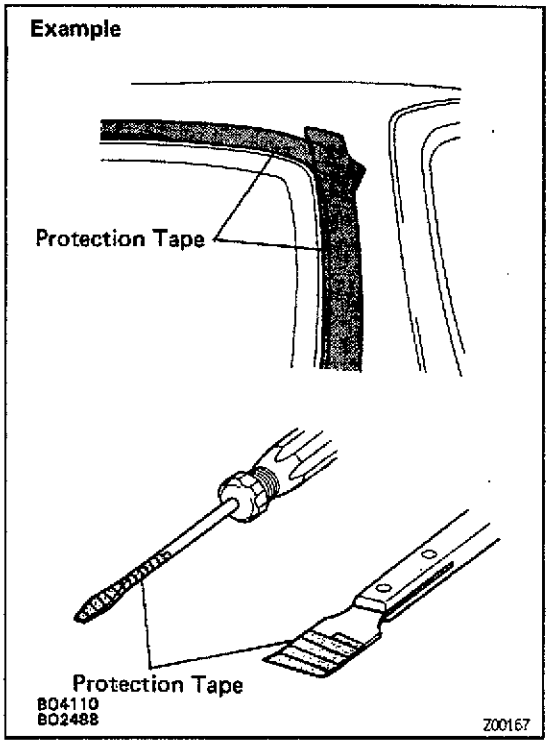


GENERAL INFORMATION

HANDLING PRECAUTIONS

B00JG-01

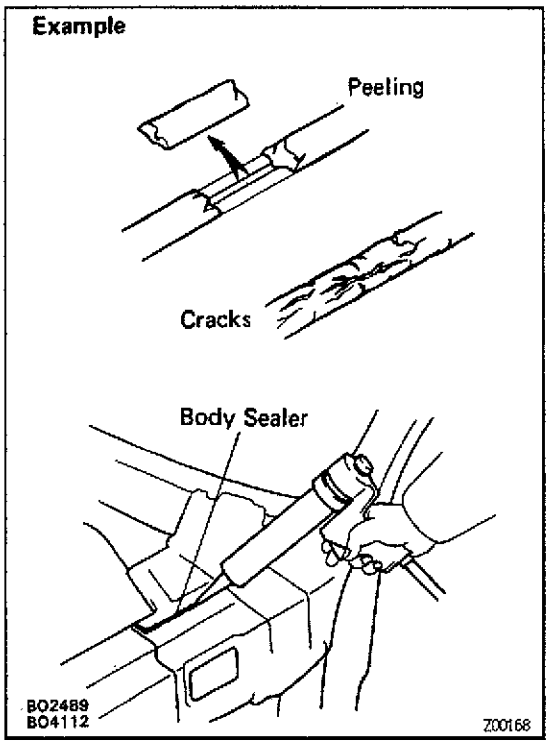
Taping

When it is possible that the body or parts may be scratched during the operation, apply protection before starting work.

Example:

1. Before starting work, apply protection tape to body surfaces around parts to be removed and installed.
2. Before prying parts loose with a screwdriver to scraper etc., apply protection tape to the tip of the tool to avoid scratching parts or painted surfaces of the body.

BO



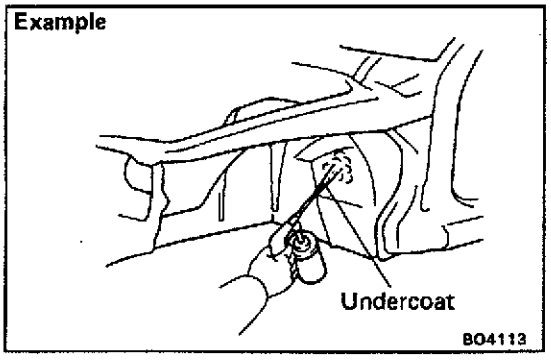
ANTI—RUST TREATMENT

B00JH-02

Anti—rust treatment used on the vehicle body includes body sealer, undercoat, rust inhibitor and paint.
HINT: Refer to the Body Collision Damage Repair Manual for details of which parts have received anti—rust treatment.

