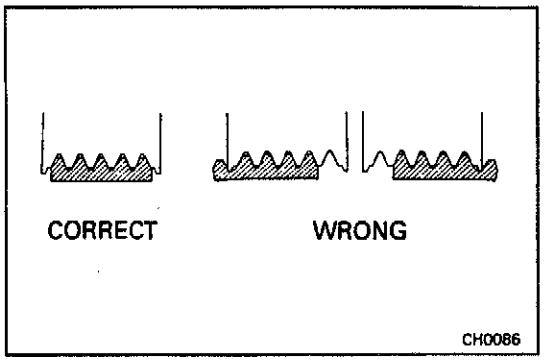


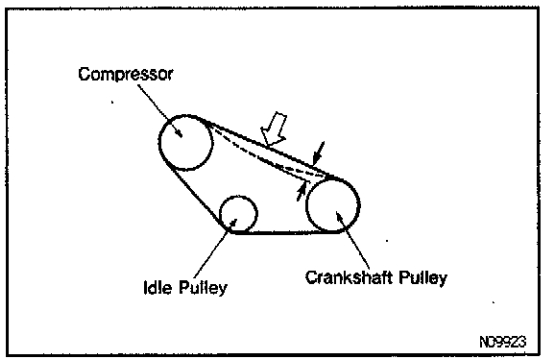
DRIVE BELT TENSION

AC1SS-01

DRIVE BELT TENSION INSPECTION

1. INSPECT DRIVE BELT INSTALLATION CONDITION

Visually check drive belt for cracks, oiliness or wear.
Check that the belt does not touch the bottom of the pulley groove.
If necessary, replace the drive belt.



2. INSPECT DRIVE BELT TENSION

Using SST, check the drive belt tension.
SST 09216–00020 and 09216–00030
New belt 125±25 lbf
Used belt 80±10 lbf
HINT:

- "New belt" refers to a belt which has been used less than 5 minutes on a running engine.
- "Used belt" refers to a belt which has been on a running engine for 5 minutes or more.
- After installing the drive belt, check that it fits properly in the ribbed grooves.

AC

