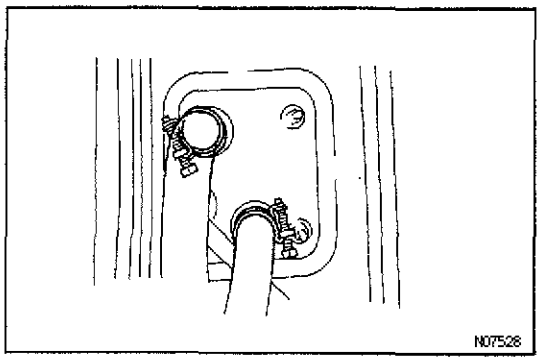
REAR HEATER UNIT

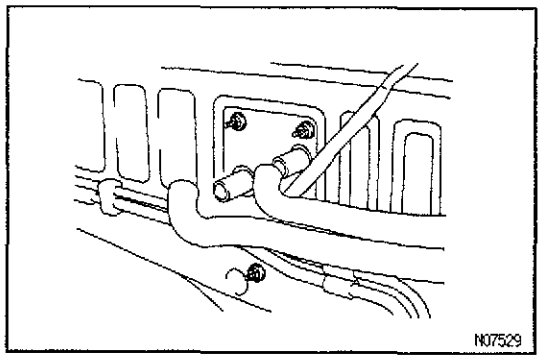
ACQUM-01

REAR HEATER UNIT REMOVAL

1. **DRAIN ENGINE COOLANT FROM RADIATOR**
   HINT: It is not necessary to drain out all the coolant.

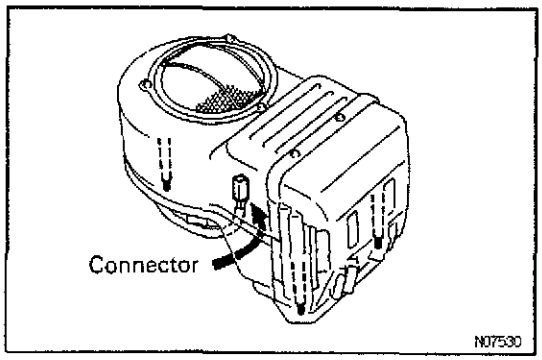


2. **DISCONNECT WATER HOSES FROM HEATER RADIATOR PIPES**
   (a) Slide the clip along the hose to a place where it does not clamp the hose to the pipe.
   (b) Disconnect the water hoses.

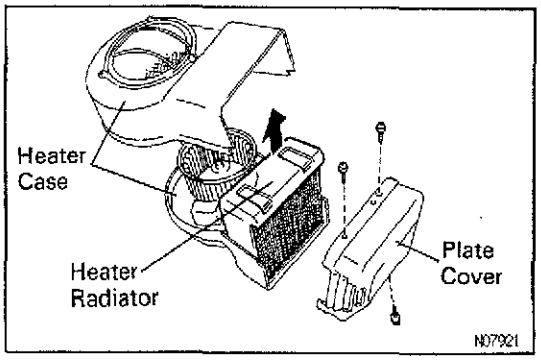


3. **REMOVE REAR HEATER UNIT**
   (a) Remove the 3 nuts.

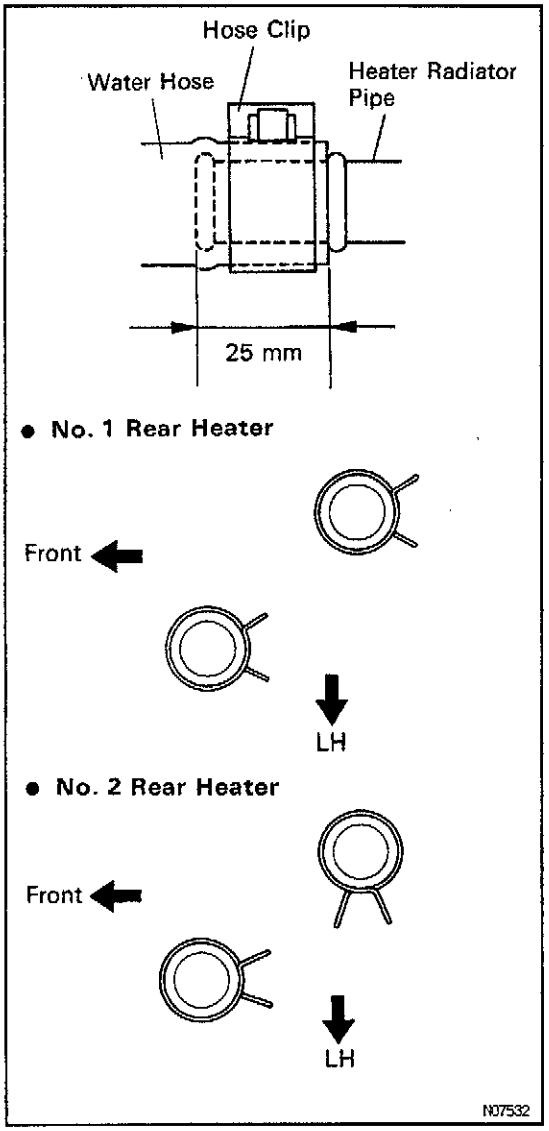
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   (b) Disconnect the connectors.
   (c) Remove the rear heater unit.



4. **REMOVE HEATER RADIATOR**
   (a) Remove the 3 screws and the plate cover.
   (b) Separate the heater case.
   (c) Remove the heater radiator.



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REAR HEATER UNIT INSTALLATION

Install by following the removal procedure in reverse order.

HINT:

- Push the water hose onto the heater radiator pipe as far as the ridge on the pipe.
- Install the hose clip in a position, as shown in the illustration.