QUARTER WHEEL HOUSING OUTER PANEL (ASSY)



F25797A

With the quarter panel removed.

Symbol meaning

REMOVAL : Remove Weld Points

INSTALLATION : MIG Plug Weld

: Cut with disc sander, etc.

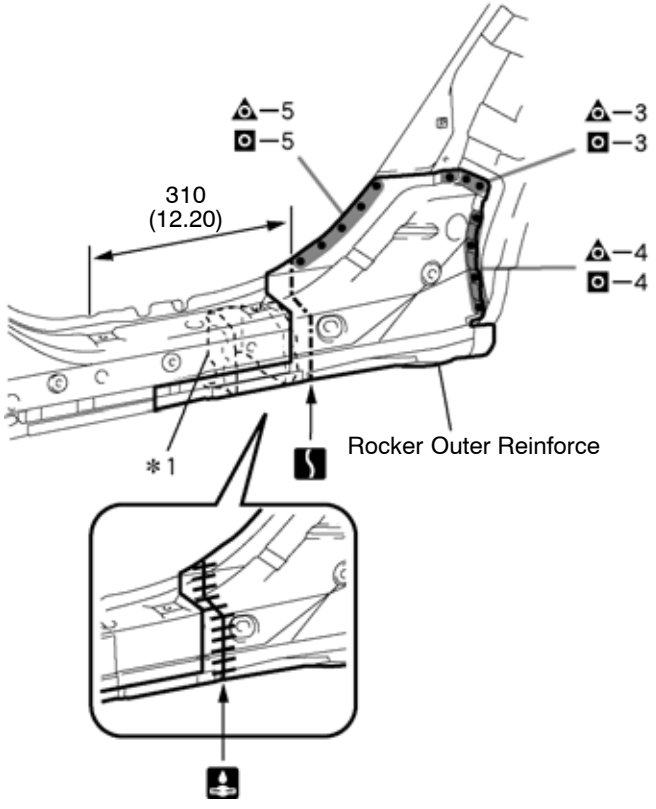
: Cut and Join Location

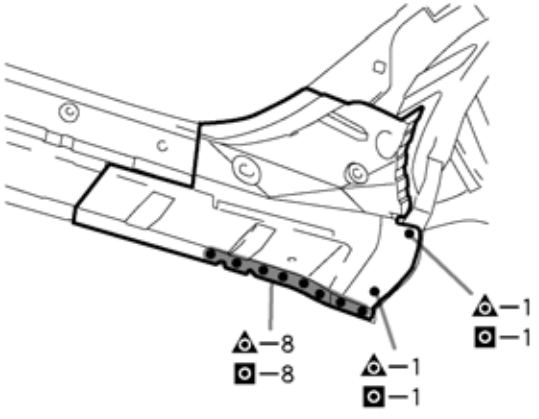
: Tack Weld : Butt Weld

F25797B

REMOVAL·INSTALLATION

[LH]





mm (in.)

F25797

REMOVAL POINT

1 *1: Take care not to damage the internal reinforcement.

2 After removing the rocker outer reinforce, remove the quarter wheel housing outer panel.

INSTALLATION POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the rocker outer reinforce.

