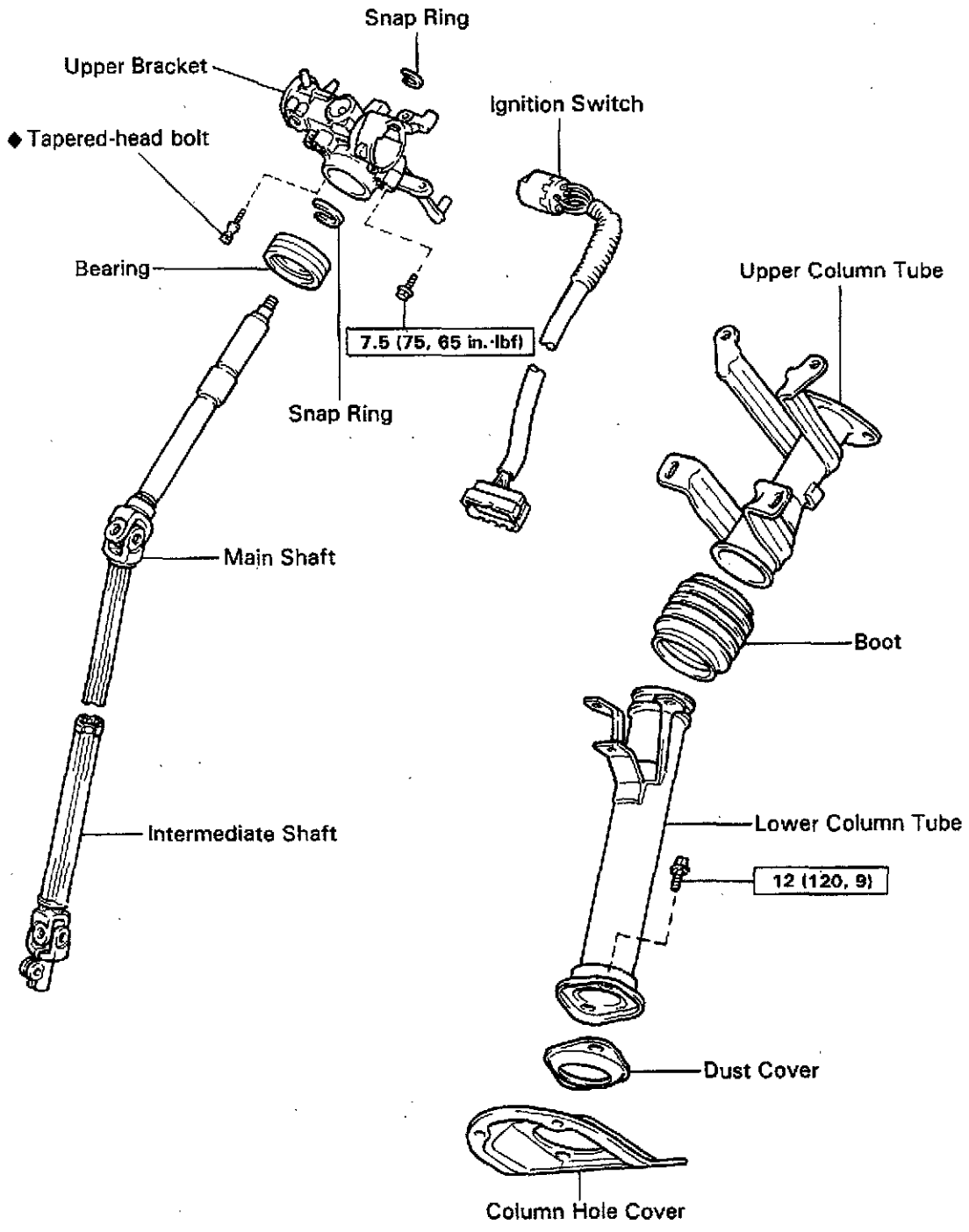
NON–TILT STEERING COLUMN
COMPONENTS

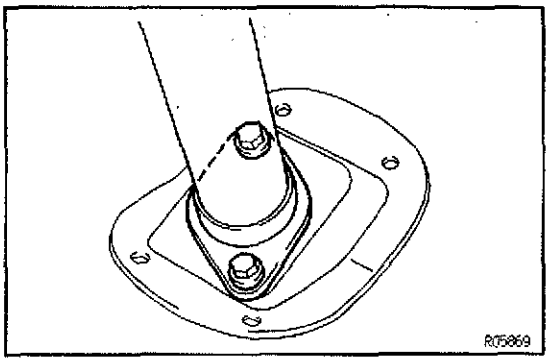


N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non-reusable part

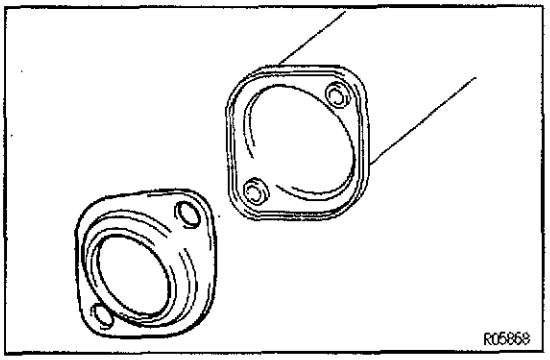
R05992

SR0FO-01

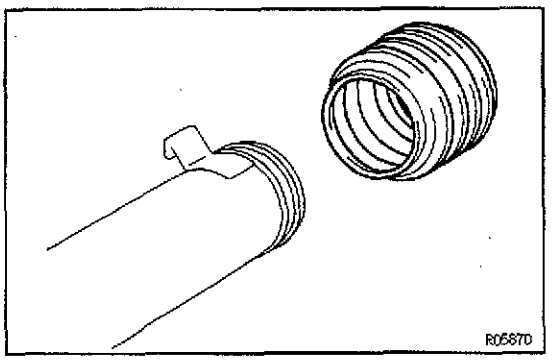
STEERING COLUMN DISASSEMBLY



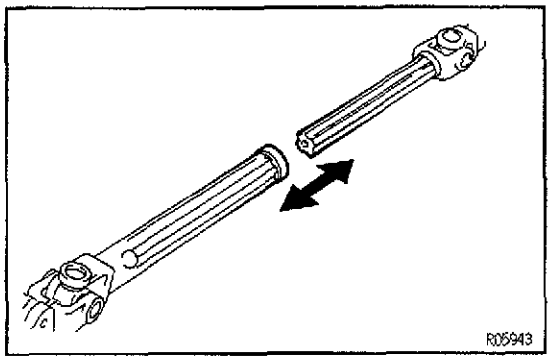
1. **REMOVE COLUMN HOLE COVER FROM THE LOWER COLUMN TUBE**
   Remove the 2 bolts.



