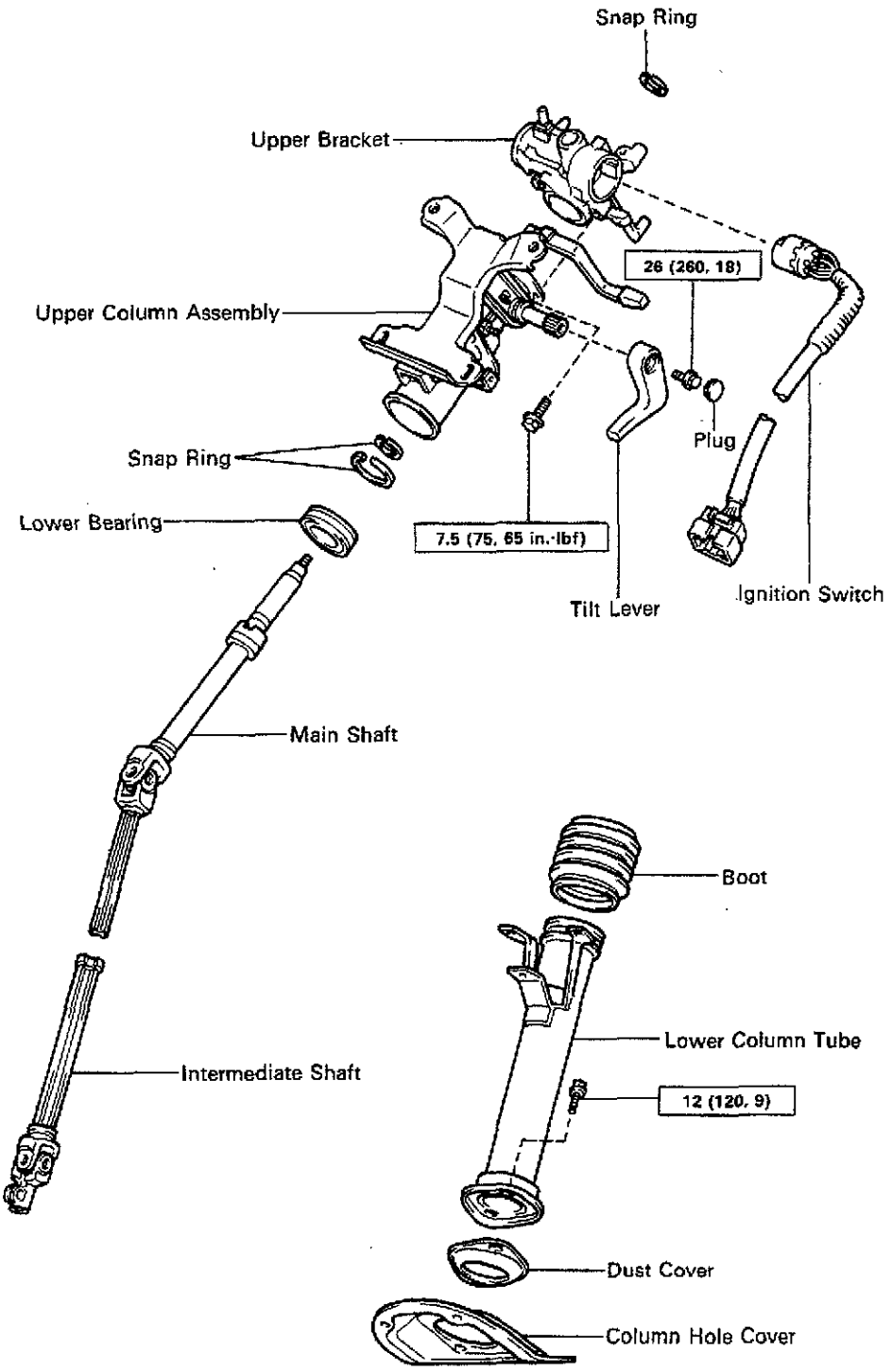
TILT STEERING COLUMN
COMPONENTS

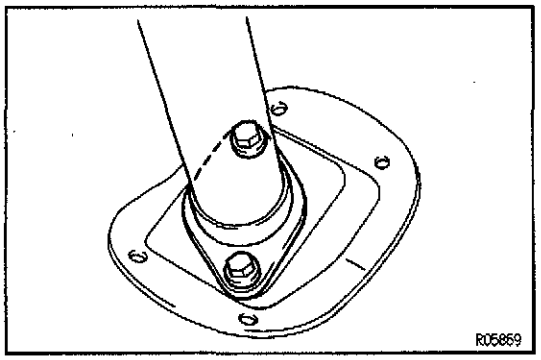


N·m (kgf·cm, ft·lbf) : Specified torque

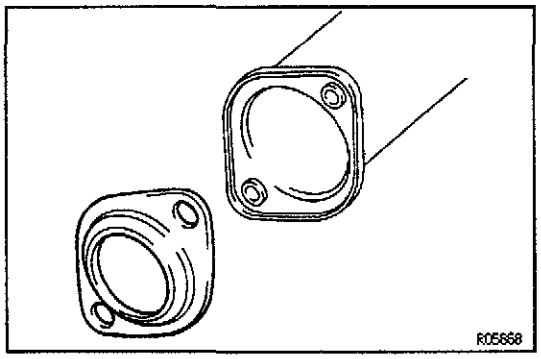
R06068

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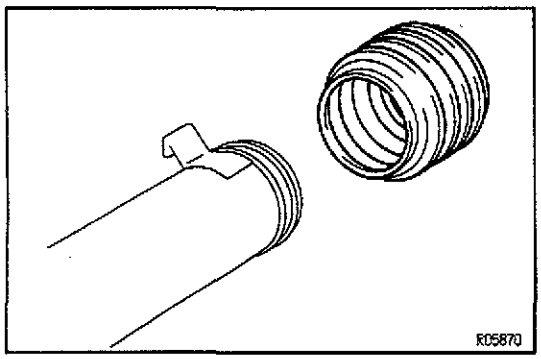
STEERING COLUMN DIASEEMBLY



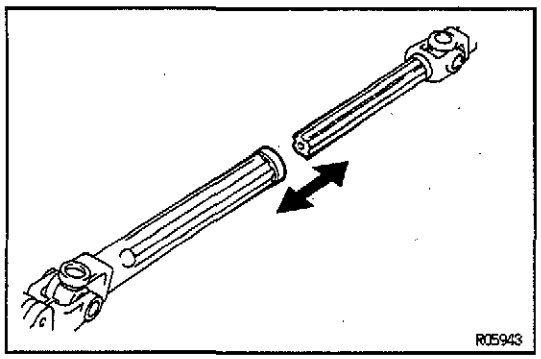
1. **REMOVE COLUMN HOLE COVER FROM THE LOWER COLUMN TUBE**
