SERVICE SPECIFICATIONS

SERVICE DATA

PR03P-01

Propeller and intermediate shaftsrunout	Limit	0.8 mm (0.031 in.)
Spider bearing axial play	Limit	0.05 mm(0.0020 in.)
Spider axis direction axialplay	Maximum	0.05 mm (0.0020 in.)
Spider bearing snap ring thickness	Color	
	None	1.985 – 2.015 mm (0.0781 – 0.0793 in.)
	Brown	2.015 – 2.045 mm (0.0793 – 0.0805 in.)
	Blue	2.045 – 2.075 mm (0.0805 – 0.0817 in.)
	None	2.075 – 2.105 mm (0.0817 – 0.0829 in.)

TORQUE SPECIFICATIONS

PR03Q-01

Parttightened	N·m	kgf-cm	ft-lbf
Center support bearing flange x Intermediate shaft	167	1,700	123
Intermediate propeller shaft x Parking brake drum	88	900	65
Front intermediate propeller shaft x Rear intermediate propeller shaft	88	900	65
Intermediate propeller shaft x Propeller shaft	88	900	65
Propeller shaft x Differential	88	900	65
Center support bearing x Body	25	250	18


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