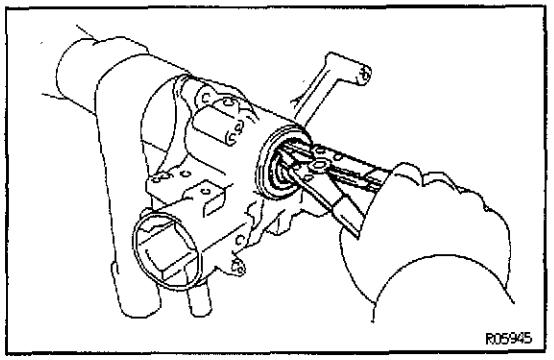
2. **REMOVE DUST SEAL FROM LOWER COLUMN TUBE**



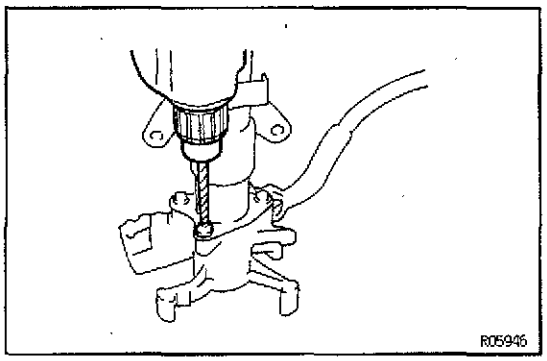
3. **REMOVE BOOT**



4. **REMOVE INTERMEDIATE SHAFT**



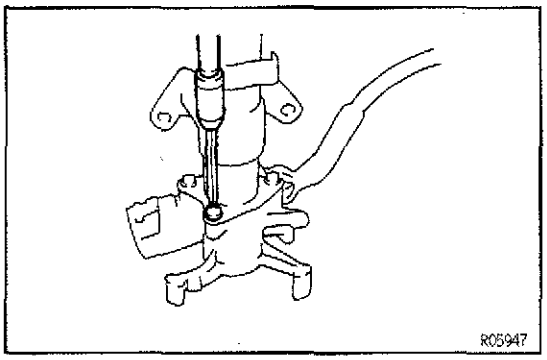
5. **REMOVE MAIN SHAFT**
   (a) Using snap ring pliers, remove the snap ring from the main shaft.
   (b) Using a plastic hammer, tap out the main shaft.



6. REMOVE UPPER BRACKET

(a) Using a center punch, mark the center of the tapered –head bolt.