   Remove the 2 bolts.



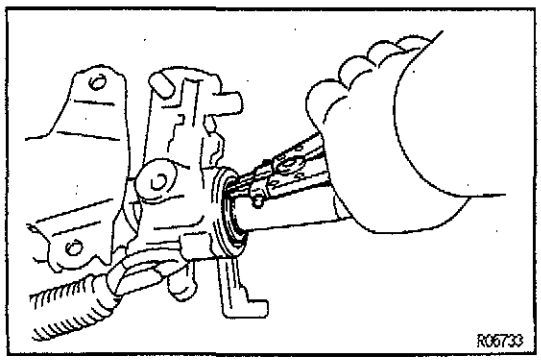
2. **REMOVE DUST SEAL FROM LOWER COLUMN TUBE**



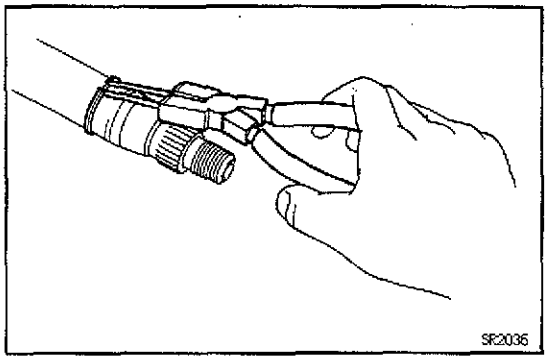
3. **REMOVE BOOT**



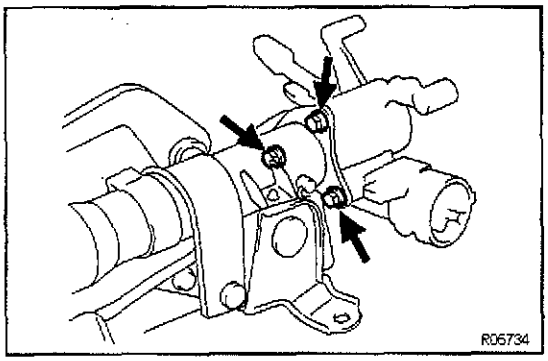
4. **REMOVE INTERMEDIATE SHAFT**



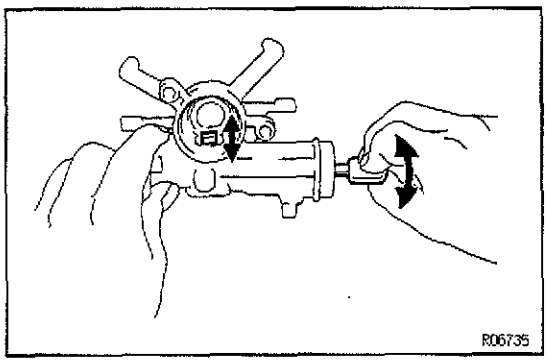
5. **REMOVE MAIN SHAFT**
   (a) Using snap ring pliers, remove the snap ring .
   (b) Using a plastic hammer, tap out the main shaft.



