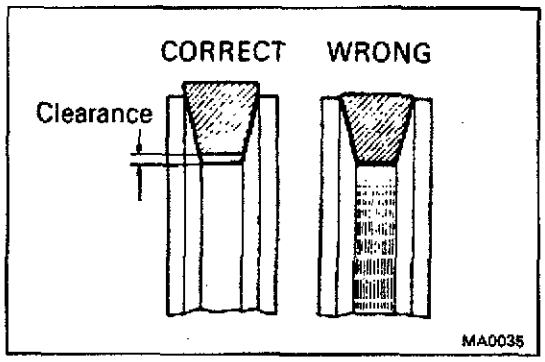


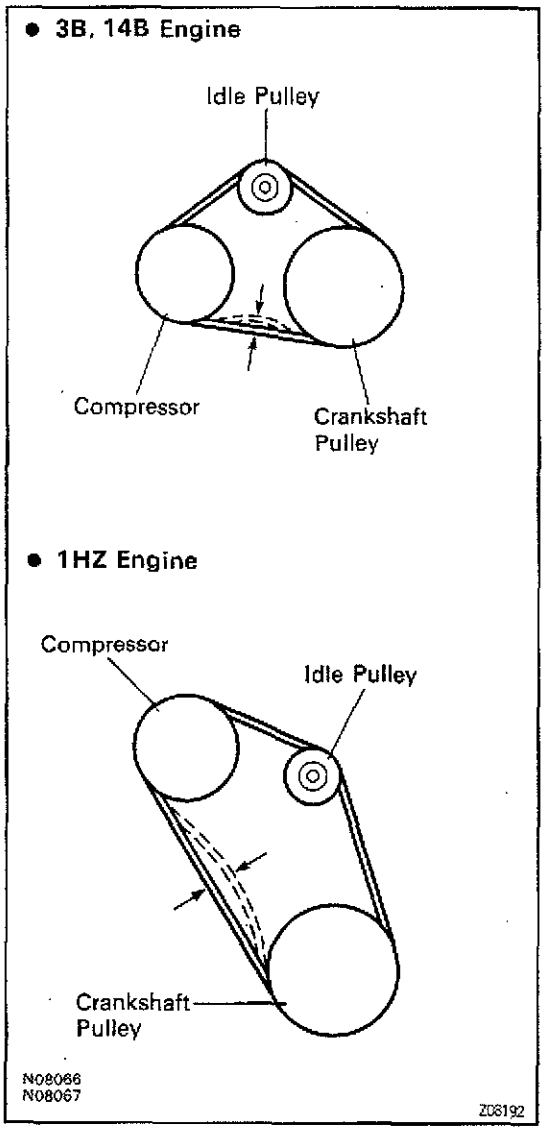
DRIVE BELT TENSION

DRIVE BELT TENSION INSPECTION

AC0U6-01

1. **INSPECT DRIVE BELT'S INSTALLATION CONDITION**

Check that the drive belt fits properly in the ribbed grooves.



2. **INSPECT DRIVE BELT TENSION**

Using SST, check the drive belt tension.

SST 09216−00020 and 09216−00030

New belt

66±22 lbf

Used belt

55±22 lbf

HINT:

- "New belt" refers to a belt which has been used less than 5 minutes on a running engine.
- "Used belt" refers to a belt which has used on a running engine for 5 minutes or more.
- After installing the drive belt, check that it fits properly in the ribbed grooves.

AC

