PREPARATION

EQUIPMENT

B004W-04

Clip remover	

LUBRICANT

B00JL-01

Item	Capacity	Classification
MP grease	–	–

SSM (SPECIAL SERVICE MATERIALS)

B00JM-02

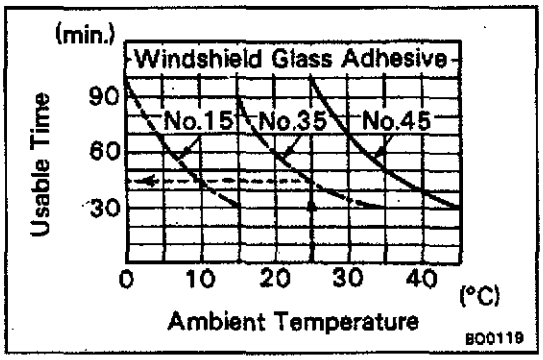
08833–00030 Auto glass sealer or equivalent	Windshield Moulding Back Wind Moulding Windshield Back Window Glass

Ambient temperature	Part No.	Part Name
0 – 15°C (32 – 59°F)	08850-00070	Windshield glass adhesive set No. 15
15 – 35°C (59 – 95°F)	08850-00080	Windshield glass adhesive set No. 35
35 – 45°C (95 – 113°F)	08850-00090	Windshield glass adhesive set No. 45

V00250

1. CHOOSE SUITABLE ADHESIVE SET

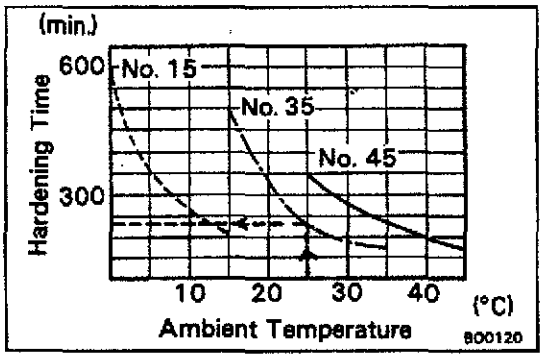
Use an adhesive set suitable for the ambient temperature.



2. CHECK ADHESIVE USABLE TIME

After mixing main and hardening agents, finish glass installation within the specified time, as shown.

Example: For glass installation in an ambient temperature of 25°C (77°F), apply adhesive set No. 35 within 45 minutes.



3. CHECK ADHESIVE HARDENING TIME

After main and hardening agents are mixed, leak tests should be made only after the hardening time has elapsed.

Example: The hardening time for adhesive set No. 35 with and ambient temperature of 25°C (77°F) is 2 1/2 hours.

NOTICE: Do not drive the vehicle until at least double the hardening time has elapsed.