Body Sealer

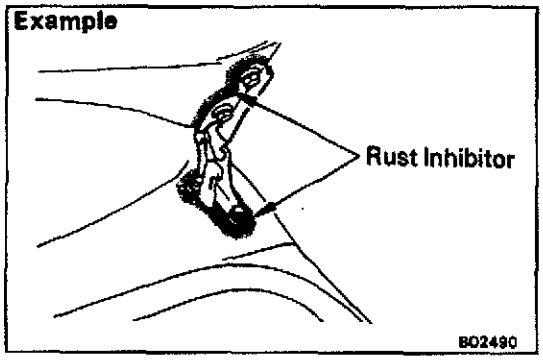
If the body sealer is damaged (peeling, cracks, etc.) during the operation, replace it with new body sealer.
HINT: If body sealer gets on other parts, promptly wipe it off with a clean cloth dipped in a grease, wax and silicone remover.



Undercoat

If the undercoat is damaged during the operation, apply new undercoat.
HINT:

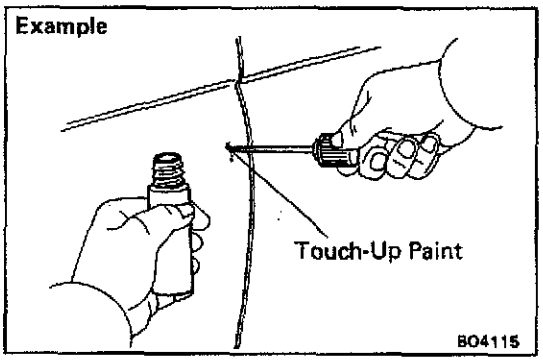
- Cover the surrounding area with masking paper to avoid applying undercoat where it is not needed.
- Do not apply undercoat to high temperature parts such as the tailpipe, or to drive parts such as the drive shaft.



Rust Inhibitor

After removing and re–installing hinges and outer panel parts, apply rust inhibitor to the parts.

HINT: If rust inhibitor gets spilled on other parts, promptly wipe it off with a clean cloth dipped in a grease, wax and silicon remover.



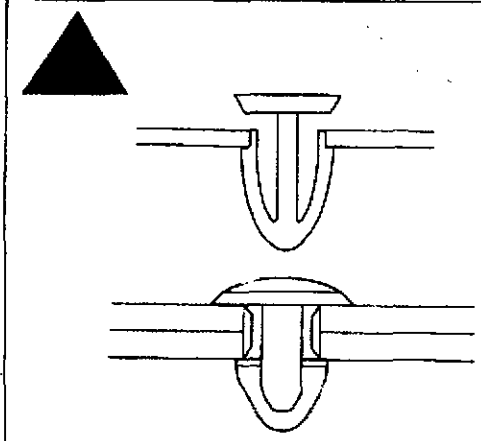
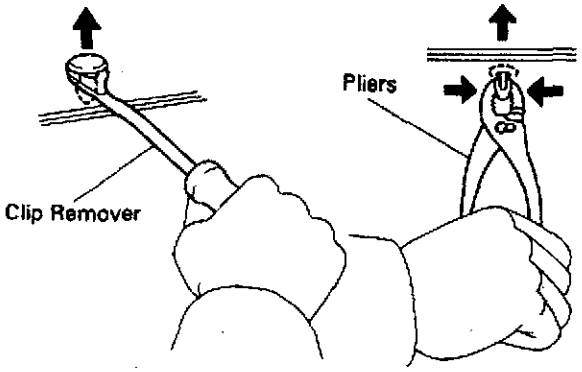
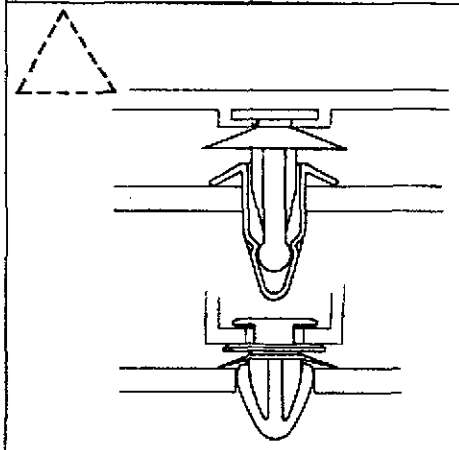
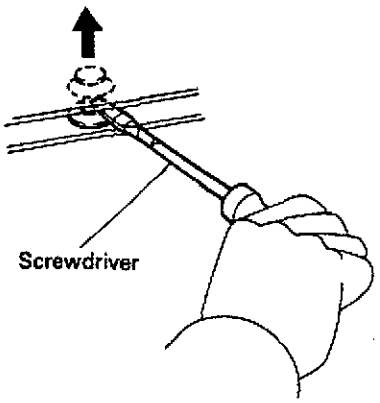
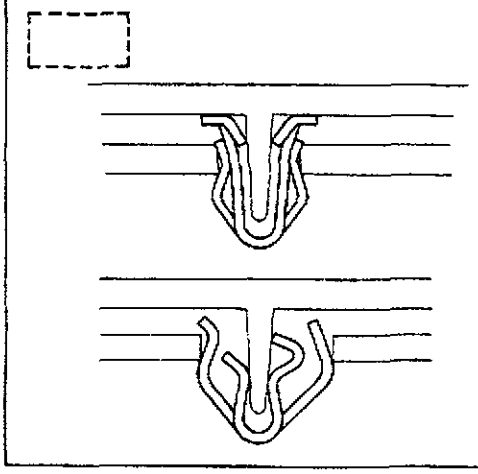
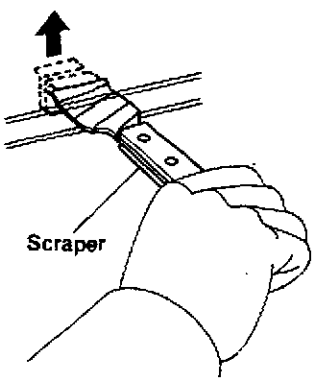
Touch–Up Paint