Symbol meaning

REMOVAL : Remove Weld Points

INSTALLATION : MIG Plug Weld

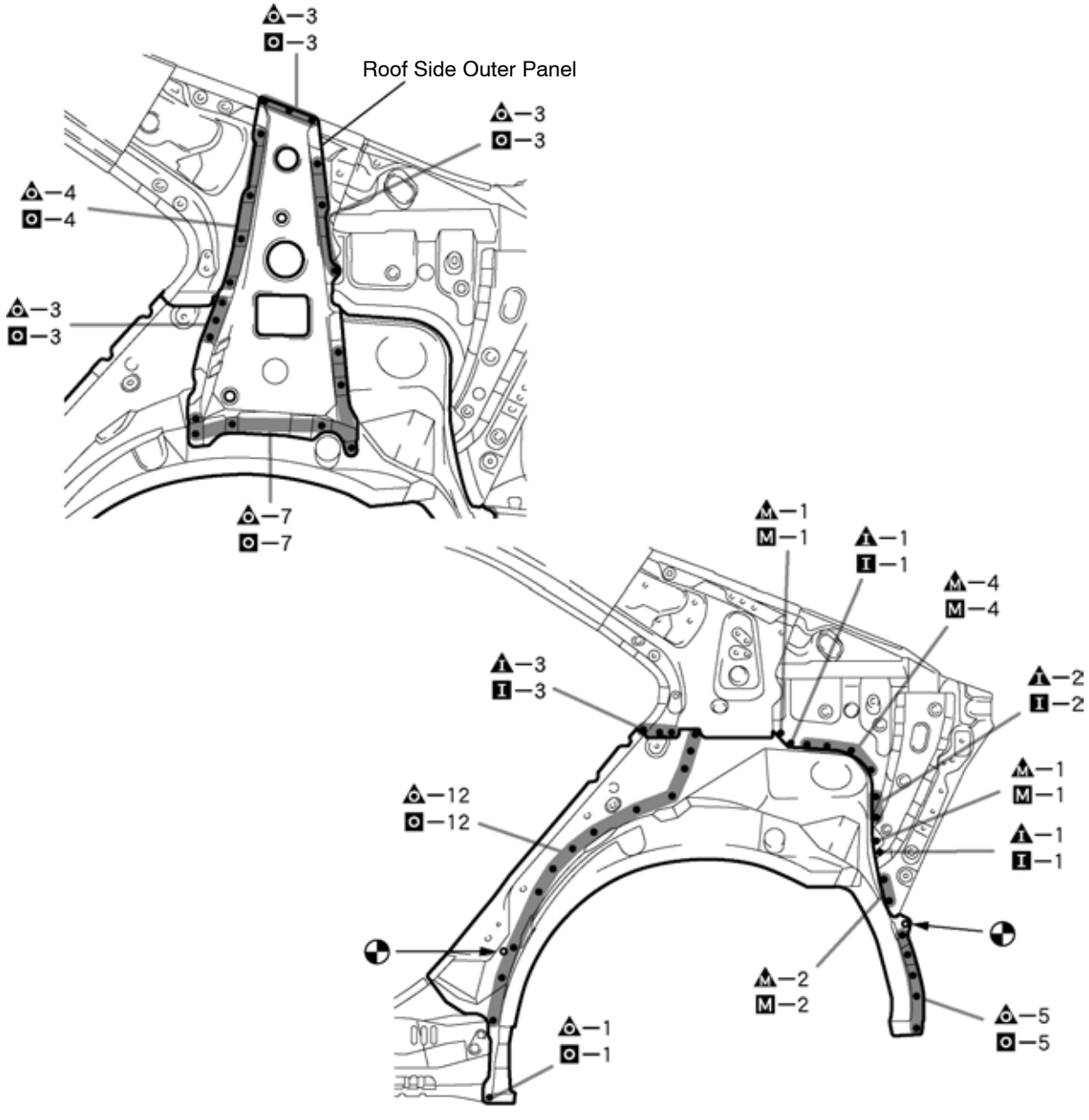
: Cut with disc sander, etc.

: Cut and Join Location

: Tack Weld : Butt Weld

F25797B

[LH]



