(e) Confirm that all the 4 sliding roof drain hoses are pushed all the way onto the sliding roof housing and that the 4 clips are installed as shown in the illustration.

Area	Dimension
a	7.0 mm (0.276)

NOTICE:
The clip must face toward the outside of the vehicle and also be above the lower surface of the sliding roof housing when installing the drain hoses.

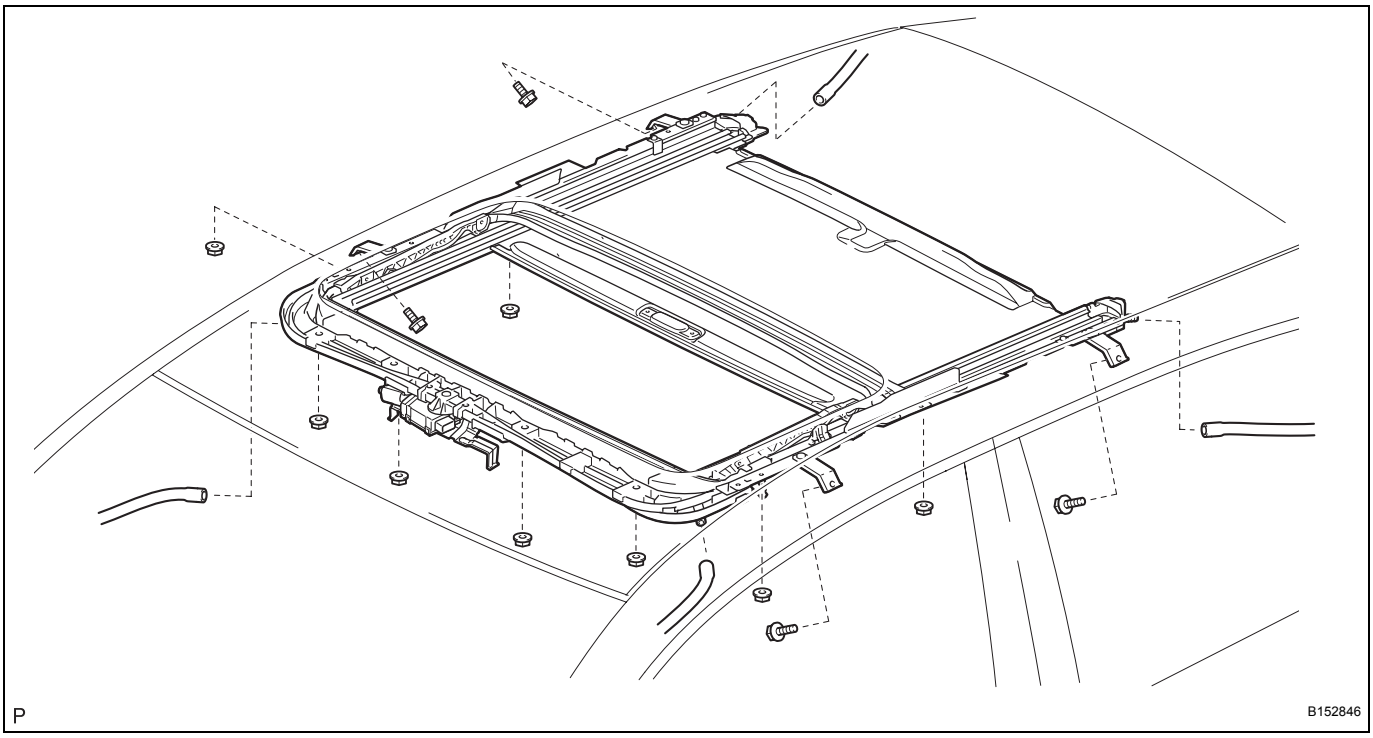
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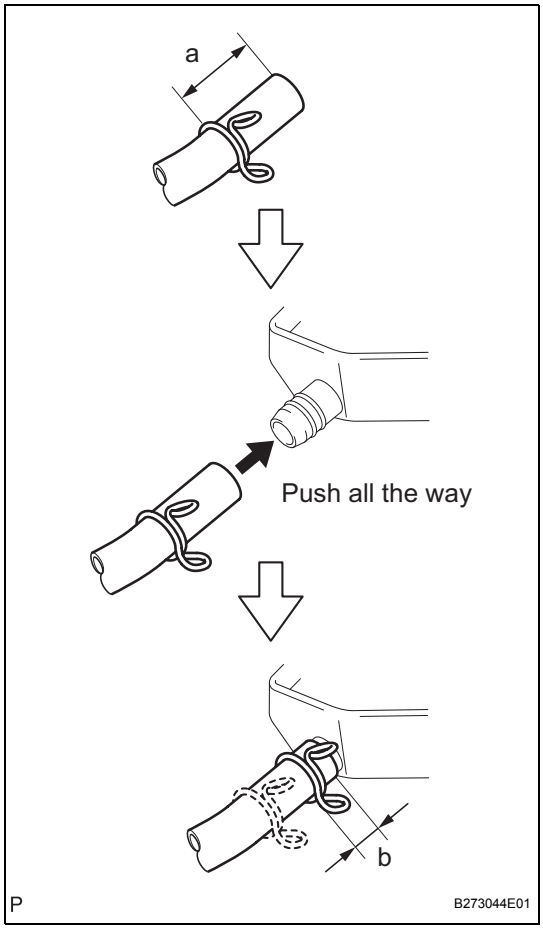
[Corrected]

