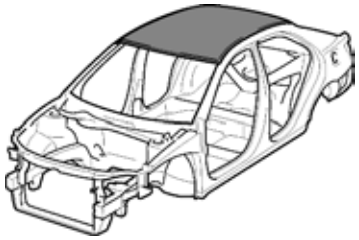
ROOF PANEL (ASSY): Normal Roof



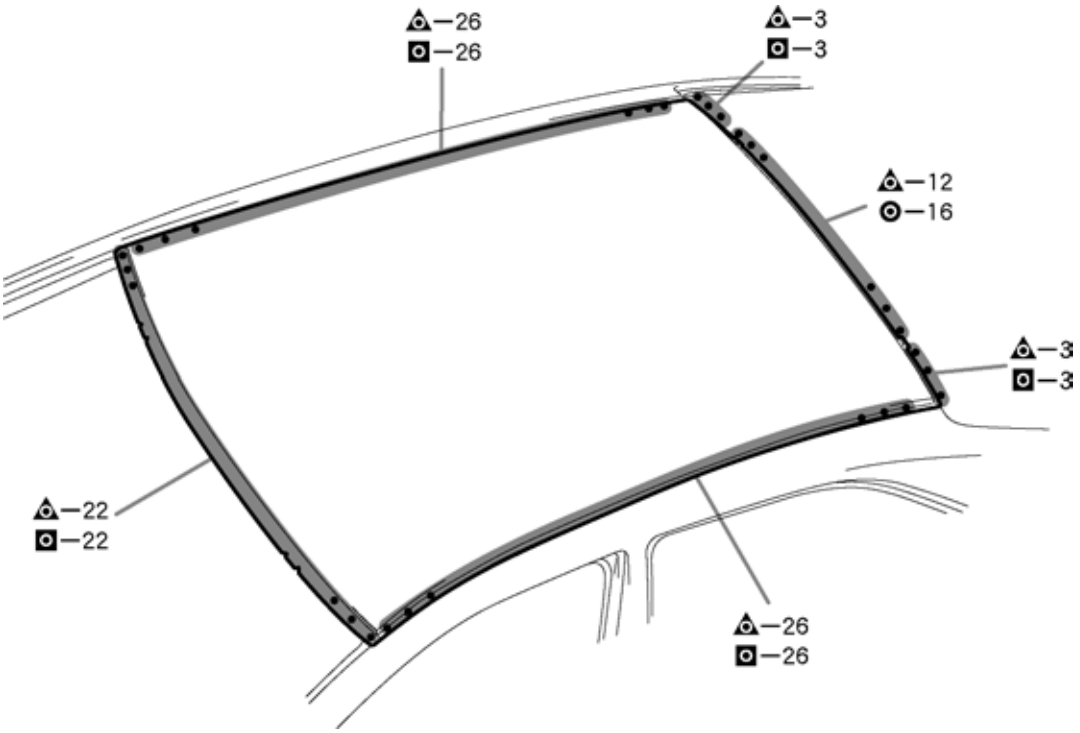
F25754A

Symbol meaning

REMOVAL	: Remove Weld Points			
INSTALLATION	: Spot Weld	: MIG Plug Weld	: Body Sealer	

F25754B

REMOVAL·INSTALLATION



F25754

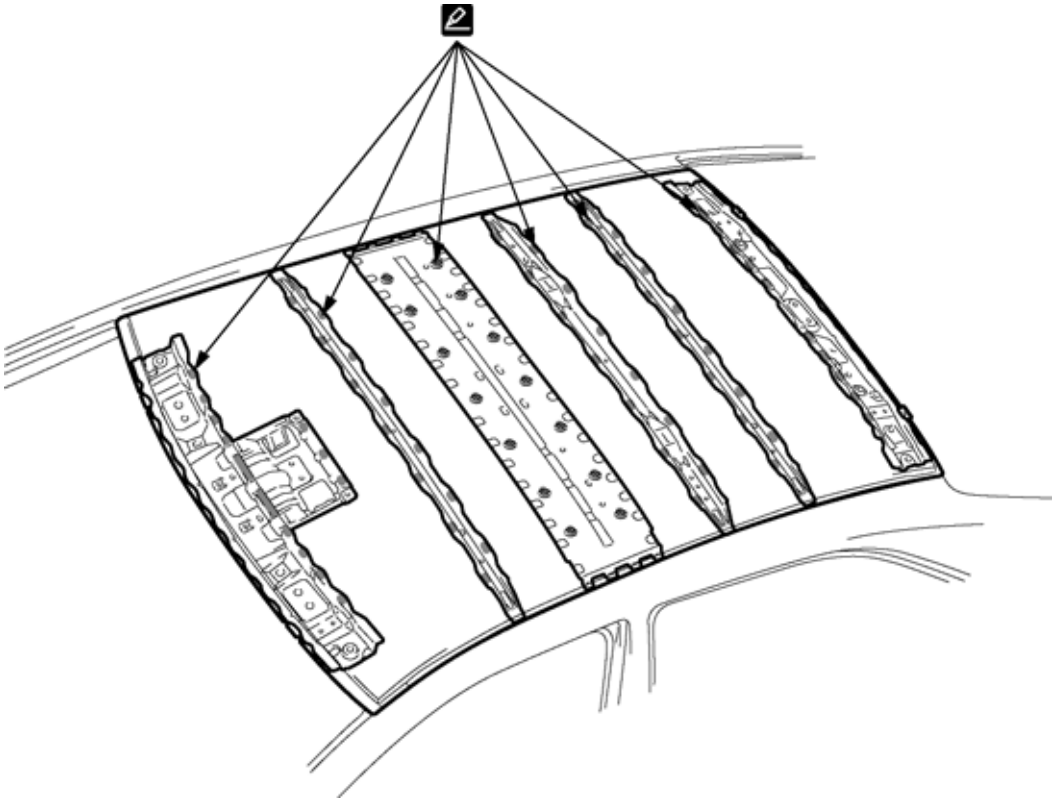
INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

REMOVAL	: Remove Weld Points			
INSTALLATION	: Spot Weld	: MIG Plug Weld	: Body Sealer	

F25754B



F25806

INSTALLATION POINT

1 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.