SERVICE SPECIFICATIONS

SERVICE DATA

CL04P–02

Pedal height from asphalt sheet		Ex Grade	161.8–171.8 mm (6.37–6.76 in.)
		Others Grade	164.8–174.8 mm (6.49–6.88 in.)
Push rod play			1.0–5.0 mm (0.039–0.197 in.)
Pedal free play			5.0–15.0 mm (0.197–0.591 in.)
Standard distance			25 mm (0.98 in.) or more
Disc rivet depth		Limit	0.3 mm (0.012 in.)
Disc runout		Limit	0.8 mm (0.031 in.)
Flywheel runout		Limit	0.1 mm (0.004 in.)
Diaphragm spring finger wear	Depth	Limit	0.6 mm (0.024 in.)
	Width	Limit	5.0 mm (0.197 in.)

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TORQUE SPECIFICATIONS

CL04Q–02

Part tightened	N·m	kgf·cm	ft·lbf
Pedal stopper lock nut	25	250	18
Push rod lock nut	25	250	18
Release cylinder bleeder plug.	11	110	8
Clutch tube x Master cylinder	24	245	18
Clutch master cylinder x Accumulator	63	640	46
Master cylinder x Body	13	130	9
Release fork support	39	400	29
Release cylinder set bolt	12	120	9
Release cylinder x tube	24	245	18
Clutch cover x Flywheel	19	195	14
Flywheel x Crankshaft	177	1,800	130

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