If a small scratch is made in the body surface, correct the scratch using touch–up paint the same color as the body color.

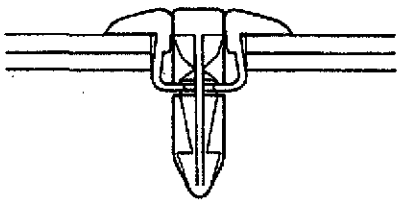
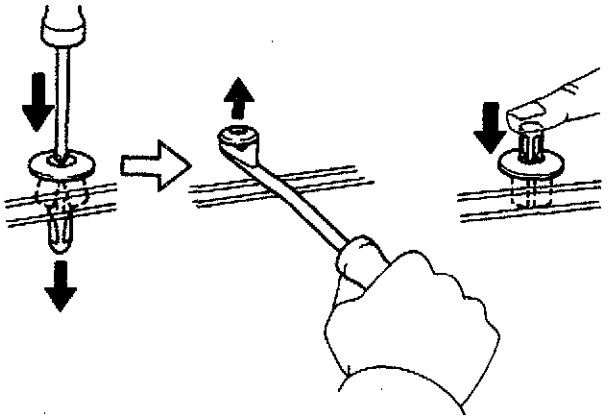
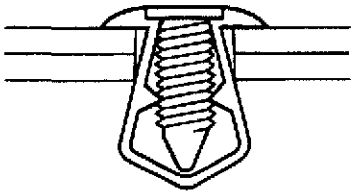
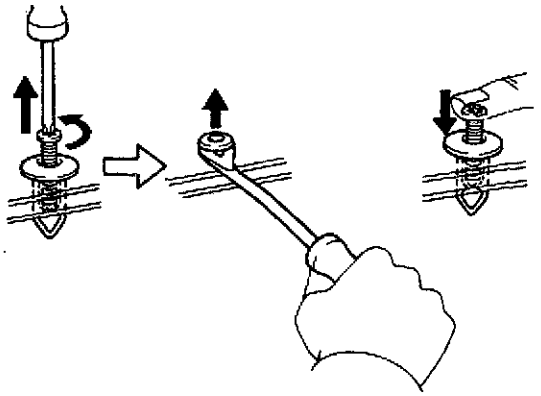
CLIPS

B03JJ-01

The removal and installation methods of typical clips used in body parts are shown in the table below.
HINT: If the clip is damaged during the operation, always replace it with a new clip.

Shape (Example)	Removal/Installation
 B04116	 B04117
 B04118	 B04119
 B04120	 B04121

CLIPS (Cont'd)

Shape (Example)	Removal/Installation
 B04122	 B04123
 B04124	 B04125

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