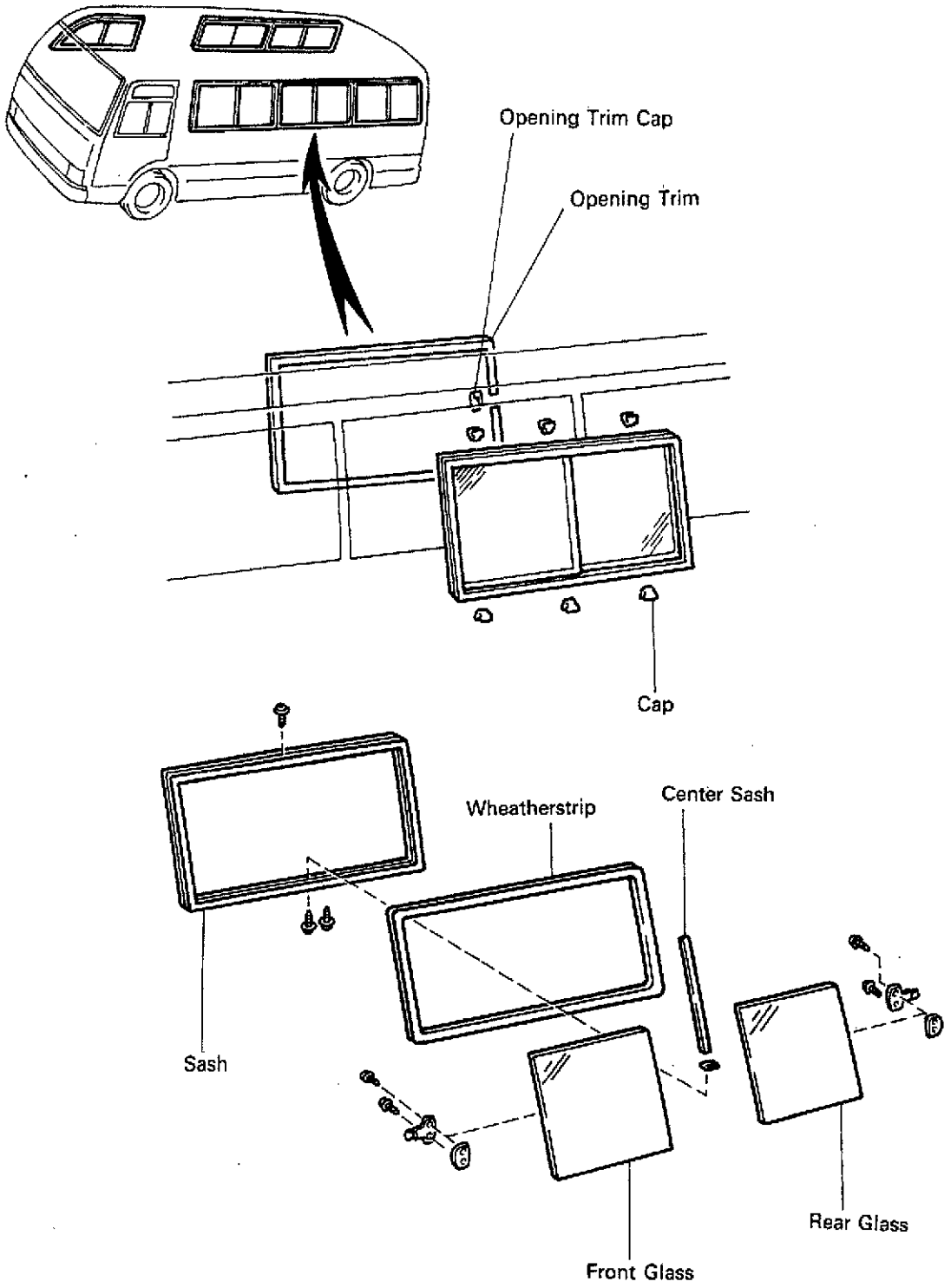
SIDE WINDOW GLASS
(Sash Type)
COMPONENTS

BO120-01



N07755

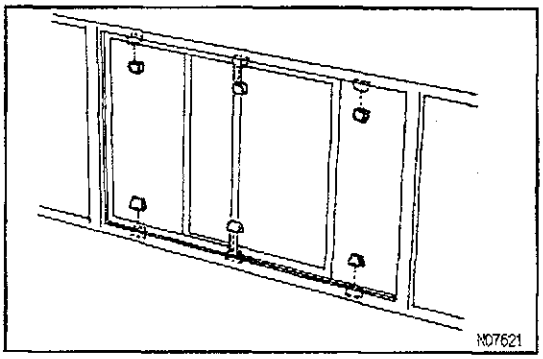
SIDE WINDOW REMOVAL

B0121-01

1. REMOVE OPENING TRIM

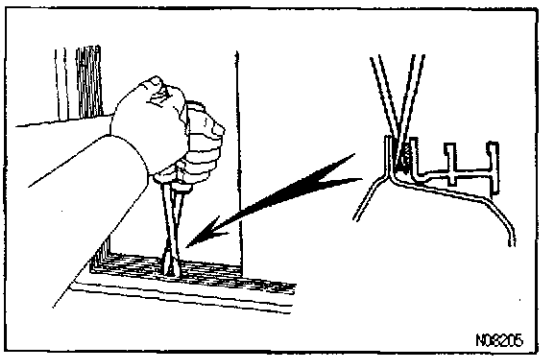
(a) Remove the opening trim cap.

(b) Remove the opening trim.



2. REMOVE SIDE WINDOW

(a) Remove the 6 clips.

