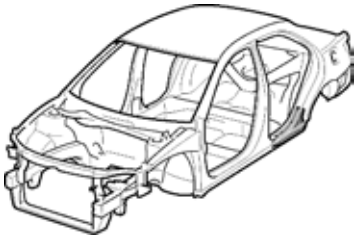
ROCKER OUTER REINFORCE (ASSY): TMMK made



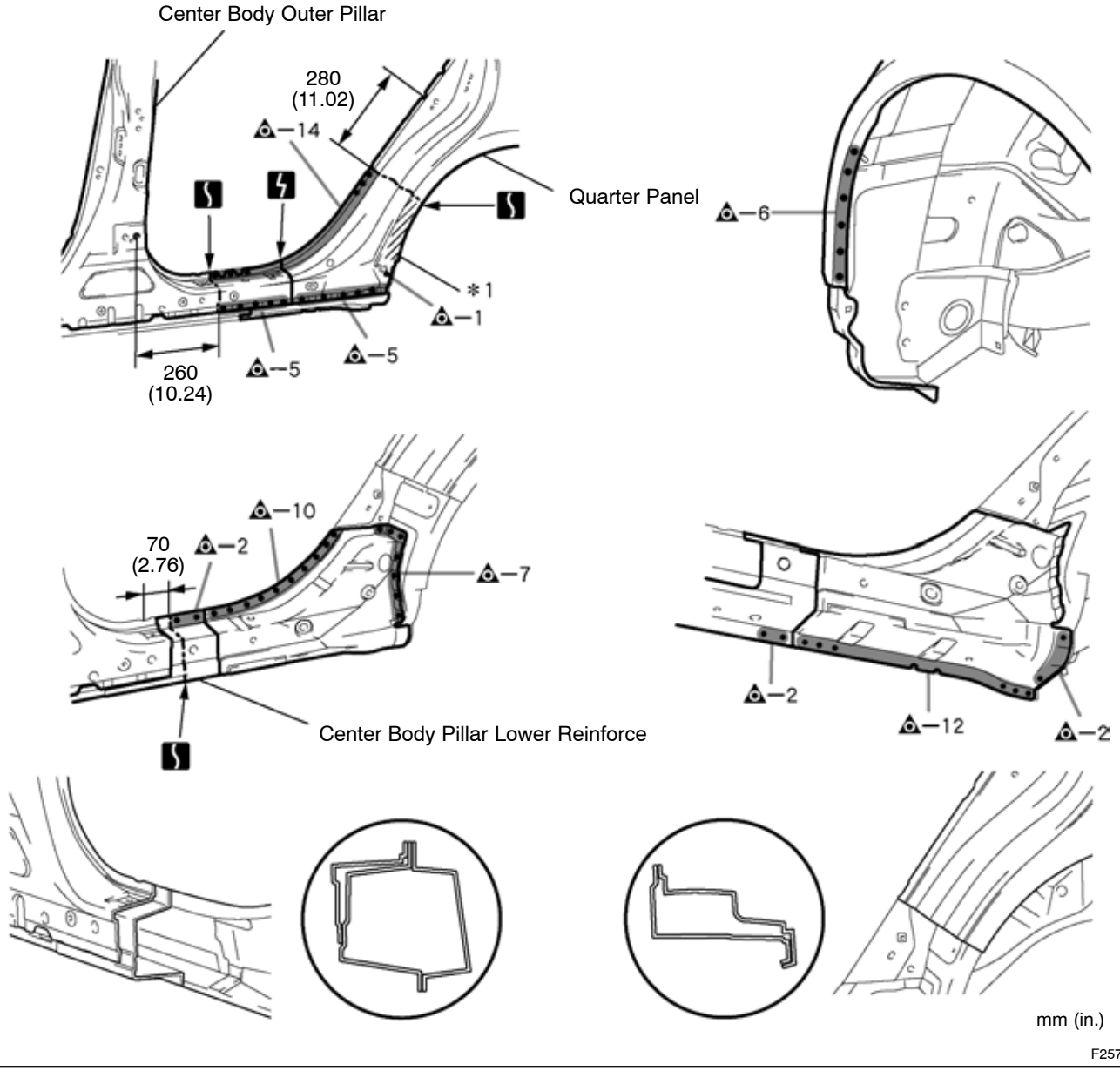
F25733A

Symbol meaning

: Remove Weld Points : Cut and Join Location : Cut Location for Supply Parts

F25733B

REMOVAL



F25733

INSTALLATION POINT

1 *1 in illustation above indicates where the adhesive is.