(c) Using snap ring pliers, remove the snap ring from the main shaft.

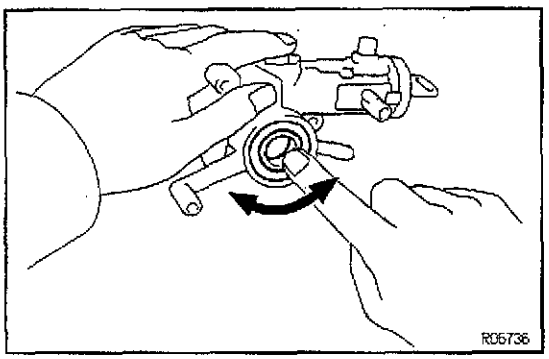


6. REMOVE UPPER BRACKET
Remove the 3 bolts.

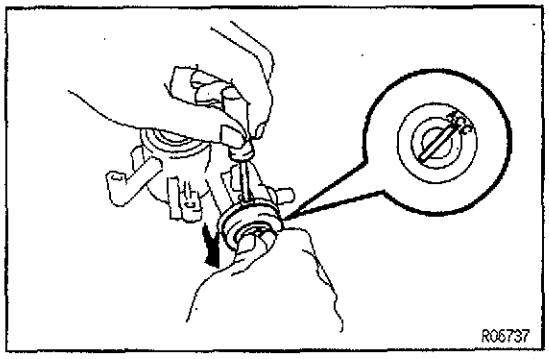


STEERING COLUMN INSPECTION AND REPLACEMENT

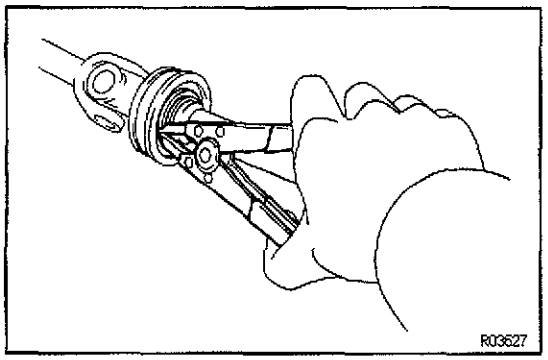
1. INSPECT UPPER BRACKET
Check that the steering lock mechanism operates properly.



2. INSPECT UPPER BEARING
Check the upper bearing condition by manually turning the load bearing surface inside column tube.
If there is resistance to turning, or an uneven force is required to turn the bearing surface, replace the column tube.

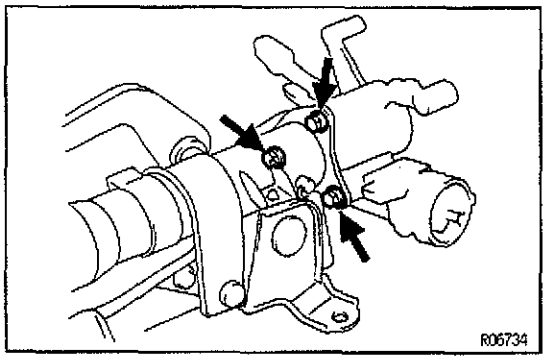


3. IF NECESSARY, REPLACE KEY CYLINDER
(a) Place the ignition key at the ACC position.
(b) Push down the stop pin with a thin rod, and pull out the key cylinder.
(c) Make sure the ignition key is at the ACC position.
(d) Install a new key cylinder.



4. IF NECESSARY, REPLACE LOWER BEARING

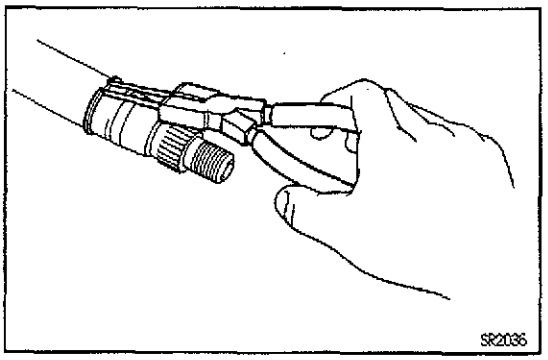
(a) Using snap ring pliers, remove the snap ring from main shaft.
(b) Remove the lower bearing.
(c) Pack MP grease into the bearing.
(d) Install the lower bearing.
(e) Using snap ring pliers, install snap ring.



