SERVICE SPECIFICATIONS

SERVICE DATA

AC15W–01

Refrigerant volume	LHD	1,950 ±50g (68.76 ±1.76 oz.)
	RHD	1,900 ±50 g (67.0 ± 1.76 oz.)
Drive belt tension		
	New belt	125 ±25 lbf
	Used belt	80 ±10 lbf
Magnetic clutch clearance		0.5 ±0.15 mm (0.020±0.0059 in.)

TORQUE SPECIFICATIONS

AC15X–01

Part tightened		N·m	kgf·cm	ft·lbf
Compressor and Compressor Bracket x Engine		36.8	375	27
Compressor bracket x Engine	8 mm bolt	24.5	250	18
	10 mm bolt 8T	52	530	38
	10 mm bolt 10T	74	754	54
Idle pulley lock nut		39	400	29
Suction and Discharge hose x Compressor		10	100	7.2

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