2. INSTALL SLIDING ROOF HOUSING SUB-ASSEMBLY

(a) Install the sliding roof housing sub-assembly with the 4 bolts and 8 nuts.



Torque: 5.5 N*m (56 kgf*cm, 49 in.*lbf)



(b) Slide the clip to the position 30 mm (1.18) or more from the end of the sliding roof drain hose as shown in the illustration.

Area	Dimension
a	30 mm (1.18) or more
b	7.0 mm (0.276)

(c) Push the sliding roof drain hose all the way onto the sliding roof housing as shown in the illustration.

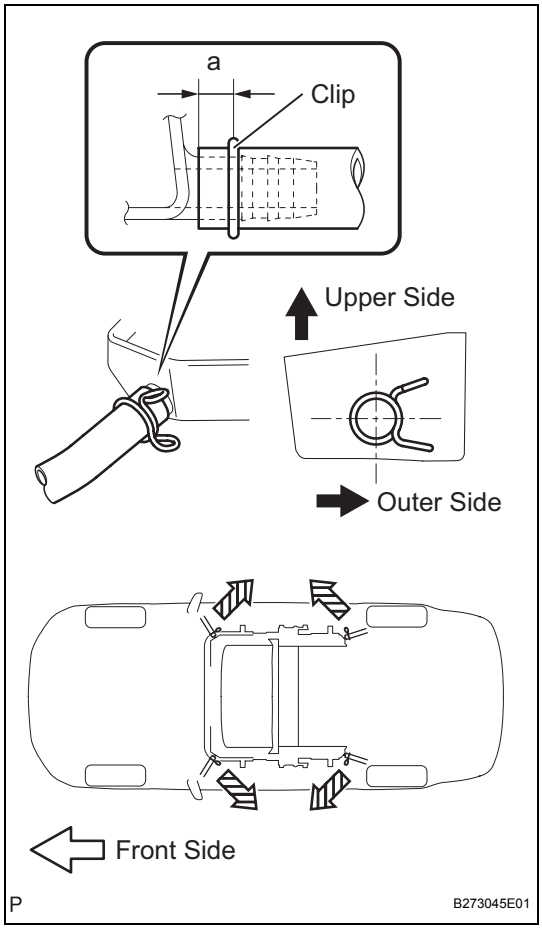
(d) Slide the clip to the position shown in the illustration.

HINT:

Use the same procedure to install the other 3 sliding roof drain hoses.

[Corrected]

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(e) Confirm that all the 4 sliding roof drain hoses are pushed all the way onto the sliding roof housing and that the 4 clips are installed as shown in the illustration.

