# SERVICE SPECIFICATIONS

## SERVICE DATA

CL04P–01

| | | | |
|---|---|---|---|
| Pedal height from asphalt sheet | Ex Grade | | 161.8–171.8 mm (6.370–6.764 in.) |
| | Others Grade | | 164.8–174.8 mm (6.488–6.882 in.) |
| Push rod play | | | 1.0 – 5.0 mm (0.039 – 0.197 in.) |
| Pedal free play | | | 15 – 30 mm (0.59 – 1.18 in.) |
| Standard distance | | | 25 mm (0.98 in.) or more |
| Disc rivet depth | | Limit | 0.3 mm (0.012 in.) |
| Disc runout | | Limit | 0.8 mm (0.031 in.) |
| Flywheel runout | | Limit | 0.1 mm (0.004 in.) |
| Diaphragm spring finger wear | Depth | Limit | 0.6 mm (0.024 in.) |
| | Width | Limit | 5.0 mm (0.197 in.) |

## TORQUE SPECIFICATIONS

CL04Q–01

| Part tightened | | N·m | kgf·cm | ft·lbf |
|---|---|---|---|---|
| Pedal stopper lock nut | | 25 | 250 | 18 |
| Push rod lock nut | | 25 | 250 | 18 |
| Release cylinder bleeder plug. | | 11 | 110 | 8 |
| Clutch tube x Master cylinder | | 24 | 245 | 18 |
| Clutch master cylinder x Accumulator | | 63 | 640 | 46 |
| Master cylinder x Body | | 13 | 130 | 9 |
| Release fork support | | 47 | 480 | 35 |
| Release cylinder set bolt | | 12 | 120 | 9 |
| Release cylinder x tube | | 24 | 245 | 18 |
| Clutch cover x Flywheel | | 19 | 195 | 14 |
| Flywheel x Crankshaft | BB series | 177 | 1,800 | 130 |
| | HZB series | 127 | 1,300 | 94 |