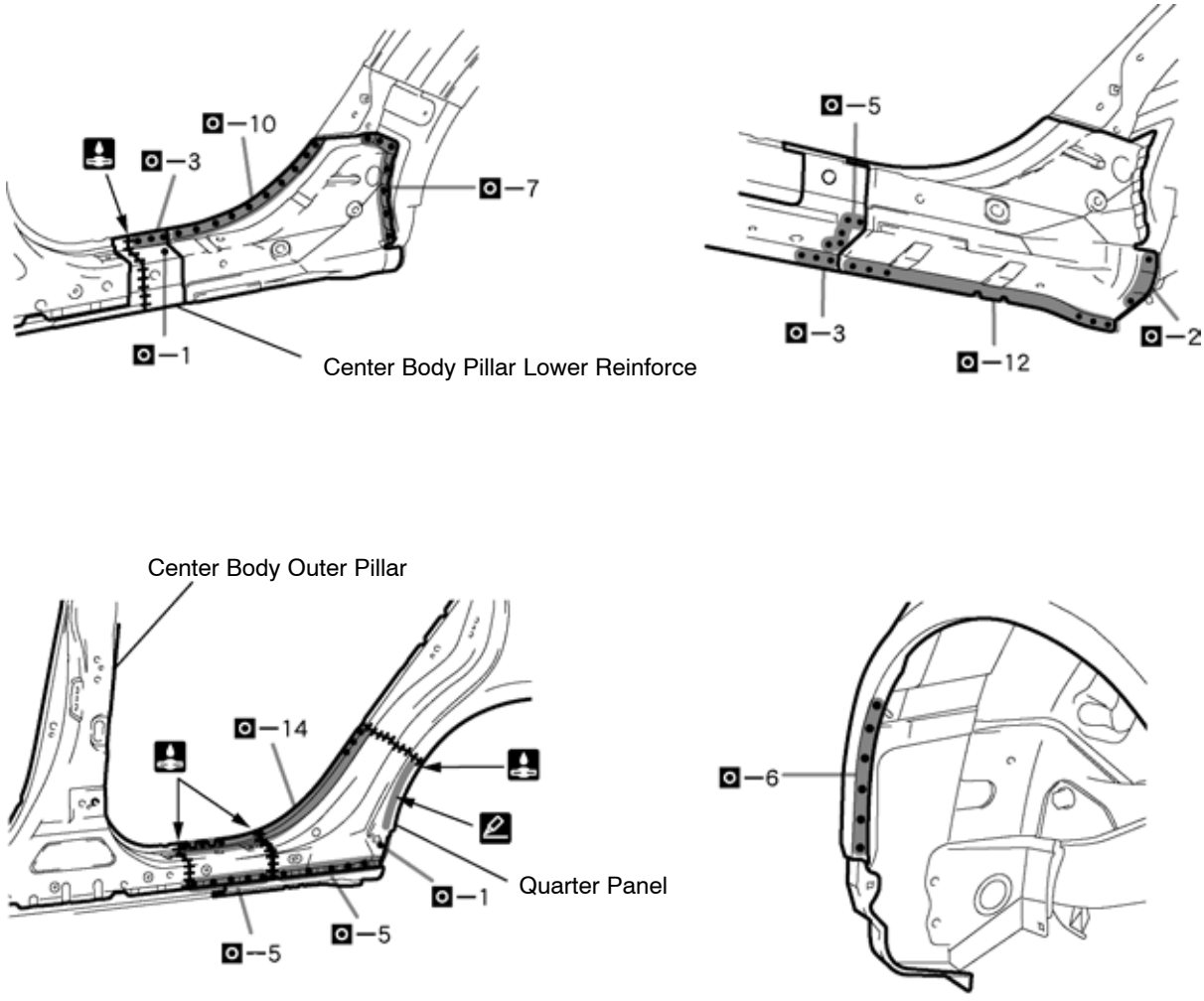
2 After removing the center body outer pillar and quarter panel, remove the rocker outer reinforce and center body pillar lower reinforce.

Symbol meaning

: MIG Plug Weld : Butt Weld : Body Sealer

F25734B

INSTALLATION



F25734

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 Before installing a new part, apply body sealer.
HINT:
1) Apply sealer in an even, continuous bead.
4 After welding the rocker outer reinforce to the vehicle side, install the center body outer pillar and quarter panel.
5 After welding, apply body sealer and undercoating to the corresponding parts.(See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.