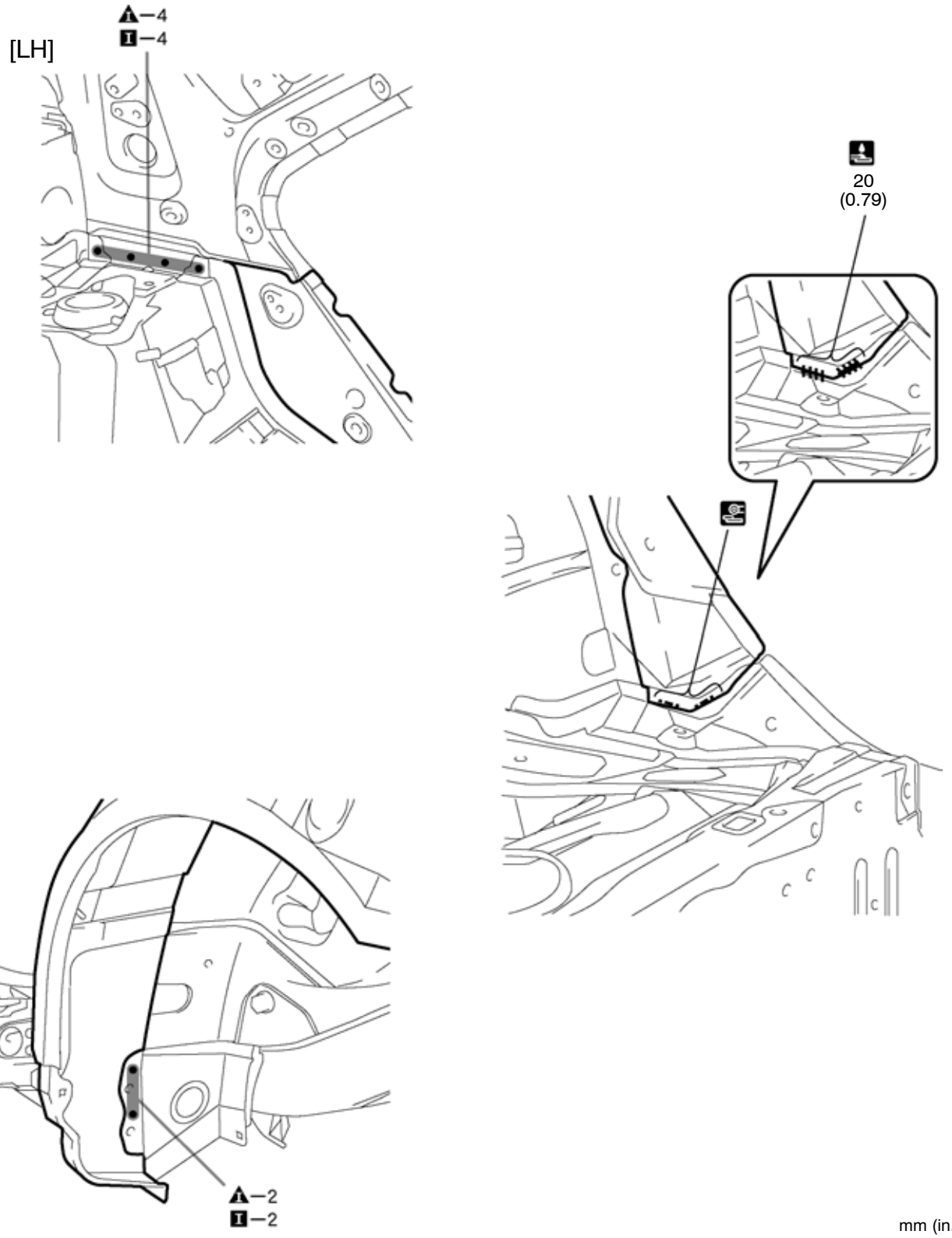
F25798

REMOVAL POINT

1 After removing the roof side outer panel, remove the quarter wheel housing outer panel.

INSTALLATION POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the roof side outer panel.



INSTALLATION POINT

1 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
2 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