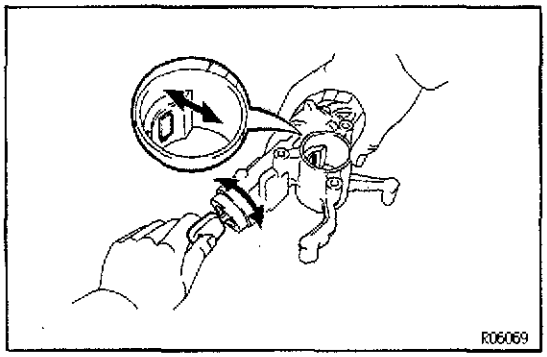
(b) Using a 3–4 mm (0.12–0.16 in.) drill, drill in to the tapered–head bolt.



(c) Using a screw extractor, remove the tapered–head bolt.

(d) Remove the 2 bolts, and separate the upper bracket and the column tube.

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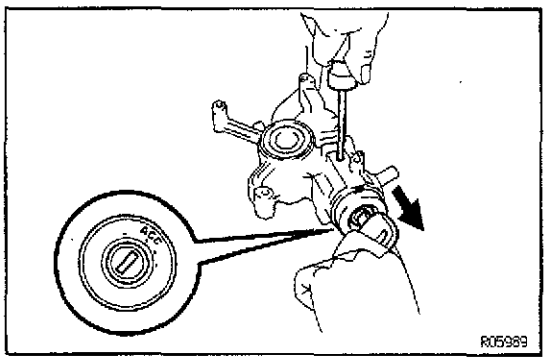


STEERING COLUMN INSPECTION AND REPLACEMENT

SR0F1-01

1. INSPECT UPPER BRACKET

Check that the steering lock mechanism operates properly.



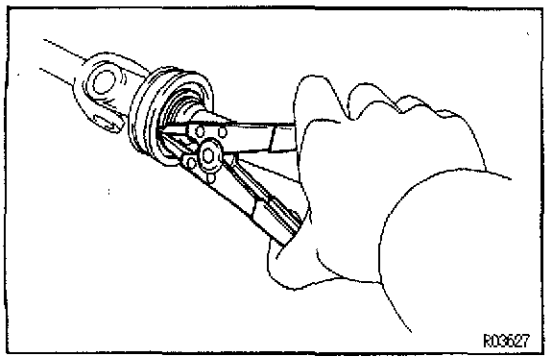
2. IF NECESSARY, REPLACE KEY CYLINDER

(a) Place the ignition key at the ACC position.

(b) Push down the stop pin with a thin rod, and pull out the key cylinder.

(c) Make sure the ignition key is at the ACC position.

(d) Install a new key cylinder.



3. IF NECESSARY, REPLACE LOWER BEARING

(a) Using snap ring pliers, remove snap ring from main shaft.

(b) Remove the lower bearing.

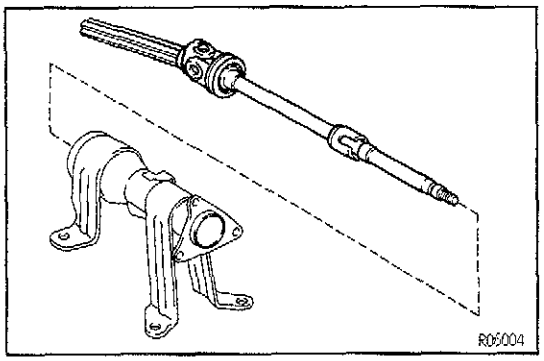
(c) Pack MP grease into the bearing.

(d) Install the lower bearing.

(e) Using snap ring pliers, install snap ring.

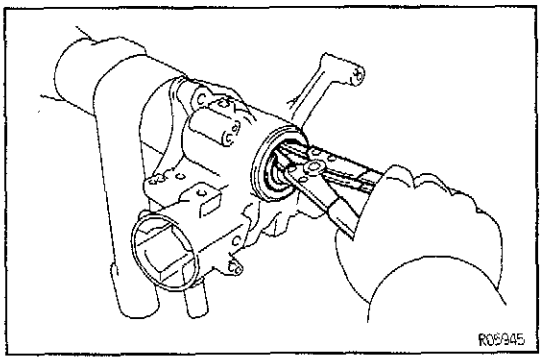
SR0KB-01

STEERING COLUMN ASSEMBLY

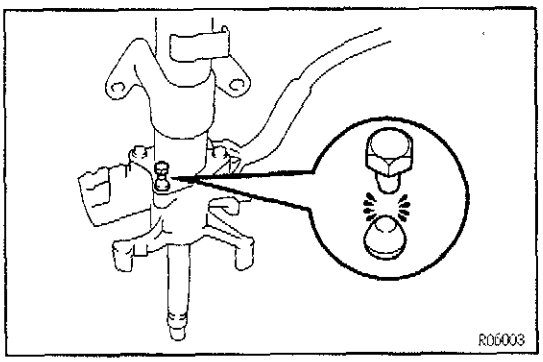


1. INSTALL MAIN SHAFT TO UPPER COLUMN TUBE

(a) Install the main shaft.

