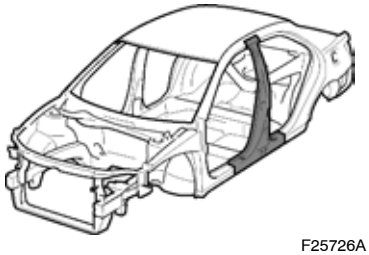
CENTER BODY PILLAR (CUT)



F25726A

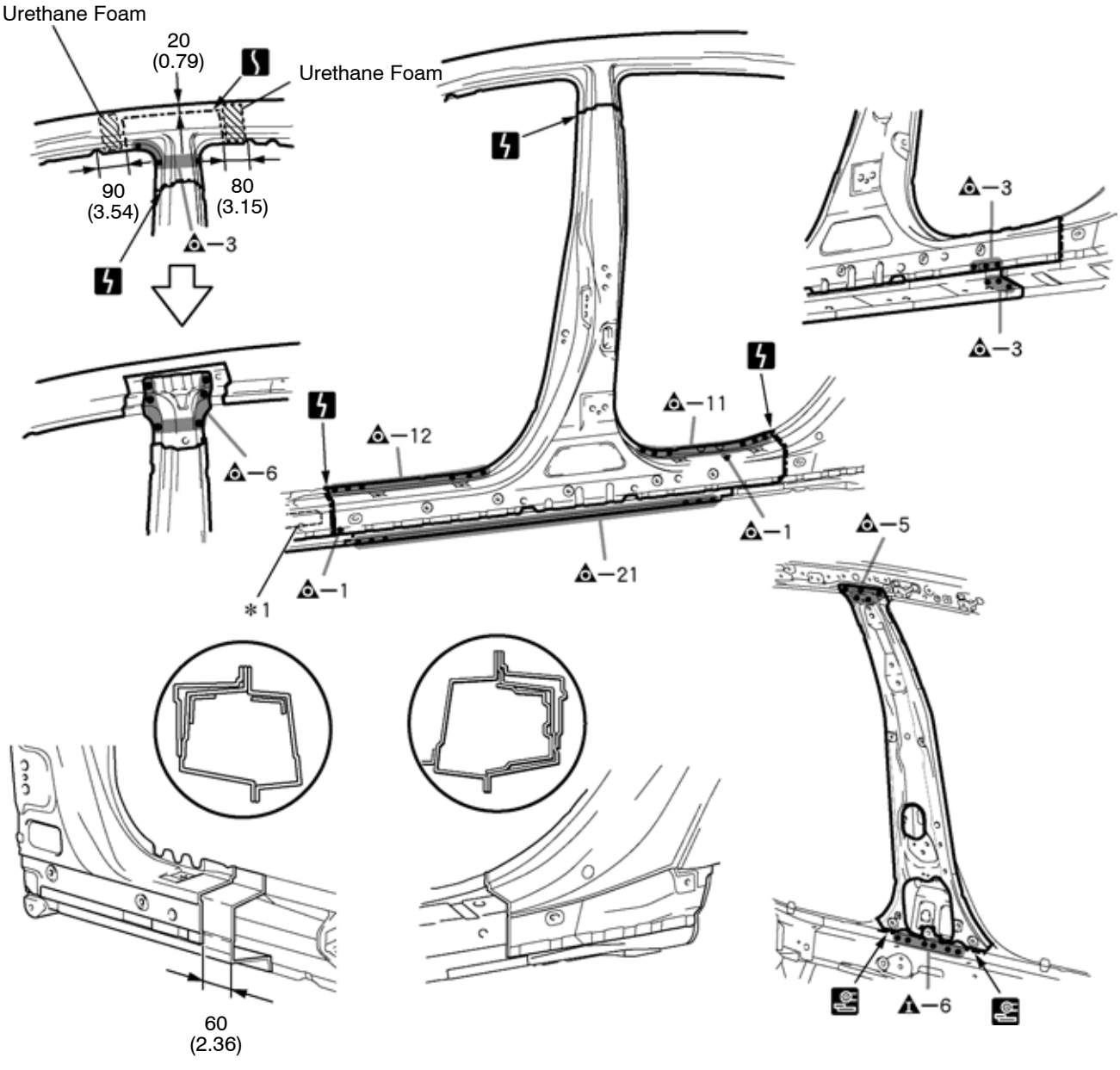
Symbol meaning

: Cut with disc sander, etc.

: Remove Weld Points : Cut and Join Location : Cut Location for Supply Parts

F25726B

REMOVAL



mm (in.)

F25726

REMOVAL POINT

1 *1: Take care not to damage the internal reinforcement.

