## ■ MAJOR DIFFERENCES

Major differences between the new 3B and 14B engines and previous engines are listed below.

| Item | Modifications | Page |
|---|---|---|
| Engine Proper | For the 3B engine models, the flywheel has been changed to match the increased clutch size. | — |
| Lubrication System | The oil pan has been changed to meet the configuration of the new Coaster. | 39 |
| | Oil filter faces a different direction. | 39 |
| Cooling System | Adopted a new resin filler neck separate from the radiator. | — |
| | A resin fan shroud is used on RHD model only. | — |
| | The coolant reservoir has been relocated for easier inspection of the engine coolant level. | 39 |
| Intake and Exhaust System | Two resonators have been provided in the pipe on the engine side on the air cleaner, to reduce intake noise and the noise level in the passenger compartment. | 40 |
| | All of the front exhaust pipe and part of the tail pipe (exhaust outlet) use stainless steel. | 40 |
| Fuel System | The idle adjusting screw on the injection pump has been relocated for easier access during idle adjustment. | 41 |
| | The fuel tank capacity has been increased, and its location has been changed. | 41 |
| Engine Mounting | The front and rear engine mounts' rubber characteristics have been optimized, and their mounting methods have been upgraded. These efforts made the vehicle quieter and the engine mounts more compact and lighter in weight. | 42 |
| Idle-Up System | In conformity with the newly adopted Power Steering Idle-Up function, which prevents idle rpm from dropping and vehicle vibration when the engine is under the load of the power steering pump, the idle-up actuator has been modified to perform tandem functions, including the air conditioner idle-up function. The actuator has also been relocated to above the intake manifold for easier service access during idle adjustment. | — |