Area	Dimension
a	7.0 mm (0.276)

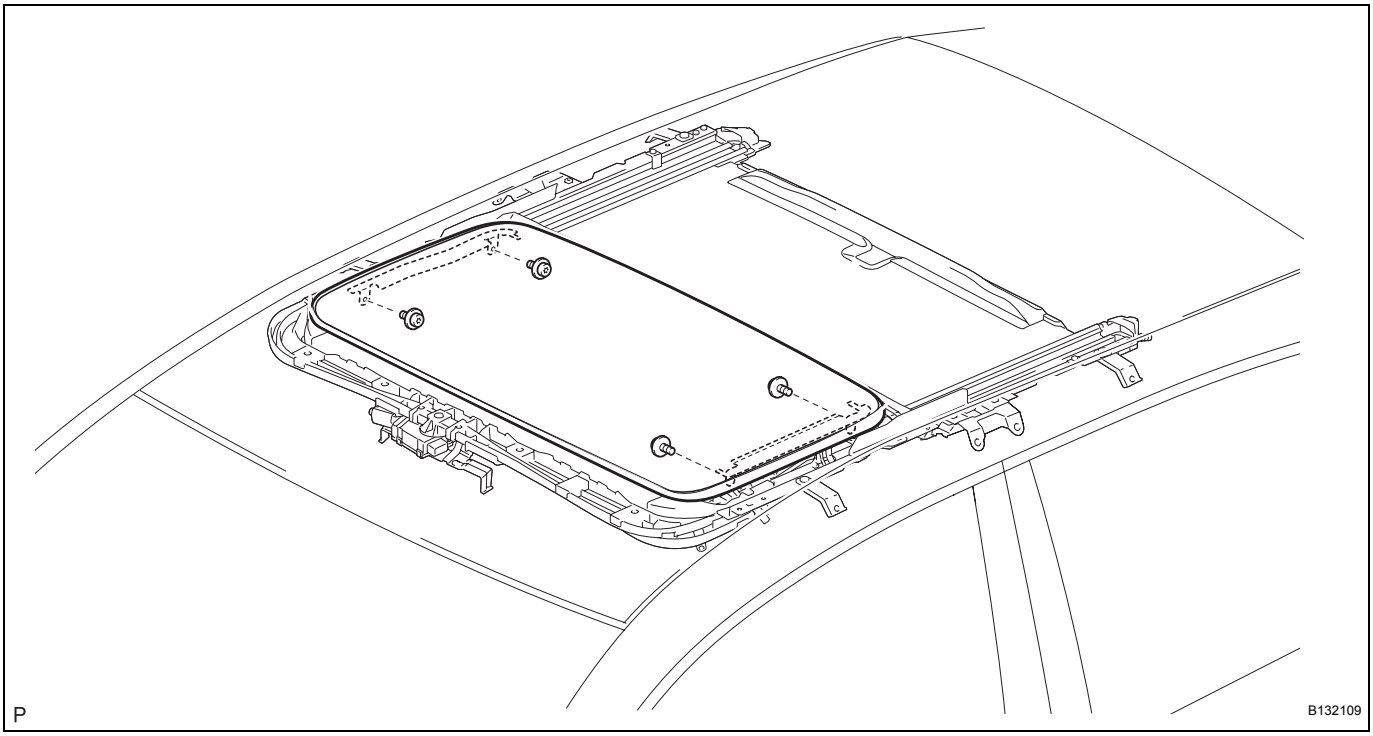
NOTICE:
The clip must face toward the outside of the vehicle and also be above the lower surface of the sliding roof housing when installing the drain hoses.