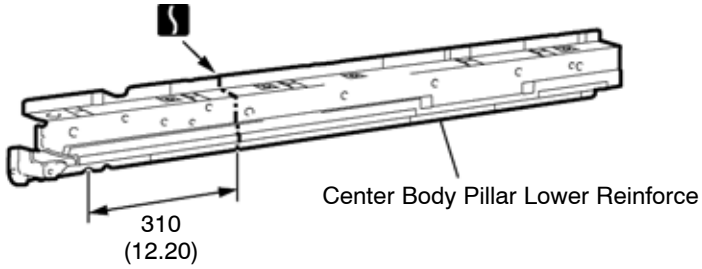
Symbol meaning

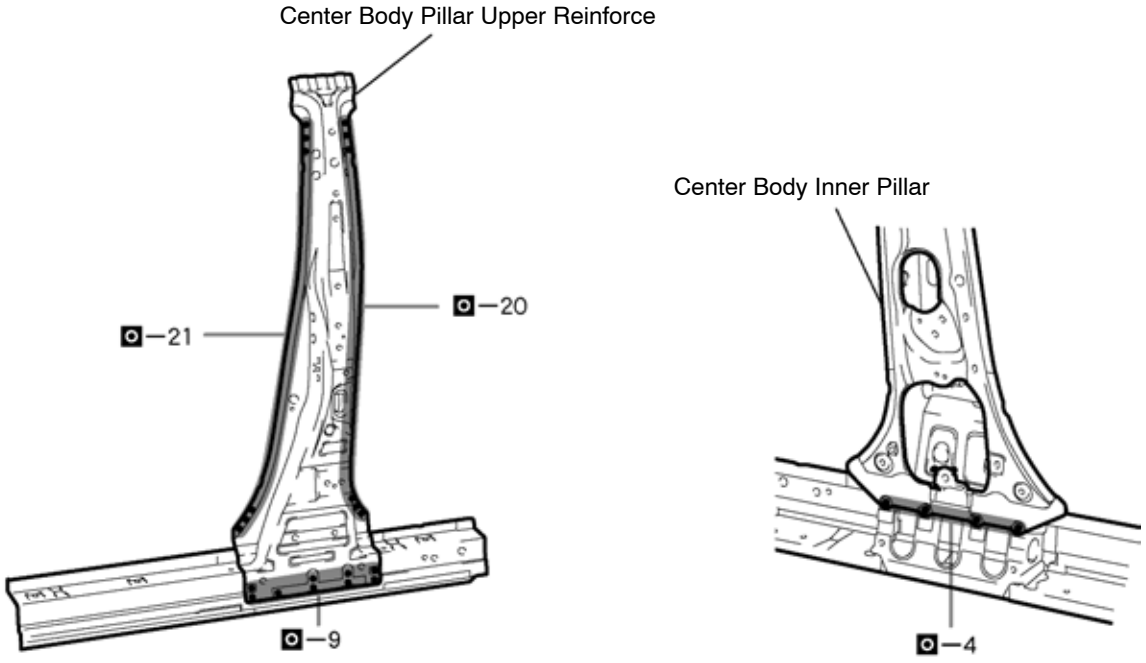
: MIG Plug Weld : Cut and Join Location

: Tack Weld : Butt Weld

F25727B

INSTALLATION





mm (in.)