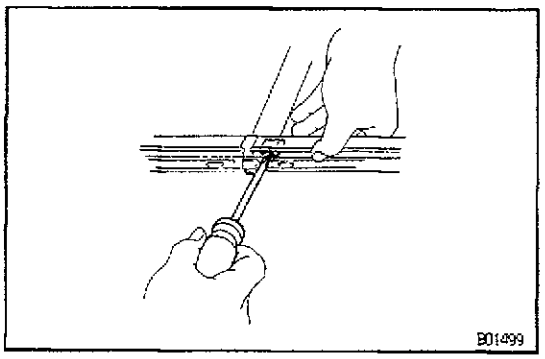


(b) Using 2 screwdrivers, remove the side window by cutting the butyl tape.

BO

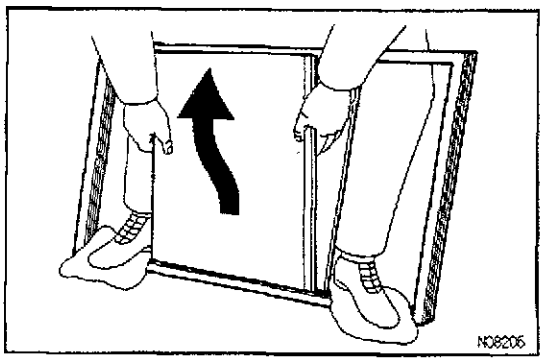
SIDE WINDOW GLASSES DISASSEMBLY

B0122-01



REMOVE CENTER SASH AND GLASS

(a) Remove the 3 screws.



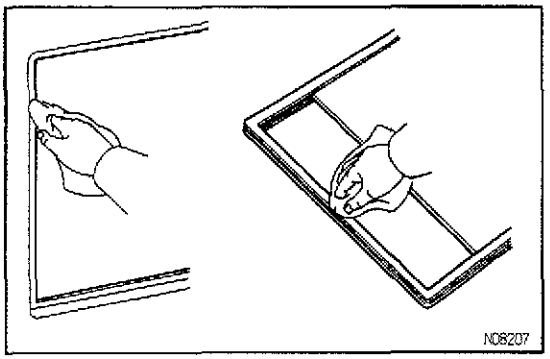
(b) Pull a part the sash and remove the glass.

(c) Remove the center sash.

SIDE WINDOW GLASS ASSEMBLY

B0123-01

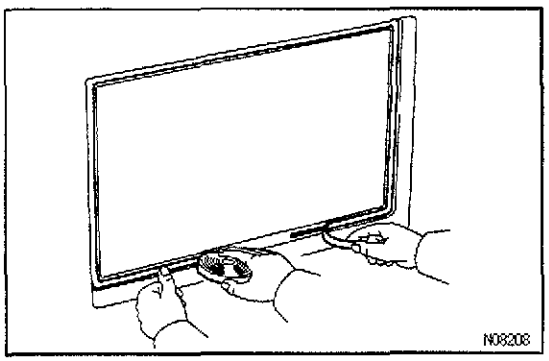
ASSEMBLE SIDE WINDOW GLASS PARTS BY FOLLOWING DISASSEMBLY SEQUENCE IN REVERSE



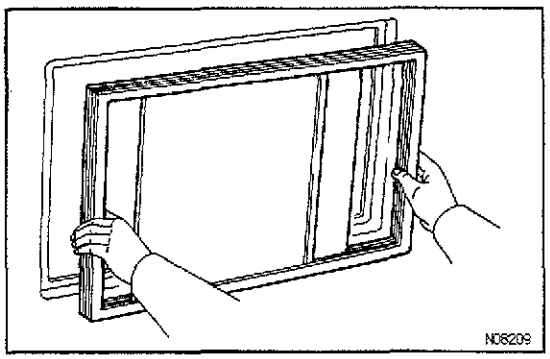
SIDE WINDOW INSTALLATION

B0124-01

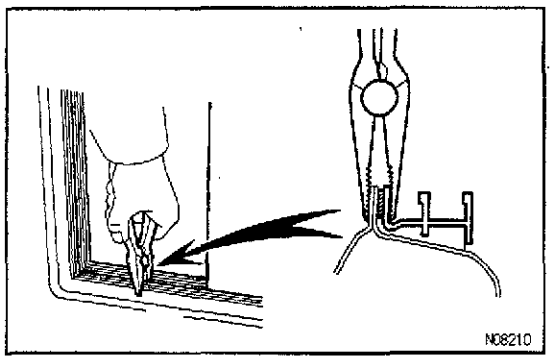
1. **CLEAN BODY AND OUTSIDE SASH**
   Using a cleaner, clean the surfaces contacting the body and outside sash.



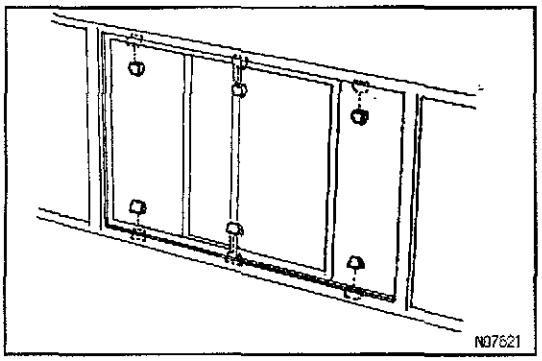
2. **INSTALL SIDE WINDOW**
   (a) Apply butyl tape around the body surface.



(b) Attach the side window to the body.



(c) Using pliers, compress the butyl tape by squeezing the outside sash and body edge together.



(d) Install the 6 clips in the direction, as shown in the illustration.

3. INSTALL OPENING TRIM

(a) Install the opening trim.

(b) Install the opening trim cap.