REMOVAL : Remove Weld Points

INSTALLATION : MIG Plug Weld

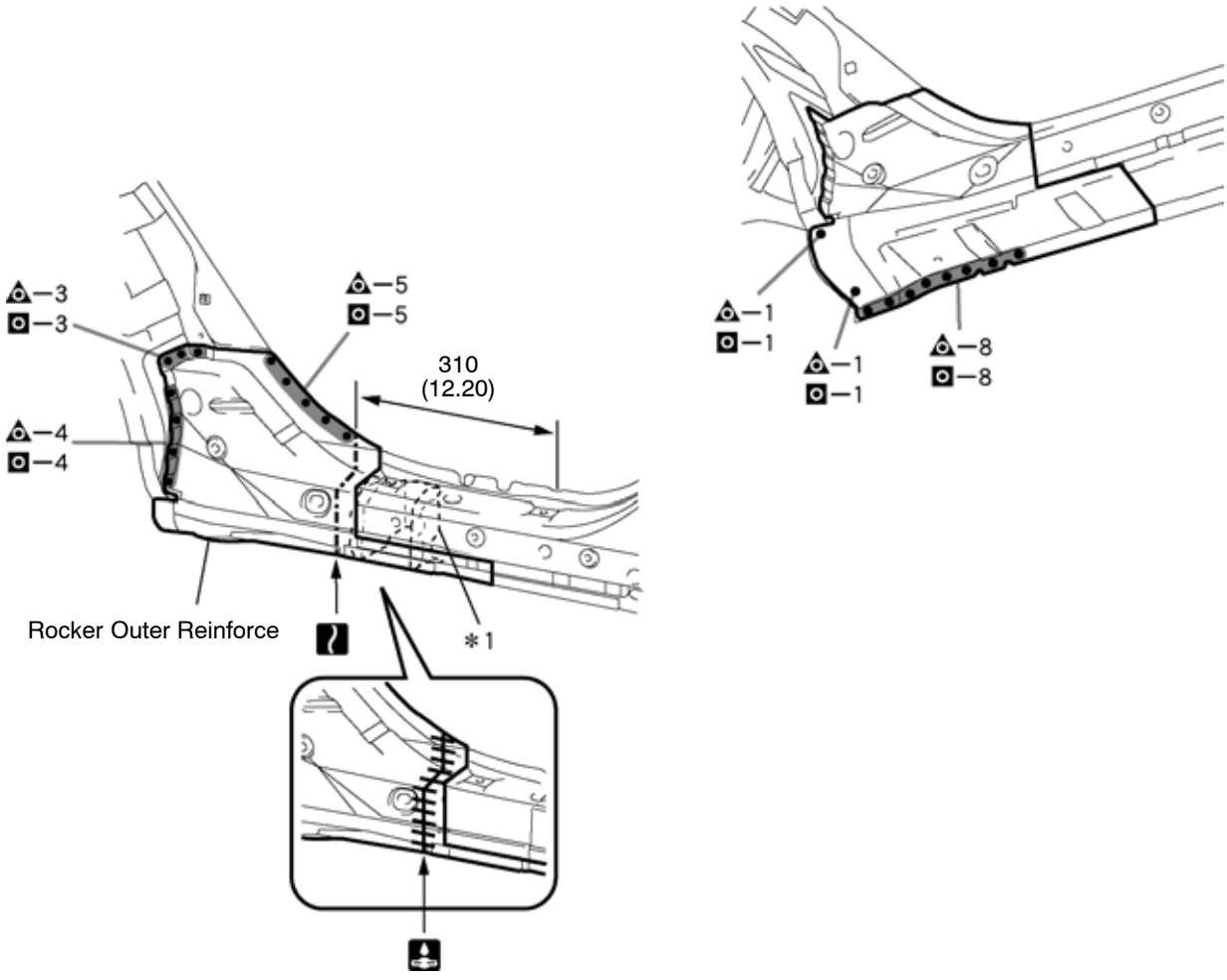
: Cut with disc sander, etc.

: Cut and Join Location

: Tack Weld : Butt Weld

F25797B

[RH]



mm (in.)