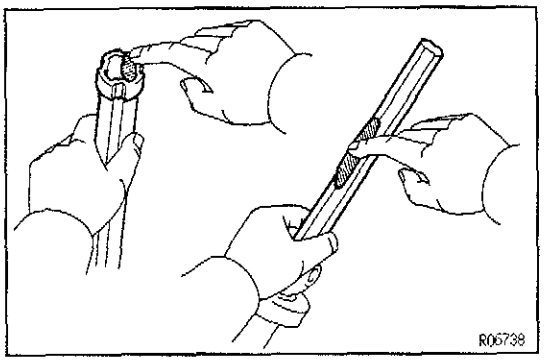


(b) Using snap ring pliers, remove the snap ring.



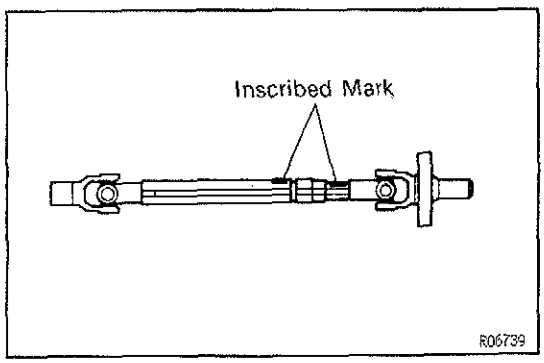
2. INSTALL UPPER BRACKET

(a) Install the upper bracket with a tapered–head bolt.
(b) Temporarily install the 2 bolts.
(c) Tighten the tapered–head bolt until the bolt head breaks off.
(d) Torque the 2 bolts.
Torque: 7.5 N·m (75 kgf·cm, 65 in.·lbf)

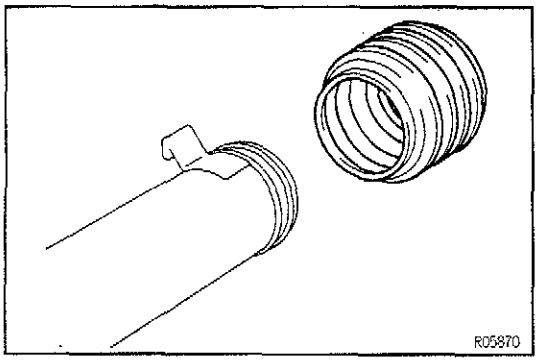


3. INSTALL INTERMEDIATE SHAFT

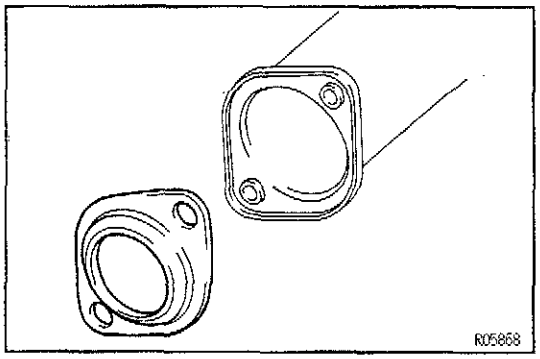
(a) Apply MP grease to the main shaft and intermediate shaft.



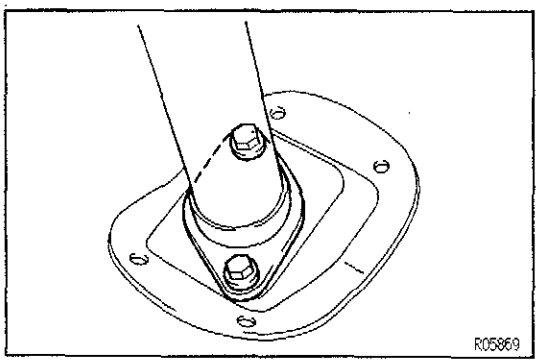
(b) Install the intermediate shaft with the inscribed mark facing main shaft.



4. **INSTALL BOOT**



5. **INSTALL DUST SEAL FOR LOWER COLUMN TUBE**



6. **INSTALL COLUMN HOLE COVER TO LOWER COLUMN TUBE**

Torque the 2 bolts.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

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