F25727

INSTALLATION POINT

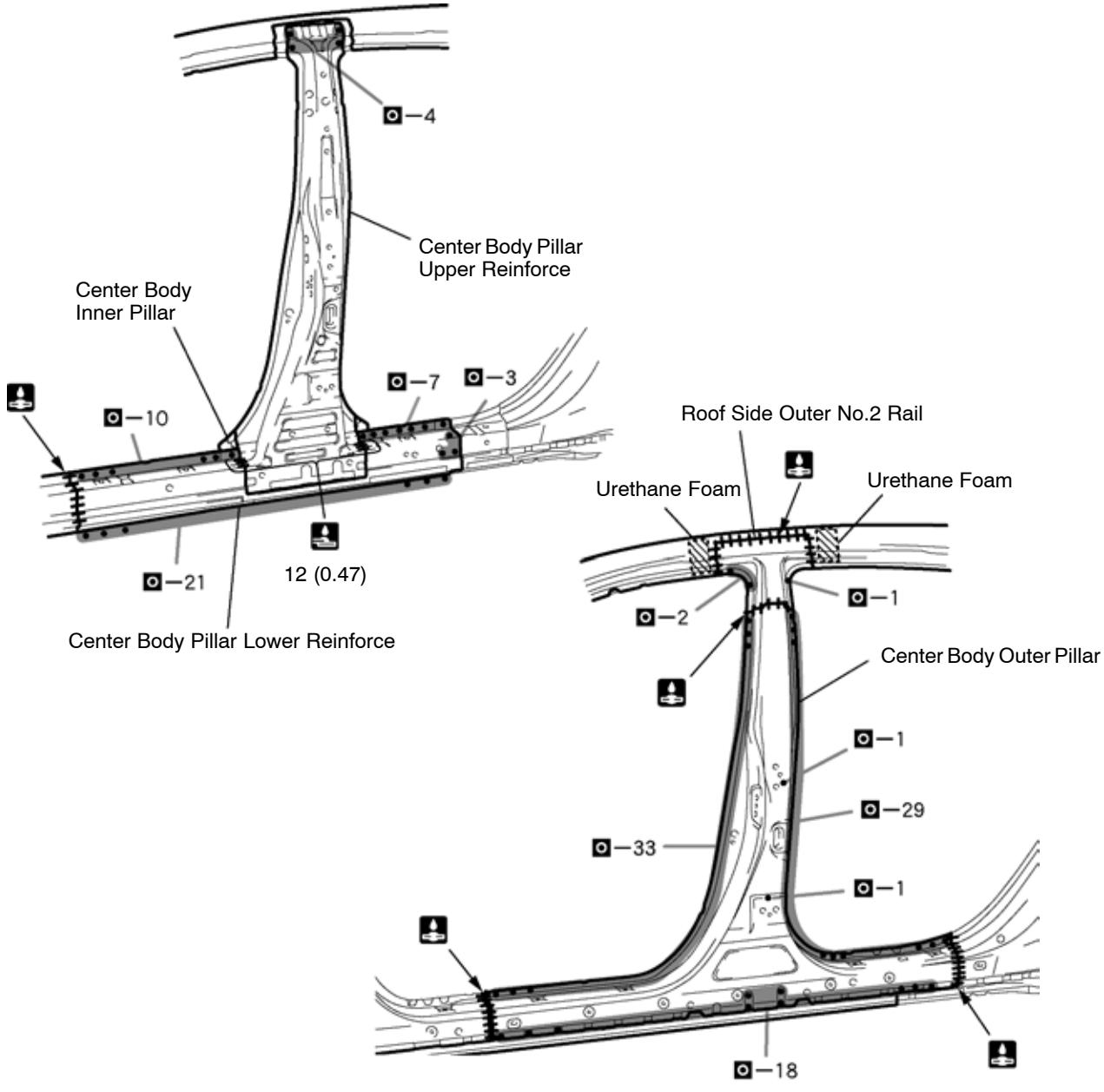
1 Before temporarily installing the new parts, weld the center body pillar lower reinforce, center body pillar upper reinforce and center body inner pillar with the standard number of welding points.

Symbol meaning

: MIG Plug Weld : Cut and Join Location

: Tack Weld : Butt Weld

F25727B



mm (in.)

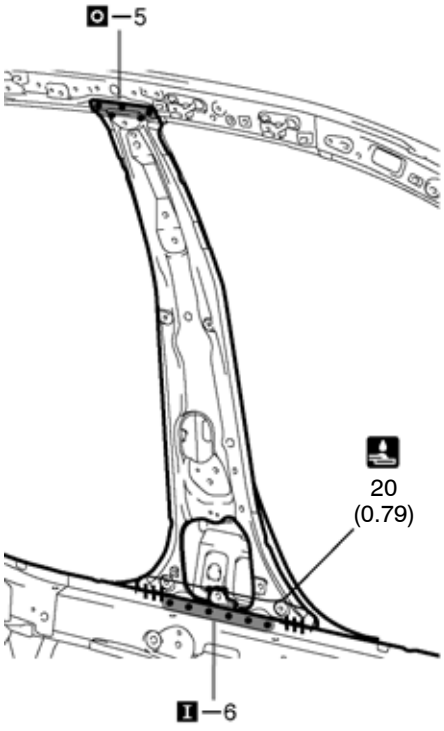
F25728

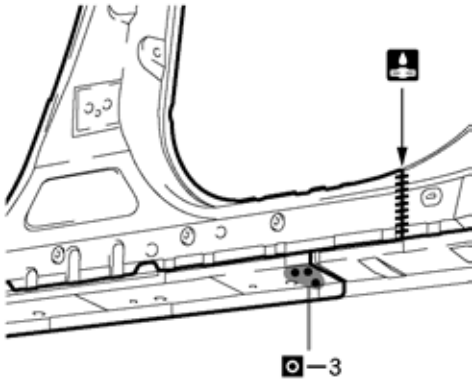
INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

3 After welding the center body pillar lower reinforce, center body pillar upper reinforce and center body inner pillar to the vehicle side, install the center body outer pillar and roof side outer No.2 rail.





F25808

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply polyurethane foam to the corresponding parts. (See the paint·coating)
4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.