F25800

REMOVAL POINT

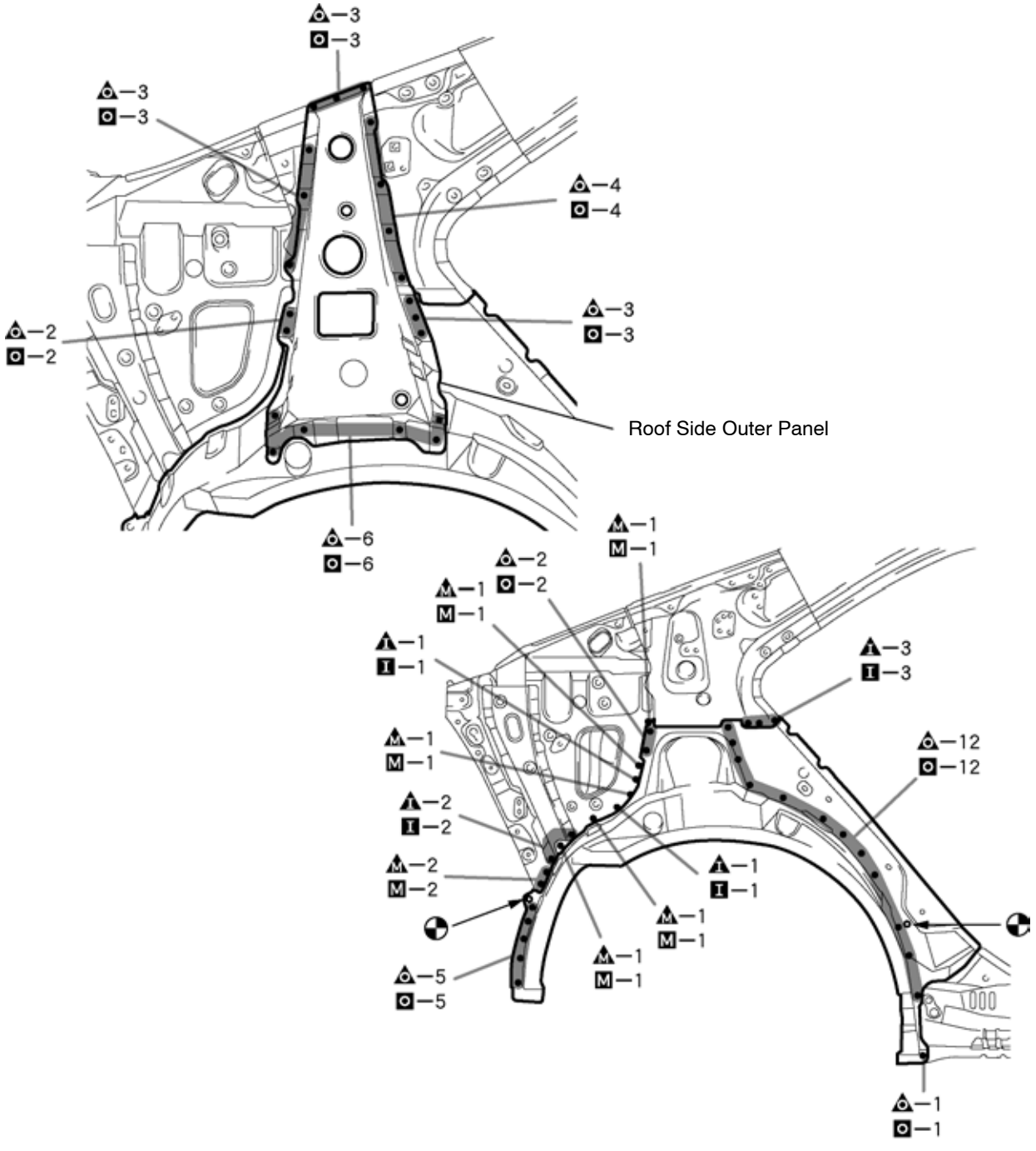
1 *1: Take care not to damage the internal reinforcement.

2 After removing the rocker outer reinforce, remove the quarter wheel housing outer panel.

INSTALLATION POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the rocker outer reinforce.

[RH]



REMOVAL POINT

1 After removing the roof side outer panel, remove the quarter wheel housing outer panel.

INSTALLATION POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the roof side outer panel.