STEERING COLUMN ASSEMBLY

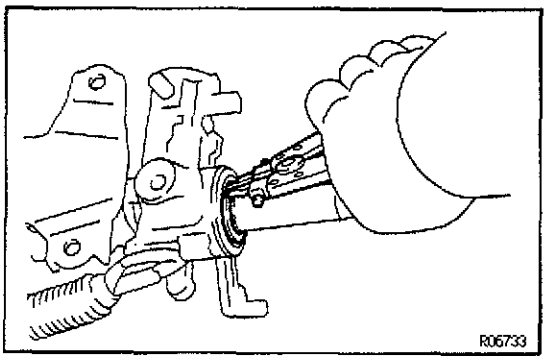
1. INSTALL UPPER BRACKET

Install the 3 bolts.

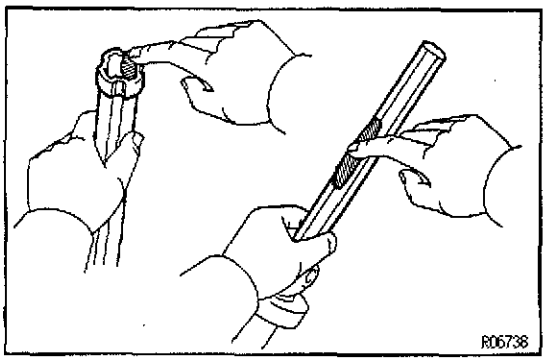


2. INSTALL MAIN SHAFT TO UPPER COLUMN ASSEMBLY

(a) Using snap ring pliers, install the snap ring to the main shaft.

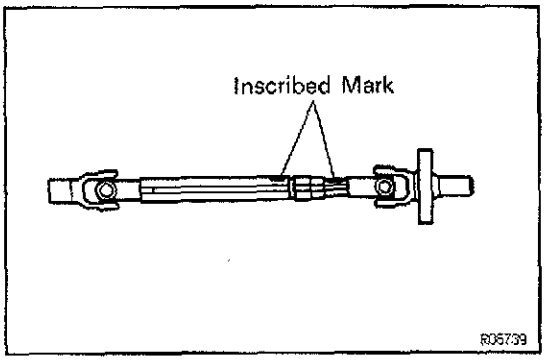


(b) Install the main shaft to the upper column assembly.
(c) Using snap ring pliers, install the snap ring.

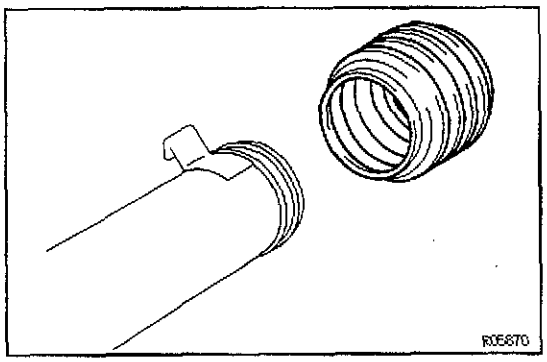


3. INSTALL INTERMEDIATE SHAFT

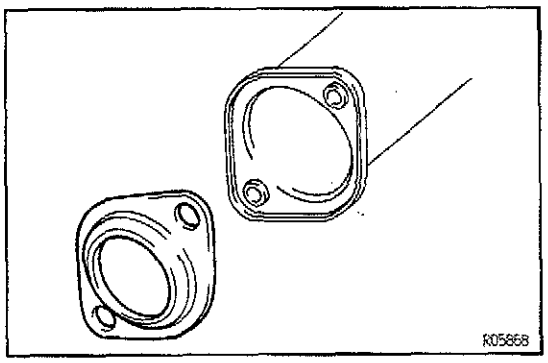
(a) Apply MP grease to the main shaft and intermediate shaft.



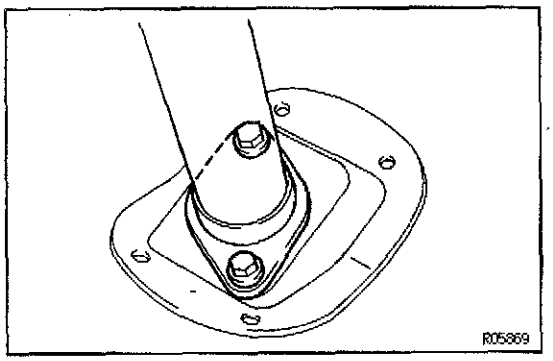
(b) Install the intermediate shaft with the inscribed mark facing main shaft.



4. INSTALL BOOT



5. INSTALL DUST SEAL FOR LOWER COLUMN TUBE



6. INSTALL COLUMN HOLE COVER TO LOWER COLUMN TUBE

Torque the 2 bolts.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)