3. INSTALL SLIDING ROOF GLASS SUB-ASSEMBLY

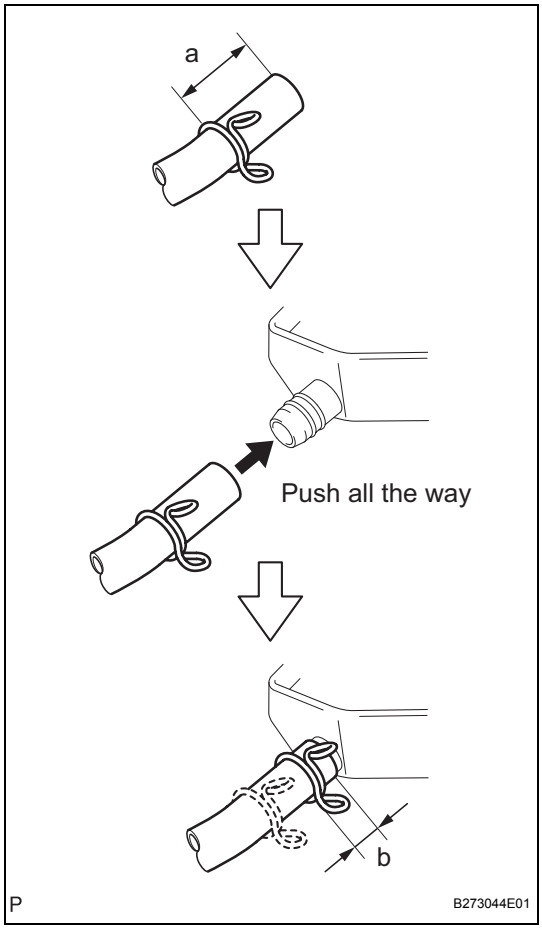
(a) Using a T25 "TORX" driver, temporarily install the sliding roof glass sub-assembly with the 4 screws.

RF

[Corrected]



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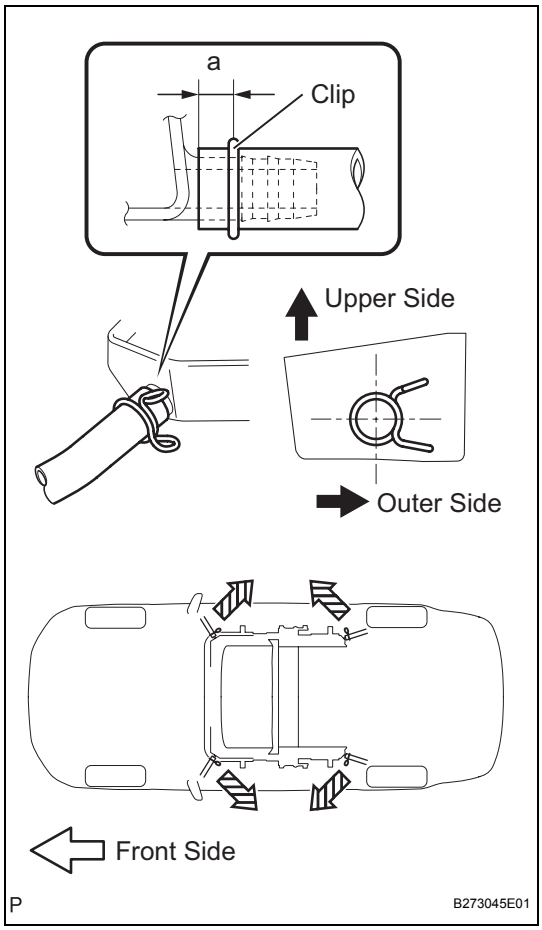


(b) Slide the clip to the position 30 mm (1.18) or more from the end of the sliding roof drain hose as shown in the illustration.

Area	Dimension
a	30 mm (1.18) or more
b	7.0 mm (0.276)

(c) Push the sliding roof drain hose all the way onto the sliding roof housing as shown in the illustration.

(d) Slide the clip to the position shown in the illustration.
HINT:
Use the same procedure to install the other 3 sliding roof drain hoses.



(e) Confirm that all the 4 sliding roof drain hoses are pushed all the way onto the sliding roof housing and that the 4 clips are installed as shown in the illustration.

Area	Dimension
a	7.0 mm (0.276)

NOTICE:
The clip must face toward the outside of the vehicle and also be above the lower surface of the sliding roof housing when installing the drain hoses.

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