Symbol meaning

REMOVAL : Remove Weld Points

INSTALLATION : MIG Plug Weld

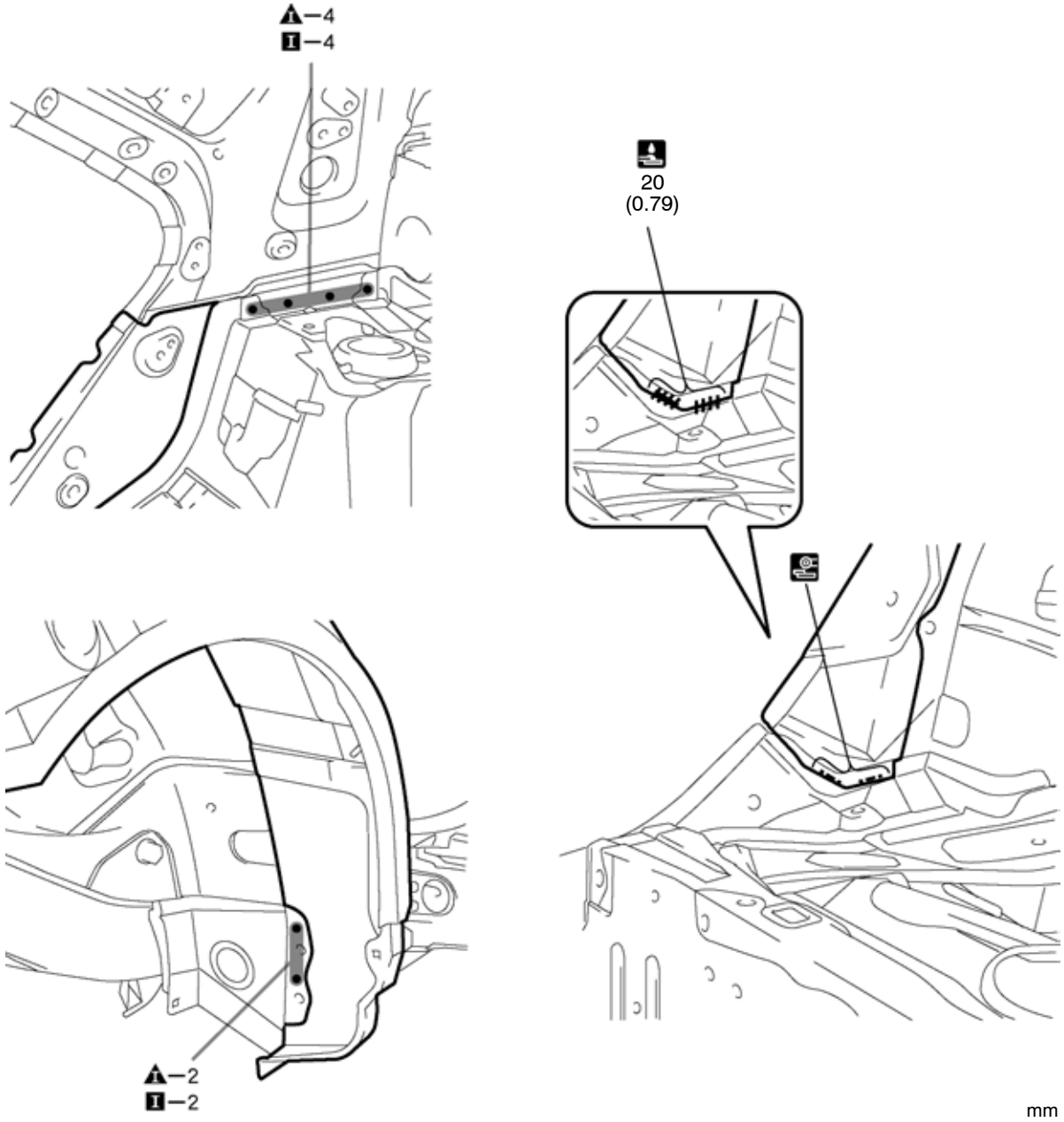
: Cut with disc sander, etc.

: Cut and Join Location

: Tack Weld : Butt Weld

F25797B

[RH]



mm (in.)

F25802

INSTALLATION POINT

1 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)

2 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.